

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 + 2 =$ | (2) $4 + 5 =$ | (3) $10 + 3 =$ | (4) $13 + 6 =$ |
| (5) $11 + 5 =$ | (6) $8 + 5 =$ | (7) $2 + 2 =$ | (8) $3 - 1 =$ |
| (9) $9 + 7 =$ | (10) $10 - 9 =$ | (11) $16 - 1 =$ | (12) $4 - 2 =$ |
| (13) $10 - 5 =$ | (14) $16 - 9 =$ | (15) $5 - 2 =$ | (16) $7 + 12 =$ |
| (17) $1 + 5 =$ | (18) $6 + 11 =$ | (19) $12 + 4 =$ | (20) $13 + 5 =$ |
| (21) $1 + 14 =$ | (22) $8 + 7 =$ | (23) $5 - 3 =$ | (24) $1 - 1 =$ |
| (25) $17 + 3 =$ | (26) $5 - 3 =$ | (27) $5 + 12 =$ | (28) $8 + 3 =$ |
| (29) $1 - 1 =$ | (30) $4 + 15 =$ | (31) $9 - 1 =$ | (32) $12 + 3 =$ |
| (33) $6 - 6 =$ | (34) $14 + 1 =$ | (35) $11 + 8 =$ | (36) $12 + 7 =$ |
| (37) $2 + 17 =$ | (38) $17 - 14 =$ | (39) $2 - 1 =$ | (40) $14 + 3 =$ |
| (41) $4 + 2 =$ | (42) $5 + 2 =$ | (43) $12 - 5 =$ | (44) $19 - 16 =$ |
| (45) $10 - 9 =$ | (46) $5 + 5 =$ | (47) $6 + 12 =$ | (48) $5 - 4 =$ |
| (49) $13 + 4 =$ | (50) $5 - 4 =$ | (51) $16 - 16 =$ | (52) $1 - 1 =$ |
| (53) $13 + 6 =$ | (54) $17 - 12 =$ | (55) $3 + 13 =$ | (56) $15 - 7 =$ |
| (57) $12 + 6 =$ | (58) $17 + 1 =$ | (59) $13 - 3 =$ | (60) $4 + 10 =$ |
| (61) $8 + 11 =$ | (62) $9 - 8 =$ | (63) $7 - 1 =$ | (64) $7 - 3 =$ |
| (65) $14 + 4 =$ | (66) $1 + 10 =$ | (67) $4 - 1 =$ | (68) $16 - 1 =$ |
| (69) $8 + 4 =$ | (70) $2 + 4 =$ | (71) $12 + 2 =$ | (72) $18 + 2 =$ |
| (73) $4 - 3 =$ | (74) $14 + 2 =$ | (75) $19 - 10 =$ | (76) $14 + 1 =$ |
| (77) $5 + 10 =$ | (78) $9 - 9 =$ | (79) $3 + 11 =$ | (80) $17 + 2 =$ |
| (81) $18 + 1 =$ | (82) $15 + 1 =$ | (83) $18 - 12 =$ | (84) $4 - 1 =$ |
| (85) $11 + 3 =$ | (86) $18 + 1 =$ | (87) $18 + 2 =$ | (88) $6 + 10 =$ |
| (89) $1 + 11 =$ | (90) $10 + 5 =$ | (91) $4 - 1 =$ | (92) $3 + 16 =$ |
| (93) $2 - 2 =$ | (94) $5 + 1 =$ | (95) $1 + 17 =$ | (96) $12 - 6 =$ |
| (97) $19 - 18 =$ | (98) $11 + 1 =$ | (99) $13 - 4 =$ | (100) $8 - 7 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $2 - 2 =$ | (2) $17 - 4 =$ | (3) $8 + 10 =$ | (4) $5 + 7 =$ |
| (5) $16 - 1 =$ | (6) $10 - 2 =$ | (7) $12 - 8 =$ | (8) $5 + 10 =$ |
| (9) $5 + 15 =$ | (10) $18 + 2 =$ | (11) $17 + 2 =$ | (12) $10 - 2 =$ |
| (13) $6 - 6 =$ | (14) $8 + 1 =$ | (15) $14 - 11 =$ | (16) $2 + 15 =$ |
| (17) $8 + 2 =$ | (18) $12 + 3 =$ | (19) $1 - 1 =$ | (20) $16 - 6 =$ |
| (21) $2 - 2 =$ | (22) $18 - 11 =$ | (23) $9 + 1 =$ | (24) $8 - 8 =$ |
| (25) $10 + 10 =$ | (26) $14 + 1 =$ | (27) $18 - 5 =$ | (28) $9 - 1 =$ |
| (29) $18 - 4 =$ | (30) $1 - 1 =$ | (31) $7 + 8 =$ | (32) $6 + 2 =$ |
| (33) $12 + 2 =$ | (34) $16 - 6 =$ | (35) $14 - 10 =$ | (36) $2 + 10 =$ |
| (37) $19 - 1 =$ | (38) $14 + 2 =$ | (39) $2 + 7 =$ | (40) $3 + 15 =$ |
| (41) $12 - 12 =$ | (42) $16 + 3 =$ | (43) $4 - 4 =$ | (44) $17 - 1 =$ |
| (45) $11 + 4 =$ | (46) $9 - 2 =$ | (47) $5 - 3 =$ | (48) $17 - 7 =$ |
| (49) $16 + 3 =$ | (50) $18 + 2 =$ | (51) $17 + 1 =$ | (52) $11 + 9 =$ |
| (53) $15 - 9 =$ | (54) $14 + 6 =$ | (55) $4 - 4 =$ | (56) $13 + 3 =$ |
| (57) $11 + 1 =$ | (58) $16 + 1 =$ | (59) $17 + 2 =$ | (60) $4 + 1 =$ |
| (61) $3 - 2 =$ | (62) $8 - 1 =$ | (63) $16 + 1 =$ | (64) $16 - 3 =$ |
| (65) $14 + 6 =$ | (66) $2 + 12 =$ | (67) $6 - 1 =$ | (68) $4 - 2 =$ |
| (69) $9 + 9 =$ | (70) $14 - 14 =$ | (71) $7 + 5 =$ | (72) $16 - 11 =$ |
| (73) $16 + 4 =$ | (74) $7 + 9 =$ | (75) $6 + 3 =$ | (76) $7 + 9 =$ |
| (77) $8 - 1 =$ | (78) $8 - 5 =$ | (79) $11 + 8 =$ | (80) $9 - 8 =$ |
| (81) $5 - 3 =$ | (82) $2 - 1 =$ | (83) $7 - 2 =$ | (84) $15 + 5 =$ |
| (85) $5 + 15 =$ | (86) $17 + 1 =$ | (87) $15 - 5 =$ | (88) $8 + 9 =$ |
| (89) $19 + 1 =$ | (90) $3 - 3 =$ | (91) $14 + 6 =$ | (92) $9 - 7 =$ |
| (93) $14 + 2 =$ | (94) $7 - 5 =$ | (95) $19 + 1 =$ | (96) $15 - 11 =$ |
| (97) $1 + 19 =$ | (98) $19 + 1 =$ | (99) $11 + 2 =$ | (100) $10 - 3 =$ |

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扫码看答案

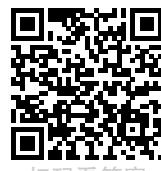
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- | | | | |
|------------------|-----------------|------------------|-------------------|
| (1) $15 - 15 =$ | (2) $12 + 2 =$ | (3) $3 + 2 =$ | (4) $4 + 9 =$ |
| (5) $19 - 10 =$ | (6) $7 - 4 =$ | (7) $3 - 1 =$ | (8) $4 + 10 =$ |
| (9) $16 + 1 =$ | (10) $2 - 2 =$ | (11) $19 + 1 =$ | (12) $11 + 7 =$ |
| (13) $9 - 9 =$ | (14) $19 - 4 =$ | (15) $15 + 2 =$ | (16) $19 - 3 =$ |
| (17) $9 - 5 =$ | (18) $9 + 10 =$ | (19) $19 - 9 =$ | (20) $15 - 13 =$ |
| (21) $11 - 9 =$ | (22) $13 + 2 =$ | (23) $10 + 2 =$ | (24) $2 - 1 =$ |
| (25) $4 + 12 =$ | (26) $17 + 2 =$ | (27) $5 + 11 =$ | (28) $6 - 5 =$ |
| (29) $1 + 1 =$ | (30) $14 + 3 =$ | (31) $6 - 5 =$ | (32) $14 - 2 =$ |
| (33) $16 - 13 =$ | (34) $11 + 6 =$ | (35) $4 + 1 =$ | (36) $9 - 9 =$ |
| (37) $12 + 2 =$ | (38) $13 + 1 =$ | (39) $13 - 7 =$ | (40) $17 - 16 =$ |
| (41) $7 + 8 =$ | (42) $9 - 6 =$ | (43) $16 - 12 =$ | (44) $12 + 7 =$ |
| (45) $1 - 1 =$ | (46) $4 + 5 =$ | (47) $6 - 3 =$ | (48) $11 + 1 =$ |
| (49) $3 - 1 =$ | (50) $1 - 1 =$ | (51) $6 + 3 =$ | (52) $13 + 7 =$ |
| (53) $18 - 5 =$ | (54) $16 - 4 =$ | (55) $5 - 4 =$ | (56) $18 + 2 =$ |
| (57) $3 + 6 =$ | (58) $19 - 9 =$ | (59) $13 - 7 =$ | (60) $8 - 1 =$ |
| (61) $5 - 5 =$ | (62) $10 - 6 =$ | (63) $19 + 1 =$ | (64) $3 - 1 =$ |
| (65) $12 - 3 =$ | (66) $19 + 1 =$ | (67) $15 + 3 =$ | (68) $10 - 3 =$ |
| (69) $15 + 5 =$ | (70) $8 - 5 =$ | (71) $1 + 6 =$ | (72) $8 - 3 =$ |
| (73) $11 + 5 =$ | (74) $13 + 4 =$ | (75) $4 - 1 =$ | (76) $14 - 9 =$ |
| (77) $16 - 8 =$ | (78) $6 - 1 =$ | (79) $10 + 4 =$ | (80) $11 - 11 =$ |
| (81) $5 + 10 =$ | (82) $4 - 3 =$ | (83) $9 + 5 =$ | (84) $6 + 5 =$ |
| (85) $19 + 1 =$ | (86) $9 - 6 =$ | (87) $17 - 5 =$ | (88) $16 + 3 =$ |
| (89) $3 + 11 =$ | (90) $14 + 2 =$ | (91) $3 + 3 =$ | (92) $9 + 11 =$ |
| (93) $7 - 7 =$ | (94) $15 + 3 =$ | (95) $3 - 2 =$ | (96) $16 - 9 =$ |
| (97) $6 + 12 =$ | (98) $17 - 9 =$ | (99) $13 - 6 =$ | (100) $18 - 16 =$ |



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- (1) $17 - 15 =$ (2) $18 - 3 =$ (3) $11 - 2 =$ (4) $14 + 2 =$
(5) $16 + 4 =$ (6) $17 - 7 =$ (7) $14 + 2 =$ (8) $14 - 5 =$
(9) $19 + 1 =$ (10) $18 + 1 =$ (11) $13 - 8 =$ (12) $10 - 6 =$
(13) $6 - 2 =$ (14) $12 - 1 =$ (15) $18 - 9 =$ (16) $8 - 2 =$
(17) $8 - 4 =$ (18) $7 + 6 =$ (19) $3 + 17 =$ (20) $13 - 13 =$
(21) $7 + 6 =$ (22) $8 + 11 =$ (23) $17 - 13 =$ (24) $4 + 15 =$
(25) $2 - 2 =$ (26) $15 - 4 =$ (27) $2 - 1 =$ (28) $6 + 5 =$
(29) $2 - 1 =$ (30) $18 + 2 =$ (31) $3 + 16 =$ (32) $6 - 6 =$
(33) $13 + 4 =$ (34) $15 - 7 =$ (35) $4 - 4 =$ (36) $19 - 9 =$
(37) $3 + 1 =$ (38) $2 - 2 =$ (39) $4 - 1 =$ (40) $12 - 9 =$
(41) $1 + 11 =$ (42) $3 - 2 =$ (43) $4 + 8 =$ (44) $19 + 1 =$
(45) $17 + 1 =$ (46) $19 - 11 =$ (47) $6 + 14 =$ (48) $4 + 3 =$
(49) $16 + 4 =$ (50) $19 + 1 =$ (51) $16 - 1 =$ (52) $2 + 10 =$
(53) $2 + 8 =$ (54) $19 - 6 =$ (55) $10 + 7 =$ (56) $11 + 8 =$
(57) $1 + 9 =$ (58) $15 - 9 =$ (59) $9 + 5 =$ (60) $13 + 1 =$
(61) $12 + 7 =$ (62) $5 - 3 =$ (63) $2 + 7 =$ (64) $10 + 2 =$
(65) $10 + 7 =$ (66) $16 - 2 =$ (67) $11 + 4 =$ (68) $5 + 14 =$
(69) $8 - 3 =$ (70) $2 + 9 =$ (71) $8 - 4 =$ (72) $15 - 4 =$
(73) $19 - 7 =$ (74) $6 - 4 =$ (75) $16 + 3 =$ (76) $9 - 4 =$
(77) $7 - 7 =$ (78) $2 + 9 =$ (79) $10 + 5 =$ (80) $6 - 5 =$
(81) $8 - 3 =$ (82) $14 + 6 =$ (83) $8 - 6 =$ (84) $7 - 1 =$
(85) $14 - 5 =$ (86) $2 + 5 =$ (87) $17 - 12 =$ (88) $19 + 1 =$
(89) $3 - 1 =$ (90) $16 - 9 =$ (91) $7 - 4 =$ (92) $12 - 11 =$
(93) $4 - 2 =$ (94) $6 + 4 =$ (95) $4 - 4 =$ (96) $18 + 1 =$
(97) $1 - 1 =$ (98) $17 - 1 =$ (99) $12 + 3 =$ (100) $3 - 1 =$

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- | | | | |
|------------------|-----------------|------------------|------------------|
| (1) $12 - 9 =$ | (2) $7 - 6 =$ | (3) $1 + 18 =$ | (4) $2 + 13 =$ |
| (5) $2 - 1 =$ | (6) $15 - 5 =$ | (7) $3 + 9 =$ | (8) $10 - 4 =$ |
| (9) $13 + 2 =$ | (10) $17 - 8 =$ | (11) $15 + 2 =$ | (12) $10 - 7 =$ |
| (13) $6 - 3 =$ | (14) $2 - 1 =$ | (15) $4 - 1 =$ | (16) $16 - 12 =$ |
| (17) $6 + 1 =$ | (18) $14 + 1 =$ | (19) $11 + 7 =$ | (20) $15 + 2 =$ |
| (21) $15 + 3 =$ | (22) $3 - 2 =$ | (23) $3 - 3 =$ | (24) $1 - 1 =$ |
| (25) $9 + 5 =$ | (26) $6 + 5 =$ | (27) $17 + 1 =$ | (28) $3 - 1 =$ |
| (29) $10 + 5 =$ | (30) $7 + 10 =$ | (31) $12 + 6 =$ | (32) $17 + 3 =$ |
| (33) $4 - 1 =$ | (34) $6 + 3 =$ | (35) $9 - 5 =$ | (36) $18 - 4 =$ |
| (37) $12 - 6 =$ | (38) $19 + 1 =$ | (39) $6 + 9 =$ | (40) $12 + 8 =$ |
| (41) $9 + 2 =$ | (42) $11 - 4 =$ | (43) $6 + 13 =$ | (44) $17 - 9 =$ |
| (45) $11 - 10 =$ | (46) $5 - 3 =$ | (47) $16 + 1 =$ | (48) $14 + 4 =$ |
| (49) $16 + 3 =$ | (50) $2 + 3 =$ | (51) $2 + 8 =$ | (52) $5 - 3 =$ |
| (53) $19 + 1 =$ | (54) $4 + 6 =$ | (55) $7 + 9 =$ | (56) $14 - 7 =$ |
| (57) $4 + 2 =$ | (58) $12 + 7 =$ | (59) $10 - 7 =$ | (60) $19 + 1 =$ |
| (61) $4 - 2 =$ | (62) $9 - 1 =$ | (63) $18 - 7 =$ | (64) $4 + 7 =$ |
| (65) $4 + 11 =$ | (66) $14 - 9 =$ | (67) $4 + 14 =$ | (68) $7 + 2 =$ |
| (69) $18 + 2 =$ | (70) $16 + 3 =$ | (71) $12 - 12 =$ | (72) $16 - 3 =$ |
| (73) $11 + 7 =$ | (74) $15 + 4 =$ | (75) $16 - 11 =$ | (76) $7 - 2 =$ |
| (77) $12 + 6 =$ | (78) $10 - 4 =$ | (79) $2 + 2 =$ | (80) $5 - 3 =$ |
| (81) $13 - 5 =$ | (82) $1 + 5 =$ | (83) $5 + 2 =$ | (84) $13 + 1 =$ |
| (85) $6 + 3 =$ | (86) $13 + 7 =$ | (87) $9 + 1 =$ | (88) $18 - 4 =$ |
| (89) $9 + 3 =$ | (90) $10 - 1 =$ | (91) $15 - 10 =$ | (92) $17 + 1 =$ |
| (93) $2 - 1 =$ | (94) $19 - 6 =$ | (95) $19 + 1 =$ | (96) $18 - 1 =$ |
| (97) $8 - 6 =$ | (98) $18 + 2 =$ | (99) $15 - 11 =$ | (100) $14 + 6 =$ |

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|------------------|-----------------|------------------|-----------------|
| (1) $9 - 8 =$ | (2) $15 + 5 =$ | (3) $14 - 11 =$ | (4) $12 + 5 =$ |
| (5) $9 + 2 =$ | (6) $18 - 7 =$ | (7) $18 - 1 =$ | (8) $7 - 2 =$ |
| (9) $18 - 18 =$ | (10) $15 + 2 =$ | (11) $8 - 7 =$ | (12) $3 - 2 =$ |
| (13) $16 - 3 =$ | (14) $2 - 1 =$ | (15) $9 + 8 =$ | (16) $2 - 1 =$ |
| (17) $9 - 8 =$ | (18) $14 - 5 =$ | (19) $5 + 11 =$ | (20) $8 + 7 =$ |
| (21) $8 - 2 =$ | (22) $16 + 3 =$ | (23) $15 + 5 =$ | (24) $19 - 3 =$ |
| (25) $6 - 5 =$ | (26) $12 - 8 =$ | (27) $12 + 3 =$ | (28) $9 - 4 =$ |
| (29) $19 + 1 =$ | (30) $15 + 5 =$ | (31) $4 - 3 =$ | (32) $9 + 1 =$ |
| (33) $14 - 12 =$ | (34) $10 + 6 =$ | (35) $2 + 8 =$ | (36) $4 - 2 =$ |
| (37) $16 - 1 =$ | (38) $10 + 9 =$ | (39) $5 + 11 =$ | (40) $16 + 2 =$ |
| (41) $3 - 3 =$ | (42) $13 - 2 =$ | (43) $16 - 7 =$ | (44) $12 - 2 =$ |
| (45) $7 - 7 =$ | (46) $13 + 2 =$ | (47) $3 - 2 =$ | (48) $9 - 6 =$ |
| (49) $10 + 3 =$ | (50) $5 + 5 =$ | (51) $7 + 6 =$ | (52) $5 + 14 =$ |
| (53) $12 + 2 =$ | (54) $17 + 3 =$ | (55) $14 + 1 =$ | (56) $15 - 6 =$ |
| (57) $4 - 4 =$ | (58) $16 + 4 =$ | (59) $3 - 1 =$ | (60) $1 - 1 =$ |
| (61) $8 + 2 =$ | (62) $14 + 1 =$ | (63) $2 + 12 =$ | (64) $11 - 1 =$ |
| (65) $9 + 5 =$ | (66) $6 - 4 =$ | (67) $4 + 3 =$ | (68) $12 - 4 =$ |
| (69) $19 - 17 =$ | (70) $13 - 2 =$ | (71) $9 + 10 =$ | (72) $16 - 9 =$ |
| (73) $17 - 15 =$ | (74) $13 + 5 =$ | (75) $14 - 5 =$ | (76) $8 + 9 =$ |
| (77) $2 - 2 =$ | (78) $1 - 1 =$ | (79) $15 - 15 =$ | (80) $1 + 17 =$ |
| (81) $2 - 2 =$ | (82) $5 - 5 =$ | (83) $3 + 3 =$ | (84) $6 + 12 =$ |
| (85) $3 - 1 =$ | (86) $13 - 2 =$ | (87) $4 + 9 =$ | (88) $9 - 7 =$ |
| (89) $4 + 6 =$ | (90) $15 + 4 =$ | (91) $18 + 1 =$ | (92) $7 - 7 =$ |
| (93) $15 - 5 =$ | (94) $11 - 5 =$ | (95) $1 - 1 =$ | (96) $11 - 6 =$ |
| (97) $5 + 8 =$ | (98) $17 - 6 =$ | (99) $5 - 2 =$ | (100) $2 + 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $17 - 16 =$ | (2) $2 + 5 =$ | (3) $11 - 3 =$ | (4) $16 - 8 =$ |
| (5) $7 - 5 =$ | (6) $8 + 10 =$ | (7) $5 + 2 =$ | (8) $12 + 1 =$ |
| (9) $7 + 5 =$ | (10) $9 + 5 =$ | (11) $14 - 12 =$ | (12) $17 + 3 =$ |
| (13) $4 - 2 =$ | (14) $11 + 6 =$ | (15) $12 + 4 =$ | (16) $19 - 8 =$ |
| (17) $2 + 16 =$ | (18) $17 - 9 =$ | (19) $2 + 16 =$ | (20) $11 + 1 =$ |
| (21) $14 + 3 =$ | (22) $1 + 12 =$ | (23) $13 + 3 =$ | (24) $4 - 3 =$ |
| (25) $15 - 9 =$ | (26) $6 - 1 =$ | (27) $7 + 8 =$ | (28) $10 - 8 =$ |
| (29) $7 + 11 =$ | (30) $8 - 5 =$ | (31) $12 - 5 =$ | (32) $5 + 5 =$ |
| (33) $16 - 1 =$ | (34) $15 + 2 =$ | (35) $7 + 11 =$ | (36) $10 - 1 =$ |
| (37) $19 + 1 =$ | (38) $18 - 14 =$ | (39) $8 - 6 =$ | (40) $19 + 1 =$ |
| (41) $5 - 1 =$ | (42) $10 + 10 =$ | (43) $2 + 18 =$ | (44) $8 - 6 =$ |
| (45) $1 - 1 =$ | (46) $5 - 1 =$ | (47) $17 + 1 =$ | (48) $19 + 1 =$ |
| (49) $5 - 1 =$ | (50) $6 + 12 =$ | (51) $3 - 2 =$ | (52) $8 + 12 =$ |
| (53) $4 - 1 =$ | (54) $15 + 3 =$ | (55) $16 - 2 =$ | (56) $15 - 6 =$ |
| (57) $6 - 5 =$ | (58) $12 - 3 =$ | (59) $19 - 8 =$ | (60) $11 - 11 =$ |
| (61) $13 + 5 =$ | (62) $6 + 1 =$ | (63) $10 + 3 =$ | (64) $7 + 11 =$ |
| (65) $8 + 3 =$ | (66) $15 - 13 =$ | (67) $17 - 1 =$ | (68) $12 + 4 =$ |
| (69) $15 - 14 =$ | (70) $10 + 5 =$ | (71) $11 + 6 =$ | (72) $19 - 6 =$ |
| (73) $6 - 6 =$ | (74) $12 - 9 =$ | (75) $8 - 6 =$ | (76) $4 - 1 =$ |
| (77) $16 + 1 =$ | (78) $19 + 1 =$ | (79) $14 - 3 =$ | (80) $7 - 1 =$ |
| (81) $15 - 11 =$ | (82) $6 + 12 =$ | (83) $19 + 1 =$ | (84) $5 + 10 =$ |
| (85) $12 - 7 =$ | (86) $10 + 6 =$ | (87) $8 + 8 =$ | (88) $16 + 1 =$ |
| (89) $15 - 12 =$ | (90) $11 + 8 =$ | (91) $9 - 5 =$ | (92) $4 + 7 =$ |
| (93) $11 - 2 =$ | (94) $10 + 4 =$ | (95) $18 + 2 =$ | (96) $7 - 4 =$ |
| (97) $18 - 8 =$ | (98) $14 - 1 =$ | (99) $6 + 10 =$ | (100) $9 + 5 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 19	(2) 9	(3) 13	(4) 19	(5) 16	(6) 13	(7) 4	(8) 2
(9) 16	(10) 1	(11) 15	(12) 2	(13) 5	(14) 7	(15) 3	(16) 19
(17) 6	(18) 17	(19) 16	(20) 18	(21) 15	(22) 15	(23) 2	(24) 0
(25) 20	(26) 2	(27) 17	(28) 11	(29) 0	(30) 19	(31) 8	(32) 15
(33) 0	(34) 15	(35) 19	(36) 19	(37) 19	(38) 3	(39) 1	(40) 17
(41) 6	(42) 7	(43) 7	(44) 3	(45) 1	(46) 10	(47) 18	(48) 1
(49) 17	(50) 1	(51) 0	(52) 0	(53) 19	(54) 5	(55) 16	(56) 8
(57) 18	(58) 18	(59) 10	(60) 14	(61) 19	(62) 1	(63) 6	(64) 4
(65) 18	(66) 11	(67) 3	(68) 15	(69) 12	(70) 6	(71) 14	(72) 20
(73) 1	(74) 16	(75) 9	(76) 15	(77) 15	(78) 0	(79) 14	(80) 19
(81) 19	(82) 16	(83) 6	(84) 3	(85) 14	(86) 19	(87) 20	(88) 16
(89) 12	(90) 15	(91) 3	(92) 19	(93) 0	(94) 6	(95) 18	(96) 6
(97) 1	(98) 12	(99) 9	(100) 1				

第2页答案

(1) 0	(2) 13	(3) 18	(4) 12	(5) 15	(6) 8	(7) 4	(8) 15
(9) 20	(10) 20	(11) 19	(12) 8	(13) 0	(14) 9	(15) 3	(16) 17
(17) 10	(18) 15	(19) 0	(20) 10	(21) 0	(22) 7	(23) 10	(24) 0
(25) 20	(26) 15	(27) 13	(28) 8	(29) 14	(30) 0	(31) 15	(32) 8
(33) 14	(34) 10	(35) 4	(36) 12	(37) 18	(38) 16	(39) 9	(40) 18
(41) 0	(42) 19	(43) 0	(44) 16	(45) 15	(46) 7	(47) 2	(48) 10
(49) 19	(50) 20	(51) 18	(52) 20	(53) 6	(54) 20	(55) 0	(56) 16
(57) 12	(58) 17	(59) 19	(60) 5	(61) 1	(62) 7	(63) 17	(64) 13
(65) 20	(66) 14	(67) 5	(68) 2	(69) 18	(70) 0	(71) 12	(72) 5
(73) 20	(74) 16	(75) 9	(76) 16	(77) 7	(78) 3	(79) 19	(80) 1
(81) 2	(82) 1	(83) 5	(84) 20	(85) 20	(86) 18	(87) 10	(88) 17
(89) 20	(90) 0	(91) 20	(92) 2	(93) 16	(94) 2	(95) 20	(96) 4
(97) 20	(98) 20	(99) 13	(100) 7				

二十以内加减法计算练习题答案

第3页答案

(1) 0 (2) 14 (3) 5 (4) 13 (5) 9 (6) 3 (7) 2 (8) 14
(9) 17 (10) 0 (11) 20 (12) 18 (13) 0 (14) 15 (15) 17 (16) 16
(17) 4 (18) 19 (19) 10 (20) 2 (21) 2 (22) 15 (23) 12 (24) 1
(25) 16 (26) 19 (27) 16 (28) 1 (29) 2 (30) 17 (31) 1 (32) 12
(33) 3 (34) 17 (35) 5 (36) 0 (37) 14 (38) 14 (39) 6 (40) 1
(41) 15 (42) 3 (43) 4 (44) 19 (45) 0 (46) 9 (47) 3 (48) 12
(49) 2 (50) 0 (51) 9 (52) 20 (53) 13 (54) 12 (55) 1 (56) 20
(57) 9 (58) 10 (59) 6 (60) 7 (61) 0 (62) 4 (63) 20 (64) 2
(65) 9 (66) 20 (67) 18 (68) 7 (69) 20 (70) 3 (71) 7 (72) 5
(73) 16 (74) 17 (75) 3 (76) 5 (77) 8 (78) 5 (79) 14 (80) 0
(81) 15 (82) 1 (83) 14 (84) 11 (85) 20 (86) 3 (87) 12 (88) 19
(89) 14 (90) 16 (91) 6 (92) 20 (93) 0 (94) 18 (95) 1 (96) 7
(97) 18 (98) 8 (99) 7 (100) 2

第4页答案

(1) 2 (2) 15 (3) 9 (4) 16 (5) 20 (6) 10 (7) 16 (8) 9
(9) 20 (10) 19 (11) 5 (12) 4 (13) 4 (14) 11 (15) 9 (16) 6
(17) 4 (18) 13 (19) 20 (20) 0 (21) 13 (22) 19 (23) 4 (24) 19
(25) 0 (26) 11 (27) 1 (28) 11 (29) 1 (30) 20 (31) 19 (32) 0
(33) 17 (34) 8 (35) 0 (36) 10 (37) 4 (38) 0 (39) 3 (40) 3
(41) 12 (42) 1 (43) 12 (44) 20 (45) 18 (46) 8 (47) 20 (48) 7
(49) 20 (50) 20 (51) 15 (52) 12 (53) 10 (54) 13 (55) 17 (56) 19
(57) 10 (58) 6 (59) 14 (60) 14 (61) 19 (62) 2 (63) 9 (64) 12
(65) 17 (66) 14 (67) 15 (68) 19 (69) 5 (70) 11 (71) 4 (72) 11
(73) 12 (74) 2 (75) 19 (76) 5 (77) 0 (78) 11 (79) 15 (80) 1
(81) 5 (82) 20 (83) 2 (84) 6 (85) 9 (86) 7 (87) 5 (88) 20
(89) 2 (90) 7 (91) 3 (92) 1 (93) 2 (94) 10 (95) 0 (96) 19
(97) 0 (98) 16 (99) 15 (100) 2

二十以内加减法计算练习题答案

第5页答案

(1) 3	(2) 1	(3) 19	(4) 15	(5) 1	(6) 10	(7) 12	(8) 6
(9) 15	(10) 9	(11) 17	(12) 3	(13) 3	(14) 1	(15) 3	(16) 4
(17) 7	(18) 15	(19) 18	(20) 17	(21) 18	(22) 1	(23) 0	(24) 0
(25) 14	(26) 11	(27) 18	(28) 2	(29) 15	(30) 17	(31) 18	(32) 20
(33) 3	(34) 9	(35) 4	(36) 14	(37) 6	(38) 20	(39) 15	(40) 20
(41) 11	(42) 7	(43) 19	(44) 8	(45) 1	(46) 2	(47) 17	(48) 18
(49) 19	(50) 5	(51) 10	(52) 2	(53) 20	(54) 10	(55) 16	(56) 7
(57) 6	(58) 19	(59) 3	(60) 20	(61) 2	(62) 8	(63) 11	(64) 11
(65) 15	(66) 5	(67) 18	(68) 9	(69) 20	(70) 19	(71) 0	(72) 13
(73) 18	(74) 19	(75) 5	(76) 5	(77) 18	(78) 6	(79) 4	(80) 2
(81) 8	(82) 6	(83) 7	(84) 14	(85) 9	(86) 20	(87) 10	(88) 14
(89) 12	(90) 9	(91) 5	(92) 18	(93) 1	(94) 13	(95) 20	(96) 17
(97) 2	(98) 20	(99) 4	(100) 20				

第6页答案

(1) 1	(2) 20	(3) 3	(4) 17	(5) 11	(6) 11	(7) 17	(8) 5
(9) 0	(10) 17	(11) 1	(12) 1	(13) 13	(14) 1	(15) 17	(16) 1
(17) 1	(18) 9	(19) 16	(20) 15	(21) 6	(22) 19	(23) 20	(24) 16
(25) 1	(26) 4	(27) 15	(28) 5	(29) 20	(30) 20	(31) 1	(32) 10
(33) 2	(34) 16	(35) 10	(36) 2	(37) 15	(38) 19	(39) 16	(40) 18
(41) 0	(42) 11	(43) 9	(44) 10	(45) 0	(46) 15	(47) 1	(48) 3
(49) 13	(50) 10	(51) 13	(52) 19	(53) 14	(54) 20	(55) 15	(56) 9
(57) 0	(58) 20	(59) 2	(60) 0	(61) 10	(62) 15	(63) 14	(64) 10
(65) 14	(66) 2	(67) 7	(68) 8	(69) 2	(70) 11	(71) 19	(72) 7
(73) 2	(74) 18	(75) 9	(76) 17	(77) 0	(78) 0	(79) 0	(80) 18
(81) 0	(82) 0	(83) 6	(84) 18	(85) 2	(86) 11	(87) 13	(88) 2
(89) 10	(90) 19	(91) 19	(92) 0	(93) 10	(94) 6	(95) 0	(96) 5
(97) 13	(98) 11	(99) 3	(100) 8				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 1 | (2) 7 | (3) 8 | (4) 8 | (5) 2 | (6) 18 | (7) 7 | (8) 13 |
| (9) 12 | (10) 14 | (11) 2 | (12) 20 | (13) 2 | (14) 17 | (15) 16 | (16) 11 |
| (17) 18 | (18) 8 | (19) 18 | (20) 12 | (21) 17 | (22) 13 | (23) 16 | (24) 1 |
| (25) 6 | (26) 5 | (27) 15 | (28) 2 | (29) 18 | (30) 3 | (31) 7 | (32) 10 |
| (33) 15 | (34) 17 | (35) 18 | (36) 9 | (37) 20 | (38) 4 | (39) 2 | (40) 20 |
| (41) 4 | (42) 20 | (43) 20 | (44) 2 | (45) 0 | (46) 4 | (47) 18 | (48) 20 |
| (49) 4 | (50) 18 | (51) 1 | (52) 20 | (53) 3 | (54) 18 | (55) 14 | (56) 9 |
| (57) 1 | (58) 9 | (59) 11 | (60) 0 | (61) 18 | (62) 7 | (63) 13 | (64) 18 |
| (65) 11 | (66) 2 | (67) 16 | (68) 16 | (69) 1 | (70) 15 | (71) 17 | (72) 13 |
| (73) 0 | (74) 3 | (75) 2 | (76) 3 | (77) 17 | (78) 20 | (79) 11 | (80) 6 |
| (81) 4 | (82) 18 | (83) 20 | (84) 15 | (85) 5 | (86) 16 | (87) 16 | (88) 17 |
| (89) 3 | (90) 19 | (91) 4 | (92) 11 | (93) 9 | (94) 14 | (95) 20 | (96) 3 |
| (97) 10 | (98) 13 | (99) 16 | (100) 14 | | | | |