

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $9 - 6 =$ | (2) $12 - 1 =$ | (3) $17 - 3 =$ | (4) $17 - 16 =$ |
| (5) $8 + 1 =$ | (6) $6 + 10 =$ | (7) $10 + 6 =$ | (8) $15 + 4 =$ |
| (9) $2 - 1 =$ | (10) $1 - 1 =$ | (11) $13 - 4 =$ | (12) $18 - 12 =$ |
| (13) $13 + 1 =$ | (14) $11 - 2 =$ | (15) $18 + 2 =$ | (16) $3 + 9 =$ |
| (17) $5 - 3 =$ | (18) $2 + 10 =$ | (19) $2 - 1 =$ | (20) $18 - 15 =$ |
| (21) $7 + 9 =$ | (22) $7 + 6 =$ | (23) $7 + 7 =$ | (24) $17 + 3 =$ |
| (25) $2 - 1 =$ | (26) $8 + 12 =$ | (27) $8 + 8 =$ | (28) $10 - 6 =$ |
| (29) $12 + 4 =$ | (30) $3 + 12 =$ | (31) $12 - 1 =$ | (32) $3 + 9 =$ |
| (33) $4 + 2 =$ | (34) $1 + 3 =$ | (35) $6 - 5 =$ | (36) $11 - 5 =$ |
| (37) $2 + 7 =$ | (38) $14 - 11 =$ | (39) $17 - 5 =$ | (40) $8 - 7 =$ |
| (41) $2 + 18 =$ | (42) $7 + 9 =$ | (43) $15 - 9 =$ | (44) $12 + 2 =$ |
| (45) $18 - 8 =$ | (46) $1 - 1 =$ | (47) $19 + 1 =$ | (48) $9 - 8 =$ |
| (49) $6 - 5 =$ | (50) $12 - 6 =$ | (51) $16 + 4 =$ | (52) $9 - 6 =$ |
| (53) $15 + 4 =$ | (54) $1 + 7 =$ | (55) $5 - 5 =$ | (56) $18 + 1 =$ |
| (57) $7 + 8 =$ | (58) $18 - 2 =$ | (59) $4 + 16 =$ | (60) $7 + 6 =$ |
| (61) $14 + 5 =$ | (62) $16 + 4 =$ | (63) $19 - 1 =$ | (64) $11 - 3 =$ |
| (65) $8 - 1 =$ | (66) $1 + 16 =$ | (67) $5 + 6 =$ | (68) $11 - 9 =$ |
| (69) $19 - 10 =$ | (70) $7 - 3 =$ | (71) $2 - 2 =$ | (72) $10 - 3 =$ |
| (73) $4 + 12 =$ | (74) $17 - 8 =$ | (75) $5 + 1 =$ | (76) $18 + 2 =$ |
| (77) $10 + 7 =$ | (78) $16 + 3 =$ | (79) $19 + 1 =$ | (80) $2 - 2 =$ |
| (81) $19 + 1 =$ | (82) $18 - 17 =$ | (83) $9 + 1 =$ | (84) $13 + 5 =$ |
| (85) $5 + 2 =$ | (86) $8 - 4 =$ | (87) $16 - 12 =$ | (88) $5 + 5 =$ |
| (89) $1 - 1 =$ | (90) $5 - 4 =$ | (91) $14 - 13 =$ | (92) $8 - 5 =$ |
| (93) $12 - 7 =$ | (94) $14 - 13 =$ | (95) $3 + 10 =$ | (96) $7 + 4 =$ |
| (97) $4 - 1 =$ | (98) $4 - 2 =$ | (99) $6 + 7 =$ | (100) $13 - 6 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $8 - 2 =$ | (2) $19 + 1 =$ | (3) $12 + 1 =$ | (4) $4 - 4 =$ |
| (5) $18 + 1 =$ | (6) $12 + 8 =$ | (7) $1 + 8 =$ | (8) $15 - 9 =$ |
| (9) $10 + 1 =$ | (10) $10 + 6 =$ | (11) $5 + 7 =$ | (12) $15 + 4 =$ |
| (13) $10 - 9 =$ | (14) $6 - 5 =$ | (15) $3 + 4 =$ | (16) $11 - 10 =$ |
| (17) $3 + 9 =$ | (18) $5 + 6 =$ | (19) $8 + 1 =$ | (20) $5 - 2 =$ |
| (21) $4 - 3 =$ | (22) $8 + 3 =$ | (23) $18 - 1 =$ | (24) $2 - 2 =$ |
| (25) $14 + 2 =$ | (26) $8 + 1 =$ | (27) $6 + 5 =$ | (28) $18 - 7 =$ |
| (29) $4 + 11 =$ | (30) $4 - 2 =$ | (31) $13 + 6 =$ | (32) $14 - 1 =$ |
| (33) $19 + 1 =$ | (34) $9 + 10 =$ | (35) $1 + 3 =$ | (36) $9 - 1 =$ |
| (37) $1 - 1 =$ | (38) $10 + 6 =$ | (39) $13 + 2 =$ | (40) $17 + 3 =$ |
| (41) $4 - 3 =$ | (42) $18 + 1 =$ | (43) $10 + 6 =$ | (44) $8 - 1 =$ |
| (45) $9 - 8 =$ | (46) $18 - 18 =$ | (47) $18 + 2 =$ | (48) $1 + 13 =$ |
| (49) $8 - 1 =$ | (50) $8 - 8 =$ | (51) $6 - 3 =$ | (52) $8 - 8 =$ |
| (53) $19 - 8 =$ | (54) $11 - 6 =$ | (55) $16 - 7 =$ | (56) $6 + 3 =$ |
| (57) $2 + 6 =$ | (58) $2 - 1 =$ | (59) $2 - 2 =$ | (60) $2 - 1 =$ |
| (61) $9 - 6 =$ | (62) $11 + 3 =$ | (63) $4 - 4 =$ | (64) $7 + 3 =$ |
| (65) $17 + 2 =$ | (66) $7 + 3 =$ | (67) $4 - 2 =$ | (68) $5 + 2 =$ |
| (69) $10 - 4 =$ | (70) $5 - 1 =$ | (71) $14 - 5 =$ | (72) $11 - 6 =$ |
| (73) $19 + 1 =$ | (74) $14 + 3 =$ | (75) $4 - 1 =$ | (76) $14 + 2 =$ |
| (77) $19 - 6 =$ | (78) $6 - 5 =$ | (79) $3 + 1 =$ | (80) $19 + 1 =$ |
| (81) $5 + 1 =$ | (82) $1 - 1 =$ | (83) $10 + 8 =$ | (84) $15 + 2 =$ |
| (85) $9 - 5 =$ | (86) $10 + 3 =$ | (87) $13 - 10 =$ | (88) $15 + 4 =$ |
| (89) $4 + 11 =$ | (90) $2 + 14 =$ | (91) $1 + 4 =$ | (92) $18 - 16 =$ |
| (93) $17 + 2 =$ | (94) $8 - 7 =$ | (95) $3 + 14 =$ | (96) $18 + 2 =$ |
| (97) $2 - 2 =$ | (98) $3 + 5 =$ | (99) $4 - 4 =$ | (100) $12 + 6 =$ |

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 5 =$ | (2) $11 + 1 =$ | (3) $13 + 2 =$ | (4) $2 + 6 =$ |
| (5) $15 - 7 =$ | (6) $2 + 7 =$ | (7) $3 - 3 =$ | (8) $1 - 1 =$ |
| (9) $7 + 9 =$ | (10) $1 - 1 =$ | (11) $7 + 12 =$ | (12) $6 + 8 =$ |
| (13) $7 + 4 =$ | (14) $7 + 3 =$ | (15) $5 + 15 =$ | (16) $14 + 2 =$ |
| (17) $16 - 7 =$ | (18) $9 + 6 =$ | (19) $11 - 9 =$ | (20) $7 + 2 =$ |
| (21) $3 + 1 =$ | (22) $11 + 6 =$ | (23) $19 + 1 =$ | (24) $11 + 1 =$ |
| (25) $12 - 11 =$ | (26) $19 + 1 =$ | (27) $11 + 7 =$ | (28) $1 - 1 =$ |
| (29) $15 - 15 =$ | (30) $7 + 8 =$ | (31) $18 - 13 =$ | (32) $16 + 2 =$ |
| (33) $19 - 4 =$ | (34) $2 - 2 =$ | (35) $15 - 8 =$ | (36) $16 - 11 =$ |
| (37) $16 - 5 =$ | (38) $12 + 4 =$ | (39) $13 + 1 =$ | (40) $13 - 12 =$ |
| (41) $13 + 2 =$ | (42) $4 + 13 =$ | (43) $1 + 5 =$ | (44) $7 + 7 =$ |
| (45) $14 - 7 =$ | (46) $14 - 3 =$ | (47) $12 + 3 =$ | (48) $12 - 12 =$ |
| (49) $18 + 2 =$ | (50) $12 + 5 =$ | (51) $10 - 6 =$ | (52) $17 - 16 =$ |
| (53) $5 + 12 =$ | (54) $4 + 12 =$ | (55) $4 + 9 =$ | (56) $6 - 4 =$ |
| (57) $16 + 3 =$ | (58) $17 + 2 =$ | (59) $10 - 9 =$ | (60) $16 - 12 =$ |
| (61) $14 + 4 =$ | (62) $3 - 1 =$ | (63) $4 - 3 =$ | (64) $9 + 8 =$ |
| (65) $5 - 5 =$ | (66) $17 + 2 =$ | (67) $6 + 2 =$ | (68) $19 + 1 =$ |
| (69) $14 - 3 =$ | (70) $1 + 19 =$ | (71) $14 + 3 =$ | (72) $1 + 18 =$ |
| (73) $10 - 6 =$ | (74) $17 - 14 =$ | (75) $1 - 1 =$ | (76) $3 + 4 =$ |
| (77) $7 + 9 =$ | (78) $12 + 6 =$ | (79) $6 - 2 =$ | (80) $9 + 5 =$ |
| (81) $5 - 2 =$ | (82) $3 + 1 =$ | (83) $1 + 6 =$ | (84) $3 + 13 =$ |
| (85) $17 + 3 =$ | (86) $4 + 5 =$ | (87) $15 - 12 =$ | (88) $7 - 5 =$ |
| (89) $19 + 1 =$ | (90) $11 + 8 =$ | (91) $7 + 10 =$ | (92) $1 - 1 =$ |
| (93) $8 - 2 =$ | (94) $16 + 2 =$ | (95) $1 + 15 =$ | (96) $10 - 10 =$ |
| (97) $3 + 4 =$ | (98) $15 + 2 =$ | (99) $2 - 1 =$ | (100) $3 + 14 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $5 + 15 =$ | (2) $15 - 13 =$ | (3) $5 - 1 =$ | (4) $8 - 4 =$ |
| (5) $3 - 2 =$ | (6) $17 - 17 =$ | (7) $18 + 2 =$ | (8) $17 - 12 =$ |
| (9) $11 + 6 =$ | (10) $4 + 9 =$ | (11) $5 - 1 =$ | (12) $4 - 1 =$ |
| (13) $15 - 13 =$ | (14) $12 + 7 =$ | (15) $4 - 1 =$ | (16) $6 + 14 =$ |
| (17) $1 + 3 =$ | (18) $12 + 6 =$ | (19) $16 + 1 =$ | (20) $17 - 1 =$ |
| (21) $17 + 3 =$ | (22) $12 - 12 =$ | (23) $12 + 3 =$ | (24) $5 - 3 =$ |
| (25) $4 + 10 =$ | (26) $1 + 16 =$ | (27) $3 + 15 =$ | (28) $9 - 7 =$ |
| (29) $11 - 7 =$ | (30) $7 - 1 =$ | (31) $5 - 3 =$ | (32) $4 - 4 =$ |
| (33) $1 - 1 =$ | (34) $3 - 1 =$ | (35) $11 + 6 =$ | (36) $18 - 11 =$ |
| (37) $8 + 7 =$ | (38) $11 + 1 =$ | (39) $8 + 10 =$ | (40) $2 + 3 =$ |
| (41) $12 + 1 =$ | (42) $18 - 5 =$ | (43) $8 + 12 =$ | (44) $17 + 3 =$ |
| (45) $3 - 3 =$ | (46) $4 + 6 =$ | (47) $16 - 8 =$ | (48) $18 - 14 =$ |
| (49) $15 - 14 =$ | (50) $4 + 3 =$ | (51) $6 + 6 =$ | (52) $15 + 3 =$ |
| (53) $10 - 3 =$ | (54) $3 + 1 =$ | (55) $19 - 5 =$ | (56) $17 - 16 =$ |
| (57) $9 - 6 =$ | (58) $9 + 3 =$ | (59) $19 - 18 =$ | (60) $8 - 1 =$ |
| (61) $7 - 7 =$ | (62) $16 - 14 =$ | (63) $2 + 13 =$ | (64) $12 - 3 =$ |
| (65) $15 - 9 =$ | (66) $18 - 11 =$ | (67) $11 - 9 =$ | (68) $10 - 10 =$ |
| (69) $10 + 7 =$ | (70) $2 + 15 =$ | (71) $3 - 3 =$ | (72) $13 - 6 =$ |
| (73) $12 + 1 =$ | (74) $14 + 3 =$ | (75) $6 - 2 =$ | (76) $15 + 2 =$ |
| (77) $11 - 8 =$ | (78) $9 + 5 =$ | (79) $5 - 2 =$ | (80) $13 + 3 =$ |
| (81) $10 + 9 =$ | (82) $6 - 6 =$ | (83) $2 + 11 =$ | (84) $17 + 3 =$ |
| (85) $5 + 1 =$ | (86) $13 - 7 =$ | (87) $5 - 3 =$ | (88) $9 + 5 =$ |
| (89) $19 + 1 =$ | (90) $17 - 17 =$ | (91) $11 - 2 =$ | (92) $15 - 4 =$ |
| (93) $4 + 12 =$ | (94) $9 + 2 =$ | (95) $4 - 1 =$ | (96) $5 - 1 =$ |
| (97) $6 - 4 =$ | (98) $10 + 10 =$ | (99) $10 - 8 =$ | (100) $3 - 3 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 14 =$ | (2) $5 - 5 =$ | (3) $16 - 6 =$ | (4) $18 + 2 =$ |
| (5) $2 - 2 =$ | (6) $16 - 9 =$ | (7) $10 + 3 =$ | (8) $13 - 4 =$ |
| (9) $13 - 6 =$ | (10) $13 - 10 =$ | (11) $14 + 1 =$ | (12) $16 - 2 =$ |
| (13) $9 + 7 =$ | (14) $6 + 2 =$ | (15) $9 + 9 =$ | (16) $3 - 2 =$ |
| (17) $17 + 3 =$ | (18) $16 - 9 =$ | (19) $12 - 2 =$ | (20) $14 + 1 =$ |
| (21) $3 - 1 =$ | (22) $8 + 4 =$ | (23) $8 - 7 =$ | (24) $17 - 15 =$ |
| (25) $18 + 2 =$ | (26) $10 + 7 =$ | (27) $13 + 6 =$ | (28) $1 - 1 =$ |
| (29) $14 + 4 =$ | (30) $6 + 8 =$ | (31) $14 - 1 =$ | (32) $4 - 4 =$ |
| (33) $7 - 2 =$ | (34) $14 + 1 =$ | (35) $12 + 3 =$ | (36) $10 - 10 =$ |
| (37) $2 - 1 =$ | (38) $19 + 1 =$ | (39) $16 - 10 =$ | (40) $16 - 16 =$ |
| (41) $7 + 13 =$ | (42) $8 - 8 =$ | (43) $9 - 4 =$ | (44) $14 + 3 =$ |
| (45) $19 - 4 =$ | (46) $19 + 1 =$ | (47) $7 - 1 =$ | (48) $6 - 3 =$ |
| (49) $17 - 1 =$ | (50) $16 - 6 =$ | (51) $9 + 2 =$ | (52) $8 + 11 =$ |
| (53) $3 + 16 =$ | (54) $13 - 13 =$ | (55) $16 - 16 =$ | (56) $1 + 12 =$ |
| (57) $16 - 11 =$ | (58) $1 - 1 =$ | (59) $10 - 1 =$ | (60) $3 - 3 =$ |
| (61) $10 - 9 =$ | (62) $16 - 16 =$ | (63) $17 - 2 =$ | (64) $17 - 11 =$ |
| (65) $7 + 13 =$ | (66) $15 - 9 =$ | (67) $14 - 4 =$ | (68) $1 - 1 =$ |
| (69) $11 + 2 =$ | (70) $2 + 1 =$ | (71) $19 + 1 =$ | (72) $16 + 4 =$ |
| (73) $10 + 7 =$ | (74) $4 - 4 =$ | (75) $5 + 11 =$ | (76) $1 - 1 =$ |
| (77) $11 + 2 =$ | (78) $1 - 1 =$ | (79) $9 + 11 =$ | (80) $6 + 13 =$ |
| (81) $14 + 3 =$ | (82) $16 + 4 =$ | (83) $5 + 14 =$ | (84) $12 - 5 =$ |
| (85) $19 + 1 =$ | (86) $3 - 1 =$ | (87) $4 - 2 =$ | (88) $10 + 10 =$ |
| (89) $7 + 4 =$ | (90) $18 - 12 =$ | (91) $10 - 10 =$ | (92) $3 + 12 =$ |
| (93) $6 + 2 =$ | (94) $6 + 8 =$ | (95) $3 - 2 =$ | (96) $19 - 16 =$ |
| (97) $16 - 8 =$ | (98) $9 + 2 =$ | (99) $11 + 7 =$ | (100) $8 + 11 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $6 - 1 =$ | (2) $10 - 1 =$ | (3) $2 - 1 =$ | (4) $6 + 5 =$ |
| (5) $12 - 10 =$ | (6) $9 + 10 =$ | (7) $14 + 5 =$ | (8) $12 - 4 =$ |
| (9) $14 + 4 =$ | (10) $1 - 1 =$ | (11) $16 + 2 =$ | (12) $6 + 7 =$ |
| (13) $19 - 18 =$ | (14) $9 + 3 =$ | (15) $5 - 1 =$ | (16) $2 - 1 =$ |
| (17) $5 + 9 =$ | (18) $12 - 12 =$ | (19) $3 + 15 =$ | (20) $12 - 10 =$ |
| (21) $4 + 9 =$ | (22) $8 + 4 =$ | (23) $15 - 9 =$ | (24) $14 + 1 =$ |
| (25) $17 - 7 =$ | (26) $17 + 3 =$ | (27) $16 + 3 =$ | (28) $5 + 1 =$ |
| (29) $16 - 15 =$ | (30) $14 + 5 =$ | (31) $19 - 9 =$ | (32) $7 + 5 =$ |
| (33) $3 + 13 =$ | (34) $18 + 2 =$ | (35) $1 - 1 =$ | (36) $11 + 5 =$ |
| (37) $12 - 5 =$ | (38) $8 - 1 =$ | (39) $13 + 2 =$ | (40) $12 - 12 =$ |
| (41) $4 + 15 =$ | (42) $5 - 4 =$ | (43) $18 - 17 =$ | (44) $8 + 8 =$ |
| (45) $5 + 5 =$ | (46) $12 + 8 =$ | (47) $7 + 2 =$ | (48) $7 + 13 =$ |
| (49) $9 + 2 =$ | (50) $17 - 4 =$ | (51) $12 - 7 =$ | (52) $1 - 1 =$ |
| (53) $17 + 3 =$ | (54) $15 - 5 =$ | (55) $9 + 2 =$ | (56) $16 - 1 =$ |
| (57) $17 - 2 =$ | (58) $6 + 7 =$ | (59) $12 - 7 =$ | (60) $17 + 1 =$ |
| (61) $13 - 11 =$ | (62) $9 - 2 =$ | (63) $1 + 15 =$ | (64) $11 - 9 =$ |
| (65) $19 - 13 =$ | (66) $7 + 6 =$ | (67) $4 - 4 =$ | (68) $16 - 5 =$ |
| (69) $19 + 1 =$ | (70) $12 + 3 =$ | (71) $1 - 1 =$ | (72) $13 + 4 =$ |
| (73) $11 + 4 =$ | (74) $19 - 17 =$ | (75) $13 - 6 =$ | (76) $15 - 4 =$ |
| (77) $15 + 2 =$ | (78) $8 + 5 =$ | (79) $8 - 8 =$ | (80) $9 - 4 =$ |
| (81) $7 - 6 =$ | (82) $7 + 13 =$ | (83) $5 + 8 =$ | (84) $11 + 1 =$ |
| (85) $18 - 4 =$ | (86) $13 - 11 =$ | (87) $9 - 2 =$ | (88) $5 - 2 =$ |
| (89) $14 + 3 =$ | (90) $1 - 1 =$ | (91) $12 - 10 =$ | (92) $10 + 3 =$ |
| (93) $16 + 1 =$ | (94) $5 + 3 =$ | (95) $8 + 11 =$ | (96) $2 - 1 =$ |
| (97) $14 + 5 =$ | (98) $1 + 2 =$ | (99) $1 + 4 =$ | (100) $2 + 18 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $8 - 3 =$ | (2) $2 + 13 =$ | (3) $8 - 1 =$ | (4) $19 + 1 =$ |
| (5) $4 - 2 =$ | (6) $14 - 8 =$ | (7) $14 + 4 =$ | (8) $4 - 4 =$ |
| (9) $5 - 3 =$ | (10) $8 - 4 =$ | (11) $8 + 9 =$ | (12) $2 + 15 =$ |
| (13) $10 + 9 =$ | (14) $13 + 1 =$ | (15) $12 + 1 =$ | (16) $9 + 3 =$ |
| (17) $14 + 5 =$ | (18) $18 - 17 =$ | (19) $3 - 1 =$ | (20) $18 + 1 =$ |
| (21) $9 - 8 =$ | (22) $8 + 6 =$ | (23) $15 + 4 =$ | (24) $6 + 8 =$ |
| (25) $12 - 10 =$ | (26) $17 - 5 =$ | (27) $12 + 4 =$ | (28) $3 + 16 =$ |
| (29) $13 + 4 =$ | (30) $18 - 14 =$ | (31) $6 + 6 =$ | (32) $12 - 11 =$ |
| (33) $6 - 1 =$ | (34) $12 - 2 =$ | (35) $6 - 1 =$ | (36) $15 + 5 =$ |
| (37) $5 + 2 =$ | (38) $19 + 1 =$ | (39) $2 + 15 =$ | (40) $4 - 1 =$ |
| (41) $6 + 7 =$ | (42) $15 - 3 =$ | (43) $5 - 1 =$ | (44) $15 + 1 =$ |
| (45) $10 + 7 =$ | (46) $14 + 2 =$ | (47) $2 + 12 =$ | (48) $14 - 5 =$ |
| (49) $8 - 2 =$ | (50) $12 + 6 =$ | (51) $5 + 13 =$ | (52) $6 - 5 =$ |
| (53) $5 - 4 =$ | (54) $17 - 7 =$ | (55) $10 + 8 =$ | (56) $17 - 4 =$ |
| (57) $2 - 1 =$ | (58) $10 + 2 =$ | (59) $4 + 11 =$ | (60) $10 + 5 =$ |
| (61) $10 + 8 =$ | (62) $11 + 9 =$ | (63) $9 + 6 =$ | (64) $18 + 2 =$ |
| (65) $15 - 9 =$ | (66) $16 - 11 =$ | (67) $1 - 1 =$ | (68) $11 + 8 =$ |
| (69) $10 - 3 =$ | (70) $17 + 3 =$ | (71) $8 - 7 =$ | (72) $10 + 7 =$ |
| (73) $1 - 1 =$ | (74) $18 - 17 =$ | (75) $3 + 10 =$ | (76) $11 - 1 =$ |
| (77) $18 - 13 =$ | (78) $8 - 4 =$ | (79) $14 + 2 =$ | (80) $14 - 14 =$ |
| (81) $9 + 11 =$ | (82) $17 - 8 =$ | (83) $12 - 10 =$ | (84) $5 - 3 =$ |
| (85) $19 - 14 =$ | (86) $14 + 2 =$ | (87) $11 - 7 =$ | (88) $2 + 5 =$ |
| (89) $14 + 6 =$ | (90) $7 - 4 =$ | (91) $15 + 3 =$ | (92) $1 - 1 =$ |
| (93) $11 + 7 =$ | (94) $11 + 8 =$ | (95) $10 - 10 =$ | (96) $7 - 2 =$ |
| (97) $17 + 3 =$ | (98) $6 - 6 =$ | (99) $14 - 10 =$ | (100) $19 - 17 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 3	(2) 11	(3) 14	(4) 1	(5) 9	(6) 16	(7) 16	(8) 19
(9) 1	(10) 0	(11) 9	(12) 6	(13) 14	(14) 9	(15) 20	(16) 12
(17) 2	(18) 12	(19) 1	(20) 3	(21) 16	(22) 13	(23) 14	(24) 20
(25) 1	(26) 20	(27) 16	(28) 4	(29) 16	(30) 15	(31) 11	(32) 12
(33) 6	(34) 4	(35) 1	(36) 6	(37) 9	(38) 3	(39) 12	(40) 1
(41) 20	(42) 16	(43) 6	(44) 14	(45) 10	(46) 0	(47) 20	(48) 1
(49) 1	(50) 6	(51) 20	(52) 3	(53) 19	(54) 8	(55) 0	(56) 19
(57) 15	(58) 16	(59) 20	(60) 13	(61) 19	(62) 20	(63) 18	(64) 8
(65) 7	(66) 17	(67) 11	(68) 2	(69) 9	(70) 4	(71) 0	(72) 7
(73) 16	(74) 9	(75) 6	(76) 20	(77) 17	(78) 19	(79) 20	(80) 0
(81) 20	(82) 1	(83) 10	(84) 18	(85) 7	(86) 4	(87) 4	(88) 10
(89) 0	(90) 1	(91) 1	(92) 3	(93) 5	(94) 1	(95) 13	(96) 11
(97) 3	(98) 2	(99) 13	(100) 7				

第2页答案

(1) 6	(2) 20	(3) 13	(4) 0	(5) 19	(6) 20	(7) 9	(8) 6
(9) 11	(10) 16	(11) 12	(12) 19	(13) 1	(14) 1	(15) 7	(16) 1
(17) 12	(18) 11	(19) 9	(20) 3	(21) 1	(22) 11	(23) 17	(24) 0
(25) 16	(26) 9	(27) 11	(28) 11	(29) 15	(30) 2	(31) 19	(32) 13
(33) 20	(34) 19	(35) 4	(36) 8	(37) 0	(38) 16	(39) 15	(40) 20
(41) 1	(42) 19	(43) 16	(44) 7	(45) 1	(46) 0	(47) 20	(48) 14
(49) 7	(50) 0	(51) 3	(52) 0	(53) 11	(54) 5	(55) 9	(56) 9
(57) 8	(58) 1	(59) 0	(60) 1	(61) 3	(62) 14	(63) 0	(64) 10
(65) 19	(66) 10	(67) 2	(68) 7	(69) 6	(70) 4	(71) 9	(72) 5
(73) 20	(74) 17	(75) 3	(76) 16	(77) 13	(78) 1	(79) 4	(80) 20
(81) 6	(82) 0	(83) 18	(84) 17	(85) 4	(86) 13	(87) 3	(88) 19
(89) 15	(90) 16	(91) 5	(92) 2	(93) 19	(94) 1	(95) 17	(96) 20
(97) 0	(98) 8	(99) 0	(100) 18				

二十以内加减法计算练习题答案

第3页答案

(1) 14 (2) 12 (3) 15 (4) 8 (5) 8 (6) 9 (7) 0 (8) 0
(9) 16 (10) 0 (11) 19 (12) 14 (13) 11 (14) 10 (15) 20 (16) 16
(17) 9 (18) 15 (19) 2 (20) 9 (21) 4 (22) 17 (23) 20 (24) 12
(25) 1 (26) 20 (27) 18 (28) 0 (29) 0 (30) 15 (31) 5 (32) 18
(33) 15 (34) 0 (35) 7 (36) 5 (37) 11 (38) 16 (39) 14 (40) 1
(41) 15 (42) 17 (43) 6 (44) 14 (45) 7 (46) 11 (47) 15 (48) 0
(49) 20 (50) 17 (51) 4 (52) 1 (53) 17 (54) 16 (55) 13 (56) 2
(57) 19 (58) 19 (59) 1 (60) 4 (61) 18 (62) 2 (63) 1 (64) 17
(65) 0 (66) 19 (67) 8 (68) 20 (69) 11 (70) 20 (71) 17 (72) 19
(73) 4 (74) 3 (75) 0 (76) 7 (77) 16 (78) 18 (79) 4 (80) 14
(81) 3 (82) 4 (83) 7 (84) 16 (85) 20 (86) 9 (87) 3 (88) 2
(89) 20 (90) 19 (91) 17 (92) 0 (93) 6 (94) 18 (95) 16 (96) 0
(97) 7 (98) 17 (99) 1 (100) 17

第4页答案

(1) 20 (2) 2 (3) 4 (4) 4 (5) 1 (6) 0 (7) 20 (8) 5
(9) 17 (10) 13 (11) 4 (12) 3 (13) 2 (14) 19 (15) 3 (16) 20
(17) 4 (18) 18 (19) 17 (20) 16 (21) 20 (22) 0 (23) 15 (24) 2
(25) 14 (26) 17 (27) 18 (28) 2 (29) 4 (30) 6 (31) 2 (32) 0
(33) 0 (34) 2 (35) 17 (36) 7 (37) 15 (38) 12 (39) 18 (40) 5
(41) 13 (42) 13 (43) 20 (44) 20 (45) 0 (46) 10 (47) 8 (48) 4
(49) 1 (50) 7 (51) 12 (52) 18 (53) 7 (54) 4 (55) 14 (56) 1
(57) 3 (58) 12 (59) 1 (60) 7 (61) 0 (62) 2 (63) 15 (64) 9
(65) 6 (66) 7 (67) 2 (68) 0 (69) 17 (70) 17 (71) 0 (72) 7
(73) 13 (74) 17 (75) 4 (76) 17 (77) 3 (78) 14 (79) 3 (80) 16
(81) 19 (82) 0 (83) 13 (84) 20 (85) 6 (86) 6 (87) 2 (88) 14
(89) 20 (90) 0 (91) 9 (92) 11 (93) 16 (94) 11 (95) 3 (96) 4
(97) 2 (98) 20 (99) 2 (100) 0

二十以内加减法计算练习题答案

第5页答案

(1) 5	(2) 0	(3) 10	(4) 20	(5) 0	(6) 7	(7) 13	(8) 9
(9) 7	(10) 3	(11) 15	(12) 14	(13) 16	(14) 8	(15) 18	(16) 1
(17) 20	(18) 7	(19) 10	(20) 15	(21) 2	(22) 12	(23) 1	(24) 2
(25) 20	(26) 17	(27) 19	(28) 0	(29) 18	(30) 14	(31) 13	(32) 0
(33) 5	(34) 15	(35) 15	(36) 0	(37) 1	(38) 20	(39) 6	(40) 0
(41) 20	(42) 0	(43) 5	(44) 17	(45) 15	(46) 20	(47) 6	(48) 3
(49) 16	(50) 10	(51) 11	(52) 19	(53) 19	(54) 0	(55) 0	(56) 13
(57) 5	(58) 0	(59) 9	(60) 0	(61) 1	(62) 0	(63) 15	(64) 6
(65) 20	(66) 6	(67) 10	(68) 0	(69) 13	(70) 3	(71) 20	(72) 20
(73) 17	(74) 0	(75) 16	(76) 0	(77) 13	(78) 0	(79) 20	(80) 19
(81) 17	(82) 20	(83) 19	(84) 7	(85) 20	(86) 2	(87) 2	(88) 20
(89) 11	(90) 6	(91) 0	(92) 15	(93) 8	(94) 14	(95) 1	(96) 3
(97) 8	(98) 11	(99) 18	(100) 19				

第6页答案

(1) 5	(2) 9	(3) 1	(4) 11	(5) 2	(6) 19	(7) 19	(8) 8
(9) 18	(10) 0	(11) 18	(12) 13	(13) 1	(14) 12	(15) 4	(16) 1
(17) 14	(18) 0	(19) 18	(20) 2	(21) 13	(22) 12	(23) 6	(24) 15
(25) 10	(26) 20	(27) 19	(28) 6	(29) 1	(30) 19	(31) 10	(32) 12
(33) 16	(34) 20	(35) 0	(36) 16	(37) 7	(38) 7	(39) 15	(40) 0
(41) 19	(42) 1	(43) 1	(44) 16	(45) 10	(46) 20	(47) 9	(48) 20
(49) 11	(50) 13	(51) 5	(52) 0	(53) 20	(54) 10	(55) 11	(56) 15
(57) 15	(58) 13	(59) 5	(60) 18	(61) 2	(62) 7	(63) 16	(64) 2
(65) 6	(66) 13	(67) 0	(68) 11	(69) 20	(70) 15	(71) 0	(72) 17
(73) 15	(74) 2	(75) 7	(76) 11	(77) 17	(78) 13	(79) 0	(80) 5
(81) 1	(82) 20	(83) 13	(84) 12	(85) 14	(86) 2	(87) 7	(88) 3
(89) 17	(90) 0	(91) 2	(92) 13	(93) 17	(94) 8	(95) 19	(96) 1
(97) 19	(98) 3	(99) 5	(100) 20				

二十以内加减法计算练习题答案

第7页答案

(1) 5	(2) 15	(3) 7	(4) 20	(5) 2	(6) 6	(7) 18	(8) 0
(9) 2	(10) 4	(11) 17	(12) 17	(13) 19	(14) 14	(15) 13	(16) 12
(17) 19	(18) 1	(19) 2	(20) 19	(21) 1	(22) 14	(23) 19	(24) 14
(25) 2	(26) 12	(27) 16	(28) 19	(29) 17	(30) 4	(31) 12	(32) 1
(33) 5	(34) 10	(35) 5	(36) 20	(37) 7	(38) 20	(39) 17	(40) 3
(41) 13	(42) 12	(43) 4	(44) 16	(45) 17	(46) 16	(47) 14	(48) 9
(49) 6	(50) 18	(51) 18	(52) 1	(53) 1	(54) 10	(55) 18	(56) 13
(57) 1	(58) 12	(59) 15	(60) 15	(61) 18	(62) 20	(63) 15	(64) 20
(65) 6	(66) 5	(67) 0	(68) 19	(69) 7	(70) 20	(71) 1	(72) 17
(73) 0	(74) 1	(75) 13	(76) 10	(77) 5	(78) 4	(79) 16	(80) 0
(81) 20	(82) 9	(83) 2	(84) 2	(85) 5	(86) 16	(87) 4	(88) 7
(89) 20	(90) 3	(91) 18	(92) 0	(93) 18	(94) 19	(95) 0	(96) 5
(97) 20	(98) 0	(99) 4	(100) 2				