

二十以内加减法计算练习题



扫码看答案

姓名 _____

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用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|-----------------|
| (1) $19 + 1 =$ | (2) $10 - 1 =$ | (3) $8 - 7 =$ | (4) $6 + 14 =$ |
| (5) $15 + 5 =$ | (6) $14 - 13 =$ | (7) $10 + 10 =$ | (8) $7 - 3 =$ |
| (9) $3 - 3 =$ | (10) $17 - 5 =$ | (11) $3 + 9 =$ | (12) $8 - 8 =$ |
| (13) $14 - 1 =$ | (14) $2 + 6 =$ | (15) $6 + 7 =$ | (16) $13 + 5 =$ |
| (17) $14 + 5 =$ | (18) $15 - 15 =$ | (19) $19 + 1 =$ | (20) $6 + 10 =$ |
| (21) $8 - 2 =$ | (22) $15 - 14 =$ | (23) $13 + 1 =$ | (24) $12 + 1 =$ |
| (25) $10 + 7 =$ | (26) $9 + 3 =$ | (27) $2 - 2 =$ | (28) $1 - 1 =$ |
| (29) $11 + 2 =$ | (30) $6 + 13 =$ | (31) $5 + 12 =$ | (32) $19 - 9 =$ |
| (33) $7 - 7 =$ | (34) $10 - 5 =$ | (35) $11 + 1 =$ | (36) $9 + 8 =$ |
| (37) $1 + 3 =$ | (38) $2 - 2 =$ | (39) $18 - 13 =$ | (40) $11 + 5 =$ |
| (41) $3 + 13 =$ | (42) $4 - 1 =$ | (43) $8 - 3 =$ | (44) $13 - 5 =$ |
| (45) $2 + 8 =$ | (46) $16 - 13 =$ | (47) $17 + 2 =$ | (48) $4 - 1 =$ |
| (49) $15 + 3 =$ | (50) $12 - 5 =$ | (51) $3 - 3 =$ | (52) $11 + 3 =$ |
| (53) $1 + 13 =$ | (54) $11 + 1 =$ | (55) $3 + 12 =$ | (56) $13 - 5 =$ |
| (57) $8 + 2 =$ | (58) $6 + 4 =$ | (59) $4 + 10 =$ | (60) $6 + 1 =$ |
| (61) $4 - 4 =$ | (62) $12 - 9 =$ | (63) $10 + 8 =$ | (64) $12 + 1 =$ |
| (65) $8 + 6 =$ | (66) $11 + 7 =$ | (67) $12 - 5 =$ | (68) $13 - 8 =$ |
| (69) $12 + 3 =$ | (70) $5 + 8 =$ | (71) $16 + 3 =$ | (72) $1 - 1 =$ |
| (73) $14 + 1 =$ | (74) $2 - 1 =$ | (75) $16 - 2 =$ | (76) $8 + 2 =$ |
| (77) $15 - 13 =$ | (78) $17 + 3 =$ | (79) $7 + 5 =$ | (80) $2 + 16 =$ |
| (81) $8 - 2 =$ | (82) $17 + 3 =$ | (83) $15 - 12 =$ | (84) $11 + 7 =$ |
| (85) $14 - 12 =$ | (86) $13 + 3 =$ | (87) $17 - 10 =$ | (88) $5 + 15 =$ |
| (89) $15 - 13 =$ | (90) $5 + 13 =$ | (91) $18 + 2 =$ | (92) $9 + 3 =$ |
| (93) $4 + 6 =$ | (94) $17 - 11 =$ | (95) $6 + 6 =$ | (96) $9 - 2 =$ |
| (97) $11 - 7 =$ | (98) $16 + 1 =$ | (99) $1 - 1 =$ | (100) $8 - 6 =$ |



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- (1) $1 - 1 =$ (2) $16 - 10 =$ (3) $14 + 2 =$ (4) $18 + 1 =$
(5) $19 + 1 =$ (6) $15 + 2 =$ (7) $14 - 10 =$ (8) $6 + 11 =$
(9) $18 + 2 =$ (10) $18 + 1 =$ (11) $9 - 2 =$ (12) $9 - 4 =$
(13) $16 - 14 =$ (14) $11 - 3 =$ (15) $10 - 8 =$ (16) $11 + 9 =$
(17) $15 + 3 =$ (18) $6 - 1 =$ (19) $9 + 1 =$ (20) $15 - 10 =$
(21) $9 - 7 =$ (22) $6 + 14 =$ (23) $11 - 6 =$ (24) $5 + 2 =$
(25) $19 - 10 =$ (26) $17 + 3 =$ (27) $5 - 2 =$ (28) $7 + 13 =$
(29) $15 - 8 =$ (30) $4 - 1 =$ (31) $14 + 3 =$ (32) $17 + 2 =$
(33) $8 + 2 =$ (34) $5 - 1 =$ (35) $10 + 6 =$ (36) $16 + 3 =$
(37) $11 - 7 =$ (38) $5 - 2 =$ (39) $13 - 11 =$ (40) $6 + 1 =$
(41) $18 + 1 =$ (42) $5 - 3 =$ (43) $9 + 3 =$ (44) $1 + 11 =$
(45) $17 - 11 =$ (46) $9 - 2 =$ (47) $10 + 7 =$ (48) $14 - 14 =$
(49) $12 + 4 =$ (50) $18 - 3 =$ (51) $4 - 3 =$ (52) $7 - 3 =$
(53) $15 + 5 =$ (54) $7 + 9 =$ (55) $5 + 10 =$ (56) $9 + 4 =$
(57) $7 - 1 =$ (58) $12 - 3 =$ (59) $16 + 2 =$ (60) $5 + 1 =$
(61) $12 + 3 =$ (62) $8 - 1 =$ (63) $4 - 1 =$ (64) $6 + 8 =$
(65) $13 - 5 =$ (66) $16 - 1 =$ (67) $2 - 2 =$ (68) $16 + 4 =$
(69) $4 - 3 =$ (70) $15 - 10 =$ (71) $13 + 3 =$ (72) $15 - 10 =$
(73) $9 + 8 =$ (74) $17 + 1 =$ (75) $3 + 8 =$ (76) $5 - 4 =$
(77) $15 - 8 =$ (78) $3 + 15 =$ (79) $18 - 4 =$ (80) $18 - 15 =$
(81) $9 - 1 =$ (82) $2 + 16 =$ (83) $13 - 11 =$ (84) $18 - 13 =$
(85) $8 - 3 =$ (86) $18 - 18 =$ (87) $8 - 3 =$ (88) $15 - 14 =$
(89) $2 - 2 =$ (90) $6 + 1 =$ (91) $12 - 9 =$ (92) $7 - 3 =$
(93) $15 - 4 =$ (94) $19 + 1 =$ (95) $17 + 1 =$ (96) $1 - 1 =$
(97) $16 - 4 =$ (98) $4 + 14 =$ (99) $1 + 11 =$ (100) $19 - 11 =$

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|------------------|------------------|-----------------|------------------|
| (1) $13 - 11 =$ | (2) $11 - 11 =$ | (3) $9 + 11 =$ | (4) $10 - 3 =$ |
| (5) $11 - 11 =$ | (6) $7 - 5 =$ | (7) $4 - 2 =$ | (8) $19 + 1 =$ |
| (9) $14 - 8 =$ | (10) $17 + 1 =$ | (11) $2 - 2 =$ | (12) $17 - 8 =$ |
| (13) $1 - 1 =$ | (14) $7 - 4 =$ | (15) $3 + 3 =$ | (16) $5 + 14 =$ |
| (17) $12 - 7 =$ | (18) $5 - 1 =$ | (19) $6 - 6 =$ | (20) $4 + 9 =$ |
| (21) $9 + 3 =$ | (22) $2 + 9 =$ | (23) $17 - 2 =$ | (24) $16 - 2 =$ |
| (25) $2 - 1 =$ | (26) $18 + 2 =$ | (27) $4 + 16 =$ | (28) $11 + 8 =$ |
| (29) $4 + 5 =$ | (30) $17 - 3 =$ | (31) $1 - 1 =$ | (32) $10 + 3 =$ |
| (33) $4 + 6 =$ | (34) $5 + 1 =$ | (35) $9 - 8 =$ | (36) $6 + 6 =$ |
| (37) $12 - 10 =$ | (38) $6 - 3 =$ | (39) $4 + 6 =$ | (40) $3 + 14 =$ |
| (41) $7 + 6 =$ | (42) $12 + 6 =$ | (43) $5 - 1 =$ | (44) $15 - 14 =$ |
| (45) $19 - 1 =$ | (46) $18 - 2 =$ | (47) $12 - 3 =$ | (48) $10 + 6 =$ |
| (49) $6 + 2 =$ | (50) $9 - 6 =$ | (51) $15 - 7 =$ | (52) $4 - 4 =$ |
| (53) $1 - 1 =$ | (54) $6 - 4 =$ | (55) $2 + 18 =$ | (56) $17 + 2 =$ |
| (57) $8 + 10 =$ | (58) $19 - 13 =$ | (59) $17 + 2 =$ | (60) $17 - 4 =$ |
| (61) $5 - 1 =$ | (62) $8 + 8 =$ | (63) $14 + 4 =$ | (64) $18 + 2 =$ |
| (65) $2 - 1 =$ | (66) $16 + 1 =$ | (67) $6 + 11 =$ | (68) $8 + 2 =$ |
| (69) $1 - 1 =$ | (70) $6 - 5 =$ | (71) $3 - 2 =$ | (72) $13 + 5 =$ |
| (73) $19 - 6 =$ | (74) $11 + 9 =$ | (75) $10 + 9 =$ | (76) $10 + 8 =$ |
| (77) $4 - 2 =$ | (78) $16 + 2 =$ | (79) $18 - 4 =$ | (80) $10 + 4 =$ |
| (81) $2 + 7 =$ | (82) $17 - 13 =$ | (83) $17 - 2 =$ | (84) $12 - 1 =$ |
| (85) $12 + 3 =$ | (86) $16 + 3 =$ | (87) $18 + 2 =$ | (88) $2 + 3 =$ |
| (89) $19 + 1 =$ | (90) $3 - 1 =$ | (91) $3 + 7 =$ | (92) $3 + 6 =$ |
| (93) $11 + 6 =$ | (94) $18 - 9 =$ | (95) $7 + 1 =$ | (96) $9 - 5 =$ |
| (97) $19 - 2 =$ | (98) $15 - 8 =$ | (99) $11 - 6 =$ | (100) $6 - 6 =$ |

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|------------------|-----------------|------------------|------------------|
| (1) $9 - 2 =$ | (2) $5 + 7 =$ | (3) $1 + 12 =$ | (4) $3 + 12 =$ |
| (5) $19 - 5 =$ | (6) $3 - 2 =$ | (7) $19 + 1 =$ | (8) $11 + 8 =$ |
| (9) $14 - 4 =$ | (10) $19 + 1 =$ | (11) $14 + 3 =$ | (12) $8 + 7 =$ |
| (13) $5 + 3 =$ | (14) $17 - 3 =$ | (15) $7 + 1 =$ | (16) $15 - 4 =$ |
| (17) $14 + 4 =$ | (18) $15 - 9 =$ | (19) $11 - 5 =$ | (20) $19 - 4 =$ |
| (21) $7 - 1 =$ | (22) $8 + 2 =$ | (23) $18 - 3 =$ | (24) $8 + 3 =$ |
| (25) $15 - 4 =$ | (26) $10 - 2 =$ | (27) $1 + 16 =$ | (28) $2 + 6 =$ |
| (29) $5 + 15 =$ | (30) $9 + 11 =$ | (31) $7 - 3 =$ | (32) $3 + 7 =$ |
| (33) $10 - 10 =$ | (34) $10 + 1 =$ | (35) $16 - 7 =$ | (36) $8 + 5 =$ |
| (37) $17 - 1 =$ | (38) $5 - 1 =$ | (39) $8 + 4 =$ | (40) $12 + 7 =$ |
| (41) $19 - 11 =$ | (42) $14 - 3 =$ | (43) $3 - 3 =$ | (44) $13 + 6 =$ |
| (45) $17 - 7 =$ | (46) $8 + 8 =$ | (47) $18 - 18 =$ | (48) $9 + 4 =$ |
| (49) $13 + 1 =$ | (50) $6 + 9 =$ | (51) $14 - 7 =$ | (52) $19 - 5 =$ |
| (53) $16 - 9 =$ | (54) $14 - 3 =$ | (55) $9 - 7 =$ | (56) $6 + 2 =$ |
| (57) $1 - 1 =$ | (58) $9 + 1 =$ | (59) $11 - 2 =$ | (60) $17 - 16 =$ |
| (61) $2 - 2 =$ | (62) $13 - 1 =$ | (63) $14 + 1 =$ | (64) $11 - 5 =$ |
| (65) $12 + 6 =$ | (66) $8 + 7 =$ | (67) $16 - 1 =$ | (68) $10 - 1 =$ |
| (69) $7 + 5 =$ | (70) $4 + 7 =$ | (71) $8 + 2 =$ | (72) $12 + 5 =$ |
| (73) $10 - 5 =$ | (74) $2 + 16 =$ | (75) $2 + 2 =$ | (76) $16 - 8 =$ |
| (77) $1 + 7 =$ | (78) $11 + 4 =$ | (79) $16 - 10 =$ | (80) $7 + 9 =$ |
| (81) $19 + 1 =$ | (82) $10 - 4 =$ | (83) $10 - 1 =$ | (84) $16 + 4 =$ |
| (85) $2 - 2 =$ | (86) $1 - 1 =$ | (87) $12 - 3 =$ | (88) $18 - 9 =$ |
| (89) $19 + 1 =$ | (90) $16 + 1 =$ | (91) $10 + 1 =$ | (92) $2 + 14 =$ |
| (93) $16 - 8 =$ | (94) $10 - 1 =$ | (95) $9 + 9 =$ | (96) $5 + 8 =$ |
| (97) $12 + 2 =$ | (98) $2 - 2 =$ | (99) $3 + 12 =$ | (100) $6 - 6 =$ |

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|------------------|------------------|-----------------|------------------|
| (1) $1 + 15 =$ | (2) $6 + 9 =$ | (3) $4 - 4 =$ | (4) $2 - 1 =$ |
| (5) $10 + 8 =$ | (6) $5 + 15 =$ | (7) $19 + 1 =$ | (8) $19 - 1 =$ |
| (9) $5 - 5 =$ | (10) $16 - 2 =$ | (11) $13 + 3 =$ | (12) $2 + 3 =$ |
| (13) $2 - 1 =$ | (14) $15 - 6 =$ | (15) $14 + 4 =$ | (16) $14 - 10 =$ |
| (17) $1 + 12 =$ | (18) $13 - 6 =$ | (19) $8 - 3 =$ | (20) $5 + 3 =$ |
| (21) $18 - 16 =$ | (22) $3 - 3 =$ | (23) $2 - 2 =$ | (24) $1 + 9 =$ |
| (25) $14 - 12 =$ | (26) $1 + 12 =$ | (27) $7 + 7 =$ | (28) $10 - 6 =$ |
| (29) $9 + 4 =$ | (30) $7 + 5 =$ | (31) $7 - 4 =$ | (32) $13 + 2 =$ |
| (33) $13 - 9 =$ | (34) $3 - 3 =$ | (35) $12 + 7 =$ | (36) $6 + 2 =$ |
| (37) $10 + 9 =$ | (38) $16 - 15 =$ | (39) $5 - 5 =$ | (40) $12 + 2 =$ |
| (41) $9 - 6 =$ | (42) $15 + 4 =$ | (43) $6 - 2 =$ | (44) $2 + 6 =$ |
| (45) $13 - 4 =$ | (46) $9 + 8 =$ | (47) $18 + 2 =$ | (48) $8 + 10 =$ |
| (49) $6 + 12 =$ | (50) $19 - 1 =$ | (51) $1 + 11 =$ | (52) $3 - 3 =$ |
| (53) $12 + 2 =$ | (54) $16 + 4 =$ | (55) $13 + 1 =$ | (56) $18 + 2 =$ |
| (57) $14 - 3 =$ | (58) $17 + 2 =$ | (59) $9 + 5 =$ | (60) $9 - 8 =$ |
| (61) $17 + 1 =$ | (62) $2 + 11 =$ | (63) $7 - 7 =$ | (64) $17 - 12 =$ |
| (65) $12 + 3 =$ | (66) $15 - 15 =$ | (67) $16 - 5 =$ | (68) $9 - 1 =$ |
| (69) $16 - 15 =$ | (70) $16 + 3 =$ | (71) $6 - 1 =$ | (72) $7 + 6 =$ |
| (73) $1 + 15 =$ | (74) $15 - 3 =$ | (75) $1 + 4 =$ | (76) $15 + 1 =$ |
| (77) $9 - 4 =$ | (78) $4 - 3 =$ | (79) $8 - 3 =$ | (80) $12 + 2 =$ |
| (81) $3 + 16 =$ | (82) $5 - 5 =$ | (83) $18 - 7 =$ | (84) $5 - 1 =$ |
| (85) $5 + 6 =$ | (86) $16 + 1 =$ | (87) $1 - 1 =$ | (88) $2 + 17 =$ |
| (89) $13 - 3 =$ | (90) $6 - 6 =$ | (91) $4 - 1 =$ | (92) $16 - 10 =$ |
| (93) $13 - 6 =$ | (94) $11 + 7 =$ | (95) $5 - 5 =$ | (96) $3 - 1 =$ |
| (97) $3 - 2 =$ | (98) $17 - 1 =$ | (99) $6 - 3 =$ | (100) $17 + 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $4 - 2 =$ | (2) $2 - 1 =$ | (3) $7 - 1 =$ | (4) $7 + 8 =$ |
| (5) $10 + 8 =$ | (6) $4 + 13 =$ | (7) $10 - 5 =$ | (8) $13 + 3 =$ |
| (9) $13 + 4 =$ | (10) $16 + 3 =$ | (11) $6 + 2 =$ | (12) $12 + 8 =$ |
| (13) $4 - 2 =$ | (14) $12 + 4 =$ | (15) $11 - 6 =$ | (16) $11 - 4 =$ |
| (17) $17 + 3 =$ | (18) $2 - 1 =$ | (19) $9 - 4 =$ | (20) $17 - 2 =$ |
| (21) $7 - 4 =$ | (22) $6 + 14 =$ | (23) $3 - 1 =$ | (24) $19 - 12 =$ |
| (25) $11 + 3 =$ | (26) $12 - 6 =$ | (27) $15 - 5 =$ | (28) $6 - 5 =$ |
| (29) $1 + 11 =$ | (30) $15 + 4 =$ | (31) $13 - 1 =$ | (32) $6 - 6 =$ |
| (33) $10 - 9 =$ | (34) $12 + 4 =$ | (35) $14 - 14 =$ | (36) $2 + 14 =$ |
| (37) $14 - 6 =$ | (38) $14 + 2 =$ | (39) $8 - 5 =$ | (40) $15 + 3 =$ |
| (41) $18 + 2 =$ | (42) $9 + 10 =$ | (43) $18 + 2 =$ | (44) $18 - 3 =$ |
| (45) $19 - 7 =$ | (46) $13 + 7 =$ | (47) $13 - 10 =$ | (48) $1 + 12 =$ |
| (49) $13 + 5 =$ | (50) $5 - 1 =$ | (51) $15 + 2 =$ | (52) $17 + 3 =$ |
| (53) $5 - 3 =$ | (54) $17 - 14 =$ | (55) $11 - 6 =$ | (56) $12 + 1 =$ |
| (57) $5 + 3 =$ | (58) $9 - 7 =$ | (59) $10 + 4 =$ | (60) $5 - 5 =$ |
| (61) $2 - 2 =$ | (62) $14 + 6 =$ | (63) $7 + 11 =$ | (64) $17 + 2 =$ |
| (65) $13 - 5 =$ | (66) $14 + 6 =$ | (67) $15 + 2 =$ | (68) $16 + 2 =$ |
| (69) $19 - 3 =$ | (70) $10 + 10 =$ | (71) $9 + 6 =$ | (72) $18 - 2 =$ |
| (73) $16 + 4 =$ | (74) $18 + 1 =$ | (75) $3 + 14 =$ | (76) $8 + 4 =$ |
| (77) $18 - 15 =$ | (78) $2 - 2 =$ | (79) $14 - 8 =$ | (80) $6 - 3 =$ |
| (81) $17 - 15 =$ | (82) $11 + 2 =$ | (83) $15 - 10 =$ | (84) $9 - 8 =$ |
| (85) $1 - 1 =$ | (86) $1 + 12 =$ | (87) $13 + 4 =$ | (88) $19 + 1 =$ |
| (89) $18 - 8 =$ | (90) $5 + 14 =$ | (91) $13 - 1 =$ | (92) $13 + 1 =$ |
| (93) $1 - 1 =$ | (94) $10 - 6 =$ | (95) $11 - 3 =$ | (96) $3 + 4 =$ |
| (97) $2 - 1 =$ | (98) $13 - 2 =$ | (99) $14 + 1 =$ | (100) $7 + 3 =$ |

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| (1) $12 + 6 =$ | (2) $1 - 1 =$ | (3) $3 - 2 =$ | (4) $15 + 4 =$ |
| (5) $16 + 3 =$ | (6) $8 - 5 =$ | (7) $7 + 11 =$ | (8) $14 + 3 =$ |
| (9) $2 - 1 =$ | (10) $16 - 10 =$ | (11) $6 - 2 =$ | (12) $5 + 2 =$ |
| (13) $19 - 7 =$ | (14) $16 - 7 =$ | (15) $18 + 2 =$ | (16) $9 + 7 =$ |
| (17) $12 - 1 =$ | (18) $5 - 1 =$ | (19) $3 + 10 =$ | (20) $7 - 2 =$ |
| (21) $6 - 4 =$ | (22) $6 + 2 =$ | (23) $17 - 12 =$ | (24) $15 + 3 =$ |
| (25) $19 - 16 =$ | (26) $8 - 2 =$ | (27) $18 - 14 =$ | (28) $14 - 8 =$ |
| (29) $10 - 4 =$ | (30) $17 - 9 =$ | (31) $8 - 5 =$ | (32) $19 - 18 =$ |
| (33) $17 + 3 =$ | (34) $19 + 1 =$ | (35) $6 - 3 =$ | (36) $7 - 6 =$ |
| (37) $16 - 10 =$ | (38) $11 + 5 =$ | (39) $15 + 3 =$ | (40) $5 - 1 =$ |
| (41) $4 - 2 =$ | (42) $14 + 6 =$ | (43) $10 + 7 =$ | (44) $9 + 3 =$ |
| (45) $19 - 14 =$ | (46) $5 + 12 =$ | (47) $7 - 4 =$ | (48) $12 - 8 =$ |
| (49) $14 + 5 =$ | (50) $14 - 1 =$ | (51) $3 + 14 =$ | (52) $3 - 2 =$ |
| (53) $14 + 4 =$ | (54) $15 - 3 =$ | (55) $15 - 14 =$ | (56) $11 + 4 =$ |
| (57) $2 - 1 =$ | (58) $14 - 11 =$ | (59) $4 - 2 =$ | (60) $5 - 1 =$ |
| (61) $10 + 4 =$ | (62) $18 + 2 =$ | (63) $11 + 4 =$ | (64) $6 - 1 =$ |
| (65) $11 - 11 =$ | (66) $17 - 3 =$ | (67) $1 + 17 =$ | (68) $3 - 1 =$ |
| (69) $1 + 13 =$ | (70) $5 - 2 =$ | (71) $13 - 4 =$ | (72) $5 - 3 =$ |
| (73) $4 + 6 =$ | (74) $11 - 2 =$ | (75) $1 - 1 =$ | (76) $17 + 1 =$ |
| (77) $10 + 1 =$ | (78) $15 - 1 =$ | (79) $15 + 1 =$ | (80) $1 + 11 =$ |
| (81) $7 - 3 =$ | (82) $9 - 8 =$ | (83) $12 + 8 =$ | (84) $5 + 8 =$ |
| (85) $1 + 10 =$ | (86) $7 - 5 =$ | (87) $19 + 1 =$ | (88) $14 - 11 =$ |
| (89) $19 + 1 =$ | (90) $17 + 2 =$ | (91) $2 + 18 =$ | (92) $17 - 9 =$ |
| (93) $2 + 10 =$ | (94) $8 - 4 =$ | (95) $6 - 5 =$ | (96) $3 - 2 =$ |
| (97) $13 + 2 =$ | (98) $3 - 1 =$ | (99) $4 + 10 =$ | (100) $1 - 1 =$ |

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第1页答案

(1) 20	(2) 9	(3) 1	(4) 20	(5) 20	(6) 1	(7) 20	(8) 4
(9) 0	(10) 12	(11) 12	(12) 0	(13) 13	(14) 8	(15) 13	(16) 18
(17) 19	(18) 0	(19) 20	(20) 16	(21) 6	(22) 1	(23) 14	(24) 13
(25) 17	(26) 12	(27) 0	(28) 0	(29) 13	(30) 19	(31) 17	(32) 10
(33) 0	(34) 5	(35) 12	(36) 17	(37) 4	(38) 0	(39) 5	(40) 16
(41) 16	(42) 3	(43) 5	(44) 8	(45) 10	(46) 3	(47) 19	(48) 3
(49) 18	(50) 7	(51) 0	(52) 14	(53) 14	(54) 12	(55) 15	(56) 8
(57) 10	(58) 10	(59) 14	(60) 7	(61) 0	(62) 3	(63) 18	(64) 13
(65) 14	(66) 18	(67) 7	(68) 5	(69) 15	(70) 13	(71) 19	(72) 0
(73) 15	(74) 1	(75) 14	(76) 10	(77) 2	(78) 20	(79) 12	(80) 18
(81) 6	(82) 20	(83) 3	(84) 18	(85) 2	(86) 16	(87) 7	(88) 20
(89) 2	(90) 18	(91) 20	(92) 12	(93) 10	(94) 6	(95) 12	(96) 7
(97) 4	(98) 17	(99) 0	(100) 2				

第2页答案

(1) 0	(2) 6	(3) 16	(4) 19	(5) 20	(6) 17	(7) 4	(8) 17
(9) 20	(10) 19	(11) 7	(12) 5	(13) 2	(14) 8	(15) 2	(16) 20
(17) 18	(18) 5	(19) 10	(20) 5	(21) 2	(22) 20	(23) 5	(24) 7
(25) 9	(26) 20	(27) 3	(28) 20	(29) 7	(30) 3	(31) 17	(32) 19
(33) 10	(34) 4	(35) 16	(36) 19	(37) 4	(38) 3	(39) 2	(40) 7
(41) 19	(42) 2	(43) 12	(44) 12	(45) 6	(46) 7	(47) 17	(48) 0
(49) 16	(50) 15	(51) 1	(52) 4	(53) 20	(54) 16	(55) 15	(56) 13
(57) 6	(58) 9	(59) 18	(60) 6	(61) 15	(62) 7	(63) 3	(64) 14
(65) 8	(66) 15	(67) 0	(68) 20	(69) 1	(70) 5	(71) 16	(72) 5
(73) 17	(74) 18	(75) 11	(76) 1	(77) 7	(78) 18	(79) 14	(80) 3
(81) 8	(82) 18	(83) 2	(84) 5	(85) 5	(86) 0	(87) 5	(88) 1
(89) 0	(90) 7	(91) 3	(92) 4	(93) 11	(94) 20	(95) 18	(96) 0
(97) 12	(98) 18	(99) 12	(100) 8				

二十以内加减法计算练习题答案

第3页答案

(1) 2	(2) 0	(3) 20	(4) 7	(5) 0	(6) 2	(7) 2	(8) 20
(9) 6	(10) 18	(11) 0	(12) 9	(13) 0	(14) 3	(15) 6	(16) 19
(17) 5	(18) 4	(19) 0	(20) 13	(21) 12	(22) 11	(23) 15	(24) 14
(25) 1	(26) 20	(27) 20	(28) 19	(29) 9	(30) 14	(31) 0	(32) 13
(33) 10	(34) 6	(35) 1	(36) 12	(37) 2	(38) 3	(39) 10	(40) 17
(41) 13	(42) 18	(43) 4	(44) 1	(45) 18	(46) 16	(47) 9	(48) 16
(49) 8	(50) 3	(51) 8	(52) 0	(53) 0	(54) 2	(55) 20	(56) 19
(57) 18	(58) 6	(59) 19	(60) 13	(61) 4	(62) 16	(63) 18	(64) 20
(65) 1	(66) 17	(67) 17	(68) 10	(69) 0	(70) 1	(71) 1	(72) 18
(73) 13	(74) 20	(75) 19	(76) 18	(77) 2	(78) 18	(79) 14	(80) 14
(81) 9	(82) 4	(83) 15	(84) 11	(85) 15	(86) 19	(87) 20	(88) 5
(89) 20	(90) 2	(91) 10	(92) 9	(93) 17	(94) 9	(95) 8	(96) 4
(97) 17	(98) 7	(99) 5	(100) 0				

第4页答案

(1) 7	(2) 12	(3) 13	(4) 15	(5) 14	(6) 1	(7) 20	(8) 19
(9) 10	(10) 20	(11) 17	(12) 15	(13) 8	(14) 14	(15) 8	(16) 11
(17) 18	(18) 6	(19) 6	(20) 15	(21) 6	(22) 10	(23) 15	(24) 11
(25) 11	(26) 8	(27) 17	(28) 8	(29) 20	(30) 20	(31) 4	(32) 10
(33) 0	(34) 11	(35) 9	(36) 13	(37) 16	(38) 4	(39) 12	(40) 19
(41) 8	(42) 11	(43) 0	(44) 19	(45) 10	(46) 16	(47) 0	(48) 13
(49) 14	(50) 15	(51) 7	(52) 14	(53) 7	(54) 11	(55) 2	(56) 8
(57) 0	(58) 10	(59) 9	(60) 1	(61) 0	(62) 12	(63) 15	(64) 6
(65) 18	(66) 15	(67) 15	(68) 9	(69) 12	(70) 11	(71) 10	(72) 17
(73) 5	(74) 18	(75) 4	(76) 8	(77) 8	(78) 15	(79) 6	(80) 16
(81) 20	(82) 6	(83) 9	(84) 20	(85) 0	(86) 0	(87) 9	(88) 9
(89) 20	(90) 17	(91) 11	(92) 16	(93) 8	(94) 9	(95) 18	(96) 13
(97) 14	(98) 0	(99) 15	(100) 0				

二十以内加减法计算练习题答案

第5页答案

(1) 16	(2) 15	(3) 0	(4) 1	(5) 18	(6) 20	(7) 20	(8) 18
(9) 0	(10) 14	(11) 16	(12) 5	(13) 1	(14) 9	(15) 18	(16) 4
(17) 13	(18) 7	(19) 5	(20) 8	(21) 2	(22) 0	(23) 0	(24) 10
(25) 2	(26) 13	(27) 14	(28) 4	(29) 13	(30) 12	(31) 3	(32) 15
(33) 4	(34) 0	(35) 19	(36) 8	(37) 19	(38) 1	(39) 0	(40) 14
(41) 3	(42) 19	(43) 4	(44) 8	(45) 9	(46) 17	(47) 20	(48) 18
(49) 18	(50) 18	(51) 12	(52) 0	(53) 14	(54) 20	(55) 14	(56) 20
(57) 11	(58) 19	(59) 14	(60) 1	(61) 18	(62) 13	(63) 0	(64) 5
(65) 15	(66) 0	(67) 11	(68) 8	(69) 1	(70) 19	(71) 5	(72) 13
(73) 16	(74) 12	(75) 5	(76) 16	(77) 5	(78) 1	(79) 5	(80) 14
(81) 19	(82) 0	(83) 11	(84) 4	(85) 11	(86) 17	(87) 0	(88) 19
(89) 10	(90) 0	(91) 3	(92) 6	(93) 7	(94) 18	(95) 0	(96) 2
(97) 1	(98) 16	(99) 3	(100) 18				

第6页答案

(1) 2	(2) 1	(3) 6	(4) 15	(5) 18	(6) 17	(7) 5	(8) 16
(9) 17	(10) 19	(11) 8	(12) 20	(13) 2	(14) 16	(15) 5	(16) 7
(17) 20	(18) 1	(19) 5	(20) 15	(21) 3	(22) 20	(23) 2	(24) 7
(25) 14	(26) 6	(27) 10	(28) 1	(29) 12	(30) 19	(31) 12	(32) 0
(33) 1	(34) 16	(35) 0	(36) 16	(37) 8	(38) 16	(39) 3	(40) 18
(41) 20	(42) 19	(43) 20	(44) 15	(45) 12	(46) 20	(47) 3	(48) 13
(49) 18	(50) 4	(51) 17	(52) 20	(53) 2	(54) 3	(55) 5	(56) 13
(57) 8	(58) 2	(59) 14	(60) 0	(61) 0	(62) 20	(63) 18	(64) 19
(65) 8	(66) 20	(67) 17	(68) 18	(69) 16	(70) 20	(71) 15	(72) 16
(73) 20	(74) 19	(75) 17	(76) 12	(77) 3	(78) 0	(79) 6	(80) 3
(81) 2	(82) 13	(83) 5	(84) 1	(85) 0	(86) 13	(87) 17	(88) 20
(89) 10	(90) 19	(91) 12	(92) 14	(93) 0	(94) 4	(95) 8	(96) 7
(97) 1	(98) 11	(99) 15	(100) 10				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 18 | (2) 0 | (3) 1 | (4) 19 | (5) 19 | (6) 3 | (7) 18 | (8) 17 |
| (9) 1 | (10) 6 | (11) 4 | (12) 7 | (13) 12 | (14) 9 | (15) 20 | (16) 16 |
| (17) 11 | (18) 4 | (19) 13 | (20) 5 | (21) 2 | (22) 8 | (23) 5 | (24) 18 |
| (25) 3 | (26) 6 | (27) 4 | (28) 6 | (29) 6 | (30) 8 | (31) 3 | (32) 1 |
| (33) 20 | (34) 20 | (35) 3 | (36) 1 | (37) 6 | (38) 16 | (39) 18 | (40) 4 |
| (41) 2 | (42) 20 | (43) 17 | (44) 12 | (45) 5 | (46) 17 | (47) 3 | (48) 4 |
| (49) 19 | (50) 13 | (51) 17 | (52) 1 | (53) 18 | (54) 12 | (55) 1 | (56) 15 |
| (57) 1 | (58) 3 | (59) 2 | (60) 4 | (61) 14 | (62) 20 | (63) 15 | (64) 5 |
| (65) 0 | (66) 14 | (67) 18 | (68) 2 | (69) 14 | (70) 3 | (71) 9 | (72) 2 |
| (73) 10 | (74) 9 | (75) 0 | (76) 18 | (77) 11 | (78) 14 | (79) 16 | (80) 12 |
| (81) 4 | (82) 1 | (83) 20 | (84) 13 | (85) 11 | (86) 2 | (87) 20 | (88) 3 |
| (89) 20 | (90) 19 | (91) 20 | (92) 8 | (93) 12 | (94) 4 | (95) 1 | (96) 1 |
| (97) 15 | (98) 2 | (99) 14 | (100) 0 | | | | |