

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $3 - 1 =$ | (2) $3 + 9 =$ | (3) $11 + 8 =$ | (4) $14 - 12 =$ |
| (5) $1 + 18 =$ | (6) $2 - 1 =$ | (7) $12 + 4 =$ | (8) $8 + 7 =$ |
| (9) $3 + 2 =$ | (10) $10 + 10 =$ | (11) $14 + 3 =$ | (12) $1 + 14 =$ |
| (13) $18 + 2 =$ | (14) $4 + 8 =$ | (15) $10 - 9 =$ | (16) $10 + 7 =$ |
| (17) $16 + 1 =$ | (18) $13 + 5 =$ | (19) $11 - 1 =$ | (20) $17 + 2 =$ |
| (21) $9 + 5 =$ | (22) $3 + 3 =$ | (23) $10 + 6 =$ | (24) $19 + 1 =$ |
| (25) $11 - 3 =$ | (26) $1 - 1 =$ | (27) $2 - 2 =$ | (28) $12 - 12 =$ |
| (29) $14 - 14 =$ | (30) $11 - 6 =$ | (31) $8 - 1 =$ | (32) $2 - 1 =$ |
| (33) $7 + 1 =$ | (34) $15 - 3 =$ | (35) $8 + 6 =$ | (36) $1 + 19 =$ |
| (37) $2 - 2 =$ | (38) $16 - 12 =$ | (39) $19 + 1 =$ | (40) $17 + 3 =$ |
| (41) $18 - 18 =$ | (42) $8 + 7 =$ | (43) $18 - 15 =$ | (44) $17 + 2 =$ |
| (45) $14 - 1 =$ | (46) $15 - 14 =$ | (47) $12 + 5 =$ | (48) $14 + 4 =$ |
| (49) $19 - 5 =$ | (50) $12 - 11 =$ | (51) $13 - 8 =$ | (52) $3 + 11 =$ |
| (53) $19 + 1 =$ | (54) $9 + 7 =$ | (55) $14 + 3 =$ | (56) $12 - 3 =$ |
| (57) $7 - 3 =$ | (58) $9 - 3 =$ | (59) $13 - 2 =$ | (60) $9 + 5 =$ |
| (61) $16 - 8 =$ | (62) $7 + 9 =$ | (63) $9 + 5 =$ | (64) $4 - 1 =$ |
| (65) $18 - 14 =$ | (66) $7 + 10 =$ | (67) $7 + 13 =$ | (68) $12 - 6 =$ |
| (69) $2 - 2 =$ | (70) $11 - 11 =$ | (71) $10 - 7 =$ | (72) $13 - 9 =$ |
| (73) $1 - 1 =$ | (74) $19 - 8 =$ | (75) $18 - 2 =$ | (76) $18 + 1 =$ |
| (77) $7 - 3 =$ | (78) $18 + 1 =$ | (79) $15 - 13 =$ | (80) $7 + 13 =$ |
| (81) $18 - 4 =$ | (82) $3 - 2 =$ | (83) $5 - 4 =$ | (84) $3 - 2 =$ |
| (85) $2 + 4 =$ | (86) $11 + 4 =$ | (87) $3 + 16 =$ | (88) $5 + 10 =$ |
| (89) $14 - 2 =$ | (90) $7 + 9 =$ | (91) $16 + 4 =$ | (92) $9 - 7 =$ |
| (93) $12 + 1 =$ | (94) $19 - 11 =$ | (95) $7 + 6 =$ | (96) $18 - 18 =$ |
| (97) $5 - 2 =$ | (98) $14 + 3 =$ | (99) $18 - 1 =$ | (100) $17 + 3 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

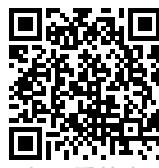
日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $2 + 9 =$ | (2) $12 - 10 =$ | (3) $2 + 13 =$ | (4) $14 + 5 =$ |
| (5) $4 + 13 =$ | (6) $3 - 3 =$ | (7) $17 - 10 =$ | (8) $6 + 5 =$ |
| (9) $10 - 8 =$ | (10) $3 + 5 =$ | (11) $5 + 12 =$ | (12) $18 - 13 =$ |
| (13) $8 - 1 =$ | (14) $6 - 6 =$ | (15) $11 - 4 =$ | (16) $1 - 1 =$ |
| (17) $11 - 8 =$ | (18) $13 - 2 =$ | (19) $10 + 8 =$ | (20) $5 - 3 =$ |
| (21) $7 + 9 =$ | (22) $8 + 12 =$ | (23) $5 - 2 =$ | (24) $6 - 1 =$ |
| (25) $17 - 15 =$ | (26) $3 + 7 =$ | (27) $8 + 3 =$ | (28) $19 - 17 =$ |
| (29) $9 + 2 =$ | (30) $2 + 13 =$ | (31) $7 + 13 =$ | (32) $11 + 8 =$ |
| (33) $9 - 2 =$ | (34) $16 - 11 =$ | (35) $10 - 3 =$ | (36) $13 + 3 =$ |
| (37) $15 + 1 =$ | (38) $17 + 1 =$ | (39) $19 - 5 =$ | (40) $5 - 5 =$ |
| (41) $14 - 14 =$ | (42) $19 + 1 =$ | (43) $15 + 2 =$ | (44) $8 - 4 =$ |
| (45) $10 - 4 =$ | (46) $8 - 8 =$ | (47) $3 + 13 =$ | (48) $13 - 7 =$ |
| (49) $9 + 8 =$ | (50) $3 - 3 =$ | (51) $2 + 2 =$ | (52) $4 + 15 =$ |
| (53) $11 + 6 =$ | (54) $2 + 4 =$ | (55) $14 - 11 =$ | (56) $13 - 5 =$ |
| (57) $15 - 12 =$ | (58) $3 + 2 =$ | (59) $3 + 16 =$ | (60) $18 - 10 =$ |
| (61) $8 + 9 =$ | (62) $12 - 4 =$ | (63) $8 - 4 =$ | (64) $19 + 1 =$ |
| (65) $14 + 2 =$ | (66) $12 - 6 =$ | (67) $17 - 3 =$ | (68) $12 + 2 =$ |
| (69) $12 + 1 =$ | (70) $5 - 4 =$ | (71) $4 - 1 =$ | (72) $14 - 9 =$ |
| (73) $17 - 15 =$ | (74) $15 - 15 =$ | (75) $7 + 8 =$ | (76) $4 - 3 =$ |
| (77) $18 - 9 =$ | (78) $18 + 1 =$ | (79) $9 + 11 =$ | (80) $10 - 8 =$ |
| (81) $6 + 13 =$ | (82) $8 - 6 =$ | (83) $2 + 13 =$ | (84) $7 - 6 =$ |
| (85) $11 + 4 =$ | (86) $16 + 3 =$ | (87) $19 + 1 =$ | (88) $13 - 6 =$ |
| (89) $4 + 16 =$ | (90) $13 - 7 =$ | (91) $4 + 7 =$ | (92) $15 - 15 =$ |
| (93) $8 - 7 =$ | (94) $14 + 2 =$ | (95) $18 - 18 =$ | (96) $19 - 7 =$ |
| (97) $12 + 2 =$ | (98) $7 + 9 =$ | (99) $6 + 3 =$ | (100) $13 + 7 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|-----------------|------------------|------------------|-------------------|
| (1) $2 + 11 =$ | (2) $16 + 2 =$ | (3) $1 + 8 =$ | (4) $14 - 7 =$ |
| (5) $3 - 1 =$ | (6) $7 - 3 =$ | (7) $11 + 7 =$ | (8) $10 + 9 =$ |
| (9) $5 + 4 =$ | (10) $19 + 1 =$ | (11) $10 + 3 =$ | (12) $5 - 2 =$ |
| (13) $5 + 11 =$ | (14) $14 - 4 =$ | (15) $15 - 5 =$ | (16) $9 - 3 =$ |
| (17) $15 - 2 =$ | (18) $2 - 2 =$ | (19) $6 + 14 =$ | (20) $14 - 5 =$ |
| (21) $16 - 9 =$ | (22) $9 - 7 =$ | (23) $4 - 3 =$ | (24) $10 + 6 =$ |
| (25) $1 + 5 =$ | (26) $13 + 4 =$ | (27) $6 + 1 =$ | (28) $6 - 5 =$ |
| (29) $18 - 8 =$ | (30) $13 + 7 =$ | (31) $14 + 2 =$ | (32) $2 - 2 =$ |
| (33) $5 - 3 =$ | (34) $12 - 6 =$ | (35) $1 + 9 =$ | (36) $19 - 4 =$ |
| (37) $5 + 7 =$ | (38) $8 + 12 =$ | (39) $11 - 3 =$ | (40) $9 + 2 =$ |
| (41) $12 + 1 =$ | (42) $19 - 5 =$ | (43) $16 + 3 =$ | (44) $7 + 2 =$ |
| (45) $19 + 1 =$ | (46) $8 + 2 =$ | (47) $9 + 9 =$ | (48) $12 - 5 =$ |
| (49) $11 + 5 =$ | (50) $1 - 1 =$ | (51) $19 - 7 =$ | (52) $14 + 5 =$ |
| (53) $1 - 1 =$ | (54) $8 - 5 =$ | (55) $10 + 10 =$ | (56) $17 - 16 =$ |
| (57) $19 - 1 =$ | (58) $19 - 16 =$ | (59) $18 + 2 =$ | (60) $11 - 1 =$ |
| (61) $19 - 3 =$ | (62) $10 - 2 =$ | (63) $1 - 1 =$ | (64) $11 - 11 =$ |
| (65) $11 + 6 =$ | (66) $5 - 2 =$ | (67) $10 + 10 =$ | (68) $10 + 4 =$ |
| (69) $1 + 16 =$ | (70) $12 - 4 =$ | (71) $16 + 1 =$ | (72) $6 - 1 =$ |
| (73) $2 + 12 =$ | (74) $12 - 2 =$ | (75) $13 + 5 =$ | (76) $6 - 1 =$ |
| (77) $9 - 5 =$ | (78) $10 + 3 =$ | (79) $14 + 1 =$ | (80) $6 - 2 =$ |
| (81) $18 - 9 =$ | (82) $8 - 4 =$ | (83) $1 - 1 =$ | (84) $8 - 4 =$ |
| (85) $15 + 1 =$ | (86) $3 + 6 =$ | (87) $12 - 1 =$ | (88) $6 + 11 =$ |
| (89) $8 + 7 =$ | (90) $16 + 3 =$ | (91) $7 - 6 =$ | (92) $16 + 2 =$ |
| (93) $7 + 5 =$ | (94) $9 + 1 =$ | (95) $16 + 1 =$ | (96) $6 + 13 =$ |
| (97) $10 + 8 =$ | (98) $6 + 13 =$ | (99) $8 - 5 =$ | (100) $16 - 14 =$ |

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 - 9 =$ | (2) $6 + 11 =$ | (3) $8 + 4 =$ | (4) $13 - 7 =$ |
| (5) $6 - 2 =$ | (6) $12 + 4 =$ | (7) $6 - 5 =$ | (8) $18 + 2 =$ |
| (9) $19 - 4 =$ | (10) $3 - 2 =$ | (11) $8 - 3 =$ | (12) $9 + 10 =$ |
| (13) $18 - 18 =$ | (14) $16 - 1 =$ | (15) $10 - 1 =$ | (16) $18 + 1 =$ |
| (17) $9 - 3 =$ | (18) $15 - 1 =$ | (19) $3 - 3 =$ | (20) $10 - 7 =$ |
| (21) $13 - 4 =$ | (22) $16 + 3 =$ | (23) $15 - 6 =$ | (24) $10 + 2 =$ |
| (25) $9 + 3 =$ | (26) $8 + 8 =$ | (27) $6 + 1 =$ | (28) $4 + 2 =$ |
| (29) $14 - 13 =$ | (30) $2 + 7 =$ | (31) $13 + 6 =$ | (32) $19 - 10 =$ |
| (33) $19 + 1 =$ | (34) $12 + 1 =$ | (35) $11 - 9 =$ | (36) $4 + 15 =$ |
| (37) $10 - 3 =$ | (38) $8 + 11 =$ | (39) $19 - 3 =$ | (40) $4 + 13 =$ |
| (41) $18 - 12 =$ | (42) $5 - 1 =$ | (43) $19 - 2 =$ | (44) $16 + 2 =$ |
| (45) $14 - 14 =$ | (46) $4 + 7 =$ | (47) $4 - 3 =$ | (48) $2 - 2 =$ |
| (49) $3 + 16 =$ | (50) $2 - 2 =$ | (51) $12 + 5 =$ | (52) $9 - 2 =$ |
| (53) $7 + 13 =$ | (54) $7 - 5 =$ | (55) $2 - 1 =$ | (56) $13 - 1 =$ |
| (57) $2 - 1 =$ | (58) $18 - 18 =$ | (59) $4 + 6 =$ | (60) $4 + 10 =$ |
| (61) $16 + 3 =$ | (62) $8 - 2 =$ | (63) $9 + 5 =$ | (64) $15 - 10 =$ |
| (65) $13 + 7 =$ | (66) $10 - 8 =$ | (67) $18 + 2 =$ | (68) $1 - 1 =$ |
| (69) $16 + 1 =$ | (70) $11 + 7 =$ | (71) $9 - 5 =$ | (72) $16 + 2 =$ |
| (73) $16 + 1 =$ | (74) $17 - 13 =$ | (75) $5 + 6 =$ | (76) $13 - 8 =$ |
| (77) $12 + 5 =$ | (78) $9 - 6 =$ | (79) $18 - 14 =$ | (80) $1 - 1 =$ |
| (81) $7 + 11 =$ | (82) $18 + 1 =$ | (83) $17 + 2 =$ | (84) $7 + 11 =$ |
| (85) $3 - 2 =$ | (86) $13 + 7 =$ | (87) $15 + 4 =$ | (88) $2 + 13 =$ |
| (89) $3 + 12 =$ | (90) $18 + 2 =$ | (91) $9 + 3 =$ | (92) $19 + 1 =$ |
| (93) $5 + 14 =$ | (94) $2 - 1 =$ | (95) $14 - 3 =$ | (96) $15 - 11 =$ |
| (97) $15 - 3 =$ | (98) $7 - 1 =$ | (99) $11 - 4 =$ | (100) $8 - 4 =$ |

二十以内加减法计算练习题



姓名 _____

日期 _____

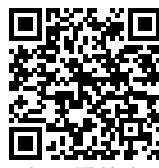
用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $13 + 6 =$ | (2) $3 + 6 =$ | (3) $14 + 5 =$ | (4) $3 + 11 =$ |
| (5) $17 - 11 =$ | (6) $5 - 4 =$ | (7) $16 + 3 =$ | (8) $5 - 2 =$ |
| (9) $16 + 4 =$ | (10) $12 - 11 =$ | (11) $1 - 1 =$ | (12) $3 + 15 =$ |
| (13) $6 + 13 =$ | (14) $2 + 18 =$ | (15) $8 - 7 =$ | (16) $14 + 4 =$ |
| (17) $6 + 6 =$ | (18) $3 + 6 =$ | (19) $5 - 1 =$ | (20) $4 - 1 =$ |
| (21) $10 - 8 =$ | (22) $6 + 14 =$ | (23) $1 - 1 =$ | (24) $5 + 9 =$ |
| (25) $10 + 1 =$ | (26) $16 - 8 =$ | (27) $16 - 7 =$ | (28) $16 + 3 =$ |
| (29) $15 - 8 =$ | (30) $19 - 14 =$ | (31) $16 - 12 =$ | (32) $3 + 11 =$ |
| (33) $18 - 17 =$ | (34) $16 - 6 =$ | (35) $11 - 1 =$ | (36) $19 - 6 =$ |
| (37) $16 - 16 =$ | (38) $18 - 12 =$ | (39) $7 + 1 =$ | (40) $19 + 1 =$ |
| (41) $7 + 9 =$ | (42) $16 - 4 =$ | (43) $8 + 11 =$ | (44) $7 - 1 =$ |
| (45) $7 + 11 =$ | (46) $10 - 10 =$ | (47) $5 - 5 =$ | (48) $3 - 3 =$ |
| (49) $3 + 1 =$ | (50) $18 - 6 =$ | (51) $14 - 12 =$ | (52) $10 + 3 =$ |
| (53) $14 + 4 =$ | (54) $15 - 10 =$ | (55) $5 - 4 =$ | (56) $1 + 2 =$ |
| (57) $17 + 3 =$ | (58) $12 + 1 =$ | (59) $11 + 7 =$ | (60) $9 + 11 =$ |
| (61) $19 - 12 =$ | (62) $16 + 1 =$ | (63) $9 + 11 =$ | (64) $16 + 2 =$ |
| (65) $12 + 8 =$ | (66) $9 + 4 =$ | (67) $18 - 10 =$ | (68) $1 - 1 =$ |
| (69) $19 + 1 =$ | (70) $4 + 6 =$ | (71) $2 + 12 =$ | (72) $19 + 1 =$ |
| (73) $10 - 2 =$ | (74) $9 + 8 =$ | (75) $4 + 13 =$ | (76) $12 + 8 =$ |
| (77) $19 - 18 =$ | (78) $6 + 2 =$ | (79) $14 - 7 =$ | (80) $10 - 3 =$ |
| (81) $12 + 3 =$ | (82) $6 + 14 =$ | (83) $4 - 2 =$ | (84) $18 - 12 =$ |
| (85) $14 - 1 =$ | (86) $11 - 8 =$ | (87) $15 - 12 =$ | (88) $5 - 3 =$ |
| (89) $2 + 17 =$ | (90) $14 + 2 =$ | (91) $15 + 2 =$ | (92) $13 - 1 =$ |
| (93) $17 + 1 =$ | (94) $1 - 1 =$ | (95) $15 + 4 =$ | (96) $18 - 1 =$ |
| (97) $15 - 8 =$ | (98) $19 - 11 =$ | (99) $2 - 1 =$ | (100) $13 + 2 =$ |

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $7 + 7 =$ | (2) $13 - 7 =$ | (3) $17 + 2 =$ | (4) $12 + 7 =$ |
| (5) $19 - 12 =$ | (6) $18 - 15 =$ | (7) $2 - 1 =$ | (8) $12 + 7 =$ |
| (9) $10 - 8 =$ | (10) $15 - 11 =$ | (11) $8 + 4 =$ | (12) $18 - 3 =$ |
| (13) $14 + 3 =$ | (14) $5 + 7 =$ | (15) $14 + 5 =$ | (16) $10 + 1 =$ |
| (17) $3 + 1 =$ | (18) $16 - 6 =$ | (19) $6 + 6 =$ | (20) $16 + 4 =$ |
| (21) $10 - 4 =$ | (22) $10 + 3 =$ | (23) $11 + 7 =$ | (24) $2 - 1 =$ |
| (25) $12 - 2 =$ | (26) $11 + 5 =$ | (27) $15 - 4 =$ | (28) $3 - 1 =$ |
| (29) $17 - 14 =$ | (30) $1 + 7 =$ | (31) $9 + 5 =$ | (32) $3 + 4 =$ |
| (33) $13 - 10 =$ | (34) $12 - 12 =$ | (35) $7 + 11 =$ | (36) $14 - 3 =$ |
| (37) $16 - 2 =$ | (38) $8 - 5 =$ | (39) $16 + 3 =$ | (40) $9 + 2 =$ |
| (41) $15 - 6 =$ | (42) $5 - 4 =$ | (43) $14 - 8 =$ | (44) $2 - 2 =$ |
| (45) $14 + 5 =$ | (46) $14 - 4 =$ | (47) $10 + 7 =$ | (48) $3 + 9 =$ |
| (49) $14 - 7 =$ | (50) $10 + 10 =$ | (51) $12 - 12 =$ | (52) $17 + 1 =$ |
| (53) $4 - 1 =$ | (54) $9 - 2 =$ | (55) $11 - 3 =$ | (56) $6 - 5 =$ |
| (57) $12 + 2 =$ | (58) $9 + 7 =$ | (59) $18 + 2 =$ | (60) $15 - 1 =$ |
| (61) $1 + 7 =$ | (62) $18 - 1 =$ | (63) $6 - 1 =$ | (64) $19 - 19 =$ |
| (65) $4 - 2 =$ | (66) $14 - 2 =$ | (67) $10 + 2 =$ | (68) $2 + 17 =$ |
| (69) $1 + 13 =$ | (70) $6 - 1 =$ | (71) $11 - 2 =$ | (72) $14 + 3 =$ |
| (73) $16 + 3 =$ | (74) $15 + 5 =$ | (75) $5 - 3 =$ | (76) $5 + 3 =$ |
| (77) $14 + 1 =$ | (78) $13 + 7 =$ | (79) $5 - 5 =$ | (80) $18 + 2 =$ |
| (81) $12 + 5 =$ | (82) $14 + 3 =$ | (83) $11 - 7 =$ | (84) $18 + 2 =$ |
| (85) $2 - 1 =$ | (86) $2 + 9 =$ | (87) $16 + 3 =$ | (88) $8 + 1 =$ |
| (89) $3 + 14 =$ | (90) $17 - 17 =$ | (91) $14 + 3 =$ | (92) $16 - 9 =$ |
| (93) $2 - 1 =$ | (94) $11 + 6 =$ | (95) $10 + 4 =$ | (96) $4 + 15 =$ |
| (97) $6 - 1 =$ | (98) $13 - 4 =$ | (99) $8 + 11 =$ | (100) $11 - 11 =$ |



二十以内加减法计算练习题

姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $12 - 4 =$ (2) $19 - 18 =$ (3) $4 + 2 =$ (4) $8 + 11 =$
(5) $1 + 19 =$ (6) $3 - 1 =$ (7) $5 + 8 =$ (8) $10 + 7 =$
(9) $6 - 3 =$ (10) $11 + 9 =$ (11) $4 + 13 =$ (12) $13 + 5 =$
(13) $19 - 8 =$ (14) $19 + 1 =$ (15) $16 - 2 =$ (16) $10 + 8 =$
(17) $13 + 3 =$ (18) $17 - 12 =$ (19) $6 - 4 =$ (20) $9 + 3 =$
(21) $18 + 2 =$ (22) $1 - 1 =$ (23) $10 - 8 =$ (24) $6 + 8 =$
(25) $1 - 1 =$ (26) $13 + 3 =$ (27) $8 - 3 =$ (28) $14 + 6 =$
(29) $19 + 1 =$ (30) $11 + 1 =$ (31) $16 + 2 =$ (32) $11 - 1 =$
(33) $15 + 4 =$ (34) $11 - 9 =$ (35) $4 - 3 =$ (36) $17 - 1 =$
(37) $4 - 3 =$ (38) $4 - 1 =$ (39) $14 - 10 =$ (40) $11 + 6 =$
(41) $6 - 2 =$ (42) $12 + 5 =$ (43) $17 + 1 =$ (44) $1 - 1 =$
(45) $11 - 4 =$ (46) $4 - 4 =$ (47) $5 + 14 =$ (48) $14 - 8 =$
(49) $11 - 7 =$ (50) $17 + 1 =$ (51) $9 + 10 =$ (52) $11 + 8 =$
(53) $1 + 11 =$ (54) $19 - 11 =$ (55) $11 - 8 =$ (56) $4 + 2 =$
(57) $7 + 11 =$ (58) $10 + 8 =$ (59) $17 + 3 =$ (60) $14 + 3 =$
(61) $17 - 14 =$ (62) $16 - 11 =$ (63) $17 + 3 =$ (64) $6 + 12 =$
(65) $14 + 3 =$ (66) $5 + 10 =$ (67) $18 - 1 =$ (68) $16 - 5 =$
(69) $18 - 12 =$ (70) $18 - 4 =$ (71) $12 + 7 =$ (72) $10 - 5 =$
(73) $12 - 7 =$ (74) $6 + 9 =$ (75) $5 - 3 =$ (76) $9 - 2 =$
(77) $8 + 9 =$ (78) $5 - 4 =$ (79) $16 + 4 =$ (80) $5 - 5 =$
(81) $13 - 7 =$ (82) $2 + 5 =$ (83) $15 + 4 =$ (84) $7 + 4 =$
(85) $9 - 7 =$ (86) $7 + 6 =$ (87) $8 - 3 =$ (88) $6 + 1 =$
(89) $1 - 1 =$ (90) $3 + 15 =$ (91) $11 + 1 =$ (92) $11 - 8 =$
(93) $16 + 1 =$ (94) $2 + 18 =$ (95) $4 + 4 =$ (96) $4 - 3 =$
(97) $3 - 2 =$ (98) $2 - 2 =$ (99) $9 - 9 =$ (100) $8 + 6 =$

二十以内加减法计算练习题答案

第1页答案

(1) 2	(2) 12	(3) 19	(4) 2	(5) 19	(6) 1	(7) 16	(8) 15
(9) 5	(10) 20	(11) 17	(12) 15	(13) 20	(14) 12	(15) 1	(16) 17
(17) 17	(18) 18	(19) 10	(20) 19	(21) 14	(22) 6	(23) 16	(24) 20
(25) 8	(26) 0	(27) 0	(28) 0	(29) 0	(30) 5	(31) 7	(32) 1
(33) 8	(34) 12	(35) 14	(36) 20	(37) 0	(38) 4	(39) 20	(40) 20
(41) 0	(42) 15	(43) 3	(44) 19	(45) 13	(46) 1	(47) 17	(48) 18
(49) 14	(50) 1	(51) 5	(52) 14	(53) 20	(54) 16	(55) 17	(56) 9
(57) 4	(58) 6	(59) 11	(60) 14	(61) 8	(62) 16	(63) 14	(64) 3
(65) 4	(66) 17	(67) 20	(68) 6	(69) 0	(70) 0	(71) 3	(72) 4
(73) 0	(74) 11	(75) 16	(76) 19	(77) 4	(78) 19	(79) 2	(80) 20
(81) 14	(82) 1	(83) 1	(84) 1	(85) 6	(86) 15	(87) 19	(88) 15
(89) 12	(90) 16	(91) 20	(92) 2	(93) 13	(94) 8	(95) 13	(96) 0
(97) 3	(98) 17	(99) 17	(100) 20				

第2页答案

(1) 11	(2) 2	(3) 15	(4) 19	(5) 17	(6) 0	(7) 7	(8) 11
(9) 2	(10) 8	(11) 17	(12) 5	(13) 7	(14) 0	(15) 7	(16) 0
(17) 3	(18) 11	(19) 18	(20) 2	(21) 16	(22) 20	(23) 3	(24) 5
(25) 2	(26) 10	(27) 11	(28) 2	(29) 11	(30) 15	(31) 20	(32) 19
(33) 7	(34) 5	(35) 7	(36) 16	(37) 16	(38) 18	(39) 14	(40) 0
(41) 0	(42) 20	(43) 17	(44) 4	(45) 6	(46) 0	(47) 16	(48) 6
(49) 17	(50) 0	(51) 4	(52) 19	(53) 17	(54) 6	(55) 3	(56) 8
(57) 3	(58) 5	(59) 19	(60) 8	(61) 17	(62) 8	(63) 4	(64) 20
(65) 16	(66) 6	(67) 14	(68) 14	(69) 13	(70) 1	(71) 3	(72) 5
(73) 2	(74) 0	(75) 15	(76) 1	(77) 9	(78) 19	(79) 20	(80) 2
(81) 19	(82) 2	(83) 15	(84) 1	(85) 15	(86) 19	(87) 20	(88) 7
(89) 20	(90) 6	(91) 11	(92) 0	(93) 1	(94) 16	(95) 0	(96) 12
(97) 14	(98) 16	(99) 9	(100) 20				

二十以内加减法计算练习题答案

第3页答案

(1) 13	(2) 18	(3) 9	(4) 7	(5) 2	(6) 4	(7) 18	(8) 19
(9) 9	(10) 20	(11) 13	(12) 3	(13) 16	(14) 10	(15) 10	(16) 6
(17) 13	(18) 0	(19) 20	(20) 9	(21) 7	(22) 2	(23) 1	(24) 16
(25) 6	(26) 17	(27) 7	(28) 1	(29) 10	(30) 20	(31) 16	(32) 0
(33) 2	(34) 6	(35) 10	(36) 15	(37) 12	(38) 20	(39) 8	(40) 11
(41) 13	(42) 14	(43) 19	(44) 9	(45) 20	(46) 10	(47) 18	(48) 7
(49) 16	(50) 0	(51) 12	(52) 19	(53) 0	(54) 3	(55) 20	(56) 1
(57) 18	(58) 3	(59) 20	(60) 10	(61) 16	(62) 8	(63) 0	(64) 0
(65) 17	(66) 3	(67) 20	(68) 14	(69) 17	(70) 8	(71) 17	(72) 5
(73) 14	(74) 10	(75) 18	(76) 5	(77) 4	(78) 13	(79) 15	(80) 4
(81) 9	(82) 4	(83) 0	(84) 4	(85) 16	(86) 9	(87) 11	(88) 17
(89) 15	(90) 19	(91) 1	(92) 18	(93) 12	(94) 10	(95) 17	(96) 19
(97) 18	(98) 19	(99) 3	(100) 2				

第4页答案

(1) 8	(2) 17	(3) 12	(4) 6	(5) 4	(6) 16	(7) 1	(8) 20
(9) 15	(10) 1	(11) 5	(12) 19	(13) 0	(14) 15	(15) 9	(16) 19
(17) 6	(18) 14	(19) 0	(20) 3	(21) 9	(22) 19	(23) 9	(24) 12
(25) 12	(26) 16	(27) 7	(28) 6	(29) 1	(30) 9	(31) 19	(32) 9
(33) 20	(34) 13	(35) 2	(36) 19	(37) 7	(38) 19	(39) 16	(40) 17
(41) 6	(42) 4	(43) 17	(44) 18	(45) 0	(46) 11	(47) 1	(48) 0
(49) 19	(50) 0	(51) 17	(52) 7	(53) 20	(54) 2	(55) 1	(56) 12
(57) 1	(58) 0	(59) 10	(60) 14	(61) 19	(62) 6	(63) 14	(64) 5
(65) 20	(66) 2	(67) 20	(68) 0	(69) 17	(70) 18	(71) 4	(72) 18
(73) 17	(74) 4	(75) 11	(76) 5	(77) 17	(78) 3	(79) 4	(80) 0
(81) 18	(82) 19	(83) 19	(84) 18	(85) 1	(86) 20	(87) 19	(88) 15
(89) 15	(90) 20	(91) 12	(92) 20	(93) 19	(94) 1	(95) 11	(96) 4
(97) 12	(98) 6	(99) 7	(100) 4				

二十以内加减法计算练习题答案

第5页答案

(1) 19	(2) 9	(3) 19	(4) 14	(5) 6	(6) 1	(7) 19	(8) 3
(9) 20	(10) 1	(11) 0	(12) 18	(13) 19	(14) 20	(15) 1	(16) 18
(17) 12	(18) 9	(19) 4	(20) 3	(21) 2	(22) 20	(23) 0	(24) 14
(25) 11	(26) 8	(27) 9	(28) 19	(29) 7	(30) 5	(31) 4	(32) 14
(33) 1	(34) 10	(35) 10	(36) 13	(37) 0	(38) 6	(39) 8	(40) 20
(41) 16	(42) 12	(43) 19	(44) 6	(45) 18	(46) 0	(47) 0	(48) 0
(49) 4	(50) 12	(51) 2	(52) 13	(53) 18	(54) 5	(55) 1	(56) 3
(57) 20	(58) 13	(59) 18	(60) 20	(61) 7	(62) 17	(63) 20	(64) 18
(65) 20	(66) 13	(67) 8	(68) 0	(69) 20	(70) 10	(71) 14	(72) 20
(73) 8	(74) 17	(75) 17	(76) 20	(77) 1	(78) 8	(79) 7	(80) 7
(81) 15	(82) 20	(83) 2	(84) 6	(85) 13	(86) 3	(87) 3	(88) 2
(89) 19	(90) 16	(91) 17	(92) 12	(93) 18	(94) 0	(95) 19	(96) 17
(97) 7	(98) 8	(99) 1	(100) 15				

第6页答案

(1) 14	(2) 6	(3) 19	(4) 19	(5) 7	(6) 3	(7) 1	(8) 19
(9) 2	(10) 4	(11) 12	(12) 15	(13) 17	(14) 12	(15) 19	(16) 11
(17) 4	(18) 10	(19) 12	(20) 20	(21) 6	(22) 13	(23) 18	(24) 1
(25) 10	(26) 16	(27) 11	(28) 2	(29) 3	(30) 8	(31) 14	(32) 7
(33) 3	(34) 0	(35) 18	(36) 11	(37) 14	(38) 3	(39) 19	(40) 11
(41) 9	(42) 1	(43) 6	(44) 0	(45) 19	(46) 10	(47) 17	(48) 12
(49) 7	(50) 20	(51) 0	(52) 18	(53) 3	(54) 7	(55) 8	(56) 1
(57) 14	(58) 16	(59) 20	(60) 14	(61) 8	(62) 17	(63) 5	(64) 0
(65) 2	(66) 12	(67) 12	(68) 19	(69) 14	(70) 5	(71) 9	(72) 17
(73) 19	(74) 20	(75) 2	(76) 8	(77) 15	(78) 20	(79) 0	(80) 20
(81) 17	(82) 17	(83) 4	(84) 20	(85) 1	(86) 11	(87) 19	(88) 9
(89) 17	(90) 0	(91) 17	(92) 7	(93) 1	(94) 17	(95) 14	(96) 19
(97) 5	(98) 9	(99) 19	(100) 0				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 8 | (2) 1 | (3) 6 | (4) 19 | (5) 20 | (6) 2 | (7) 13 | (8) 17 |
| (9) 3 | (10) 20 | (11) 17 | (12) 18 | (13) 11 | (14) 20 | (15) 14 | (16) 18 |
| (17) 16 | (18) 5 | (19) 2 | (20) 12 | (21) 20 | (22) 0 | (23) 2 | (24) 14 |
| (25) 0 | (26) 16 | (27) 5 | (28) 20 | (29) 20 | (30) 12 | (31) 18 | (32) 10 |
| (33) 19 | (34) 2 | (35) 1 | (36) 16 | (37) 1 | (38) 3 | (39) 4 | (40) 17 |
| (41) 4 | (42) 17 | (43) 18 | (44) 0 | (45) 7 | (46) 0 | (47) 19 | (48) 6 |
| (49) 4 | (50) 18 | (51) 19 | (52) 19 | (53) 12 | (54) 8 | (55) 3 | (56) 6 |
| (57) 18 | (58) 18 | (59) 20 | (60) 17 | (61) 3 | (62) 5 | (63) 20 | (64) 18 |
| (65) 17 | (66) 15 | (67) 17 | (68) 11 | (69) 6 | (70) 14 | (71) 19 | (72) 5 |
| (73) 5 | (74) 15 | (75) 2 | (76) 7 | (77) 17 | (78) 1 | (79) 20 | (80) 0 |
| (81) 6 | (82) 7 | (83) 19 | (84) 11 | (85) 2 | (86) 13 | (87) 5 | (88) 7 |
| (89) 0 | (90) 18 | (91) 12 | (92) 3 | (93) 17 | (94) 20 | (95) 8 | (96) 1 |
| (97) 1 | (98) 0 | (99) 0 | (100) 14 | | | | |