

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $11 + 4 =$ | (2) $2 - 1 =$ | (3) $1 - 1 =$ | (4) $15 + 4 =$ |
| (5) $11 - 8 =$ | (6) $17 + 2 =$ | (7) $16 + 1 =$ | (8) $17 + 3 =$ |
| (9) $8 + 11 =$ | (10) $1 + 11 =$ | (11) $14 + 1 =$ | (12) $11 + 9 =$ |
| (13) $13 + 3 =$ | (14) $16 + 2 =$ | (15) $19 - 16 =$ | (16) $11 + 4 =$ |
| (17) $17 - 8 =$ | (18) $18 + 1 =$ | (19) $9 - 7 =$ | (20) $10 + 8 =$ |
| (21) $18 + 1 =$ | (22) $9 + 6 =$ | (23) $7 + 3 =$ | (24) $17 - 14 =$ |
| (25) $2 + 6 =$ | (26) $14 - 2 =$ | (27) $1 - 1 =$ | (28) $5 - 2 =$ |
| (29) $2 - 1 =$ | (30) $16 + 1 =$ | (31) $8 - 7 =$ | (32) $7 + 1 =$ |
| (33) $13 + 1 =$ | (34) $11 - 7 =$ | (35) $16 - 15 =$ | (36) $8 - 8 =$ |
| (37) $6 + 9 =$ | (38) $1 - 1 =$ | (39) $13 - 6 =$ | (40) $4 - 4 =$ |
| (41) $16 + 4 =$ | (42) $5 - 4 =$ | (43) $8 + 2 =$ | (44) $12 + 7 =$ |
| (45) $17 - 13 =$ | (46) $19 + 1 =$ | (47) $12 + 7 =$ | (48) $6 - 4 =$ |
| (49) $1 + 2 =$ | (50) $11 - 7 =$ | (51) $2 - 2 =$ | (52) $5 - 1 =$ |
| (53) $9 - 6 =$ | (54) $15 - 5 =$ | (55) $4 + 7 =$ | (56) $5 - 4 =$ |
| (57) $13 - 11 =$ | (58) $6 - 4 =$ | (59) $2 - 1 =$ | (60) $6 - 5 =$ |
| (61) $6 - 1 =$ | (62) $6 - 5 =$ | (63) $16 - 4 =$ | (64) $9 + 6 =$ |
| (65) $8 - 7 =$ | (66) $15 - 3 =$ | (67) $19 + 1 =$ | (68) $4 + 16 =$ |
| (69) $4 + 15 =$ | (70) $6 - 4 =$ | (71) $6 + 13 =$ | (72) $2 - 2 =$ |
| (73) $16 + 3 =$ | (74) $13 + 2 =$ | (75) $8 - 4 =$ | (76) $19 + 1 =$ |
| (77) $4 + 2 =$ | (78) $17 - 13 =$ | (79) $18 - 13 =$ | (80) $7 + 1 =$ |
| (81) $5 - 3 =$ | (82) $8 - 1 =$ | (83) $3 - 2 =$ | (84) $14 - 8 =$ |
| (85) $17 - 17 =$ | (86) $16 + 1 =$ | (87) $16 + 3 =$ | (88) $7 - 6 =$ |
| (89) $15 - 11 =$ | (90) $7 + 13 =$ | (91) $7 + 12 =$ | (92) $8 - 4 =$ |
| (93) $5 + 5 =$ | (94) $13 + 7 =$ | (95) $15 + 2 =$ | (96) $2 - 1 =$ |
| (97) $2 - 2 =$ | (98) $15 - 4 =$ | (99) $5 + 10 =$ | (100) $7 - 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $4 + 13 =$ | (2) $19 + 1 =$ | (3) $6 + 7 =$ | (4) $15 - 8 =$ |
| (5) $1 - 1 =$ | (6) $1 + 6 =$ | (7) $7 - 1 =$ | (8) $4 - 1 =$ |
| (9) $8 + 9 =$ | (10) $4 + 7 =$ | (11) $8 - 3 =$ | (12) $13 - 7 =$ |
| (13) $19 + 1 =$ | (14) $10 + 6 =$ | (15) $10 + 3 =$ | (16) $1 + 3 =$ |
| (17) $15 - 8 =$ | (18) $2 - 2 =$ | (19) $16 + 1 =$ | (20) $10 - 6 =$ |
| (21) $3 + 9 =$ | (22) $18 - 12 =$ | (23) $10 + 6 =$ | (24) $10 + 1 =$ |
| (25) $11 - 10 =$ | (26) $6 + 1 =$ | (27) $19 + 1 =$ | (28) $13 + 3 =$ |
| (29) $6 + 9 =$ | (30) $8 - 2 =$ | (31) $18 + 2 =$ | (32) $4 - 4 =$ |
| (33) $13 + 4 =$ | (34) $11 - 9 =$ | (35) $8 + 11 =$ | (36) $18 + 1 =$ |
| (37) $6 - 2 =$ | (38) $16 - 1 =$ | (39) $3 + 7 =$ | (40) $13 + 5 =$ |
| (41) $13 + 4 =$ | (42) $17 + 3 =$ | (43) $18 - 17 =$ | (44) $15 + 1 =$ |
| (45) $5 + 1 =$ | (46) $5 + 9 =$ | (47) $3 + 8 =$ | (48) $17 - 14 =$ |
| (49) $7 - 5 =$ | (50) $8 - 7 =$ | (51) $17 + 2 =$ | (52) $13 + 7 =$ |
| (53) $6 - 4 =$ | (54) $18 - 9 =$ | (55) $6 - 4 =$ | (56) $18 + 1 =$ |
| (57) $5 + 13 =$ | (58) $16 + 2 =$ | (59) $8 - 1 =$ | (60) $9 - 1 =$ |
| (61) $17 + 3 =$ | (62) $7 + 11 =$ | (63) $9 + 2 =$ | (64) $7 + 3 =$ |
| (65) $19 - 15 =$ | (66) $12 - 11 =$ | (67) $4 + 8 =$ | (68) $7 - 3 =$ |
| (69) $10 - 8 =$ | (70) $19 + 1 =$ | (71) $10 - 2 =$ | (72) $7 - 7 =$ |
| (73) $2 + 18 =$ | (74) $11 + 4 =$ | (75) $18 + 1 =$ | (76) $19 - 5 =$ |
| (77) $6 - 1 =$ | (78) $4 + 13 =$ | (79) $4 + 6 =$ | (80) $3 - 3 =$ |
| (81) $7 + 5 =$ | (82) $13 - 6 =$ | (83) $2 - 1 =$ | (84) $9 - 2 =$ |
| (85) $2 + 5 =$ | (86) $7 - 7 =$ | (87) $8 - 1 =$ | (88) $18 + 1 =$ |
| (89) $5 + 3 =$ | (90) $7 - 3 =$ | (91) $2 - 2 =$ | (92) $5 - 2 =$ |
| (93) $18 - 8 =$ | (94) $8 + 4 =$ | (95) $16 - 12 =$ | (96) $3 - 2 =$ |
| (97) $4 - 3 =$ | (98) $16 - 2 =$ | (99) $8 + 11 =$ | (100) $4 - 1 =$ |



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- | | | | |
|----------------|----------------|----------------|-----------------|
| (1) 18 + 2 = | (2) 9 + 9 = | (3) 9 - 6 = | (4) 1 + 11 = |
| (5) 10 - 10 = | (6) 8 + 2 = | (7) 8 - 3 = | (8) 9 + 1 = |
| (9) 19 + 1 = | (10) 14 + 3 = | (11) 4 + 11 = | (12) 17 - 16 = |
| (13) 9 - 7 = | (14) 17 + 2 = | (15) 11 + 6 = | (16) 7 + 8 = |
| (17) 15 + 1 = | (18) 5 + 9 = | (19) 7 - 1 = | (20) 10 + 3 = |
| (21) 2 - 2 = | (22) 17 + 2 = | (23) 19 + 1 = | (24) 3 + 7 = |
| (25) 10 + 5 = | (26) 6 + 13 = | (27) 10 + 5 = | (28) 9 - 1 = |
| (29) 11 + 9 = | (30) 1 - 1 = | (31) 2 + 9 = | (32) 8 - 2 = |
| (33) 15 - 6 = | (34) 8 - 2 = | (35) 7 - 7 = | (36) 7 + 5 = |
| (37) 16 + 3 = | (38) 18 + 2 = | (39) 18 - 2 = | (40) 12 - 11 = |
| (41) 18 + 2 = | (42) 15 + 1 = | (43) 17 - 17 = | (44) 14 - 8 = |
| (45) 14 + 3 = | (46) 10 - 5 = | (47) 5 - 1 = | (48) 1 + 10 = |
| (49) 18 - 4 = | (50) 9 + 5 = | (51) 18 + 2 = | (52) 9 - 3 = |
| (53) 12 - 2 = | (54) 12 + 7 = | (55) 2 - 2 = | (56) 16 - 12 = |
| (57) 15 - 14 = | (58) 12 - 6 = | (59) 1 - 1 = | (60) 5 - 1 = |
| (61) 15 + 3 = | (62) 12 - 4 = | (63) 11 + 8 = | (64) 9 + 9 = |
| (65) 3 - 2 = | (66) 12 + 6 = | (67) 13 - 7 = | (68) 3 - 1 = |
| (69) 16 - 1 = | (70) 18 + 2 = | (71) 11 + 1 = | (72) 13 + 1 = |
| (73) 10 + 2 = | (74) 5 - 5 = | (75) 13 + 7 = | (76) 1 + 1 = |
| (77) 10 + 4 = | (78) 10 + 2 = | (79) 6 + 8 = | (80) 14 - 9 = |
| (81) 7 - 2 = | (82) 4 + 6 = | (83) 14 + 4 = | (84) 19 - 1 = |
| (85) 16 + 4 = | (86) 16 - 11 = | (87) 15 + 4 = | (88) 13 - 10 = |
| (89) 12 + 7 = | (90) 11 + 1 = | (91) 12 + 8 = | (92) 7 + 9 = |
| (93) 8 + 7 = | (94) 15 - 11 = | (95) 11 + 5 = | (96) 9 - 4 = |
| (97) 11 + 7 = | (98) 13 - 10 = | (99) 13 - 13 = | (100) 19 - 17 = |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $16 - 10 =$ | (3) $1 + 10 =$ | (4) $13 - 9 =$ |
| (5) $13 - 8 =$ | (6) $9 - 1 =$ | (7) $15 - 5 =$ | (8) $15 - 9 =$ |
| (9) $16 + 3 =$ | (10) $9 + 1 =$ | (11) $17 + 1 =$ | (12) $10 + 6 =$ |
| (13) $18 + 2 =$ | (14) $2 + 18 =$ | (15) $11 + 6 =$ | (16) $3 + 17 =$ |
| (17) $11 + 2 =$ | (18) $8 - 3 =$ | (19) $15 + 4 =$ | (20) $13 - 10 =$ |
| (21) $13 + 6 =$ | (22) $18 + 1 =$ | (23) $14 + 1 =$ | (24) $3 - 2 =$ |
| (25) $8 + 12 =$ | (26) $14 + 2 =$ | (27) $10 - 2 =$ | (28) $16 + 2 =$ |
| (29) $15 + 1 =$ | (30) $14 + 6 =$ | (31) $3 + 1 =$ | (32) $8 - 8 =$ |
| (33) $1 - 1 =$ | (34) $15 - 13 =$ | (35) $11 + 4 =$ | (36) $16 + 1 =$ |
| (37) $14 + 1 =$ | (38) $10 - 4 =$ | (39) $11 - 10 =$ | (40) $12 + 2 =$ |
| (41) $11 + 1 =$ | (42) $11 + 6 =$ | (43) $13 - 12 =$ | (44) $8 - 1 =$ |
| (45) $11 - 11 =$ | (46) $2 + 17 =$ | (47) $16 - 5 =$ | (48) $2 - 1 =$ |
| (49) $16 - 8 =$ | (50) $5 - 4 =$ | (51) $13 + 7 =$ | (52) $3 - 2 =$ |
| (53) $10 + 8 =$ | (54) $4 - 1 =$ | (55) $16 - 14 =$ | (56) $11 + 5 =$ |
| (57) $2 - 2 =$ | (58) $5 + 14 =$ | (59) $15 - 2 =$ | (60) $9 + 8 =$ |
| (61) $2 + 2 =$ | (62) $17 - 10 =$ | (63) $14 + 2 =$ | (64) $4 + 10 =$ |
| (65) $14 - 2 =$ | (66) $9 - 4 =$ | (67) $19 + 1 =$ | (68) $17 + 2 =$ |
| (69) $11 - 2 =$ | (70) $5 - 4 =$ | (71) $16 - 1 =$ | (72) $9 + 10 =$ |
| (73) $14 - 13 =$ | (74) $16 + 3 =$ | (75) $5 - 3 =$ | (76) $19 + 1 =$ |
| (77) $5 - 2 =$ | (78) $9 - 9 =$ | (79) $15 + 5 =$ | (80) $2 + 12 =$ |
| (81) $19 - 11 =$ | (82) $5 + 3 =$ | (83) $6 + 4 =$ | (84) $2 - 1 =$ |
| (85) $1 + 2 =$ | (86) $11 - 6 =$ | (87) $17 + 1 =$ | (88) $17 - 4 =$ |
| (89) $6 - 2 =$ | (90) $11 - 9 =$ | (91) $1 + 8 =$ | (92) $12 - 1 =$ |
| (93) $15 - 15 =$ | (94) $12 - 10 =$ | (95) $4 - 3 =$ | (96) $6 - 5 =$ |
| (97) $11 - 10 =$ | (98) $11 - 1 =$ | (99) $9 - 4 =$ | (100) $14 - 5 =$ |

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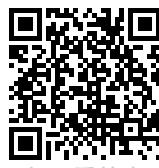
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- | | | | |
|-----------------|------------------|------------------|-------------------|
| (1) $17 + 2 =$ | (2) $12 + 4 =$ | (3) $18 + 1 =$ | (4) $2 + 3 =$ |
| (5) $5 + 3 =$ | (6) $10 - 5 =$ | (7) $19 + 1 =$ | (8) $1 + 17 =$ |
| (9) $1 + 5 =$ | (10) $9 + 2 =$ | (11) $5 - 5 =$ | (12) $10 + 8 =$ |
| (13) $4 - 4 =$ | (14) $11 + 5 =$ | (15) $17 - 16 =$ | (16) $19 + 1 =$ |
| (17) $13 + 6 =$ | (18) $1 - 1 =$ | (19) $2 - 2 =$ | (20) $12 + 1 =$ |
| (21) $10 + 2 =$ | (22) $14 + 6 =$ | (23) $3 + 4 =$ | (24) $14 - 6 =$ |
| (25) $7 + 8 =$ | (26) $12 - 8 =$ | (27) $4 + 11 =$ | (28) $4 + 2 =$ |
| (29) $14 - 7 =$ | (30) $12 + 3 =$ | (31) $15 - 4 =$ | (32) $19 - 16 =$ |
| (33) $1 - 1 =$ | (34) $2 - 1 =$ | (35) $4 + 5 =$ | (36) $8 + 2 =$ |
| (37) $4 + 15 =$ | (38) $11 + 6 =$ | (39) $19 + 1 =$ | (40) $16 + 2 =$ |
| (41) $10 + 3 =$ | (42) $15 - 1 =$ | (43) $11 + 6 =$ | (44) $17 + 3 =$ |
| (45) $11 + 6 =$ | (46) $14 - 7 =$ | (47) $5 + 15 =$ | (48) $5 + 11 =$ |
| (49) $19 + 1 =$ | (50) $7 - 3 =$ | (51) $2 - 2 =$ | (52) $16 + 4 =$ |
| (53) $11 + 1 =$ | (54) $13 - 7 =$ | (55) $7 + 11 =$ | (56) $3 - 3 =$ |
| (57) $2 - 1 =$ | (58) $12 - 3 =$ | (59) $17 - 5 =$ | (60) $14 + 4 =$ |
| (61) $13 + 4 =$ | (62) $10 + 1 =$ | (63) $17 - 17 =$ | (64) $9 - 1 =$ |
| (65) $19 - 9 =$ | (66) $16 - 6 =$ | (67) $2 - 2 =$ | (68) $2 - 1 =$ |
| (69) $7 - 6 =$ | (70) $13 + 7 =$ | (71) $17 + 2 =$ | (72) $16 + 2 =$ |
| (73) $18 + 1 =$ | (74) $3 - 3 =$ | (75) $4 - 3 =$ | (76) $18 + 1 =$ |
| (77) $8 + 4 =$ | (78) $7 + 11 =$ | (79) $12 - 1 =$ | (80) $15 - 9 =$ |
| (81) $14 + 1 =$ | (82) $5 - 4 =$ | (83) $18 + 1 =$ | (84) $11 + 4 =$ |
| (85) $6 - 6 =$ | (86) $19 + 1 =$ | (87) $14 + 6 =$ | (88) $11 + 8 =$ |
| (89) $9 + 2 =$ | (90) $19 + 1 =$ | (91) $15 - 15 =$ | (92) $3 + 16 =$ |
| (93) $13 - 7 =$ | (94) $10 + 10 =$ | (95) $11 + 2 =$ | (96) $15 + 2 =$ |
| (97) $4 + 3 =$ | (98) $9 + 8 =$ | (99) $12 + 5 =$ | (100) $14 - 11 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $3 - 1 =$ | (2) $17 + 1 =$ | (3) $14 - 1 =$ | (4) $5 - 5 =$ |
| (5) $5 - 4 =$ | (6) $7 - 5 =$ | (7) $2 - 1 =$ | (8) $1 - 1 =$ |
| (9) $13 + 3 =$ | (10) $10 + 1 =$ | (11) $14 - 11 =$ | (12) $16 + 1 =$ |
| (13) $15 + 4 =$ | (14) $8 - 6 =$ | (15) $11 - 1 =$ | (16) $7 - 1 =$ |
| (17) $9 - 3 =$ | (18) $7 - 7 =$ | (19) $17 + 3 =$ | (20) $10 - 9 =$ |
| (21) $2 - 1 =$ | (22) $4 - 3 =$ | (23) $3 + 10 =$ | (24) $10 - 6 =$ |
| (25) $14 - 9 =$ | (26) $3 + 2 =$ | (27) $7 + 2 =$ | (28) $3 - 3 =$ |
| (29) $8 - 5 =$ | (30) $7 - 5 =$ | (31) $6 - 6 =$ | (32) $7 - 7 =$ |
| (33) $7 + 13 =$ | (34) $18 - 10 =$ | (35) $9 - 5 =$ | (36) $18 + 1 =$ |
| (37) $1 - 1 =$ | (38) $9 + 6 =$ | (39) $15 - 10 =$ | (40) $16 - 2 =$ |
| (41) $9 - 1 =$ | (42) $17 + 2 =$ | (43) $2 - 1 =$ | (44) $1 - 1 =$ |
| (45) $4 - 3 =$ | (46) $9 - 1 =$ | (47) $5 - 3 =$ | (48) $13 + 7 =$ |
| (49) $19 + 1 =$ | (50) $17 + 2 =$ | (51) $3 + 14 =$ | (52) $13 + 4 =$ |
| (53) $9 + 9 =$ | (54) $1 - 1 =$ | (55) $13 - 8 =$ | (56) $4 + 6 =$ |
| (57) $16 + 4 =$ | (58) $17 - 10 =$ | (59) $9 - 8 =$ | (60) $18 - 10 =$ |
| (61) $3 - 2 =$ | (62) $18 + 2 =$ | (63) $10 - 4 =$ | (64) $2 + 2 =$ |
| (65) $3 - 2 =$ | (66) $18 - 3 =$ | (67) $18 + 1 =$ | (68) $13 - 3 =$ |
| (69) $15 - 9 =$ | (70) $18 - 10 =$ | (71) $5 - 4 =$ | (72) $13 + 5 =$ |
| (73) $14 - 13 =$ | (74) $14 + 1 =$ | (75) $14 + 5 =$ | (76) $16 - 6 =$ |
| (77) $18 + 1 =$ | (78) $19 - 10 =$ | (79) $12 + 7 =$ | (80) $16 + 3 =$ |
| (81) $16 + 1 =$ | (82) $16 - 8 =$ | (83) $5 - 2 =$ | (84) $13 - 6 =$ |
| (85) $16 - 12 =$ | (86) $7 + 13 =$ | (87) $6 + 13 =$ | (88) $5 + 7 =$ |
| (89) $13 - 2 =$ | (90) $10 - 1 =$ | (91) $11 - 4 =$ | (92) $5 + 11 =$ |
| (93) $10 + 1 =$ | (94) $12 - 9 =$ | (95) $17 + 3 =$ | (96) $6 - 6 =$ |
| (97) $15 + 4 =$ | (98) $1 - 1 =$ | (99) $11 + 2 =$ | (100) $18 + 2 =$ |

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|----------------|----------------|----------------|----------------|
| (1) 11 + 1 = | (2) 4 + 11 = | (3) 15 + 1 = | (4) 19 - 12 = |
| (5) 7 + 12 = | (6) 8 + 11 = | (7) 11 + 2 = | (8) 6 + 3 = |
| (9) 15 + 5 = | (10) 19 + 1 = | (11) 15 - 5 = | (12) 18 + 2 = |
| (13) 1 - 1 = | (14) 13 + 6 = | (15) 5 + 1 = | (16) 18 + 2 = |
| (17) 2 - 1 = | (18) 15 + 1 = | (19) 8 - 2 = | (20) 14 - 1 = |
| (21) 19 + 1 = | (22) 18 - 8 = | (23) 16 - 2 = | (24) 19 + 1 = |
| (25) 1 + 9 = | (26) 15 + 5 = | (27) 19 + 1 = | (28) 9 + 7 = |
| (29) 12 - 2 = | (30) 14 + 1 = | (31) 4 + 14 = | (32) 8 + 1 = |
| (33) 1 + 18 = | (34) 12 + 3 = | (35) 6 - 2 = | (36) 10 + 9 = |
| (37) 18 + 2 = | (38) 12 - 12 = | (39) 10 - 6 = | (40) 3 - 3 = |
| (41) 17 - 7 = | (42) 16 - 3 = | (43) 13 - 7 = | (44) 14 + 2 = |
| (45) 14 + 5 = | (46) 6 + 5 = | (47) 6 + 1 = | (48) 11 - 7 = |
| (49) 8 + 9 = | (50) 1 - 1 = | (51) 13 + 6 = | (52) 4 + 7 = |
| (53) 8 - 4 = | (54) 16 - 5 = | (55) 11 - 9 = | (56) 12 + 6 = |
| (57) 19 - 12 = | (58) 18 - 3 = | (59) 8 - 1 = | (60) 19 - 4 = |
| (61) 5 - 2 = | (62) 15 + 4 = | (63) 13 + 7 = | (64) 16 + 3 = |
| (65) 14 + 3 = | (66) 14 - 11 = | (67) 5 + 10 = | (68) 18 - 17 = |
| (69) 16 + 3 = | (70) 17 + 3 = | (71) 19 - 16 = | (72) 7 + 11 = |
| (73) 11 + 5 = | (74) 12 + 8 = | (75) 15 + 5 = | (76) 19 - 15 = |
| (77) 6 + 2 = | (78) 2 + 1 = | (79) 15 - 9 = | (80) 6 - 4 = |
| (81) 2 + 14 = | (82) 16 + 4 = | (83) 10 + 10 = | (84) 7 - 1 = |
| (85) 5 + 5 = | (86) 5 - 2 = | (87) 10 - 6 = | (88) 6 + 3 = |
| (89) 1 + 17 = | (90) 18 - 13 = | (91) 1 + 5 = | (92) 6 + 1 = |
| (93) 17 - 14 = | (94) 14 + 1 = | (95) 15 + 3 = | (96) 18 + 1 = |
| (97) 1 + 4 = | (98) 3 - 1 = | (99) 11 - 10 = | (100) 8 + 5 = |

二十以内加减法计算练习题答案

第1页答案

(1) 15	(2) 1	(3) 0	(4) 19	(5) 3	(6) 19	(7) 17	(8) 20
(9) 19	(10) 12	(11) 15	(12) 20	(13) 16	(14) 18	(15) 3	(16) 15
(17) 9	(18) 19	(19) 2	(20) 18	(21) 19	(22) 15	(23) 10	(24) 3
(25) 8	(26) 12	(27) 0	(28) 3	(29) 1	(30) 17	(31) 1	(32) 8
(33) 14	(34) 4	(35) 1	(36) 0	(37) 15	(38) 0	(39) 7	(40) 0
(41) 20	(42) 1	(43) 10	(44) 19	(45) 4	(46) 20	(47) 19	(48) 2
(49) 3	(50) 4	(51) 0	(52) 4	(53) 3	(54) 10	(55) 11	(56) 1
(57) 2	(58) 2	(59) 1	(60) 1	(61) 5	(62) 1	(63) 12	(64) 15
(65) 1	(66) 12	(67) 20	(68) 20	(69) 19	(70) 2	(71) 19	(72) 0
(73) 19	(74) 15	(75) 4	(76) 20	(77) 6	(78) 4	(79) 5	(80) 8
(81) 2	(82) 7	(83) 1	(84) 6	(85) 0	(86) 17	(87) 19	(88) 1
(89) 4	(90) 20	(91) 19	(92) 4	(93) 10	(94) 20	(95) 17	(96) 1
(97) 0	(98) 11	(99) 15	(100) 4				

第2页答案

(1) 17	(2) 20	(3) 13	(4) 7	(5) 0	(6) 7	(7) 6	(8) 3
(9) 17	(10) 11	(11) 5	(12) 6	(13) 20	(14) 16	(15) 13	(16) 4
(17) 7	(18) 0	(19) 17	(20) 4	(21) 12	(22) 6	(23) 16	(24) 11
(25) 1	(26) 7	(27) 20	(28) 16	(29) 15	(30) 6	(31) 20	(32) 0
(33) 17	(34) 2	(35) 19	(36) 19	(37) 4	(38) 15	(39) 10	(40) 18
(41) 17	(42) 20	(43) 1	(44) 16	(45) 6	(46) 14	(47) 11	(48) 3
(49) 2	(50) 1	(51) 19	(52) 20	(53) 2	(54) 9	(55) 2	(56) 19
(57) 18	(58) 18	(59) 7	(60) 8	(61) 20	(62) 18	(63) 11	(64) 10
(65) 4	(66) 1	(67) 12	(68) 4	(69) 2	(70) 20	(71) 8	(72) 0
(73) 20	(74) 15	(75) 19	(76) 14	(77) 5	(78) 17	(79) 10	(80) 0
(81) 12	(82) 7	(83) 1	(84) 7	(85) 7	(86) 0	(87) 7	(88) 19
(89) 8	(90) 4	(91) 0	(92) 3	(93) 10	(94) 12	(95) 4	(96) 1
(97) 1	(98) 14	(99) 19	(100) 3				

二十以内加减法计算练习题答案

第3页答案

(1) 20	(2) 18	(3) 3	(4) 12	(5) 0	(6) 10	(7) 5	(8) 10
(9) 20	(10) 17	(11) 15	(12) 1	(13) 2	(14) 19	(15) 17	(16) 15
(17) 16	(18) 14	(19) 6	(20) 13	(21) 0	(22) 19	(23) 20	(24) 10
(25) 15	(26) 19	(27) 15	(28) 8	(29) 20	(30) 0	(31) 11	(32) 6
(33) 9	(34) 6	(35) 0	(36) 12	(37) 19	(38) 20	(39) 16	(40) 1
(41) 20	(42) 16	(43) 0	(44) 6	(45) 17	(46) 5	(47) 4	(48) 11
(49) 14	(50) 14	(51) 20	(52) 6	(53) 10	(54) 19	(55) 0	(56) 4
(57) 1	(58) 6	(59) 0	(60) 4	(61) 18	(62) 8	(63) 19	(64) 18
(65) 1	(66) 18	(67) 6	(68) 2	(69) 15	(70) 20	(71) 12	(72) 14
(73) 12	(74) 0	(75) 20	(76) 2	(77) 14	(78) 12	(79) 14	(80) 5
(81) 5	(82) 10	(83) 18	(84) 18	(85) 20	(86) 5	(87) 19	(88) 3
(89) 19	(90) 12	(91) 20	(92) 16	(93) 15	(94) 4	(95) 16	(96) 5
(97) 18	(98) 3	(99) 0	(100) 2				

第4页答案

(1) 0	(2) 6	(3) 11	(4) 4	(5) 5	(6) 8	(7) 10	(8) 6
(9) 19	(10) 10	(11) 18	(12) 16	(13) 20	(14) 20	(15) 17	(16) 20
(17) 13	(18) 5	(19) 19	(20) 3	(21) 19	(22) 19	(23) 15	(24) 1
(25) 20	(26) 16	(27) 8	(28) 18	(29) 16	(30) 20	(31) 4	(32) 0
(33) 0	(34) 2	(35) 15	(36) 17	(37) 15	(38) 6	(39) 1	(40) 14
(41) 12	(42) 17	(43) 1	(44) 7	(45) 0	(46) 19	(47) 11	(48) 1
(49) 8	(50) 1	(51) 20	(52) 1	(53) 18	(54) 3	(55) 2	(56) 16
(57) 0	(58) 19	(59) 13	(60) 17	(61) 4	(62) 7	(63) 16	(64) 14
(65) 12	(66) 5	(67) 20	(68) 19	(69) 9	(70) 1	(71) 15	(72) 19
(73) 1	(74) 19	(75) 2	(76) 20	(77) 3	(78) 0	(79) 20	(80) 14
(81) 8	(82) 8	(83) 10	(84) 1	(85) 3	(86) 5	(87) 18	(88) 13
(89) 4	(90) 2	(91) 9	(92) 11	(93) 0	(94) 2	(95) 1	(96) 1
(97) 1	(98) 10	(99) 5	(100) 9				

二十以内加减法计算练习题答案

第5页答案

(1) 19	(2) 16	(3) 19	(4) 5	(5) 8	(6) 5	(7) 20	(8) 18
(9) 6	(10) 11	(11) 0	(12) 18	(13) 0	(14) 16	(15) 1	(16) 20
(17) 19	(18) 0	(19) 0	(20) 13	(21) 12	(22) 20	(23) 7	(24) 8
(25) 15	(26) 4	(27) 15	(28) 6	(29) 7	(30) 15	(31) 11	(32) 3
(33) 0	(34) 1	(35) 9	(36) 10	(37) 19	(38) 17	(39) 20	(40) 18
(41) 13	(42) 14	(43) 17	(44) 20	(45) 17	(46) 7	(47) 20	(48) 16
(49) 20	(50) 4	(51) 0	(52) 20	(53) 12	(54) 6	(55) 18	(56) 0
(57) 1	(58) 9	(59) 12	(60) 18	(61) 17	(62) 11	(63) 0	(64) 8
(65) 10	(66) 10	(67) 0	(68) 1	(69) 1	(70) 20	(71) 19	(72) 18
(73) 19	(74) 0	(75) 1	(76) 19	(77) 12	(78) 18	(79) 11	(80) 6
(81) 15	(82) 1	(83) 19	(84) 15	(85) 0	(86) 20	(87) 20	(88) 19
(89) 11	(90) 20	(91) 0	(92) 19	(93) 6	(94) 20	(95) 13	(96) 17
(97) 7	(98) 17	(99) 17	(100) 3				

第6页答案

(1) 2	(2) 18	(3) 13	(4) 0	(5) 1	(6) 2	(7) 1	(8) 0
(9) 16	(10) 11	(11) 3	(12) 17	(13) 19	(14) 2	(15) 10	(16) 6
(17) 6	(18) 0	(19) 20	(20) 1	(21) 1	(22) 1	(23) 13	(24) 4
(25) 5	(26) 5	(27) 9	(28) 0	(29) 3	(30) 2	(31) 0	(32) 0
(33) 20	(34) 8	(35) 4	(36) 19	(37) 0	(38) 15	(39) 5	(40) 14
(41) 8	(42) 19	(43) 1	(44) 0	(45) 1	(46) 8	(47) 2	(48) 20
(49) 20	(50) 19	(51) 17	(52) 17	(53) 18	(54) 0	(55) 5	(56) 10
(57) 20	(58) 7	(59) 1	(60) 8	(61) 1	(62) 20	(63) 6	(64) 4
(65) 1	(66) 15	(67) 19	(68) 10	(69) 6	(70) 8	(71) 1	(72) 18
(73) 1	(74) 15	(75) 19	(76) 10	(77) 19	(78) 9	(79) 19	(80) 19
(81) 17	(82) 8	(83) 3	(84) 7	(85) 4	(86) 20	(87) 19	(88) 12
(89) 11	(90) 9	(91) 7	(92) 16	(93) 11	(94) 3	(95) 20	(96) 0
(97) 19	(98) 0	(99) 13	(100) 20				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 15 | (3) 16 | (4) 7 | (5) 19 | (6) 19 | (7) 13 | (8) 9 |
| (9) 20 | (10) 20 | (11) 10 | (12) 20 | (13) 0 | (14) 19 | (15) 6 | (16) 20 |
| (17) 1 | (18) 16 | (19) 6 | (20) 13 | (21) 20 | (22) 10 | (23) 14 | (24) 20 |
| (25) 10 | (26) 20 | (27) 20 | (28) 16 | (29) 10 | (30) 15 | (31) 18 | (32) 9 |
| (33) 19 | (34) 15 | (35) 4 | (36) 19 | (37) 20 | (38) 0 | (39) 4 | (40) 0 |
| (41) 10 | (42) 13 | (43) 6 | (44) 16 | (45) 19 | (46) 11 | (47) 7 | (48) 4 |
| (49) 17 | (50) 0 | (51) 19 | (52) 11 | (53) 4 | (54) 11 | (55) 2 | (56) 18 |
| (57) 7 | (58) 15 | (59) 7 | (60) 15 | (61) 3 | (62) 19 | (63) 20 | (64) 19 |
| (65) 17 | (66) 3 | (67) 15 | (68) 1 | (69) 19 | (70) 20 | (71) 3 | (72) 18 |
| (73) 16 | (74) 20 | (75) 20 | (76) 4 | (77) 8 | (78) 3 | (79) 6 | (80) 2 |
| (81) 16 | (82) 20 | (83) 20 | (84) 6 | (85) 10 | (86) 3 | (87) 4 | (88) 9 |
| (89) 18 | (90) 5 | (91) 6 | (92) 7 | (93) 3 | (94) 15 | (95) 18 | (96) 19 |
| (97) 5 | (98) 2 | (99) 1 | (100) 13 | | | | |