

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |               |                |                |                 |
|---------------|----------------|----------------|-----------------|
| (1) 12 - 5 =  | (2) 7 + 8 =    | (3) 2 - 2 =    | (4) 16 - 7 =    |
| (5) 17 - 11 = | (6) 8 - 7 =    | (7) 11 - 9 =   | (8) 16 - 12 =   |
| (9) 19 + 1 =  | (10) 10 + 4 =  | (11) 13 + 2 =  | (12) 15 + 3 =   |
| (13) 14 + 3 = | (14) 12 - 8 =  | (15) 18 + 1 =  | (16) 3 + 2 =    |
| (17) 10 - 9 = | (18) 11 + 1 =  | (19) 4 - 2 =   | (20) 8 + 2 =    |
| (21) 10 - 9 = | (22) 7 - 2 =   | (23) 4 + 15 =  | (24) 12 + 2 =   |
| (25) 9 + 11 = | (26) 12 - 12 = | (27) 19 - 16 = | (28) 19 + 1 =   |
| (29) 15 + 3 = | (30) 17 - 13 = | (31) 2 - 2 =   | (32) 4 + 10 =   |
| (33) 1 + 1 =  | (34) 14 - 6 =  | (35) 19 - 18 = | (36) 2 - 2 =    |
| (37) 17 - 3 = | (38) 4 - 4 =   | (39) 10 - 6 =  | (40) 17 + 2 =   |
| (41) 7 + 11 = | (42) 11 + 6 =  | (43) 19 + 1 =  | (44) 4 + 10 =   |
| (45) 13 + 2 = | (46) 5 + 6 =   | (47) 17 - 5 =  | (48) 15 + 5 =   |
| (49) 7 + 12 = | (50) 6 + 2 =   | (51) 2 + 12 =  | (52) 3 - 2 =    |
| (53) 1 - 1 =  | (54) 13 - 4 =  | (55) 6 - 3 =   | (56) 19 - 16 =  |
| (57) 2 + 14 = | (58) 1 + 12 =  | (59) 10 - 7 =  | (60) 17 + 2 =   |
| (61) 19 + 1 = | (62) 19 - 17 = | (63) 2 + 18 =  | (64) 11 - 11 =  |
| (65) 1 - 1 =  | (66) 11 - 8 =  | (67) 5 - 5 =   | (68) 9 + 4 =    |
| (69) 16 + 2 = | (70) 8 + 10 =  | (71) 4 - 1 =   | (72) 1 + 11 =   |
| (73) 10 - 4 = | (74) 7 + 12 =  | (75) 10 - 2 =  | (76) 17 - 16 =  |
| (77) 6 - 5 =  | (78) 15 - 14 = | (79) 4 + 5 =   | (80) 17 - 6 =   |
| (81) 19 + 1 = | (82) 15 - 3 =  | (83) 12 + 5 =  | (84) 5 + 7 =    |
| (85) 9 - 4 =  | (86) 8 - 6 =   | (87) 5 - 5 =   | (88) 3 + 8 =    |
| (89) 10 + 6 = | (90) 16 - 1 =  | (91) 15 + 5 =  | (92) 19 - 18 =  |
| (93) 16 + 3 = | (94) 9 + 3 =   | (95) 2 - 1 =   | (96) 15 - 4 =   |
| (97) 12 + 3 = | (98) 6 + 13 =  | (99) 5 + 4 =   | (100) 14 - 12 = |

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- |                  |                 |                  |                  |
|------------------|-----------------|------------------|------------------|
| (1) $2 - 1 =$    | (2) $19 + 1 =$  | (3) $15 - 13 =$  | (4) $13 - 7 =$   |
| (5) $3 + 5 =$    | (6) $19 + 1 =$  | (7) $6 + 10 =$   | (8) $8 + 4 =$    |
| (9) $6 - 6 =$    | (10) $19 + 1 =$ | (11) $13 - 8 =$  | (12) $15 - 6 =$  |
| (13) $1 + 9 =$   | (14) $4 - 3 =$  | (15) $8 - 3 =$   | (16) $3 + 4 =$   |
| (17) $3 + 13 =$  | (18) $8 - 4 =$  | (19) $2 - 1 =$   | (20) $17 + 3 =$  |
| (21) $15 + 2 =$  | (22) $6 + 10 =$ | (23) $1 - 1 =$   | (24) $17 + 1 =$  |
| (25) $16 + 2 =$  | (26) $6 - 3 =$  | (27) $10 - 3 =$  | (28) $8 + 9 =$   |
| (29) $4 + 8 =$   | (30) $3 + 11 =$ | (31) $7 + 3 =$   | (32) $14 + 1 =$  |
| (33) $4 + 14 =$  | (34) $6 + 11 =$ | (35) $8 - 4 =$   | (36) $2 + 18 =$  |
| (37) $10 - 9 =$  | (38) $13 - 8 =$ | (39) $17 + 3 =$  | (40) $19 + 1 =$  |
| (41) $9 + 11 =$  | (42) $2 + 12 =$ | (43) $19 + 1 =$  | (44) $11 + 2 =$  |
| (45) $14 + 5 =$  | (46) $8 + 4 =$  | (47) $18 + 1 =$  | (48) $16 + 3 =$  |
| (49) $9 + 1 =$   | (50) $2 + 16 =$ | (51) $16 - 5 =$  | (52) $12 - 7 =$  |
| (53) $8 - 7 =$   | (54) $2 - 2 =$  | (55) $10 + 6 =$  | (56) $16 - 9 =$  |
| (57) $3 - 2 =$   | (58) $3 + 6 =$  | (59) $19 - 15 =$ | (60) $3 - 3 =$   |
| (61) $4 + 11 =$  | (62) $9 + 3 =$  | (63) $10 - 3 =$  | (64) $12 + 1 =$  |
| (65) $11 - 8 =$  | (66) $10 + 2 =$ | (67) $16 - 10 =$ | (68) $9 + 9 =$   |
| (69) $2 - 2 =$   | (70) $19 + 1 =$ | (71) $12 + 6 =$  | (72) $4 - 2 =$   |
| (73) $9 + 1 =$   | (74) $7 + 7 =$  | (75) $9 - 3 =$   | (76) $2 - 2 =$   |
| (77) $6 + 9 =$   | (78) $15 + 4 =$ | (79) $18 + 2 =$  | (80) $18 + 1 =$  |
| (81) $6 - 4 =$   | (82) $19 + 1 =$ | (83) $15 + 2 =$  | (84) $1 - 1 =$   |
| (85) $12 + 3 =$  | (86) $1 - 1 =$  | (87) $11 + 7 =$  | (88) $4 - 4 =$   |
| (89) $17 + 3 =$  | (90) $6 + 12 =$ | (91) $14 - 12 =$ | (92) $6 + 6 =$   |
| (93) $15 - 11 =$ | (94) $1 + 17 =$ | (95) $11 - 11 =$ | (96) $17 - 17 =$ |
| (97) $15 - 8 =$  | (98) $9 + 6 =$  | (99) $14 + 3 =$  | (100) $12 - 3 =$ |



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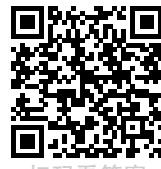
用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                |                |                |                 |
|----------------|----------------|----------------|-----------------|
| (1) 14 - 4 =   | (2) 11 - 10 =  | (3) 16 - 2 =   | (4) 15 - 15 =   |
| (5) 14 + 5 =   | (6) 11 - 10 =  | (7) 19 - 2 =   | (8) 11 + 6 =    |
| (9) 11 - 3 =   | (10) 6 + 14 =  | (11) 11 - 6 =  | (12) 9 + 6 =    |
| (13) 11 + 6 =  | (14) 7 - 5 =   | (15) 13 + 1 =  | (16) 3 + 16 =   |
| (17) 4 + 8 =   | (18) 8 - 5 =   | (19) 4 - 2 =   | (20) 14 - 11 =  |
| (21) 16 - 10 = | (22) 8 + 5 =   | (23) 2 + 5 =   | (24) 11 - 5 =   |
| (25) 17 + 1 =  | (26) 19 - 6 =  | (27) 16 + 1 =  | (28) 11 - 7 =   |
| (29) 13 - 3 =  | (30) 1 - 1 =   | (31) 19 + 1 =  | (32) 9 - 2 =    |
| (33) 3 - 1 =   | (34) 11 + 5 =  | (35) 18 + 1 =  | (36) 10 - 2 =   |
| (37) 11 - 9 =  | (38) 15 + 2 =  | (39) 3 - 3 =   | (40) 9 + 6 =    |
| (41) 19 - 6 =  | (42) 19 - 2 =  | (43) 5 + 10 =  | (44) 11 - 4 =   |
| (45) 6 - 5 =   | (46) 14 + 4 =  | (47) 9 - 3 =   | (48) 18 + 1 =   |
| (49) 13 - 11 = | (50) 1 - 1 =   | (51) 18 + 2 =  | (52) 9 + 5 =    |
| (53) 1 - 1 =   | (54) 1 + 14 =  | (55) 14 - 11 = | (56) 5 - 2 =    |
| (57) 9 + 6 =   | (58) 10 + 3 =  | (59) 17 + 2 =  | (60) 4 + 1 =    |
| (61) 19 + 1 =  | (62) 18 - 11 = | (63) 9 - 6 =   | (64) 2 - 2 =    |
| (65) 5 + 15 =  | (66) 5 - 4 =   | (67) 1 - 1 =   | (68) 13 + 1 =   |
| (69) 15 + 4 =  | (70) 19 + 1 =  | (71) 17 - 16 = | (72) 12 - 1 =   |
| (73) 4 + 12 =  | (74) 3 + 9 =   | (75) 11 - 8 =  | (76) 11 + 5 =   |
| (77) 17 + 3 =  | (78) 19 + 1 =  | (79) 18 - 1 =  | (80) 19 + 1 =   |
| (81) 13 - 8 =  | (82) 13 - 4 =  | (83) 13 + 7 =  | (84) 18 - 8 =   |
| (85) 8 + 1 =   | (86) 5 - 3 =   | (87) 14 - 7 =  | (88) 15 - 13 =  |
| (89) 5 + 10 =  | (90) 1 + 1 =   | (91) 14 - 2 =  | (92) 3 - 2 =    |
| (93) 14 + 4 =  | (94) 1 - 1 =   | (95) 7 + 5 =   | (96) 12 - 11 =  |
| (97) 15 - 7 =  | (98) 17 - 14 = | (99) 11 + 3 =  | (100) 15 - 11 = |

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得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $9 - 4 =$    | (2) $19 - 15 =$  | (3) $10 - 3 =$   | (4) $12 - 4 =$   |
| (5) $12 + 7 =$   | (6) $13 + 1 =$   | (7) $1 + 15 =$   | (8) $10 + 9 =$   |
| (9) $14 - 7 =$   | (10) $9 + 7 =$   | (11) $6 + 12 =$  | (12) $3 + 12 =$  |
| (13) $8 - 8 =$   | (14) $15 - 15 =$ | (15) $10 + 1 =$  | (16) $11 + 7 =$  |
| (17) $18 + 1 =$  | (18) $13 + 2 =$  | (19) $13 + 1 =$  | (20) $17 + 3 =$  |
| (21) $10 - 6 =$  | (22) $2 + 3 =$   | (23) $12 - 7 =$  | (24) $13 + 5 =$  |
| (25) $9 - 5 =$   | (26) $17 - 16 =$ | (27) $3 + 12 =$  | (28) $14 + 4 =$  |
| (29) $14 + 6 =$  | (30) $8 + 8 =$   | (31) $12 - 10 =$ | (32) $17 - 6 =$  |
| (33) $7 + 11 =$  | (34) $11 + 5 =$  | (35) $4 + 16 =$  | (36) $6 + 10 =$  |
| (37) $18 + 2 =$  | (38) $15 - 5 =$  | (39) $10 - 10 =$ | (40) $8 + 1 =$   |
| (41) $3 + 11 =$  | (42) $18 + 1 =$  | (43) $16 - 16 =$ | (44) $7 - 3 =$   |
| (45) $16 - 10 =$ | (46) $13 - 6 =$  | (47) $7 + 3 =$   | (48) $8 + 3 =$   |
| (49) $15 + 2 =$  | (50) $12 - 12 =$ | (51) $17 - 2 =$  | (52) $10 + 5 =$  |
| (53) $16 + 4 =$  | (54) $9 - 2 =$   | (55) $16 + 1 =$  | (56) $10 + 2 =$  |
| (57) $13 - 8 =$  | (58) $3 + 5 =$   | (59) $19 - 9 =$  | (60) $17 + 3 =$  |
| (61) $15 + 4 =$  | (62) $10 - 10 =$ | (63) $6 - 5 =$   | (64) $8 + 8 =$   |
| (65) $6 - 4 =$   | (66) $4 + 2 =$   | (67) $14 - 2 =$  | (68) $14 - 14 =$ |
| (69) $4 + 1 =$   | (70) $19 - 4 =$  | (71) $9 + 9 =$   | (72) $9 - 8 =$   |
| (73) $15 - 8 =$  | (74) $5 + 5 =$   | (75) $3 + 15 =$  | (76) $1 + 13 =$  |
| (77) $8 + 11 =$  | (78) $18 + 2 =$  | (79) $7 - 4 =$   | (80) $10 - 9 =$  |
| (81) $14 + 1 =$  | (82) $12 - 12 =$ | (83) $17 + 3 =$  | (84) $3 + 8 =$   |
| (85) $12 + 3 =$  | (86) $10 - 8 =$  | (87) $19 - 1 =$  | (88) $16 - 8 =$  |
| (89) $18 - 3 =$  | (90) $10 + 6 =$  | (91) $10 - 1 =$  | (92) $11 + 9 =$  |
| (93) $8 - 6 =$   | (94) $14 - 8 =$  | (95) $11 + 3 =$  | (96) $13 + 5 =$  |
| (97) $18 - 11 =$ | (98) $7 - 7 =$   | (99) $17 + 1 =$  | (100) $8 + 2 =$  |

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姓名 \_\_\_\_\_

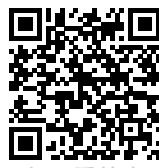
日期 \_\_\_\_\_

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$   | (2) $16 - 7 =$   | (3) $7 + 7 =$    | (4) $11 - 3 =$   |
| (5) $18 + 1 =$   | (6) $15 - 14 =$  | (7) $14 + 2 =$   | (8) $1 + 9 =$    |
| (9) $8 - 3 =$    | (10) $17 + 1 =$  | (11) $3 + 5 =$   | (12) $17 + 1 =$  |
| (13) $6 + 12 =$  | (14) $3 - 2 =$   | (15) $10 + 6 =$  | (16) $8 + 9 =$   |
| (17) $13 + 2 =$  | (18) $17 + 2 =$  | (19) $17 - 11 =$ | (20) $9 - 2 =$   |
| (21) $6 + 1 =$   | (22) $13 - 11 =$ | (23) $12 + 4 =$  | (24) $11 - 4 =$  |
| (25) $16 - 5 =$  | (26) $11 - 10 =$ | (27) $3 - 3 =$   | (28) $1 + 19 =$  |
| (29) $16 - 9 =$  | (30) $6 - 1 =$   | (31) $16 + 2 =$  | (32) $14 + 3 =$  |
| (33) $3 + 13 =$  | (34) $14 + 1 =$  | (35) $14 - 9 =$  | (36) $8 - 6 =$   |
| (37) $9 + 9 =$   | (38) $1 + 4 =$   | (39) $3 + 4 =$   | (40) $8 - 8 =$   |
| (41) $4 - 1 =$   | (42) $4 - 2 =$   | (43) $3 - 3 =$   | (44) $7 - 2 =$   |
| (45) $12 - 12 =$ | (46) $18 - 10 =$ | (47) $4 - 4 =$   | (48) $7 + 13 =$  |
| (49) $7 - 3 =$   | (50) $7 - 1 =$   | (51) $8 - 1 =$   | (52) $10 - 6 =$  |
| (53) $7 - 1 =$   | (54) $13 - 10 =$ | (55) $7 - 1 =$   | (56) $14 - 2 =$  |
| (57) $18 - 6 =$  | (58) $10 - 8 =$  | (59) $9 + 6 =$   | (60) $8 - 6 =$   |
| (61) $3 + 11 =$  | (62) $8 - 1 =$   | (63) $13 + 5 =$  | (64) $17 - 3 =$  |
| (65) $11 + 5 =$  | (66) $9 - 1 =$   | (67) $2 + 14 =$  | (68) $14 + 4 =$  |
| (69) $6 + 6 =$   | (70) $12 + 7 =$  | (71) $3 + 4 =$   | (72) $16 - 1 =$  |
| (73) $9 + 6 =$   | (74) $19 - 2 =$  | (75) $19 - 18 =$ | (76) $9 + 2 =$   |
| (77) $19 + 1 =$  | (78) $12 + 7 =$  | (79) $16 + 3 =$  | (80) $15 - 6 =$  |
| (81) $2 + 17 =$  | (82) $4 + 6 =$   | (83) $6 + 9 =$   | (84) $6 - 3 =$   |
| (85) $3 - 2 =$   | (86) $17 - 5 =$  | (87) $15 + 1 =$  | (88) $10 + 2 =$  |
| (89) $7 - 7 =$   | (90) $3 - 1 =$   | (91) $3 - 3 =$   | (92) $13 + 4 =$  |
| (93) $15 + 3 =$  | (94) $12 + 6 =$  | (95) $17 - 15 =$ | (96) $16 - 7 =$  |
| (97) $17 + 1 =$  | (98) $8 - 8 =$   | (99) $5 - 2 =$   | (100) $18 + 2 =$ |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $11 - 3 =$   | (2) $18 + 2 =$   | (3) $14 + 2 =$   | (4) $11 - 2 =$   |
| (5) $11 + 2 =$   | (6) $3 - 3 =$    | (7) $5 - 5 =$    | (8) $16 - 9 =$   |
| (9) $13 - 7 =$   | (10) $7 - 4 =$   | (11) $6 - 4 =$   | (12) $3 - 1 =$   |
| (13) $11 + 3 =$  | (14) $3 - 2 =$   | (15) $10 - 3 =$  | (16) $6 + 11 =$  |
| (17) $13 - 9 =$  | (18) $14 - 12 =$ | (19) $1 - 1 =$   | (20) $13 + 4 =$  |
| (21) $5 + 1 =$   | (22) $18 - 18 =$ | (23) $13 + 2 =$  | (24) $15 + 4 =$  |
| (25) $18 - 1 =$  | (26) $2 - 1 =$   | (27) $11 - 8 =$  | (28) $4 + 1 =$   |
| (29) $16 + 4 =$  | (30) $3 + 6 =$   | (31) $1 - 1 =$   | (32) $15 - 10 =$ |
| (33) $3 + 17 =$  | (34) $2 - 2 =$   | (35) $11 + 7 =$  | (36) $12 + 6 =$  |
| (37) $15 + 3 =$  | (38) $4 + 3 =$   | (39) $7 - 5 =$   | (40) $14 - 9 =$  |
| (41) $19 - 1 =$  | (42) $16 - 15 =$ | (43) $7 - 7 =$   | (44) $3 + 14 =$  |
| (45) $13 - 4 =$  | (46) $2 - 2 =$   | (47) $19 - 10 =$ | (48) $15 + 4 =$  |
| (49) $1 - 1 =$   | (50) $18 + 1 =$  | (51) $17 + 3 =$  | (52) $5 - 3 =$   |
| (53) $5 + 15 =$  | (54) $16 + 1 =$  | (55) $12 + 4 =$  | (56) $11 - 9 =$  |
| (57) $14 + 1 =$  | (58) $9 - 3 =$   | (59) $11 - 8 =$  | (60) $12 - 1 =$  |
| (61) $13 - 8 =$  | (62) $16 + 1 =$  | (63) $1 + 14 =$  | (64) $2 + 7 =$   |
| (65) $16 + 4 =$  | (66) $12 - 3 =$  | (67) $12 - 2 =$  | (68) $15 - 4 =$  |
| (69) $9 - 8 =$   | (70) $7 + 11 =$  | (71) $17 + 1 =$  | (72) $19 - 12 =$ |
| (73) $18 - 7 =$  | (74) $12 - 12 =$ | (75) $14 + 2 =$  | (76) $3 - 1 =$   |
| (77) $11 + 2 =$  | (78) $19 - 5 =$  | (79) $11 + 1 =$  | (80) $4 - 2 =$   |
| (81) $6 + 11 =$  | (82) $13 - 7 =$  | (83) $12 - 8 =$  | (84) $5 - 3 =$   |
| (85) $12 - 7 =$  | (86) $10 - 3 =$  | (87) $9 - 3 =$   | (88) $9 + 8 =$   |
| (89) $12 - 11 =$ | (90) $16 - 8 =$  | (91) $12 + 4 =$  | (92) $15 + 3 =$  |
| (93) $18 - 1 =$  | (94) $11 - 8 =$  | (95) $11 - 10 =$ | (96) $4 - 3 =$   |
| (97) $11 + 7 =$  | (98) $16 - 4 =$  | (99) $19 + 1 =$  | (100) $14 - 6 =$ |

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $6 - 2 =$    | (2) $17 + 1 =$   | (3) $17 + 3 =$   | (4) $12 - 1 =$   |
| (5) $16 - 3 =$   | (6) $2 - 1 =$    | (7) $7 + 7 =$    | (8) $11 - 3 =$   |
| (9) $13 - 10 =$  | (10) $15 + 1 =$  | (11) $10 - 1 =$  | (12) $19 - 10 =$ |
| (13) $9 + 2 =$   | (14) $13 - 4 =$  | (15) $9 + 6 =$   | (16) $1 - 1 =$   |
| (17) $6 + 14 =$  | (18) $4 - 1 =$   | (19) $14 - 6 =$  | (20) $15 - 2 =$  |
| (21) $4 - 3 =$   | (22) $8 - 7 =$   | (23) $17 + 1 =$  | (24) $18 + 1 =$  |
| (25) $2 + 7 =$   | (26) $15 - 11 =$ | (27) $8 - 2 =$   | (28) $15 - 14 =$ |
| (29) $14 + 1 =$  | (30) $18 - 6 =$  | (31) $15 + 1 =$  | (32) $14 + 6 =$  |
| (33) $14 - 7 =$  | (34) $15 - 9 =$  | (35) $18 + 1 =$  | (36) $17 - 9 =$  |
| (37) $9 - 1 =$   | (38) $15 + 1 =$  | (39) $4 + 13 =$  | (40) $7 - 5 =$   |
| (41) $9 - 7 =$   | (42) $2 - 2 =$   | (43) $19 + 1 =$  | (44) $7 + 7 =$   |
| (45) $9 + 10 =$  | (46) $4 - 2 =$   | (47) $11 + 5 =$  | (48) $11 - 6 =$  |
| (49) $10 + 10 =$ | (50) $10 + 5 =$  | (51) $18 - 17 =$ | (52) $19 - 7 =$  |
| (53) $6 - 3 =$   | (54) $13 + 2 =$  | (55) $9 + 4 =$   | (56) $1 + 12 =$  |
| (57) $17 - 4 =$  | (58) $7 - 3 =$   | (59) $3 - 3 =$   | (60) $3 + 16 =$  |
| (61) $4 - 3 =$   | (62) $19 + 1 =$  | (63) $14 + 4 =$  | (64) $19 - 12 =$ |
| (65) $16 + 4 =$  | (66) $12 + 7 =$  | (67) $3 - 2 =$   | (68) $4 + 14 =$  |
| (69) $1 + 18 =$  | (70) $18 - 18 =$ | (71) $9 + 11 =$  | (72) $17 + 1 =$  |
| (73) $5 - 3 =$   | (74) $13 + 2 =$  | (75) $16 - 15 =$ | (76) $10 - 8 =$  |
| (77) $3 + 6 =$   | (78) $10 + 2 =$  | (79) $1 + 19 =$  | (80) $14 + 3 =$  |
| (81) $19 - 4 =$  | (82) $17 + 1 =$  | (83) $11 + 5 =$  | (84) $8 + 7 =$   |
| (85) $9 - 4 =$   | (86) $15 - 3 =$  | (87) $3 + 13 =$  | (88) $1 - 1 =$   |
| (89) $2 + 14 =$  | (90) $6 - 5 =$   | (91) $6 + 13 =$  | (92) $1 + 12 =$  |
| (93) $2 + 12 =$  | (94) $7 + 11 =$  | (95) $9 - 1 =$   | (96) $6 - 5 =$   |
| (97) $14 + 4 =$  | (98) $13 - 3 =$  | (99) $17 - 14 =$ | (100) $7 - 7 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 7	(2) 15	(3) 0	(4) 9	(5) 6	(6) 1	(7) 2	(8) 4
(9) 20	(10) 14	(11) 15	(12) 18	(13) 17	(14) 4	(15) 19	(16) 5
(17) 1	(18) 12	(19) 2	(20) 10	(21) 1	(22) 5	(23) 19	(24) 14
(25) 20	(26) 0	(27) 3	(28) 20	(29) 18	(30) 4	(31) 0	(32) 14
(33) 2	(34) 8	(35) 1	(36) 0	(37) 14	(38) 0	(39) 4	(40) 19
(41) 18	(42) 17	(43) 20	(44) 14	(45) 15	(46) 11	(47) 12	(48) 20
(49) 19	(50) 8	(51) 14	(52) 1	(53) 0	(54) 9	(55) 3	(56) 3
(57) 16	(58) 13	(59) 3	(60) 19	(61) 20	(62) 2	(63) 20	(64) 0
(65) 0	(66) 3	(67) 0	(68) 13	(69) 18	(70) 18	(71) 3	(72) 12
(73) 6	(74) 19	(75) 8	(76) 1	(77) 1	(78) 1	(79) 9	(80) 11
(81) 20	(82) 12	(83) 17	(84) 12	(85) 5	(86) 2	(87) 0	(88) 11
(89) 16	(90) 15	(91) 20	(92) 1	(93) 19	(94) 12	(95) 1	(96) 11
(97) 15	(98) 19	(99) 9	(100) 2				

## 第2页答案

(1) 1	(2) 20	(3) 2	(4) 6	(5) 8	(6) 20	(7) 16	(8) 12
(9) 0	(10) 20	(11) 5	(12) 9	(13) 10	(14) 1	(15) 5	(16) 7
(17) 16	(18) 4	(19) 1	(20) 20	(21) 17	(22) 16	(23) 0	(24) 18
(25) 18	(26) 3	(27) 7	(28) 17	(29) 12	(30) 14	(31) 10	(32) 15
(33) 18	(34) 17	(35) 4	(36) 20	(37) 1	(38) 5	(39) 20	(40) 20
(41) 20	(42) 14	(43) 20	(44) 13	(45) 19	(46) 12	(47) 19	(48) 19
(49) 10	(50) 18	(51) 11	(52) 5	(53) 1	(54) 0	(55) 16	(56) 7
(57) 1	(58) 9	(59) 4	(60) 0	(61) 15	(62) 12	(63) 7	(64) 13
(65) 3	(66) 12	(67) 6	(68) 18	(69) 0	(70) 20	(71) 18	(72) 2
(73) 10	(74) 14	(75) 6	(76) 0	(77) 15	(78) 19	(79) 20	(80) 19
(81) 2	(82) 20	(83) 17	(84) 0	(85) 15	(86) 0	(87) 18	(88) 0
(89) 20	(90) 18	(91) 2	(92) 12	(93) 4	(94) 18	(95) 0	(96) 0
(97) 7	(98) 15	(99) 17	(100) 9				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 10	(2) 1	(3) 14	(4) 0	(5) 19	(6) 1	(7) 17	(8) 17
(9) 8	(10) 20	(11) 5	(12) 15	(13) 17	(14) 2	(15) 14	(16) 19
(17) 12	(18) 3	(19) 2	(20) 3	(21) 6	(22) 13	(23) 7	(24) 6
(25) 18	(26) 13	(27) 17	(28) 4	(29) 10	(30) 0	(31) 20	(32) 7
(33) 2	(34) 16	(35) 19	(36) 8	(37) 2	(38) 17	(39) 0	(40) 15
(41) 13	(42) 17	(43) 15	(44) 7	(45) 1	(46) 18	(47) 6	(48) 19
(49) 2	(50) 0	(51) 20	(52) 14	(53) 0	(54) 15	(55) 3	(56) 3
(57) 15	(58) 13	(59) 19	(60) 5	(61) 20	(62) 7	(63) 3	(64) 0
(65) 20	(66) 1	(67) 0	(68) 14	(69) 19	(70) 20	(71) 1	(72) 11
(73) 16	(74) 12	(75) 3	(76) 16	(77) 20	(78) 20	(79) 17	(80) 20
(81) 5	(82) 9	(83) 20	(84) 10	(85) 9	(86) 2	(87) 7	(88) 2
(89) 15	(90) 2	(91) 12	(92) 1	(93) 18	(94) 0	(95) 12	(96) 1
(97) 8	(98) 3	(99) 14	(100) 4				

## 第4页答案

(1) 5	(2) 4	(3) 7	(4) 8	(5) 19	(6) 14	(7) 16	(8) 19
(9) 7	(10) 16	(11) 18	(12) 15	(13) 0	(14) 0	(15) 11	(16) 18
(17) 19	(18) 15	(19) 14	(20) 20	(21) 4	(22) 5	(23) 5	(24) 18
(25) 4	(26) 1	(27) 15	(28) 18	(29) 20	(30) 16	(31) 2	(32) 11
(33) 18	(34) 16	(35) 20	(36) 16	(37) 20	(38) 10	(39) 0	(40) 9
(41) 14	(42) 19	(43) 0	(44) 4	(45) 6	(46) 7	(47) 10	(48) 11
(49) 17	(50) 0	(51) 15	(52) 15	(53) 20	(54) 7	(55) 17	(56) 12
(57) 5	(58) 8	(59) 10	(60) 20	(61) 19	(62) 0	(63) 1	(64) 16
(65) 2	(66) 6	(67) 12	(68) 0	(69) 5	(70) 15	(71) 18	(72) 1
(73) 7	(74) 10	(75) 18	(76) 14	(77) 19	(78) 20	(79) 3	(80) 1
(81) 15	(82) 0	(83) 20	(84) 11	(85) 15	(86) 2	(87) 18	(88) 8
(89) 15	(90) 16	(91) 9	(92) 20	(93) 2	(94) 6	(95) 14	(96) 18
(97) 7	(98) 0	(99) 18	(100) 10				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 20	(2) 9	(3) 14	(4) 8	(5) 19	(6) 1	(7) 16	(8) 10
(9) 5	(10) 18	(11) 8	(12) 18	(13) 18	(14) 1	(15) 16	(16) 17
(17) 15	(18) 19	(19) 6	(20) 7	(21) 7	(22) 2	(23) 16	(24) 7
(25) 11	(26) 1	(27) 0	(28) 20	(29) 7	(30) 5	(31) 18	(32) 17
(33) 16	(34) 15	(35) 5	(36) 2	(37) 18	(38) 5	(39) 7	(40) 0
(41) 3	(42) 2	(43) 0	(44) 5	(45) 0	(46) 8	(47) 0	(48) 20
(49) 4	(50) 6	(51) 7	(52) 4	(53) 6	(54) 3	(55) 6	(56) 12
(57) 12	(58) 2	(59) 15	(60) 2	(61) 14	(62) 7	(63) 18	(64) 14
(65) 16	(66) 8	(67) 16	(68) 18	(69) 12	(70) 19	(71) 7	(72) 15
(73) 15	(74) 17	(75) 1	(76) 11	(77) 20	(78) 19	(79) 19	(80) 9
(81) 19	(82) 10	(83) 15	(84) 3	(85) 1	(86) 12	(87) 16	(88) 12
(89) 0	(90) 2	(91) 0	(92) 17	(93) 18	(94) 18	(95) 2	(96) 9
(97) 18	(98) 0	(99) 3	(100) 20				

## 第6页答案

(1) 8	(2) 20	(3) 16	(4) 9	(5) 13	(6) 0	(7) 0	(8) 7
(9) 6	(10) 3	(11) 2	(12) 2	(13) 14	(14) 1	(15) 7	(16) 17
(17) 4	(18) 2	(19) 0	(20) 17	(21) 6	(22) 0	(23) 15	(24) 19
(25) 17	(26) 1	(27) 3	(28) 5	(29) 20	(30) 9	(31) 0	(32) 5
(33) 20	(34) 0	(35) 18	(36) 18	(37) 18	(38) 7	(39) 2	(40) 5
(41) 18	(42) 1	(43) 0	(44) 17	(45) 9	(46) 0	(47) 9	(48) 19
(49) 0	(50) 19	(51) 20	(52) 2	(53) 20	(54) 17	(55) 16	(56) 2
(57) 15	(58) 6	(59) 3	(60) 11	(61) 5	(62) 17	(63) 15	(64) 9
(65) 20	(66) 9	(67) 10	(68) 11	(69) 1	(70) 18	(71) 18	(72) 7
(73) 11	(74) 0	(75) 16	(76) 2	(77) 13	(78) 14	(79) 12	(80) 2
(81) 17	(82) 6	(83) 4	(84) 2	(85) 5	(86) 7	(87) 6	(88) 17
(89) 1	(90) 8	(91) 16	(92) 18	(93) 17	(94) 3	(95) 1	(96) 1
(97) 18	(98) 12	(99) 20	(100) 8				

# 二十以内加减法计算练习题答案

## 第7页答案

(1) 4	(2) 18	(3) 20	(4) 11	(5) 13	(6) 1	(7) 14	(8) 8
(9) 3	(10) 16	(11) 9	(12) 9	(13) 11	(14) 9	(15) 15	(16) 0
(17) 20	(18) 3	(19) 8	(20) 13	(21) 1	(22) 1	(23) 18	(24) 19
(25) 9	(26) 4	(27) 6	(28) 1	(29) 15	(30) 12	(31) 16	(32) 20
(33) 7	(34) 6	(35) 19	(36) 8	(37) 8	(38) 16	(39) 17	(40) 2
(41) 2	(42) 0	(43) 20	(44) 14	(45) 19	(46) 2	(47) 16	(48) 5
(49) 20	(50) 15	(51) 1	(52) 12	(53) 3	(54) 15	(55) 13	(56) 13
(57) 13	(58) 4	(59) 0	(60) 19	(61) 1	(62) 20	(63) 18	(64) 7
(65) 20	(66) 19	(67) 1	(68) 18	(69) 19	(70) 0	(71) 20	(72) 18
(73) 2	(74) 15	(75) 1	(76) 2	(77) 9	(78) 12	(79) 20	(80) 17
(81) 15	(82) 18	(83) 16	(84) 15	(85) 5	(86) 12	(87) 16	(88) 0
(89) 16	(90) 1	(91) 19	(92) 13	(93) 14	(94) 18	(95) 8	(96) 1
(97) 18	(98) 10	(99) 3	(100) 0				