

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $5 + 11 =$ | (2) $14 - 7 =$ | (3) $15 + 1 =$ | (4) $15 + 3 =$ |
| (5) $5 - 1 =$ | (6) $1 + 12 =$ | (7) $7 - 3 =$ | (8) $6 - 2 =$ |
| (9) $5 - 4 =$ | (10) $15 - 12 =$ | (11) $2 + 7 =$ | (12) $16 - 8 =$ |
| (13) $5 - 3 =$ | (14) $2 + 16 =$ | (15) $15 - 7 =$ | (16) $12 + 6 =$ |
| (17) $11 - 5 =$ | (18) $13 - 4 =$ | (19) $3 - 2 =$ | (20) $1 + 7 =$ |
| (21) $9 - 8 =$ | (22) $12 - 9 =$ | (23) $6 - 1 =$ | (24) $6 + 7 =$ |
| (25) $2 - 1 =$ | (26) $2 + 5 =$ | (27) $13 - 5 =$ | (28) $9 + 5 =$ |
| (29) $3 - 1 =$ | (30) $19 + 1 =$ | (31) $10 + 1 =$ | (32) $5 + 11 =$ |
| (33) $6 + 7 =$ | (34) $4 + 12 =$ | (35) $8 + 2 =$ | (36) $18 - 8 =$ |
| (37) $19 + 1 =$ | (38) $4 + 7 =$ | (39) $10 + 10 =$ | (40) $19 + 1 =$ |
| (41) $4 - 1 =$ | (42) $5 - 1 =$ | (43) $12 + 4 =$ | (44) $2 + 3 =$ |
| (45) $17 - 12 =$ | (46) $17 - 13 =$ | (47) $12 - 1 =$ | (48) $6 + 7 =$ |
| (49) $17 + 2 =$ | (50) $1 - 1 =$ | (51) $13 - 9 =$ | (52) $6 + 8 =$ |
| (53) $1 - 1 =$ | (54) $4 + 8 =$ | (55) $16 + 2 =$ | (56) $5 - 3 =$ |
| (57) $10 - 5 =$ | (58) $10 + 4 =$ | (59) $13 - 3 =$ | (60) $9 + 8 =$ |
| (61) $10 + 7 =$ | (62) $6 - 6 =$ | (63) $1 - 1 =$ | (64) $2 - 2 =$ |
| (65) $19 + 1 =$ | (66) $19 - 13 =$ | (67) $1 + 2 =$ | (68) $6 - 5 =$ |
| (69) $11 - 5 =$ | (70) $16 - 1 =$ | (71) $15 - 3 =$ | (72) $17 - 8 =$ |
| (73) $8 + 9 =$ | (74) $14 - 2 =$ | (75) $8 - 4 =$ | (76) $8 - 5 =$ |
| (77) $15 - 15 =$ | (78) $13 - 6 =$ | (79) $6 - 4 =$ | (80) $16 + 2 =$ |
| (81) $8 + 1 =$ | (82) $11 - 4 =$ | (83) $10 + 9 =$ | (84) $9 - 7 =$ |
| (85) $15 - 6 =$ | (86) $18 + 2 =$ | (87) $18 + 1 =$ | (88) $1 + 12 =$ |
| (89) $11 - 6 =$ | (90) $15 + 1 =$ | (91) $4 + 12 =$ | (92) $11 - 11 =$ |
| (93) $5 - 3 =$ | (94) $18 - 13 =$ | (95) $5 - 2 =$ | (96) $8 - 1 =$ |
| (97) $10 - 4 =$ | (98) $17 + 1 =$ | (99) $1 - 1 =$ | (100) $14 - 6 =$ |

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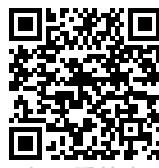
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用时 _____

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- | | | | |
|---------------|----------------|----------------|-----------------|
| (1) 7 + 2 = | (2) 2 + 14 = | (3) 13 + 5 = | (4) 14 + 2 = |
| (5) 4 - 3 = | (6) 16 + 4 = | (7) 12 + 2 = | (8) 13 - 13 = |
| (9) 5 + 7 = | (10) 16 + 3 = | (11) 17 - 14 = | (12) 11 + 7 = |
| (13) 2 + 14 = | (14) 2 - 2 = | (15) 5 + 14 = | (16) 12 + 3 = |
| (17) 15 + 5 = | (18) 12 + 5 = | (19) 15 + 1 = | (20) 12 - 8 = |
| (21) 6 + 8 = | (22) 9 - 2 = | (23) 18 + 1 = | (24) 4 + 14 = |
| (25) 7 - 3 = | (26) 12 - 4 = | (27) 11 - 4 = | (28) 4 - 2 = |
| (29) 16 + 3 = | (30) 19 - 14 = | (31) 16 + 4 = | (32) 14 - 7 = |
| (33) 8 - 6 = | (34) 11 - 6 = | (35) 1 + 13 = | (36) 9 - 8 = |
| (37) 17 + 1 = | (38) 4 - 2 = | (39) 3 + 10 = | (40) 3 - 1 = |
| (41) 17 + 2 = | (42) 17 - 17 = | (43) 3 - 3 = | (44) 3 - 1 = |
| (45) 2 + 14 = | (46) 10 + 6 = | (47) 10 - 2 = | (48) 16 - 15 = |
| (49) 10 + 9 = | (50) 13 - 8 = | (51) 13 - 3 = | (52) 16 + 1 = |
| (53) 3 + 7 = | (54) 3 + 15 = | (55) 9 + 6 = | (56) 5 - 3 = |
| (57) 9 - 3 = | (58) 9 + 8 = | (59) 5 - 4 = | (60) 17 + 2 = |
| (61) 17 + 3 = | (62) 10 - 6 = | (63) 1 - 1 = | (64) 5 + 15 = |
| (65) 6 + 8 = | (66) 16 - 4 = | (67) 2 - 1 = | (68) 17 - 10 = |
| (69) 17 + 2 = | (70) 7 + 10 = | (71) 9 + 10 = | (72) 15 + 4 = |
| (73) 15 + 3 = | (74) 9 + 1 = | (75) 9 - 3 = | (76) 11 - 6 = |
| (77) 16 + 3 = | (78) 6 - 1 = | (79) 12 + 3 = | (80) 9 + 6 = |
| (81) 8 + 8 = | (82) 8 - 7 = | (83) 1 + 8 = | (84) 9 - 7 = |
| (85) 14 + 3 = | (86) 2 + 18 = | (87) 11 + 9 = | (88) 2 + 7 = |
| (89) 11 - 2 = | (90) 15 + 4 = | (91) 1 - 1 = | (92) 10 + 10 = |
| (93) 4 + 4 = | (94) 8 - 8 = | (95) 2 + 16 = | (96) 8 + 7 = |
| (97) 12 - 7 = | (98) 19 - 17 = | (99) 10 - 1 = | (100) 16 - 13 = |

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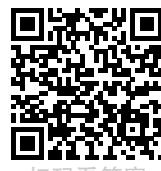
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扫码看答案

- | | | | |
|-----------------|------------------|------------------|------------------|
| (1) $3 + 12 =$ | (2) $19 + 1 =$ | (3) $17 + 3 =$ | (4) $3 + 17 =$ |
| (5) $15 + 4 =$ | (6) $4 - 4 =$ | (7) $16 - 5 =$ | (8) $19 - 8 =$ |
| (9) $13 - 6 =$ | (10) $9 - 7 =$ | (11) $19 - 7 =$ | (12) $5 + 2 =$ |
| (13) $18 - 2 =$ | (14) $9 + 3 =$ | (15) $1 - 1 =$ | (16) $5 - 5 =$ |
| (17) $9 + 11 =$ | (18) $13 + 2 =$ | (19) $3 - 3 =$ | (20) $13 + 1 =$ |
| (21) $6 + 14 =$ | (22) $9 - 7 =$ | (23) $11 + 2 =$ | (24) $11 + 9 =$ |
| (25) $9 - 3 =$ | (26) $11 - 2 =$ | (27) $3 + 5 =$ | (28) $11 + 5 =$ |
| (29) $1 - 1 =$ | (30) $9 - 6 =$ | (31) $10 - 2 =$ | (32) $6 - 6 =$ |
| (33) $3 - 2 =$ | (34) $14 + 5 =$ | (35) $8 - 8 =$ | (36) $18 + 2 =$ |
| (37) $13 - 4 =$ | (38) $9 - 1 =$ | (39) $17 - 5 =$ | (40) $6 - 6 =$ |
| (41) $14 - 8 =$ | (42) $19 + 1 =$ | (43) $14 + 6 =$ | (44) $15 + 3 =$ |
| (45) $6 + 9 =$ | (46) $19 + 1 =$ | (47) $3 + 4 =$ | (48) $18 + 1 =$ |
| (49) $13 + 7 =$ | (50) $5 - 2 =$ | (51) $12 - 12 =$ | (52) $11 - 3 =$ |
| (53) $2 + 7 =$ | (54) $8 - 5 =$ | (55) $8 + 2 =$ | (56) $10 - 6 =$ |
| (57) $16 - 6 =$ | (58) $18 - 4 =$ | (59) $10 + 3 =$ | (60) $4 + 12 =$ |
| (61) $1 - 1 =$ | (62) $12 - 4 =$ | (63) $15 - 11 =$ | (64) $16 + 2 =$ |
| (65) $2 + 2 =$ | (66) $18 + 1 =$ | (67) $14 - 13 =$ | (68) $16 - 9 =$ |
| (69) $3 + 13 =$ | (70) $12 + 5 =$ | (71) $6 - 2 =$ | (72) $17 - 7 =$ |
| (73) $12 - 9 =$ | (74) $1 - 1 =$ | (75) $3 - 1 =$ | (76) $7 + 9 =$ |
| (77) $19 + 1 =$ | (78) $9 - 5 =$ | (79) $13 + 5 =$ | (80) $12 + 5 =$ |
| (81) $8 + 3 =$ | (82) $3 - 1 =$ | (83) $10 + 10 =$ | (84) $7 + 12 =$ |
| (85) $8 + 11 =$ | (86) $17 - 10 =$ | (87) $5 - 5 =$ | (88) $13 - 9 =$ |
| (89) $9 - 9 =$ | (90) $2 - 1 =$ | (91) $8 + 2 =$ | (92) $8 - 5 =$ |
| (93) $13 - 8 =$ | (94) $12 + 8 =$ | (95) $13 + 5 =$ | (96) $4 + 13 =$ |
| (97) $4 + 1 =$ | (98) $4 - 2 =$ | (99) $17 - 6 =$ | (100) $10 - 1 =$ |



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- | | | | |
|------------------|-----------------|-----------------|------------------|
| (1) $1 - 1 =$ | (2) $3 + 8 =$ | (3) $5 + 4 =$ | (4) $12 + 4 =$ |
| (5) $11 - 4 =$ | (6) $3 + 13 =$ | (7) $4 - 3 =$ | (8) $16 + 3 =$ |
| (9) $19 + 1 =$ | (10) $13 + 3 =$ | (11) $5 + 5 =$ | (12) $12 + 2 =$ |
| (13) $18 - 12 =$ | (14) $7 + 13 =$ | (15) $12 + 6 =$ | (16) $5 - 4 =$ |
| (17) $13 + 3 =$ | (18) $4 - 3 =$ | (19) $12 + 7 =$ | (20) $1 + 2 =$ |
| (21) $3 - 1 =$ | (22) $18 + 1 =$ | (23) $4 + 12 =$ | (24) $17 + 3 =$ |
| (25) $7 - 3 =$ | (26) $13 + 7 =$ | (27) $17 + 2 =$ | (28) $2 - 2 =$ |
| (29) $16 + 1 =$ | (30) $7 - 1 =$ | (31) $17 + 3 =$ | (32) $15 + 3 =$ |
| (33) $18 - 12 =$ | (34) $10 + 6 =$ | (35) $18 - 8 =$ | (36) $15 + 4 =$ |
| (37) $17 - 7 =$ | (38) $18 - 7 =$ | (39) $6 - 5 =$ | (40) $16 - 8 =$ |
| (41) $12 + 8 =$ | (42) $14 - 3 =$ | (43) $14 + 5 =$ | (44) $9 - 4 =$ |
| (45) $13 - 12 =$ | (46) $18 + 1 =$ | (47) $4 - 2 =$ | (48) $1 + 7 =$ |
| (49) $6 - 2 =$ | (50) $11 - 6 =$ | (51) $6 - 1 =$ | (52) $13 - 10 =$ |
| (53) $2 + 10 =$ | (54) $15 - 1 =$ | (55) $11 + 8 =$ | (56) $4 - 1 =$ |
| (57) $19 + 1 =$ | (58) $12 + 8 =$ | (59) $5 - 3 =$ | (60) $13 + 6 =$ |
| (61) $17 - 13 =$ | (62) $19 - 1 =$ | (63) $10 - 1 =$ | (64) $19 - 13 =$ |
| (65) $1 + 4 =$ | (66) $8 - 7 =$ | (67) $5 - 2 =$ | (68) $8 - 7 =$ |
| (69) $2 + 15 =$ | (70) $8 - 1 =$ | (71) $17 + 1 =$ | (72) $11 - 1 =$ |
| (73) $10 - 3 =$ | (74) $6 - 1 =$ | (75) $11 - 4 =$ | (76) $16 + 2 =$ |
| (77) $5 + 3 =$ | (78) $6 - 3 =$ | (79) $4 + 13 =$ | (80) $11 - 1 =$ |
| (81) $4 + 12 =$ | (82) $2 + 1 =$ | (83) $15 - 9 =$ | (84) $1 - 1 =$ |
| (85) $4 - 1 =$ | (86) $9 + 2 =$ | (87) $4 + 10 =$ | (88) $2 - 2 =$ |
| (89) $4 + 15 =$ | (90) $11 - 1 =$ | (91) $15 + 1 =$ | (92) $14 - 12 =$ |
| (93) $10 - 6 =$ | (94) $11 - 3 =$ | (95) $3 + 9 =$ | (96) $3 - 2 =$ |
| (97) $19 + 1 =$ | (98) $1 + 8 =$ | (99) $15 - 5 =$ | (100) $9 + 4 =$ |

二十以内加减法计算练习题



姓名 _____

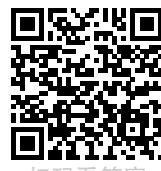
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扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $4 - 1 =$ | (2) $16 + 2 =$ | (3) $6 - 6 =$ | (4) $10 + 10 =$ |
| (5) $12 + 8 =$ | (6) $2 + 11 =$ | (7) $4 - 1 =$ | (8) $1 - 1 =$ |
| (9) $10 + 7 =$ | (10) $8 + 12 =$ | (11) $4 - 3 =$ | (12) $19 - 2 =$ |
| (13) $3 + 17 =$ | (14) $4 - 2 =$ | (15) $17 + 2 =$ | (16) $8 + 1 =$ |
| (17) $9 - 9 =$ | (18) $13 - 5 =$ | (19) $17 - 8 =$ | (20) $9 + 4 =$ |
| (21) $15 + 2 =$ | (22) $15 + 5 =$ | (23) $6 - 3 =$ | (24) $8 - 5 =$ |
| (25) $7 - 3 =$ | (26) $6 - 3 =$ | (27) $19 + 1 =$ | (28) $8 + 11 =$ |
| (29) $8 + 5 =$ | (30) $8 - 6 =$ | (31) $4 - 1 =$ | (32) $18 - 11 =$ |
| (33) $5 - 1 =$ | (34) $7 + 12 =$ | (35) $7 + 6 =$ | (36) $12 + 5 =$ |
| (37) $1 - 1 =$ | (38) $14 + 6 =$ | (39) $12 - 9 =$ | (40) $7 - 3 =$ |
| (41) $18 + 2 =$ | (42) $1 - 1 =$ | (43) $9 - 8 =$ | (44) $3 + 4 =$ |
| (45) $2 + 9 =$ | (46) $3 - 2 =$ | (47) $12 - 3 =$ | (48) $4 - 2 =$ |
| (49) $4 - 4 =$ | (50) $9 + 7 =$ | (51) $17 + 2 =$ | (52) $18 + 1 =$ |
| (53) $7 - 7 =$ | (54) $4 - 2 =$ | (55) $8 + 4 =$ | (56) $17 - 11 =$ |
| (57) $19 - 2 =$ | (58) $2 + 5 =$ | (59) $2 - 2 =$ | (60) $6 - 3 =$ |
| (61) $12 - 5 =$ | (62) $3 + 10 =$ | (63) $15 + 5 =$ | (64) $6 - 2 =$ |
| (65) $1 - 1 =$ | (66) $8 + 9 =$ | (67) $4 + 2 =$ | (68) $7 + 13 =$ |
| (69) $13 - 1 =$ | (70) $11 + 3 =$ | (71) $16 - 1 =$ | (72) $10 + 8 =$ |
| (73) $17 - 17 =$ | (74) $2 + 1 =$ | (75) $17 - 2 =$ | (76) $8 + 9 =$ |
| (77) $16 - 12 =$ | (78) $5 + 5 =$ | (79) $9 - 4 =$ | (80) $15 + 1 =$ |
| (81) $17 - 4 =$ | (82) $13 - 10 =$ | (83) $6 - 3 =$ | (84) $2 - 1 =$ |
| (85) $13 - 2 =$ | (86) $13 - 8 =$ | (87) $16 + 3 =$ | (88) $1 - 1 =$ |
| (89) $7 - 6 =$ | (90) $12 + 5 =$ | (91) $14 - 3 =$ | (92) $15 + 5 =$ |
| (93) $11 - 11 =$ | (94) $15 + 3 =$ | (95) $13 - 12 =$ | (96) $10 - 7 =$ |
| (97) $11 + 3 =$ | (98) $2 - 2 =$ | (99) $3 - 2 =$ | (100) $17 + 1 =$ |



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|----------------|----------------|----------------|----------------|
| (1) 11 + 8 = | (2) 19 - 11 = | (3) 14 - 8 = | (4) 12 - 7 = |
| (5) 5 + 2 = | (6) 12 + 3 = | (7) 15 + 5 = | (8) 18 - 9 = |
| (9) 16 + 4 = | (10) 4 - 2 = | (11) 8 - 5 = | (12) 18 - 5 = |
| (13) 11 + 6 = | (14) 16 + 3 = | (15) 2 - 1 = | (16) 18 + 1 = |
| (17) 7 + 2 = | (18) 3 + 16 = | (19) 9 - 9 = | (20) 19 - 5 = |
| (21) 5 - 1 = | (22) 12 + 2 = | (23) 17 + 1 = | (24) 16 + 2 = |
| (25) 9 + 8 = | (26) 16 + 2 = | (27) 2 - 1 = | (28) 7 - 6 = |
| (29) 2 + 8 = | (30) 17 + 1 = | (31) 5 - 4 = | (32) 12 + 7 = |
| (33) 1 - 1 = | (34) 18 - 12 = | (35) 13 - 13 = | (36) 15 + 2 = |
| (37) 2 - 1 = | (38) 17 + 3 = | (39) 7 - 2 = | (40) 6 - 5 = |
| (41) 14 - 12 = | (42) 10 + 2 = | (43) 19 - 4 = | (44) 2 - 2 = |
| (45) 9 - 3 = | (46) 5 + 8 = | (47) 6 - 4 = | (48) 5 - 1 = |
| (49) 17 - 4 = | (50) 7 - 3 = | (51) 11 + 5 = | (52) 16 - 6 = |
| (53) 2 + 6 = | (54) 12 + 7 = | (55) 12 - 5 = | (56) 5 + 14 = |
| (57) 18 + 1 = | (58) 3 - 2 = | (59) 7 - 1 = | (60) 11 + 1 = |
| (61) 6 + 10 = | (62) 6 + 13 = | (63) 18 + 2 = | (64) 19 - 11 = |
| (65) 10 - 4 = | (66) 7 + 5 = | (67) 14 - 7 = | (68) 8 + 3 = |
| (69) 11 + 3 = | (70) 10 - 10 = | (71) 3 - 1 = | (72) 7 + 6 = |
| (73) 15 - 4 = | (74) 18 + 1 = | (75) 11 + 2 = | (76) 19 + 1 = |
| (77) 13 + 4 = | (78) 14 + 4 = | (79) 12 - 2 = | (80) 16 - 4 = |
| (81) 1 + 15 = | (82) 8 - 4 = | (83) 16 + 2 = | (84) 14 + 3 = |
| (85) 8 - 6 = | (86) 18 + 1 = | (87) 11 + 1 = | (88) 3 + 16 = |
| (89) 3 + 2 = | (90) 15 - 15 = | (91) 1 - 1 = | (92) 2 + 15 = |
| (93) 13 - 1 = | (94) 7 + 11 = | (95) 9 + 6 = | (96) 19 - 2 = |
| (97) 2 + 1 = | (98) 2 + 2 = | (99) 8 - 2 = | (100) 11 + 4 = |

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- | | | | |
|-----------------|------------------|-----------------|------------------|
| (1) $8 - 2 =$ | (2) $2 + 1 =$ | (3) $9 - 8 =$ | (4) $3 - 2 =$ |
| (5) $12 - 5 =$ | (6) $3 - 2 =$ | (7) $19 - 6 =$ | (8) $8 + 12 =$ |
| (9) $9 - 3 =$ | (10) $11 + 5 =$ | (11) $1 + 5 =$ | (12) $11 - 4 =$ |
| (13) $4 + 8 =$ | (14) $12 - 12 =$ | (15) $14 + 6 =$ | (16) $10 - 10 =$ |
| (17) $14 + 2 =$ | (18) $13 + 6 =$ | (19) $1 - 1 =$ | (20) $17 - 16 =$ |
| (21) $8 + 10 =$ | (22) $4 - 3 =$ | (23) $7 - 1 =$ | (24) $8 + 9 =$ |
| (25) $2 + 6 =$ | (26) $4 - 2 =$ | (27) $14 + 1 =$ | (28) $17 - 1 =$ |
| (29) $1 + 16 =$ | (30) $7 + 8 =$ | (31) $9 - 5 =$ | (32) $8 + 3 =$ |
| (33) $4 + 13 =$ | (34) $10 - 6 =$ | (35) $18 - 9 =$ | (36) $6 - 1 =$ |
| (37) $17 - 5 =$ | (38) $12 + 3 =$ | (39) $5 + 4 =$ | (40) $2 + 10 =$ |
| (41) $9 + 6 =$ | (42) $12 + 3 =$ | (43) $1 + 11 =$ | (44) $1 + 13 =$ |
| (45) $13 - 3 =$ | (46) $11 - 7 =$ | (47) $11 - 9 =$ | (48) $7 - 4 =$ |
| (49) $4 + 5 =$ | (50) $6 - 5 =$ | (51) $12 - 6 =$ | (52) $15 - 14 =$ |
| (53) $15 + 3 =$ | (54) $6 - 3 =$ | (55) $9 - 2 =$ | (56) $18 + 2 =$ |
| (57) $1 + 13 =$ | (58) $3 + 17 =$ | (59) $1 + 14 =$ | (60) $14 - 6 =$ |
| (61) $18 - 7 =$ | (62) $14 - 6 =$ | (63) $12 - 9 =$ | (64) $2 - 1 =$ |
| (65) $18 + 1 =$ | (66) $4 + 9 =$ | (67) $9 - 1 =$ | (68) $11 - 10 =$ |
| (69) $14 + 6 =$ | (70) $3 + 10 =$ | (71) $18 + 1 =$ | (72) $8 - 2 =$ |
| (73) $18 + 1 =$ | (74) $1 + 10 =$ | (75) $4 + 16 =$ | (76) $19 - 14 =$ |
| (77) $3 + 17 =$ | (78) $5 - 1 =$ | (79) $12 + 8 =$ | (80) $17 + 2 =$ |
| (81) $14 - 5 =$ | (82) $13 - 5 =$ | (83) $17 - 7 =$ | (84) $11 - 10 =$ |
| (85) $15 + 3 =$ | (86) $16 - 5 =$ | (87) $14 + 5 =$ | (88) $11 - 6 =$ |
| (89) $1 + 9 =$ | (90) $16 - 14 =$ | (91) $5 + 4 =$ | (92) $15 + 2 =$ |
| (93) $19 - 9 =$ | (94) $18 - 13 =$ | (95) $15 + 2 =$ | (96) $8 + 12 =$ |
| (97) $15 - 4 =$ | (98) $19 + 1 =$ | (99) $6 + 13 =$ | (100) $13 + 4 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 16	(2) 7	(3) 16	(4) 18	(5) 4	(6) 13	(7) 4	(8) 4
(9) 1	(10) 3	(11) 9	(12) 8	(13) 2	(14) 18	(15) 8	(16) 18
(17) 6	(18) 9	(19) 1	(20) 8	(21) 1	(22) 3	(23) 5	(24) 13
(25) 1	(26) 7	(27) 8	(28) 14	(29) 2	(30) 20	(31) 11	(32) 16
(33) 13	(34) 16	(35) 10	(36) 10	(37) 20	(38) 11	(39) 20	(40) 20
(41) 3	(42) 4	(43) 16	(44) 5	(45) 5	(46) 4	(47) 11	(48) 13
(49) 19	(50) 0	(51) 4	(52) 14	(53) 0	(54) 12	(55) 18	(56) 2
(57) 5	(58) 14	(59) 10	(60) 17	(61) 17	(62) 0	(63) 0	(64) 0
(65) 20	(66) 6	(67) 3	(68) 1	(69) 6	(70) 15	(71) 12	(72) 9
(73) 17	(74) 12	(75) 4	(76) 3	(77) 0	(78) 7	(79) 2	(80) 18
(81) 9	(82) 7	(83) 19	(84) 2	(85) 9	(86) 20	(87) 19	(88) 13
(89) 5	(90) 16	(91) 16	(92) 0	(93) 2	(94) 5	(95) 3	(96) 7
(97) 6	(98) 18	(99) 0	(100) 8				

第2页答案

(1) 9	(2) 16	(3) 18	(4) 16	(5) 1	(6) 20	(7) 14	(8) 0
(9) 12	(10) 19	(11) 3	(12) 18	(13) 16	(14) 0	(15) 19	(16) 15
(17) 20	(18) 17	(19) 16	(20) 4	(21) 14	(22) 7	(23) 19	(24) 18
(25) 4	(26) 8	(27) 7	(28) 2	(29) 19	(30) 5	(31) 20	(32) 7
(33) 2	(34) 5	(35) 14	(36) 1	(37) 18	(38) 2	(39) 13	(40) 2
(41) 19	(42) 0	(43) 0	(44) 2	(45) 16	(46) 16	(47) 8	(48) 1
(49) 19	(50) 5	(51) 10	(52) 17	(53) 10	(54) 18	(55) 15	(56) 2
(57) 6	(58) 17	(59) 1	(60) 19	(61) 20	(62) 4	(63) 0	(64) 20
(65) 14	(66) 12	(67) 1	(68) 7	(69) 19	(70) 17	(71) 19	(72) 19
(73) 18	(74) 10	(75) 6	(76) 5	(77) 19	(78) 5	(79) 15	(80) 15
(81) 16	(82) 1	(83) 9	(84) 2	(85) 17	(86) 20	(87) 20	(88) 9
(89) 9	(90) 19	(91) 0	(92) 20	(93) 8	(94) 0	(95) 18	(96) 15
(97) 5	(98) 2	(99) 9	(100) 3				

二十以内加减法计算练习题答案

第3页答案

(1) 15	(2) 20	(3) 20	(4) 20	(5) 19	(6) 0	(7) 11	(8) 11
(9) 7	(10) 2	(11) 12	(12) 7	(13) 16	(14) 12	(15) 0	(16) 0
(17) 20	(18) 15	(19) 0	(20) 14	(21) 20	(22) 2	(23) 13	(24) 20
(25) 6	(26) 9	(27) 8	(28) 16	(29) 0	(30) 3	(31) 8	(32) 0
(33) 1	(34) 19	(35) 0	(36) 20	(37) 9	(38) 8	(39) 12	(40) 0
(41) 6	(42) 20	(43) 20	(44) 18	(45) 15	(46) 20	(47) 7	(48) 19
(49) 20	(50) 3	(51) 0	(52) 8	(53) 9	(54) 3	(55) 10	(56) 4
(57) 10	(58) 14	(59) 13	(60) 16	(61) 0	(62) 8	(63) 4	(64) 18
(65) 4	(66) 19	(67) 1	(68) 7	(69) 16	(70) 17	(71) 4	(72) 10
(73) 3	(74) 0	(75) 2	(76) 16	(77) 20	(78) 4	(79) 18	(80) 17
(81) 11	(82) 2	(83) 20	(84) 19	(85) 19	(86) 7	(87) 0	(88) 4
(89) 0	(90) 1	(91) 10	(92) 3	(93) 5	(94) 20	(95) 18	(96) 17
(97) 5	(98) 2	(99) 11	(100) 9				

第4页答案

(1) 0	(2) 11	(3) 9	(4) 16	(5) 7	(6) 16	(7) 1	(8) 19
(9) 20	(10) 16	(11) 10	(12) 14	(13) 6	(14) 20	(15) 18	(16) 1
(17) 16	(18) 1	(19) 19	(20) 3	(21) 2	(22) 19	(23) 16	(24) 20
(25) 4	(26) 20	(27) 19	(28) 0	(29) 17	(30) 6	(31) 20	(32) 18
(33) 6	(34) 16	(35) 10	(36) 19	(37) 10	(38) 11	(39) 1	(40) 8
(41) 20	(42) 11	(43) 19	(44) 5	(45) 1	(46) 19	(47) 2	(48) 8
(49) 4	(50) 5	(51) 5	(52) 3	(53) 12	(54) 14	(55) 19	(56) 3
(57) 20	(58) 20	(59) 2	(60) 19	(61) 4	(62) 18	(63) 9	(64) 6
(65) 5	(66) 1	(67) 3	(68) 1	(69) 17	(70) 7	(71) 18	(72) 10
(73) 7	(74) 5	(75) 7	(76) 18	(77) 8	(78) 3	(79) 17	(80) 10
(81) 16	(82) 3	(83) 6	(84) 0	(85) 3	(86) 11	(87) 14	(88) 0
(89) 19	(90) 10	(91) 16	(92) 2	(93) 4	(94) 8	(95) 12	(96) 1
(97) 20	(98) 9	(99) 10	(100) 13				

二十以内加减法计算练习题答案

第5页答案

(1) 3	(2) 18	(3) 0	(4) 20	(5) 20	(6) 13	(7) 3	(8) 0
(9) 17	(10) 20	(11) 1	(12) 17	(13) 20	(14) 2	(15) 19	(16) 9
(17) 0	(18) 8	(19) 9	(20) 13	(21) 17	(22) 20	(23) 3	(24) 3
(25) 4	(26) 3	(27) 20	(28) 19	(29) 13	(30) 2	(31) 3	(32) 7
(33) 4	(34) 19	(35) 13	(36) 17	(37) 0	(38) 20	(39) 3	(40) 4
(41) 20	(42) 0	(43) 1	(44) 7	(45) 11	(46) 1	(47) 9	(48) 2
(49) 0	(50) 16	(51) 19	(52) 19	(53) 0	(54) 2	(55) 12	(56) 6
(57) 17	(58) 7	(59) 0	(60) 3	(61) 7	(62) 13	(63) 20	(64) 4
(65) 0	(66) 17	(67) 6	(68) 20	(69) 12	(70) 14	(71) 15	(72) 18
(73) 0	(74) 3	(75) 15	(76) 17	(77) 4	(78) 10	(79) 5	(80) 16
(81) 13	(82) 3	(83) 3	(84) 1	(85) 11	(86) 5	(87) 19	(88) 0
(89) 1	(90) 17	(91) 11	(92) 20	(93) 0	(94) 18	(95) 1	(96) 3
(97) 14	(98) 0	(99) 1	(100) 18				

第6页答案

(1) 19	(2) 8	(3) 6	(4) 5	(5) 7	(6) 15	(7) 20	(8) 9
(9) 20	(10) 2	(11) 3	(12) 13	(13) 17	(14) 19	(15) 1	(16) 19
(17) 9	(18) 19	(19) 0	(20) 14	(21) 4	(22) 14	(23) 18	(24) 18
(25) 17	(26) 18	(27) 1	(28) 1	(29) 10	(30) 18	(31) 1	(32) 19
(33) 0	(34) 6	(35) 0	(36) 17	(37) 1	(38) 20	(39) 5	(40) 1
(41) 2	(42) 12	(43) 15	(44) 0	(45) 6	(46) 13	(47) 2	(48) 4
(49) 13	(50) 4	(51) 16	(52) 10	(53) 8	(54) 19	(55) 7	(56) 19
(57) 19	(58) 1	(59) 6	(60) 12	(61) 16	(62) 19	(63) 20	(64) 8
(65) 6	(66) 12	(67) 7	(68) 11	(69) 14	(70) 0	(71) 2	(72) 13
(73) 11	(74) 19	(75) 13	(76) 20	(77) 17	(78) 18	(79) 10	(80) 12
(81) 16	(82) 4	(83) 18	(84) 17	(85) 2	(86) 19	(87) 12	(88) 19
(89) 5	(90) 0	(91) 0	(92) 17	(93) 12	(94) 18	(95) 15	(96) 17
(97) 3	(98) 4	(99) 6	(100) 15				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 6 | (2) 3 | (3) 1 | (4) 1 | (5) 7 | (6) 1 | (7) 13 | (8) 20 |
| (9) 6 | (10) 16 | (11) 6 | (12) 7 | (13) 12 | (14) 0 | (15) 20 | (16) 0 |
| (17) 16 | (18) 19 | (19) 0 | (20) 1 | (21) 18 | (22) 1 | (23) 6 | (24) 17 |
| (25) 8 | (26) 2 | (27) 15 | (28) 16 | (29) 17 | (30) 15 | (31) 4 | (32) 11 |
| (33) 17 | (34) 4 | (35) 9 | (36) 5 | (37) 12 | (38) 15 | (39) 9 | (40) 12 |
| (41) 15 | (42) 15 | (43) 12 | (44) 14 | (45) 10 | (46) 4 | (47) 2 | (48) 3 |
| (49) 9 | (50) 1 | (51) 6 | (52) 1 | (53) 18 | (54) 3 | (55) 7 | (56) 20 |
| (57) 14 | (58) 20 | (59) 15 | (60) 8 | (61) 11 | (62) 8 | (63) 3 | (64) 1 |
| (65) 19 | (66) 13 | (67) 8 | (68) 1 | (69) 20 | (70) 13 | (71) 19 | (72) 6 |
| (73) 19 | (74) 11 | (75) 20 | (76) 5 | (77) 20 | (78) 4 | (79) 20 | (80) 19 |
| (81) 9 | (82) 8 | (83) 10 | (84) 1 | (85) 18 | (86) 11 | (87) 19 | (88) 5 |
| (89) 10 | (90) 2 | (91) 9 | (92) 17 | (93) 10 | (94) 5 | (95) 17 | (96) 20 |
| (97) 11 | (98) 20 | (99) 19 | (100) 17 | | | | |