

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 10 =$ | (2) $2 + 16 =$ | (3) $11 + 4 =$ | (4) $14 + 6 =$ |
| (5) $16 + 4 =$ | (6) $10 + 8 =$ | (7) $14 - 8 =$ | (8) $12 - 4 =$ |
| (9) $18 - 9 =$ | (10) $18 + 1 =$ | (11) $2 - 2 =$ | (12) $14 + 2 =$ |
| (13) $5 - 1 =$ | (14) $19 + 1 =$ | (15) $17 + 3 =$ | (16) $14 - 4 =$ |
| (17) $15 - 14 =$ | (18) $14 - 8 =$ | (19) $12 + 1 =$ | (20) $3 - 2 =$ |
| (21) $8 + 8 =$ | (22) $2 - 2 =$ | (23) $10 - 5 =$ | (24) $9 + 8 =$ |
| (25) $13 + 4 =$ | (26) $12 + 1 =$ | (27) $8 + 11 =$ | (28) $16 - 4 =$ |
| (29) $5 + 7 =$ | (30) $19 - 12 =$ | (31) $16 + 2 =$ | (32) $12 - 8 =$ |
| (33) $12 + 5 =$ | (34) $5 - 4 =$ | (35) $3 - 1 =$ | (36) $6 + 13 =$ |
| (37) $6 + 1 =$ | (38) $4 - 4 =$ | (39) $8 - 8 =$ | (40) $4 + 5 =$ |
| (41) $12 - 12 =$ | (42) $10 + 7 =$ | (43) $17 + 2 =$ | (44) $5 + 7 =$ |
| (45) $12 + 2 =$ | (46) $9 + 10 =$ | (47) $8 - 7 =$ | (48) $8 + 10 =$ |
| (49) $15 - 5 =$ | (50) $11 - 4 =$ | (51) $14 + 3 =$ | (52) $4 - 2 =$ |
| (53) $4 - 1 =$ | (54) $4 + 2 =$ | (55) $18 - 12 =$ | (56) $3 - 2 =$ |
| (57) $8 + 10 =$ | (58) $6 - 4 =$ | (59) $1 + 4 =$ | (60) $3 + 10 =$ |
| (61) $18 + 1 =$ | (62) $10 - 6 =$ | (63) $19 + 1 =$ | (64) $7 + 5 =$ |
| (65) $2 + 3 =$ | (66) $17 + 3 =$ | (67) $4 - 1 =$ | (68) $2 - 1 =$ |
| (69) $15 - 10 =$ | (70) $17 + 3 =$ | (71) $8 + 4 =$ | (72) $8 + 1 =$ |
| (73) $16 - 4 =$ | (74) $4 - 3 =$ | (75) $6 + 11 =$ | (76) $17 + 1 =$ |
| (77) $11 + 1 =$ | (78) $10 + 6 =$ | (79) $9 + 4 =$ | (80) $19 - 11 =$ |
| (81) $1 + 10 =$ | (82) $18 - 6 =$ | (83) $2 + 2 =$ | (84) $9 + 3 =$ |
| (85) $11 + 7 =$ | (86) $12 - 6 =$ | (87) $14 - 7 =$ | (88) $3 + 11 =$ |
| (89) $15 - 12 =$ | (90) $1 + 6 =$ | (91) $13 + 2 =$ | (92) $1 + 1 =$ |
| (93) $8 - 7 =$ | (94) $18 + 2 =$ | (95) $5 + 3 =$ | (96) $12 + 3 =$ |
| (97) $14 + 5 =$ | (98) $4 + 2 =$ | (99) $8 + 1 =$ | (100) $2 + 10 =$ |

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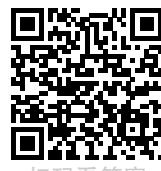
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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $10 - 9 =$ | (2) $4 - 2 =$ | (3) $19 + 1 =$ | (4) $2 + 5 =$ |
| (5) $8 - 8 =$ | (6) $14 - 8 =$ | (7) $13 - 9 =$ | (8) $5 - 1 =$ |
| (9) $1 - 1 =$ | (10) $3 + 11 =$ | (11) $11 - 1 =$ | (12) $16 + 3 =$ |
| (13) $9 - 8 =$ | (14) $8 + 9 =$ | (15) $2 - 2 =$ | (16) $4 + 12 =$ |
| (17) $7 + 2 =$ | (18) $8 + 1 =$ | (19) $5 - 3 =$ | (20) $6 + 8 =$ |
| (21) $17 - 16 =$ | (22) $4 - 1 =$ | (23) $12 + 3 =$ | (24) $7 + 13 =$ |
| (25) $12 - 4 =$ | (26) $2 - 2 =$ | (27) $4 - 3 =$ | (28) $12 + 1 =$ |
| (29) $3 + 10 =$ | (30) $11 + 8 =$ | (31) $10 - 4 =$ | (32) $14 - 8 =$ |
| (33) $17 + 1 =$ | (34) $17 - 2 =$ | (35) $1 + 13 =$ | (36) $9 - 2 =$ |
| (37) $19 - 7 =$ | (38) $18 - 15 =$ | (39) $7 - 1 =$ | (40) $16 + 4 =$ |
| (41) $9 - 5 =$ | (42) $19 - 10 =$ | (43) $7 - 5 =$ | (44) $8 + 12 =$ |
| (45) $18 + 1 =$ | (46) $9 - 3 =$ | (47) $8 - 2 =$ | (48) $14 - 5 =$ |
| (49) $14 + 6 =$ | (50) $10 - 5 =$ | (51) $16 + 2 =$ | (52) $13 - 8 =$ |
| (53) $4 - 3 =$ | (54) $18 - 5 =$ | (55) $19 - 13 =$ | (56) $4 - 2 =$ |
| (57) $9 + 6 =$ | (58) $17 - 16 =$ | (59) $2 + 9 =$ | (60) $6 + 3 =$ |
| (61) $18 + 2 =$ | (62) $15 + 4 =$ | (63) $10 - 4 =$ | (64) $19 - 7 =$ |
| (65) $7 - 6 =$ | (66) $17 - 1 =$ | (67) $12 - 12 =$ | (68) $1 + 11 =$ |
| (69) $2 + 12 =$ | (70) $10 - 2 =$ | (71) $6 - 2 =$ | (72) $1 - 1 =$ |
| (73) $12 - 8 =$ | (74) $1 - 1 =$ | (75) $18 + 2 =$ | (76) $17 + 2 =$ |
| (77) $12 - 8 =$ | (78) $15 + 5 =$ | (79) $8 + 11 =$ | (80) $17 - 2 =$ |
| (81) $3 + 11 =$ | (82) $10 + 5 =$ | (83) $4 + 6 =$ | (84) $7 - 4 =$ |
| (85) $4 - 2 =$ | (86) $1 + 9 =$ | (87) $8 + 4 =$ | (88) $18 + 2 =$ |
| (89) $15 + 1 =$ | (90) $1 + 14 =$ | (91) $14 - 9 =$ | (92) $17 - 14 =$ |
| (93) $3 + 17 =$ | (94) $6 + 6 =$ | (95) $11 + 4 =$ | (96) $17 - 10 =$ |
| (97) $19 + 1 =$ | (98) $1 + 13 =$ | (99) $13 - 1 =$ | (100) $15 + 4 =$ |



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- (1) $15 - 7 =$ (2) $6 + 8 =$ (3) $9 + 11 =$ (4) $16 - 10 =$
(5) $16 + 2 =$ (6) $19 + 1 =$ (7) $11 - 3 =$ (8) $7 + 11 =$
(9) $4 - 3 =$ (10) $10 + 9 =$ (11) $6 - 3 =$ (12) $2 + 3 =$
(13) $5 + 5 =$ (14) $4 - 1 =$ (15) $13 - 11 =$ (16) $1 - 1 =$
(17) $10 - 4 =$ (18) $12 + 3 =$ (19) $17 - 3 =$ (20) $3 - 3 =$
(21) $14 - 9 =$ (22) $13 - 2 =$ (23) $9 - 2 =$ (24) $9 - 6 =$
(25) $8 - 7 =$ (26) $9 + 2 =$ (27) $15 + 3 =$ (28) $6 - 2 =$
(29) $2 + 15 =$ (30) $3 + 5 =$ (31) $15 - 15 =$ (32) $18 + 2 =$
(33) $7 + 7 =$ (34) $11 + 8 =$ (35) $17 - 15 =$ (36) $9 - 4 =$
(37) $1 - 1 =$ (38) $10 + 5 =$ (39) $7 - 3 =$ (40) $9 - 5 =$
(41) $8 - 1 =$ (42) $14 - 1 =$ (43) $18 + 2 =$ (44) $8 + 1 =$
(45) $3 + 9 =$ (46) $8 + 6 =$ (47) $15 + 4 =$ (48) $5 - 4 =$
(49) $15 - 5 =$ (50) $19 - 15 =$ (51) $16 + 4 =$ (52) $16 - 1 =$
(53) $14 - 12 =$ (54) $18 - 1 =$ (55) $16 + 3 =$ (56) $3 + 9 =$
(57) $6 - 4 =$ (58) $8 - 2 =$ (59) $13 - 4 =$ (60) $10 + 2 =$
(61) $3 - 2 =$ (62) $16 + 4 =$ (63) $18 - 11 =$ (64) $7 - 3 =$
(65) $9 - 4 =$ (66) $5 - 2 =$ (67) $9 + 8 =$ (68) $17 - 8 =$
(69) $1 - 1 =$ (70) $16 - 13 =$ (71) $16 - 16 =$ (72) $3 + 4 =$
(73) $12 - 4 =$ (74) $7 + 3 =$ (75) $6 + 1 =$ (76) $2 - 2 =$
(77) $12 - 9 =$ (78) $6 + 3 =$ (79) $3 - 1 =$ (80) $4 - 4 =$
(81) $19 - 11 =$ (82) $5 + 9 =$ (83) $4 - 2 =$ (84) $2 - 2 =$
(85) $16 + 1 =$ (86) $19 - 18 =$ (87) $19 + 1 =$ (88) $6 - 1 =$
(89) $13 - 12 =$ (90) $5 + 7 =$ (91) $2 + 18 =$ (92) $17 - 8 =$
(93) $16 + 1 =$ (94) $2 + 18 =$ (95) $18 + 1 =$ (96) $7 - 7 =$
(97) $12 + 7 =$ (98) $14 + 6 =$ (99) $19 - 5 =$ (100) $19 - 10 =$

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $6 + 12 =$ | (2) $11 + 5 =$ | (3) $19 - 2 =$ | (4) $17 - 10 =$ |
| (5) $2 - 1 =$ | (6) $10 - 4 =$ | (7) $15 + 2 =$ | (8) $7 + 5 =$ |
| (9) $8 - 6 =$ | (10) $16 - 3 =$ | (11) $19 + 1 =$ | (12) $4 - 2 =$ |
| (13) $19 - 3 =$ | (14) $4 + 10 =$ | (15) $3 + 11 =$ | (16) $10 + 10 =$ |
| (17) $17 - 17 =$ | (18) $3 + 4 =$ | (19) $17 + 3 =$ | (20) $14 - 2 =$ |
| (21) $13 + 3 =$ | (22) $9 + 6 =$ | (23) $8 + 8 =$ | (24) $9 - 3 =$ |
| (25) $11 - 4 =$ | (26) $15 + 4 =$ | (27) $14 - 10 =$ | (28) $2 + 16 =$ |
| (29) $2 - 2 =$ | (30) $18 - 15 =$ | (31) $19 + 1 =$ | (32) $15 + 5 =$ |
| (33) $19 - 19 =$ | (34) $18 + 2 =$ | (35) $17 - 17 =$ | (36) $6 + 1 =$ |
| (37) $3 + 15 =$ | (38) $11 + 9 =$ | (39) $1 - 1 =$ | (40) $4 - 4 =$ |
| (41) $4 - 3 =$ | (42) $10 + 7 =$ | (43) $15 + 1 =$ | (44) $5 - 5 =$ |
| (45) $15 - 3 =$ | (46) $8 - 7 =$ | (47) $3 + 1 =$ | (48) $2 - 2 =$ |
| (49) $19 + 1 =$ | (50) $15 - 3 =$ | (51) $3 - 3 =$ | (52) $19 + 1 =$ |
| (53) $6 - 5 =$ | (54) $9 - 3 =$ | (55) $19 - 7 =$ | (56) $8 - 2 =$ |
| (57) $14 + 5 =$ | (58) $2 - 2 =$ | (59) $18 + 1 =$ | (60) $13 - 7 =$ |
| (61) $12 - 12 =$ | (62) $14 + 1 =$ | (63) $14 - 12 =$ | (64) $6 + 14 =$ |
| (65) $15 - 9 =$ | (66) $5 - 5 =$ | (67) $18 - 1 =$ | (68) $1 - 1 =$ |
| (69) $6 + 3 =$ | (70) $19 + 1 =$ | (71) $8 + 8 =$ | (72) $10 - 5 =$ |
| (73) $8 - 6 =$ | (74) $18 - 15 =$ | (75) $14 - 4 =$ | (76) $16 + 2 =$ |
| (77) $16 - 7 =$ | (78) $9 + 4 =$ | (79) $12 - 4 =$ | (80) $18 + 1 =$ |
| (81) $2 + 2 =$ | (82) $4 - 1 =$ | (83) $19 + 1 =$ | (84) $3 - 1 =$ |
| (85) $13 + 3 =$ | (86) $7 + 9 =$ | (87) $9 - 8 =$ | (88) $8 - 3 =$ |
| (89) $13 + 3 =$ | (90) $1 + 17 =$ | (91) $14 - 6 =$ | (92) $10 - 4 =$ |
| (93) $13 + 2 =$ | (94) $9 + 1 =$ | (95) $3 - 2 =$ | (96) $4 - 1 =$ |
| (97) $13 + 4 =$ | (98) $1 - 1 =$ | (99) $19 + 1 =$ | (100) $16 + 1 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 + 1 =$ | (2) $1 + 15 =$ | (3) $3 + 15 =$ | (4) $7 + 4 =$ |
| (5) $3 + 6 =$ | (6) $18 - 11 =$ | (7) $14 - 9 =$ | (8) $4 - 4 =$ |
| (9) $4 + 7 =$ | (10) $16 - 7 =$ | (11) $17 + 3 =$ | (12) $3 + 10 =$ |
| (13) $15 - 13 =$ | (14) $17 + 3 =$ | (15) $2 - 2 =$ | (16) $4 + 3 =$ |
| (17) $18 - 13 =$ | (18) $18 + 1 =$ | (19) $12 + 2 =$ | (20) $13 + 7 =$ |
| (21) $12 + 1 =$ | (22) $7 + 1 =$ | (23) $4 - 1 =$ | (24) $13 - 6 =$ |
| (25) $11 + 2 =$ | (26) $10 + 4 =$ | (27) $3 + 3 =$ | (28) $18 + 2 =$ |
| (29) $1 - 1 =$ | (30) $9 - 5 =$ | (31) $2 + 6 =$ | (32) $12 + 4 =$ |
| (33) $5 - 5 =$ | (34) $12 + 5 =$ | (35) $3 - 3 =$ | (36) $19 + 1 =$ |
| (37) $6 - 4 =$ | (38) $3 + 1 =$ | (39) $15 - 11 =$ | (40) $7 + 8 =$ |
| (41) $2 + 1 =$ | (42) $10 + 9 =$ | (43) $6 + 4 =$ | (44) $13 - 13 =$ |
| (45) $3 - 3 =$ | (46) $5 - 5 =$ | (47) $19 + 1 =$ | (48) $3 - 1 =$ |
| (49) $19 + 1 =$ | (50) $6 - 6 =$ | (51) $17 - 7 =$ | (52) $12 - 11 =$ |
| (53) $9 - 2 =$ | (54) $3 + 16 =$ | (55) $15 - 10 =$ | (56) $18 - 14 =$ |
| (57) $18 + 2 =$ | (58) $10 + 10 =$ | (59) $19 + 1 =$ | (60) $4 - 2 =$ |
| (61) $13 + 1 =$ | (62) $19 - 12 =$ | (63) $5 - 1 =$ | (64) $11 - 9 =$ |
| (65) $15 + 4 =$ | (66) $5 - 2 =$ | (67) $2 - 1 =$ | (68) $10 + 1 =$ |
| (69) $2 + 11 =$ | (70) $17 + 3 =$ | (71) $14 - 10 =$ | (72) $11 + 4 =$ |
| (73) $15 - 13 =$ | (74) $10 - 5 =$ | (75) $8 + 6 =$ | (76) $4 - 3 =$ |
| (77) $17 - 6 =$ | (78) $16 + 4 =$ | (79) $15 + 5 =$ | (80) $2 - 2 =$ |
| (81) $19 - 7 =$ | (82) $14 - 8 =$ | (83) $1 - 1 =$ | (84) $8 + 11 =$ |
| (85) $18 + 1 =$ | (86) $4 - 2 =$ | (87) $1 + 8 =$ | (88) $6 + 14 =$ |
| (89) $17 - 13 =$ | (90) $4 - 3 =$ | (91) $5 + 3 =$ | (92) $18 + 2 =$ |
| (93) $13 - 8 =$ | (94) $11 - 3 =$ | (95) $11 - 5 =$ | (96) $9 + 6 =$ |
| (97) $2 + 13 =$ | (98) $1 - 1 =$ | (99) $5 - 3 =$ | (100) $13 + 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $15 - 15 =$ | (2) $13 + 4 =$ | (3) $17 - 3 =$ | (4) $15 + 5 =$ |
| (5) $13 + 1 =$ | (6) $3 - 3 =$ | (7) $12 + 3 =$ | (8) $15 + 4 =$ |
| (9) $7 - 4 =$ | (10) $17 + 1 =$ | (11) $4 - 4 =$ | (12) $19 + 1 =$ |
| (13) $8 + 3 =$ | (14) $19 - 2 =$ | (15) $17 - 15 =$ | (16) $4 + 2 =$ |
| (17) $18 - 15 =$ | (18) $12 - 11 =$ | (19) $10 - 6 =$ | (20) $16 + 2 =$ |
| (21) $14 - 8 =$ | (22) $12 + 4 =$ | (23) $1 + 5 =$ | (24) $4 + 14 =$ |
| (25) $14 - 6 =$ | (26) $3 + 16 =$ | (27) $14 + 3 =$ | (28) $7 - 6 =$ |
| (29) $2 + 5 =$ | (30) $10 + 4 =$ | (31) $6 + 11 =$ | (32) $1 - 1 =$ |
| (33) $7 + 8 =$ | (34) $19 + 1 =$ | (35) $18 + 1 =$ | (36) $8 - 8 =$ |
| (37) $3 - 3 =$ | (38) $16 + 3 =$ | (39) $15 + 1 =$ | (40) $1 + 13 =$ |
| (41) $8 - 3 =$ | (42) $19 - 6 =$ | (43) $12 + 6 =$ | (44) $11 - 6 =$ |
| (45) $19 + 1 =$ | (46) $7 + 10 =$ | (47) $13 - 4 =$ | (48) $3 + 14 =$ |
| (49) $5 + 2 =$ | (50) $1 + 1 =$ | (51) $8 - 6 =$ | (52) $18 - 16 =$ |
| (53) $9 - 7 =$ | (54) $9 + 2 =$ | (55) $3 - 3 =$ | (56) $10 + 8 =$ |
| (57) $2 + 14 =$ | (58) $16 + 1 =$ | (59) $7 - 7 =$ | (60) $6 + 3 =$ |
| (61) $3 - 2 =$ | (62) $7 - 6 =$ | (63) $17 - 14 =$ | (64) $14 - 1 =$ |
| (65) $11 + 3 =$ | (66) $19 - 1 =$ | (67) $19 - 15 =$ | (68) $11 - 11 =$ |
| (69) $7 + 6 =$ | (70) $4 + 13 =$ | (71) $2 - 2 =$ | (72) $19 + 1 =$ |
| (73) $12 - 8 =$ | (74) $14 - 11 =$ | (75) $17 - 12 =$ | (76) $17 - 14 =$ |
| (77) $3 - 2 =$ | (78) $19 - 12 =$ | (79) $12 + 7 =$ | (80) $1 - 1 =$ |
| (81) $6 + 13 =$ | (82) $16 + 3 =$ | (83) $14 - 1 =$ | (84) $8 + 11 =$ |
| (85) $6 - 4 =$ | (86) $10 - 9 =$ | (87) $9 + 9 =$ | (88) $1 - 1 =$ |
| (89) $6 + 8 =$ | (90) $2 + 17 =$ | (91) $2 - 2 =$ | (92) $13 + 5 =$ |
| (93) $5 + 14 =$ | (94) $5 + 15 =$ | (95) $2 - 2 =$ | (96) $1 + 9 =$ |
| (97) $15 - 3 =$ | (98) $14 - 10 =$ | (99) $19 + 1 =$ | (100) $16 + 3 =$ |



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- (1) $2 + 5 =$ (2) $14 + 3 =$ (3) $10 + 10 =$ (4) $19 + 1 =$
(5) $7 - 6 =$ (6) $4 - 3 =$ (7) $8 - 6 =$ (8) $6 + 1 =$
(9) $12 + 5 =$ (10) $14 + 3 =$ (11) $13 - 6 =$ (12) $6 + 7 =$
(13) $6 + 2 =$ (14) $8 - 4 =$ (15) $13 + 4 =$ (16) $4 + 12 =$
(17) $11 + 3 =$ (18) $11 + 7 =$ (19) $19 - 1 =$ (20) $8 + 5 =$
(21) $11 - 1 =$ (22) $15 + 2 =$ (23) $12 - 8 =$ (24) $1 + 18 =$
(25) $15 - 8 =$ (26) $19 + 1 =$ (27) $6 - 3 =$ (28) $13 - 5 =$
(29) $7 + 10 =$ (30) $12 + 2 =$ (31) $1 - 1 =$ (32) $7 - 6 =$
(33) $17 + 2 =$ (34) $14 + 2 =$ (35) $18 + 2 =$ (36) $7 - 3 =$
(37) $4 - 2 =$ (38) $17 + 1 =$ (39) $5 + 5 =$ (40) $5 + 4 =$
(41) $5 + 1 =$ (42) $8 + 9 =$ (43) $7 + 8 =$ (44) $4 + 5 =$
(45) $19 + 1 =$ (46) $18 + 2 =$ (47) $7 + 2 =$ (48) $11 + 5 =$
(49) $9 + 9 =$ (50) $19 + 1 =$ (51) $18 - 1 =$ (52) $6 - 5 =$
(53) $15 - 4 =$ (54) $9 + 4 =$ (55) $13 + 1 =$ (56) $19 + 1 =$
(57) $12 - 10 =$ (58) $5 - 2 =$ (59) $4 + 10 =$ (60) $10 - 1 =$
(61) $2 - 1 =$ (62) $9 + 1 =$ (63) $17 - 3 =$ (64) $9 - 6 =$
(65) $4 + 9 =$ (66) $9 + 8 =$ (67) $13 - 5 =$ (68) $6 + 4 =$
(69) $8 - 1 =$ (70) $6 - 1 =$ (71) $10 + 7 =$ (72) $6 + 11 =$
(73) $12 + 7 =$ (74) $3 + 9 =$ (75) $11 + 5 =$ (76) $14 + 5 =$
(77) $7 - 4 =$ (78) $11 + 4 =$ (79) $16 - 11 =$ (80) $18 + 1 =$
(81) $3 - 2 =$ (82) $1 - 1 =$ (83) $19 - 7 =$ (84) $9 - 8 =$
(85) $6 - 5 =$ (86) $1 + 11 =$ (87) $7 - 2 =$ (88) $15 + 3 =$
(89) $17 + 2 =$ (90) $11 + 9 =$ (91) $8 - 3 =$ (92) $18 + 2 =$
(93) $10 + 3 =$ (94) $3 - 3 =$ (95) $13 + 6 =$ (96) $19 + 1 =$
(97) $11 + 8 =$ (98) $12 + 7 =$ (99) $17 - 8 =$ (100) $10 - 5 =$

二十以内加减法计算练习题答案

第1页答案

(1) 9	(2) 18	(3) 15	(4) 20	(5) 20	(6) 18	(7) 6	(8) 8
(9) 9	(10) 19	(11) 0	(12) 16	(13) 4	(14) 20	(15) 20	(16) 10
(17) 1	(18) 6	(19) 13	(20) 1	(21) 16	(22) 0	(23) 5	(24) 17
(25) 17	(26) 13	(27) 19	(28) 12	(29) 12	(30) 7	(31) 18	(32) 4
(33) 17	(34) 1	(35) 2	(36) 19	(37) 7	(38) 0	(39) 0	(40) 9
(41) 0	(42) 17	(43) 19	(44) 12	(45) 14	(46) 19	(47) 1	(48) 18
(49) 10	(50) 7	(51) 17	(52) 2	(53) 3	(54) 6	(55) 6	(56) 1
(57) 18	(58) 2	(59) 5	(60) 13	(61) 19	(62) 4	(63) 20	(64) 12
(65) 5	(66) 20	(67) 3	(68) 1	(69) 5	(70) 20	(71) 12	(72) 9
(73) 12	(74) 1	(75) 17	(76) 18	(77) 12	(78) 16	(79) 13	(80) 8
(81) 11	(82) 12	(83) 4	(84) 12	(85) 18	(86) 6	(87) 7	(88) 14
(89) 3	(90) 7	(91) 15	(92) 2	(93) 1	(94) 20	(95) 8	(96) 15
(97) 19	(98) 6	(99) 9	(100) 12				

第2页答案

(1) 1	(2) 2	(3) 20	(4) 7	(5) 0	(6) 6	(7) 4	(8) 4
(9) 0	(10) 14	(11) 10	(12) 19	(13) 1	(14) 17	(15) 0	(16) 16
(17) 9	(18) 9	(19) 2	(20) 14	(21) 1	(22) 3	(23) 15	(24) 20
(25) 8	(26) 0	(27) 1	(28) 13	(29) 13	(30) 19	(31) 6	(32) 6
(33) 18	(34) 15	(35) 14	(36) 7	(37) 12	(38) 3	(39) 6	(40) 20
(41) 4	(42) 9	(43) 2	(44) 20	(45) 19	(46) 6	(47) 6	(48) 9
(49) 20	(50) 5	(51) 18	(52) 5	(53) 1	(54) 13	(55) 6	(56) 2
(57) 15	(58) 1	(59) 11	(60) 9	(61) 20	(62) 19	(63) 6	(64) 12
(65) 1	(66) 16	(67) 0	(68) 12	(69) 14	(70) 8	(71) 4	(72) 0
(73) 4	(74) 0	(75) 20	(76) 19	(77) 4	(78) 20	(79) 19	(80) 15
(81) 14	(82) 15	(83) 10	(84) 3	(85) 2	(86) 10	(87) 12	(88) 20
(89) 16	(90) 15	(91) 5	(92) 3	(93) 20	(94) 12	(95) 15	(96) 7
(97) 20	(98) 14	(99) 12	(100) 19				

二十以内加减法计算练习题答案

第3页答案

(1) 8	(2) 14	(3) 20	(4) 6	(5) 18	(6) 20	(7) 8	(8) 18
(9) 1	(10) 19	(11) 3	(12) 5	(13) 10	(14) 3	(15) 2	(16) 0
(17) 6	(18) 15	(19) 14	(20) 0	(21) 5	(22) 11	(23) 7	(24) 3
(25) 1	(26) 11	(27) 18	(28) 4	(29) 17	(30) 8	(31) 0	(32) 20
(33) 14	(34) 19	(35) 2	(36) 5	(37) 0	(38) 15	(39) 4	(40) 4
(41) 7	(42) 13	(43) 20	(44) 9	(45) 12	(46) 14	(47) 19	(48) 1
(49) 10	(50) 4	(51) 20	(52) 15	(53) 2	(54) 17	(55) 19	(56) 12
(57) 2	(58) 6	(59) 9	(60) 12	(61) 1	(62) 20	(63) 7	(64) 4
(65) 5	(66) 3	(67) 17	(68) 9	(69) 0	(70) 3	(71) 0	(72) 7
(73) 8	(74) 10	(75) 7	(76) 0	(77) 3	(78) 9	(79) 2	(80) 0
(81) 8	(82) 14	(83) 2	(84) 0	(85) 17	(86) 1	(87) 20	(88) 5
(89) 1	(90) 12	(91) 20	(92) 9	(93) 17	(94) 20	(95) 19	(96) 0
(97) 19	(98) 20	(99) 14	(100) 9				

第4页答案

(1) 18	(2) 16	(3) 17	(4) 7	(5) 1	(6) 6	(7) 17	(8) 12
(9) 2	(10) 13	(11) 20	(12) 2	(13) 16	(14) 14	(15) 14	(16) 20
(17) 0	(18) 7	(19) 20	(20) 12	(21) 16	(22) 15	(23) 16	(24) 6
(25) 7	(26) 19	(27) 4	(28) 18	(29) 0	(30) 3	(31) 20	(32) 20
(33) 0	(34) 20	(35) 0	(36) 7	(37) 18	(38) 20	(39) 0	(40) 0
(41) 1	(42) 17	(43) 16	(44) 0	(45) 12	(46) 1	(47) 4	(48) 0
(49) 20	(50) 12	(51) 0	(52) 20	(53) 1	(54) 6	(55) 12	(56) 6
(57) 19	(58) 0	(59) 19	(60) 6	(61) 0	(62) 15	(63) 2	(64) 20
(65) 6	(66) 0	(67) 17	(68) 0	(69) 9	(70) 20	(71) 16	(72) 5
(73) 2	(74) 3	(75) 10	(76) 18	(77) 9	(78) 13	(79) 8	(80) 19
(81) 4	(82) 3	(83) 20	(84) 2	(85) 16	(86) 16	(87) 1	(88) 5
(89) 16	(90) 18	(91) 8	(92) 6	(93) 15	(94) 10	(95) 1	(96) 3
(97) 17	(98) 0	(99) 20	(100) 17				

二十以内加减法计算练习题答案

第5页答案

(1) 18	(2) 16	(3) 18	(4) 11	(5) 9	(6) 7	(7) 5	(8) 0
(9) 11	(10) 9	(11) 20	(12) 13	(13) 2	(14) 20	(15) 0	(16) 7
(17) 5	(18) 19	(19) 14	(20) 20	(21) 13	(22) 8	(23) 3	(24) 7
(25) 13	(26) 14	(27) 6	(28) 20	(29) 0	(30) 4	(31) 8	(32) 16
(33) 0	(34) 17	(35) 0	(36) 20	(37) 2	(38) 4	(39) 4	(40) 15
(41) 3	(42) 19	(43) 10	(44) 0	(45) 0	(46) 0	(47) 20	(48) 2
(49) 20	(50) 0	(51) 10	(52) 1	(53) 7	(54) 19	(55) 5	(56) 4
(57) 20	(58) 20	(59) 20	(60) 2	(61) 14	(62) 7	(63) 4	(64) 2
(65) 19	(66) 3	(67) 1	(68) 11	(69) 13	(70) 20	(71) 4	(72) 15
(73) 2	(74) 5	(75) 14	(76) 1	(77) 11	(78) 20	(79) 20	(80) 0
(81) 12	(82) 6	(83) 0	(84) 19	(85) 19	(86) 2	(87) 9	(88) 20
(89) 4	(90) 1	(91) 8	(92) 20	(93) 5	(94) 8	(95) 6	(96) 15
(97) 15	(98) 0	(99) 2	(100) 16				

第6页答案

(1) 0	(2) 17	(3) 14	(4) 20	(5) 14	(6) 0	(7) 15	(8) 19
(9) 3	(10) 18	(11) 0	(12) 20	(13) 11	(14) 17	(15) 2	(16) 6
(17) 3	(18) 1	(19) 4	(20) 18	(21) 6	(22) 16	(23) 6	(24) 18
(25) 8	(26) 19	(27) 17	(28) 1	(29) 7	(30) 14	(31) 17	(32) 0
(33) 15	(34) 20	(35) 19	(36) 0	(37) 0	(38) 19	(39) 16	(40) 14
(41) 5	(42) 13	(43) 18	(44) 5	(45) 20	(46) 17	(47) 9	(48) 17
(49) 7	(50) 2	(51) 2	(52) 2	(53) 2	(54) 11	(55) 0	(56) 18
(57) 16	(58) 17	(59) 0	(60) 9	(61) 1	(62) 1	(63) 3	(64) 13
(65) 14	(66) 18	(67) 4	(68) 0	(69) 13	(70) 17	(71) 0	(72) 20
(73) 4	(74) 3	(75) 5	(76) 3	(77) 1	(78) 7	(79) 19	(80) 0
(81) 19	(82) 19	(83) 13	(84) 19	(85) 2	(86) 1	(87) 18	(88) 0
(89) 14	(90) 19	(91) 0	(92) 18	(93) 19	(94) 20	(95) 0	(96) 10
(97) 12	(98) 4	(99) 20	(100) 19				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 7 | (2) 17 | (3) 20 | (4) 20 | (5) 1 | (6) 1 | (7) 2 | (8) 7 |
| (9) 17 | (10) 17 | (11) 7 | (12) 13 | (13) 8 | (14) 4 | (15) 17 | (16) 16 |
| (17) 14 | (18) 18 | (19) 18 | (20) 13 | (21) 10 | (22) 17 | (23) 4 | (24) 19 |
| (25) 7 | (26) 20 | (27) 3 | (28) 8 | (29) 17 | (30) 14 | (31) 0 | (32) 1 |
| (33) 19 | (34) 16 | (35) 20 | (36) 4 | (37) 2 | (38) 18 | (39) 10 | (40) 9 |
| (41) 6 | (42) 17 | (43) 15 | (44) 9 | (45) 20 | (46) 20 | (47) 9 | (48) 16 |
| (49) 18 | (50) 20 | (51) 17 | (52) 1 | (53) 11 | (54) 13 | (55) 14 | (56) 20 |
| (57) 2 | (58) 3 | (59) 14 | (60) 9 | (61) 1 | (62) 10 | (63) 14 | (64) 3 |
| (65) 13 | (66) 17 | (67) 8 | (68) 10 | (69) 7 | (70) 5 | (71) 17 | (72) 17 |
| (73) 19 | (74) 12 | (75) 16 | (76) 19 | (77) 3 | (78) 15 | (79) 5 | (80) 19 |
| (81) 1 | (82) 0 | (83) 12 | (84) 1 | (85) 1 | (86) 12 | (87) 5 | (88) 18 |
| (89) 19 | (90) 20 | (91) 5 | (92) 20 | (93) 13 | (94) 0 | (95) 19 | (96) 20 |
| (97) 19 | (98) 19 | (99) 9 | (100) 5 | | | | |