

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$   | (2) $14 - 10 =$  | (3) $3 + 14 =$   | (4) $14 + 6 =$   |
| (5) $12 + 1 =$   | (6) $19 + 1 =$   | (7) $18 + 2 =$   | (8) $1 + 16 =$   |
| (9) $13 + 2 =$   | (10) $17 + 3 =$  | (11) $13 + 4 =$  | (12) $8 - 4 =$   |
| (13) $9 + 7 =$   | (14) $18 - 13 =$ | (15) $3 - 2 =$   | (16) $5 - 4 =$   |
| (17) $9 + 10 =$  | (18) $10 + 7 =$  | (19) $10 - 10 =$ | (20) $13 - 5 =$  |
| (21) $18 + 1 =$  | (22) $6 - 6 =$   | (23) $14 + 4 =$  | (24) $11 - 11 =$ |
| (25) $1 + 2 =$   | (26) $18 + 2 =$  | (27) $7 + 2 =$   | (28) $2 + 6 =$   |
| (29) $8 + 11 =$  | (30) $14 - 7 =$  | (31) $16 - 9 =$  | (32) $17 + 2 =$  |
| (33) $19 - 1 =$  | (34) $9 - 3 =$   | (35) $15 + 5 =$  | (36) $12 - 11 =$ |
| (37) $16 + 4 =$  | (38) $5 + 4 =$   | (39) $13 - 1 =$  | (40) $11 - 6 =$  |
| (41) $1 + 16 =$  | (42) $15 - 11 =$ | (43) $3 + 4 =$   | (44) $8 - 2 =$   |
| (45) $5 - 4 =$   | (46) $3 + 2 =$   | (47) $5 - 2 =$   | (48) $17 + 2 =$  |
| (49) $15 + 4 =$  | (50) $4 + 7 =$   | (51) $6 + 6 =$   | (52) $11 - 6 =$  |
| (53) $1 - 1 =$   | (54) $19 + 1 =$  | (55) $7 - 1 =$   | (56) $12 + 6 =$  |
| (57) $6 + 14 =$  | (58) $11 - 11 =$ | (59) $16 + 4 =$  | (60) $1 + 7 =$   |
| (61) $12 + 1 =$  | (62) $8 + 10 =$  | (63) $13 - 4 =$  | (64) $6 - 4 =$   |
| (65) $5 - 1 =$   | (66) $3 - 3 =$   | (67) $17 - 13 =$ | (68) $13 - 8 =$  |
| (69) $9 + 1 =$   | (70) $11 + 5 =$  | (71) $1 - 1 =$   | (72) $16 - 3 =$  |
| (73) $5 - 1 =$   | (74) $19 - 8 =$  | (75) $16 - 8 =$  | (76) $2 - 2 =$   |
| (77) $11 - 4 =$  | (78) $5 - 3 =$   | (79) $18 - 12 =$ | (80) $2 - 2 =$   |
| (81) $16 + 1 =$  | (82) $14 + 4 =$  | (83) $4 - 4 =$   | (84) $9 - 7 =$   |
| (85) $7 + 6 =$   | (86) $9 - 6 =$   | (87) $2 - 2 =$   | (88) $9 - 8 =$   |
| (89) $8 + 10 =$  | (90) $13 + 1 =$  | (91) $3 + 12 =$  | (92) $15 - 9 =$  |
| (93) $14 - 12 =$ | (94) $1 + 5 =$   | (95) $1 + 13 =$  | (96) $12 - 10 =$ |
| (97) $13 + 2 =$  | (98) $12 - 6 =$  | (99) $11 - 5 =$  | (100) $4 + 8 =$  |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $9 + 2 =$    | (2) $7 + 11 =$   | (3) $1 + 12 =$   | (4) $9 + 6 =$    |
| (5) $13 - 1 =$   | (6) $12 - 4 =$   | (7) $2 - 2 =$    | (8) $8 - 6 =$    |
| (9) $15 + 2 =$   | (10) $17 + 3 =$  | (11) $16 + 3 =$  | (12) $4 - 3 =$   |
| (13) $16 + 4 =$  | (14) $14 - 6 =$  | (15) $5 - 4 =$   | (16) $12 + 4 =$  |
| (17) $19 - 11 =$ | (18) $14 - 10 =$ | (19) $1 - 1 =$   | (20) $2 - 2 =$   |
| (21) $5 + 7 =$   | (22) $11 + 5 =$  | (23) $7 - 3 =$   | (24) $2 - 2 =$   |
| (25) $11 - 9 =$  | (26) $16 - 14 =$ | (27) $16 - 4 =$  | (28) $6 + 7 =$   |
| (29) $5 + 9 =$   | (30) $5 - 5 =$   | (31) $17 + 2 =$  | (32) $19 + 1 =$  |
| (33) $14 + 4 =$  | (34) $1 - 1 =$   | (35) $8 + 6 =$   | (36) $6 + 11 =$  |
| (37) $19 + 1 =$  | (38) $18 - 18 =$ | (39) $19 + 1 =$  | (40) $8 + 11 =$  |
| (41) $13 - 10 =$ | (42) $8 - 5 =$   | (43) $18 - 12 =$ | (44) $12 + 5 =$  |
| (45) $15 + 3 =$  | (46) $9 - 8 =$   | (47) $10 - 6 =$  | (48) $6 - 3 =$   |
| (49) $6 - 4 =$   | (50) $12 - 12 =$ | (51) $7 - 3 =$   | (52) $16 + 2 =$  |
| (53) $6 - 4 =$   | (54) $13 - 6 =$  | (55) $9 - 6 =$   | (56) $3 - 1 =$   |
| (57) $18 - 12 =$ | (58) $6 + 5 =$   | (59) $3 - 2 =$   | (60) $7 + 10 =$  |
| (61) $6 + 2 =$   | (62) $13 - 7 =$  | (63) $6 + 11 =$  | (64) $5 - 1 =$   |
| (65) $4 + 12 =$  | (66) $2 - 2 =$   | (67) $10 + 5 =$  | (68) $6 - 4 =$   |
| (69) $7 + 10 =$  | (70) $5 + 10 =$  | (71) $6 - 6 =$   | (72) $2 - 1 =$   |
| (73) $4 - 4 =$   | (74) $3 + 11 =$  | (75) $1 - 1 =$   | (76) $14 + 2 =$  |
| (77) $14 - 11 =$ | (78) $4 - 3 =$   | (79) $5 - 4 =$   | (80) $2 + 9 =$   |
| (81) $4 + 11 =$  | (82) $17 + 2 =$  | (83) $19 - 17 =$ | (84) $15 - 7 =$  |
| (85) $1 + 2 =$   | (86) $9 + 9 =$   | (87) $8 + 1 =$   | (88) $14 - 14 =$ |
| (89) $3 + 15 =$  | (90) $18 - 10 =$ | (91) $3 - 2 =$   | (92) $12 - 7 =$  |
| (93) $18 - 5 =$  | (94) $2 + 4 =$   | (95) $15 - 15 =$ | (96) $9 - 7 =$   |
| (97) $16 + 1 =$  | (98) $16 - 9 =$  | (99) $18 + 2 =$  | (100) $18 + 1 =$ |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$    | (2) $11 - 6 =$   | (3) $14 - 9 =$   | (4) $16 - 4 =$   |
| (5) $13 - 4 =$   | (6) $6 - 6 =$    | (7) $2 - 1 =$    | (8) $8 - 4 =$    |
| (9) $1 + 5 =$    | (10) $10 + 5 =$  | (11) $8 - 5 =$   | (12) $1 - 1 =$   |
| (13) $8 - 6 =$   | (14) $11 + 7 =$  | (15) $9 - 3 =$   | (16) $12 + 5 =$  |
| (17) $19 - 11 =$ | (18) $3 - 1 =$   | (19) $11 + 6 =$  | (20) $13 - 11 =$ |
| (21) $19 + 1 =$  | (22) $10 + 8 =$  | (23) $13 - 13 =$ | (24) $8 - 7 =$   |
| (25) $15 + 4 =$  | (26) $18 - 8 =$  | (27) $3 - 1 =$   | (28) $11 + 3 =$  |
| (29) $4 - 3 =$   | (30) $9 - 2 =$   | (31) $19 - 9 =$  | (32) $5 - 3 =$   |
| (33) $15 + 4 =$  | (34) $18 + 2 =$  | (35) $17 - 16 =$ | (36) $10 - 4 =$  |
| (37) $1 - 1 =$   | (38) $10 - 1 =$  | (39) $4 - 3 =$   | (40) $10 + 3 =$  |
| (41) $18 + 2 =$  | (42) $2 - 2 =$   | (43) $4 - 3 =$   | (44) $2 + 2 =$   |
| (45) $1 - 1 =$   | (46) $10 - 3 =$  | (47) $17 + 2 =$  | (48) $13 + 1 =$  |
| (49) $6 + 4 =$   | (50) $1 + 2 =$   | (51) $17 - 16 =$ | (52) $10 + 10 =$ |
| (53) $4 + 10 =$  | (54) $17 - 2 =$  | (55) $17 - 1 =$  | (56) $10 - 3 =$  |
| (57) $10 + 4 =$  | (58) $8 + 2 =$   | (59) $15 - 14 =$ | (60) $19 - 12 =$ |
| (61) $16 + 4 =$  | (62) $3 - 3 =$   | (63) $6 - 5 =$   | (64) $14 - 10 =$ |
| (65) $2 - 1 =$   | (66) $4 - 1 =$   | (67) $7 - 7 =$   | (68) $3 - 1 =$   |
| (69) $13 - 11 =$ | (70) $11 + 7 =$  | (71) $3 - 1 =$   | (72) $10 - 4 =$  |
| (73) $8 + 7 =$   | (74) $2 + 1 =$   | (75) $14 - 7 =$  | (76) $19 - 3 =$  |
| (77) $2 - 2 =$   | (78) $8 - 7 =$   | (79) $3 + 5 =$   | (80) $7 + 13 =$  |
| (81) $17 + 3 =$  | (82) $9 - 5 =$   | (83) $8 + 3 =$   | (84) $12 - 2 =$  |
| (85) $16 + 2 =$  | (86) $14 - 8 =$  | (87) $3 + 9 =$   | (88) $5 + 14 =$  |
| (89) $13 + 2 =$  | (90) $7 - 5 =$   | (91) $19 - 4 =$  | (92) $12 - 10 =$ |
| (93) $1 + 14 =$  | (94) $3 - 3 =$   | (95) $13 + 2 =$  | (96) $8 - 6 =$   |
| (97) $6 - 5 =$   | (98) $19 - 14 =$ | (99) $9 + 3 =$   | (100) $6 - 4 =$  |

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $8 - 1 =$    | (2) $8 + 10 =$   | (3) $14 + 1 =$   | (4) $3 - 1 =$     |
| (5) $5 + 5 =$    | (6) $8 + 5 =$    | (7) $5 + 3 =$    | (8) $18 + 1 =$    |
| (9) $15 + 3 =$   | (10) $15 - 13 =$ | (11) $16 + 3 =$  | (12) $13 + 1 =$   |
| (13) $4 - 4 =$   | (14) $9 - 7 =$   | (15) $15 + 2 =$  | (16) $1 + 19 =$   |
| (17) $19 - 5 =$  | (18) $18 + 2 =$  | (19) $3 - 3 =$   | (20) $15 - 13 =$  |
| (21) $7 - 1 =$   | (22) $18 - 14 =$ | (23) $8 - 8 =$   | (24) $4 - 4 =$    |
| (25) $12 + 6 =$  | (26) $19 + 1 =$  | (27) $16 - 3 =$  | (28) $7 + 5 =$    |
| (29) $19 + 1 =$  | (30) $10 - 10 =$ | (31) $2 + 14 =$  | (32) $13 - 2 =$   |
| (33) $12 + 5 =$  | (34) $1 + 10 =$  | (35) $7 + 10 =$  | (36) $15 - 12 =$  |
| (37) $12 - 3 =$  | (38) $14 + 4 =$  | (39) $17 - 1 =$  | (40) $19 + 1 =$   |
| (41) $9 - 1 =$   | (42) $13 - 12 =$ | (43) $6 - 3 =$   | (44) $18 + 2 =$   |
| (45) $11 - 5 =$  | (46) $8 - 6 =$   | (47) $9 + 6 =$   | (48) $6 + 1 =$    |
| (49) $8 - 7 =$   | (50) $10 + 7 =$  | (51) $15 + 4 =$  | (52) $10 + 10 =$  |
| (53) $10 - 2 =$  | (54) $18 + 2 =$  | (55) $3 + 8 =$   | (56) $10 + 9 =$   |
| (57) $11 - 9 =$  | (58) $2 + 1 =$   | (59) $9 + 6 =$   | (60) $18 + 1 =$   |
| (61) $19 - 19 =$ | (62) $8 + 3 =$   | (63) $8 + 5 =$   | (64) $2 - 2 =$    |
| (65) $12 - 5 =$  | (66) $19 + 1 =$  | (67) $17 - 17 =$ | (68) $4 - 4 =$    |
| (69) $5 - 5 =$   | (70) $14 - 10 =$ | (71) $2 - 2 =$   | (72) $18 - 18 =$  |
| (73) $6 + 7 =$   | (74) $8 - 4 =$   | (75) $7 + 2 =$   | (76) $10 - 10 =$  |
| (77) $14 + 2 =$  | (78) $12 - 4 =$  | (79) $6 + 7 =$   | (80) $5 - 5 =$    |
| (81) $15 + 4 =$  | (82) $9 - 2 =$   | (83) $6 - 1 =$   | (84) $3 - 1 =$    |
| (85) $3 + 10 =$  | (86) $10 + 10 =$ | (87) $14 - 11 =$ | (88) $16 - 13 =$  |
| (89) $8 + 2 =$   | (90) $7 + 7 =$   | (91) $2 - 2 =$   | (92) $11 + 9 =$   |
| (93) $9 + 7 =$   | (94) $15 + 1 =$  | (95) $2 - 1 =$   | (96) $4 + 14 =$   |
| (97) $6 + 6 =$   | (98) $14 + 3 =$  | (99) $10 + 2 =$  | (100) $17 - 10 =$ |

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $19 - 7 =$   | (2) $15 + 1 =$   | (3) $6 + 9 =$    | (4) $1 + 1 =$    |
| (5) $11 + 3 =$   | (6) $9 - 6 =$    | (7) $15 - 5 =$   | (8) $7 + 13 =$   |
| (9) $10 + 2 =$   | (10) $11 - 11 =$ | (11) $1 - 1 =$   | (12) $16 + 1 =$  |
| (13) $13 - 13 =$ | (14) $16 + 1 =$  | (15) $8 + 11 =$  | (16) $14 - 7 =$  |
| (17) $11 - 9 =$  | (18) $10 + 4 =$  | (19) $17 + 1 =$  | (20) $11 + 1 =$  |
| (21) $6 - 4 =$   | (22) $14 + 1 =$  | (23) $4 + 10 =$  | (24) $12 + 4 =$  |
| (25) $14 - 6 =$  | (26) $5 - 1 =$   | (27) $14 + 2 =$  | (28) $2 + 14 =$  |
| (29) $16 + 3 =$  | (30) $17 + 3 =$  | (31) $6 - 2 =$   | (32) $5 - 1 =$   |
| (33) $16 - 5 =$  | (34) $11 - 11 =$ | (35) $19 + 1 =$  | (36) $8 - 5 =$   |
| (37) $12 - 9 =$  | (38) $18 + 1 =$  | (39) $4 - 1 =$   | (40) $5 + 15 =$  |
| (41) $7 - 1 =$   | (42) $16 + 2 =$  | (43) $2 + 5 =$   | (44) $14 + 2 =$  |
| (45) $7 + 11 =$  | (46) $19 + 1 =$  | (47) $6 - 6 =$   | (48) $10 - 7 =$  |
| (49) $15 - 9 =$  | (50) $3 - 1 =$   | (51) $1 + 6 =$   | (52) $2 + 8 =$   |
| (53) $15 - 8 =$  | (54) $16 + 2 =$  | (55) $18 - 9 =$  | (56) $17 + 1 =$  |
| (57) $7 - 4 =$   | (58) $18 - 9 =$  | (59) $6 + 13 =$  | (60) $5 + 15 =$  |
| (61) $11 - 9 =$  | (62) $13 + 6 =$  | (63) $19 - 3 =$  | (64) $19 + 1 =$  |
| (65) $2 + 1 =$   | (66) $5 + 9 =$   | (67) $5 + 8 =$   | (68) $6 + 9 =$   |
| (69) $3 + 9 =$   | (70) $11 - 2 =$  | (71) $1 - 1 =$   | (72) $15 + 3 =$  |
| (73) $9 - 7 =$   | (74) $1 + 13 =$  | (75) $18 + 1 =$  | (76) $12 + 7 =$  |
| (77) $14 - 13 =$ | (78) $10 - 5 =$  | (79) $16 - 14 =$ | (80) $19 - 19 =$ |
| (81) $2 + 18 =$  | (82) $7 + 7 =$   | (83) $4 + 11 =$  | (84) $18 - 3 =$  |
| (85) $9 + 4 =$   | (86) $8 + 7 =$   | (87) $16 - 9 =$  | (88) $19 + 1 =$  |
| (89) $15 + 3 =$  | (90) $13 - 1 =$  | (91) $14 + 1 =$  | (92) $13 + 2 =$  |
| (93) $9 + 7 =$   | (94) $13 + 4 =$  | (95) $3 + 1 =$   | (96) $14 + 5 =$  |
| (97) $9 + 3 =$   | (98) $1 + 10 =$  | (99) $7 - 6 =$   | (100) $3 - 2 =$  |

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $5 - 4 =$    | (2) $8 - 8 =$    | (3) $1 + 3 =$    | (4) $6 - 2 =$    |
| (5) $14 - 11 =$  | (6) $5 - 3 =$    | (7) $6 + 5 =$    | (8) $16 - 2 =$   |
| (9) $1 - 1 =$    | (10) $6 + 11 =$  | (11) $2 - 1 =$   | (12) $7 + 4 =$   |
| (13) $16 - 12 =$ | (14) $11 + 2 =$  | (15) $4 + 3 =$   | (16) $11 + 6 =$  |
| (17) $7 - 6 =$   | (18) $10 + 9 =$  | (19) $14 + 3 =$  | (20) $6 - 5 =$   |
| (21) $18 - 9 =$  | (22) $10 + 6 =$  | (23) $13 - 10 =$ | (24) $18 + 1 =$  |
| (25) $15 + 4 =$  | (26) $10 - 2 =$  | (27) $15 - 2 =$  | (28) $14 + 3 =$  |
| (29) $4 + 1 =$   | (30) $11 - 11 =$ | (31) $9 - 9 =$   | (32) $5 - 2 =$   |
| (33) $6 + 9 =$   | (34) $7 - 2 =$   | (35) $16 + 1 =$  | (36) $14 + 2 =$  |
| (37) $4 - 1 =$   | (38) $12 + 7 =$  | (39) $19 - 19 =$ | (40) $16 - 14 =$ |
| (41) $3 + 10 =$  | (42) $18 + 1 =$  | (43) $6 - 1 =$   | (44) $14 + 3 =$  |
| (45) $17 + 2 =$  | (46) $13 - 13 =$ | (47) $3 - 2 =$   | (48) $19 - 9 =$  |
| (49) $11 + 3 =$  | (50) $5 - 5 =$   | (51) $17 + 1 =$  | (52) $15 + 5 =$  |
| (53) $18 + 2 =$  | (54) $8 - 5 =$   | (55) $12 - 12 =$ | (56) $18 - 12 =$ |
| (57) $1 + 6 =$   | (58) $10 + 1 =$  | (59) $9 - 2 =$   | (60) $7 + 1 =$   |
| (61) $16 + 3 =$  | (62) $7 - 7 =$   | (63) $7 - 2 =$   | (64) $12 + 7 =$  |
| (65) $9 - 7 =$   | (66) $6 + 12 =$  | (67) $12 + 3 =$  | (68) $8 + 8 =$   |
| (69) $9 + 9 =$   | (70) $18 + 2 =$  | (71) $15 - 10 =$ | (72) $1 - 1 =$   |
| (73) $15 + 4 =$  | (74) $7 - 5 =$   | (75) $15 + 4 =$  | (76) $16 - 15 =$ |
| (77) $16 + 2 =$  | (78) $14 + 5 =$  | (79) $11 + 7 =$  | (80) $17 + 1 =$  |
| (81) $10 + 1 =$  | (82) $17 + 3 =$  | (83) $6 + 3 =$   | (84) $8 - 2 =$   |
| (85) $4 - 1 =$   | (86) $7 + 2 =$   | (87) $11 - 2 =$  | (88) $9 + 3 =$   |
| (89) $10 - 8 =$  | (90) $2 - 1 =$   | (91) $15 + 4 =$  | (92) $13 + 2 =$  |
| (93) $2 + 11 =$  | (94) $8 + 7 =$   | (95) $15 - 15 =$ | (96) $12 - 10 =$ |
| (97) $12 - 9 =$  | (98) $16 - 16 =$ | (99) $5 - 2 =$   | (100) $3 - 3 =$  |

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $13 - 5 =$   | (2) $7 + 4 =$    | (3) $19 - 16 =$  | (4) $8 - 7 =$    |
| (5) $15 - 13 =$  | (6) $6 - 4 =$    | (7) $18 - 7 =$   | (8) $12 + 6 =$   |
| (9) $7 - 3 =$    | (10) $4 - 1 =$   | (11) $9 + 7 =$   | (12) $4 + 1 =$   |
| (13) $9 - 6 =$   | (14) $4 - 4 =$   | (15) $4 + 14 =$  | (16) $18 - 4 =$  |
| (17) $7 - 7 =$   | (18) $5 + 5 =$   | (19) $11 + 9 =$  | (20) $2 - 1 =$   |
| (21) $3 - 1 =$   | (22) $9 - 3 =$   | (23) $1 + 19 =$  | (24) $1 + 6 =$   |
| (25) $2 - 2 =$   | (26) $5 + 15 =$  | (27) $19 - 2 =$  | (28) $5 - 5 =$   |
| (29) $2 - 1 =$   | (30) $19 - 3 =$  | (31) $11 + 1 =$  | (32) $9 - 1 =$   |
| (33) $19 - 11 =$ | (34) $1 - 1 =$   | (35) $14 - 2 =$  | (36) $4 - 1 =$   |
| (37) $14 + 5 =$  | (38) $12 - 3 =$  | (39) $14 + 3 =$  | (40) $7 - 3 =$   |
| (41) $15 - 6 =$  | (42) $7 - 4 =$   | (43) $2 - 2 =$   | (44) $8 - 8 =$   |
| (45) $4 + 7 =$   | (46) $16 - 12 =$ | (47) $5 + 6 =$   | (48) $3 - 3 =$   |
| (49) $7 - 3 =$   | (50) $18 - 17 =$ | (51) $5 - 1 =$   | (52) $13 - 13 =$ |
| (53) $19 + 1 =$  | (54) $12 - 2 =$  | (55) $12 + 1 =$  | (56) $1 - 1 =$   |
| (57) $18 + 1 =$  | (58) $19 + 1 =$  | (59) $6 + 9 =$   | (60) $8 + 12 =$  |
| (61) $9 - 7 =$   | (62) $10 - 4 =$  | (63) $12 + 7 =$  | (64) $17 + 2 =$  |
| (65) $5 + 13 =$  | (66) $10 - 5 =$  | (67) $5 - 5 =$   | (68) $16 + 3 =$  |
| (69) $12 + 7 =$  | (70) $5 + 14 =$  | (71) $17 + 3 =$  | (72) $6 + 12 =$  |
| (73) $13 + 4 =$  | (74) $16 - 12 =$ | (75) $11 + 5 =$  | (76) $17 - 5 =$  |
| (77) $16 - 3 =$  | (78) $16 - 8 =$  | (79) $18 - 3 =$  | (80) $17 + 1 =$  |
| (81) $4 + 6 =$   | (82) $5 + 9 =$   | (83) $4 - 2 =$   | (84) $8 - 4 =$   |
| (85) $14 + 3 =$  | (86) $16 - 8 =$  | (87) $2 - 2 =$   | (88) $2 - 1 =$   |
| (89) $1 - 1 =$   | (90) $17 - 2 =$  | (91) $6 + 2 =$   | (92) $14 + 1 =$  |
| (93) $9 + 2 =$   | (94) $9 - 8 =$   | (95) $16 - 4 =$  | (96) $17 - 1 =$  |
| (97) $4 - 4 =$   | (98) $11 + 1 =$  | (99) $16 - 16 =$ | (100) $15 + 3 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 20 (2) 4 (3) 17 (4) 20 (5) 13 (6) 20 (7) 20 (8) 17  
(9) 15 (10) 20 (11) 17 (12) 4 (13) 16 (14) 5 (15) 1 (16) 1  
(17) 19 (18) 17 (19) 0 (20) 8 (21) 19 (22) 0 (23) 18 (24) 0  
(25) 3 (26) 20 (27) 9 (28) 8 (29) 19 (30) 7 (31) 7 (32) 19  
(33) 18 (34) 6 (35) 20 (36) 1 (37) 20 (38) 9 (39) 12 (40) 5  
(41) 17 (42) 4 (43) 7 (44) 6 (45) 1 (46) 5 (47) 3 (48) 19  
(49) 19 (50) 11 (51) 12 (52) 5 (53) 0 (54) 20 (55) 6 (56) 18  
(57) 20 (58) 0 (59) 20 (60) 8 (61) 13 (62) 18 (63) 9 (64) 2  
(65) 4 (66) 0 (67) 4 (68) 5 (69) 10 (70) 16 (71) 0 (72) 13  
(73) 4 (74) 11 (75) 8 (76) 0 (77) 7 (78) 2 (79) 6 (80) 0  
(81) 17 (82) 18 (83) 0 (84) 2 (85) 13 (86) 3 (87) 0 (88) 1  
(89) 18 (90) 14 (91) 15 (92) 6 (93) 2 (94) 6 (95) 14 (96) 2  
(97) 15 (98) 6 (99) 6 (100) 12

## 第2页答案

(1) 11 (2) 18 (3) 13 (4) 15 (5) 12 (6) 8 (7) 0 (8) 2  
(9) 17 (10) 20 (11) 19 (12) 1 (13) 20 (14) 8 (15) 1 (16) 16  
(17) 8 (18) 4 (19) 0 (20) 0 (21) 12 (22) 16 (23) 4 (24) 0  
(25) 2 (26) 2 (27) 12 (28) 13 (29) 14 (30) 0 (31) 19 (32) 20  
(33) 18 (34) 0 (35) 14 (36) 17 (37) 20 (38) 0 (39) 20 (40) 19  
(41) 3 (42) 3 (43) 6 (44) 17 (45) 18 (46) 1 (47) 4 (48) 3  
(49) 2 (50) 0 (51) 4 (52) 18 (53) 2 (54) 7 (55) 3 (56) 2  
(57) 6 (58) 11 (59) 1 (60) 17 (61) 8 (62) 6 (63) 17 (64) 4  
(65) 16 (66) 0 (67) 15 (68) 2 (69) 17 (70) 15 (71) 0 (72) 1  
(73) 0 (74) 14 (75) 0 (76) 16 (77) 3 (78) 1 (79) 1 (80) 11  
(81) 15 (82) 19 (83) 2 (84) 8 (85) 3 (86) 18 (87) 9 (88) 0  
(89) 18 (90) 8 (91) 1 (92) 5 (93) 13 (94) 6 (95) 0 (96) 2  
(97) 17 (98) 7 (99) 20 (100) 19

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 0	(2) 5	(3) 5	(4) 12	(5) 9	(6) 0	(7) 1	(8) 4
(9) 6	(10) 15	(11) 3	(12) 0	(13) 2	(14) 18	(15) 6	(16) 17
(17) 8	(18) 2	(19) 17	(20) 2	(21) 20	(22) 18	(23) 0	(24) 1
(25) 19	(26) 10	(27) 2	(28) 14	(29) 1	(30) 7	(31) 10	(32) 2
(33) 19	(34) 20	(35) 1	(36) 6	(37) 0	(38) 9	(39) 1	(40) 13
(41) 20	(42) 0	(43) 1	(44) 4	(45) 0	(46) 7	(47) 19	(48) 14
(49) 10	(50) 3	(51) 1	(52) 20	(53) 14	(54) 15	(55) 16	(56) 7
(57) 14	(58) 10	(59) 1	(60) 7	(61) 20	(62) 0	(63) 1	(64) 4
(65) 1	(66) 3	(67) 0	(68) 2	(69) 2	(70) 18	(71) 2	(72) 6
(73) 15	(74) 3	(75) 7	(76) 16	(77) 0	(78) 1	(79) 8	(80) 20
(81) 20	(82) 4	(83) 11	(84) 10	(85) 18	(86) 6	(87) 12	(88) 19
(89) 15	(90) 2	(91) 15	(92) 2	(93) 15	(94) 0	(95) 15	(96) 2
(97) 1	(98) 5	(99) 12	(100) 2				

## 第4页答案

(1) 7	(2) 18	(3) 15	(4) 2	(5) 10	(6) 13	(7) 8	(8) 19
(9) 18	(10) 2	(11) 19	(12) 14	(13) 0	(14) 2	(15) 17	(16) 20
(17) 14	(18) 20	(19) 0	(20) 2	(21) 6	(22) 4	(23) 0	(24) 0
(25) 18	(26) 20	(27) 13	(28) 12	(29) 20	(30) 0	(31) 16	(32) 11
(33) 17	(34) 11	(35) 17	(36) 3	(37) 9	(38) 18	(39) 16	(40) 20
(41) 8	(42) 1	(43) 3	(44) 20	(45) 6	(46) 2	(47) 15	(48) 7
(49) 1	(50) 17	(51) 19	(52) 20	(53) 8	(54) 20	(55) 11	(56) 19
(57) 2	(58) 3	(59) 15	(60) 19	(61) 0	(62) 11	(63) 13	(64) 0
(65) 7	(66) 20	(67) 0	(68) 0	(69) 0	(70) 4	(71) 0	(72) 0
(73) 13	(74) 4	(75) 9	(76) 0	(77) 16	(78) 8	(79) 13	(80) 0
(81) 19	(82) 7	(83) 5	(84) 2	(85) 13	(86) 20	(87) 3	(88) 3
(89) 10	(90) 14	(91) 0	(92) 20	(93) 16	(94) 16	(95) 1	(96) 18
(97) 12	(98) 17	(99) 12	(100) 7				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 12    (2) 16    (3) 15    (4) 2    (5) 14    (6) 3    (7) 10    (8) 20  
(9) 12    (10) 0    (11) 0    (12) 17    (13) 0    (14) 17    (15) 19    (16) 7  
(17) 2    (18) 14    (19) 18    (20) 12    (21) 2    (22) 15    (23) 14    (24) 16  
(25) 8    (26) 4    (27) 16    (28) 16    (29) 19    (30) 20    (31) 4    (32) 4  
(33) 11    (34) 0    (35) 20    (36) 3    (37) 3    (38) 19    (39) 3    (40) 20  
(41) 6    (42) 18    (43) 7    (44) 16    (45) 18    (46) 20    (47) 0    (48) 3  
(49) 6    (50) 2    (51) 7    (52) 10    (53) 7    (54) 18    (55) 9    (56) 18  
(57) 3    (58) 9    (59) 19    (60) 20    (61) 2    (62) 19    (63) 16    (64) 20  
(65) 3    (66) 14    (67) 13    (68) 15    (69) 12    (70) 9    (71) 0    (72) 18  
(73) 2    (74) 14    (75) 19    (76) 19    (77) 1    (78) 5    (79) 2    (80) 0  
(81) 20    (82) 14    (83) 15    (84) 15    (85) 13    (86) 15    (87) 7    (88) 20  
(89) 18    (90) 12    (91) 15    (92) 15    (93) 16    (94) 17    (95) 4    (96) 19  
(97) 12    (98) 11    (99) 1    (100) 1

## 第6页答案

(1) 1    (2) 0    (3) 4    (4) 4    (5) 3    (6) 2    (7) 11    (8) 14  
(9) 0    (10) 17    (11) 1    (12) 11    (13) 4    (14) 13    (15) 7    (16) 17  
(17) 1    (18) 19    (19) 17    (20) 1    (21) 9    (22) 16    (23) 3    (24) 19  
(25) 19    (26) 8    (27) 13    (28) 17    (29) 5    (30) 0    (31) 0    (32) 3  
(33) 15    (34) 5    (35) 17    (36) 16    (37) 3    (38) 19    (39) 0    (40) 2  
(41) 13    (42) 19    (43) 5    (44) 17    (45) 19    (46) 0    (47) 1    (48) 10  
(49) 14    (50) 0    (51) 18    (52) 20    (53) 20    (54) 3    (55) 0    (56) 6  
(57) 7    (58) 11    (59) 7    (60) 8    (61) 19    (62) 0    (63) 5    (64) 19  
(65) 2    (66) 18    (67) 15    (68) 16    (69) 18    (70) 20    (71) 5    (72) 0  
(73) 19    (74) 2    (75) 19    (76) 1    (77) 18    (78) 19    (79) 18    (80) 18  
(81) 11    (82) 20    (83) 9    (84) 6    (85) 3    (86) 9    (87) 9    (88) 12  
(89) 2    (90) 1    (91) 19    (92) 15    (93) 13    (94) 15    (95) 0    (96) 2  
(97) 3    (98) 0    (99) 3    (100) 0

# 二十以内加减法计算练习题答案

## 第7页答案

(1) 8	(2) 11	(3) 3	(4) 1	(5) 2	(6) 2	(7) 11	(8) 18
(9) 4	(10) 3	(11) 16	(12) 5	(13) 3	(14) 0	(15) 18	(16) 14
(17) 0	(18) 10	(19) 20	(20) 1	(21) 2	(22) 6	(23) 20	(24) 7
(25) 0	(26) 20	(27) 17	(28) 0	(29) 1	(30) 16	(31) 12	(32) 8
(33) 8	(34) 0	(35) 12	(36) 3	(37) 19	(38) 9	(39) 17	(40) 4
(41) 9	(42) 3	(43) 0	(44) 0	(45) 11	(46) 4	(47) 11	(48) 0
(49) 4	(50) 1	(51) 4	(52) 0	(53) 20	(54) 10	(55) 13	(56) 0
(57) 19	(58) 20	(59) 15	(60) 20	(61) 2	(62) 6	(63) 19	(64) 19
(65) 18	(66) 5	(67) 0	(68) 19	(69) 19	(70) 19	(71) 20	(72) 18
(73) 17	(74) 4	(75) 16	(76) 12	(77) 13	(78) 8	(79) 15	(80) 18
(81) 10	(82) 14	(83) 2	(84) 4	(85) 17	(86) 8	(87) 0	(88) 1
(89) 0	(90) 15	(91) 8	(92) 15	(93) 11	(94) 1	(95) 12	(96) 16
(97) 0	(98) 12	(99) 0	(100) 18				