

二十以内加减法计算练习题



扫码看答案

姓名 _____

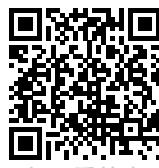
日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $7 - 6 =$ | (2) $6 + 3 =$ | (3) $16 + 4 =$ | (4) $5 + 12 =$ |
| (5) $6 - 5 =$ | (6) $11 + 6 =$ | (7) $13 + 5 =$ | (8) $15 - 10 =$ |
| (9) $13 - 5 =$ | (10) $9 - 9 =$ | (11) $19 + 1 =$ | (12) $12 + 8 =$ |
| (13) $5 - 4 =$ | (14) $5 - 2 =$ | (15) $2 - 1 =$ | (16) $18 - 10 =$ |
| (17) $17 - 11 =$ | (18) $12 - 4 =$ | (19) $15 + 4 =$ | (20) $4 - 1 =$ |
| (21) $1 + 1 =$ | (22) $18 - 18 =$ | (23) $8 - 5 =$ | (24) $8 + 8 =$ |
| (25) $8 - 2 =$ | (26) $10 + 10 =$ | (27) $18 + 1 =$ | (28) $3 + 16 =$ |
| (29) $19 + 1 =$ | (30) $8 - 6 =$ | (31) $13 - 10 =$ | (32) $5 + 3 =$ |
| (33) $3 - 3 =$ | (34) $12 - 6 =$ | (35) $5 - 5 =$ | (36) $11 + 5 =$ |
| (37) $3 - 1 =$ | (38) $14 - 7 =$ | (39) $1 - 1 =$ | (40) $9 - 5 =$ |
| (41) $12 + 1 =$ | (42) $11 + 4 =$ | (43) $15 - 1 =$ | (44) $9 - 4 =$ |
| (45) $2 - 2 =$ | (46) $9 - 1 =$ | (47) $8 + 4 =$ | (48) $9 - 5 =$ |
| (49) $10 - 9 =$ | (50) $4 - 3 =$ | (51) $10 - 1 =$ | (52) $4 + 12 =$ |
| (53) $19 - 9 =$ | (54) $17 + 2 =$ | (55) $18 + 2 =$ | (56) $5 + 14 =$ |
| (57) $6 + 8 =$ | (58) $6 + 9 =$ | (59) $9 + 6 =$ | (60) $4 - 4 =$ |
| (61) $16 + 2 =$ | (62) $7 - 3 =$ | (63) $14 - 5 =$ | (64) $5 - 5 =$ |
| (65) $2 - 2 =$ | (66) $1 - 1 =$ | (67) $15 + 4 =$ | (68) $6 + 12 =$ |
| (69) $14 - 4 =$ | (70) $16 - 6 =$ | (71) $5 - 5 =$ | (72) $19 + 1 =$ |
| (73) $18 + 2 =$ | (74) $17 - 3 =$ | (75) $2 - 1 =$ | (76) $6 + 3 =$ |
| (77) $7 - 4 =$ | (78) $15 - 12 =$ | (79) $10 + 8 =$ | (80) $18 - 2 =$ |
| (81) $19 - 7 =$ | (82) $12 - 9 =$ | (83) $1 - 1 =$ | (84) $2 - 1 =$ |
| (85) $8 - 8 =$ | (86) $13 - 5 =$ | (87) $6 - 4 =$ | (88) $7 + 11 =$ |
| (89) $3 - 3 =$ | (90) $4 - 4 =$ | (91) $6 - 6 =$ | (92) $9 - 2 =$ |
| (93) $17 + 2 =$ | (94) $7 + 5 =$ | (95) $4 + 12 =$ | (96) $17 - 14 =$ |
| (97) $14 + 6 =$ | (98) $14 - 5 =$ | (99) $11 + 2 =$ | (100) $7 - 1 =$ |

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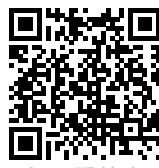
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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 + 4 =$ | (2) $7 - 1 =$ | (3) $1 - 1 =$ | (4) $18 + 2 =$ |
| (5) $9 - 2 =$ | (6) $7 - 6 =$ | (7) $14 + 3 =$ | (8) $6 + 7 =$ |
| (9) $13 - 1 =$ | (10) $6 - 1 =$ | (11) $11 - 3 =$ | (12) $16 + 2 =$ |
| (13) $4 - 3 =$ | (14) $6 - 2 =$ | (15) $16 + 2 =$ | (16) $13 - 10 =$ |
| (17) $3 + 3 =$ | (18) $6 - 6 =$ | (19) $17 - 3 =$ | (20) $19 + 1 =$ |
| (21) $11 + 4 =$ | (22) $6 + 3 =$ | (23) $2 + 9 =$ | (24) $6 - 6 =$ |
| (25) $12 + 5 =$ | (26) $8 + 10 =$ | (27) $17 - 15 =$ | (28) $19 - 16 =$ |
| (29) $1 - 1 =$ | (30) $4 - 3 =$ | (31) $16 + 3 =$ | (32) $17 + 2 =$ |
| (33) $13 - 5 =$ | (34) $7 + 5 =$ | (35) $15 - 10 =$ | (36) $12 - 1 =$ |
| (37) $7 + 6 =$ | (38) $5 - 3 =$ | (39) $14 - 13 =$ | (40) $2 - 2 =$ |
| (41) $17 + 3 =$ | (42) $6 - 3 =$ | (43) $18 - 12 =$ | (44) $5 - 1 =$ |
| (45) $10 - 9 =$ | (46) $18 + 2 =$ | (47) $7 + 11 =$ | (48) $2 + 6 =$ |
| (49) $19 - 15 =$ | (50) $13 - 9 =$ | (51) $6 + 9 =$ | (52) $16 + 2 =$ |
| (53) $10 - 3 =$ | (54) $1 - 1 =$ | (55) $11 + 9 =$ | (56) $6 - 6 =$ |
| (57) $5 - 5 =$ | (58) $10 - 1 =$ | (59) $1 - 1 =$ | (60) $5 + 3 =$ |
| (61) $13 + 1 =$ | (62) $2 - 1 =$ | (63) $9 - 8 =$ | (64) $13 + 4 =$ |
| (65) $10 + 6 =$ | (66) $10 - 3 =$ | (67) $12 + 2 =$ | (68) $14 - 4 =$ |
| (69) $15 - 9 =$ | (70) $5 - 3 =$ | (71) $9 + 5 =$ | (72) $9 + 4 =$ |
| (73) $15 + 5 =$ | (74) $16 - 13 =$ | (75) $4 + 11 =$ | (76) $7 + 6 =$ |
| (77) $19 + 1 =$ | (78) $16 + 3 =$ | (79) $10 + 9 =$ | (80) $15 - 11 =$ |
| (81) $18 + 1 =$ | (82) $16 + 2 =$ | (83) $3 - 3 =$ | (84) $10 + 4 =$ |
| (85) $16 - 6 =$ | (86) $16 - 8 =$ | (87) $2 - 1 =$ | (88) $12 + 8 =$ |
| (89) $8 + 3 =$ | (90) $16 - 4 =$ | (91) $16 + 3 =$ | (92) $13 - 10 =$ |
| (93) $7 - 7 =$ | (94) $4 - 3 =$ | (95) $2 + 8 =$ | (96) $13 - 8 =$ |
| (97) $7 + 5 =$ | (98) $18 + 1 =$ | (99) $19 + 1 =$ | (100) $5 - 2 =$ |

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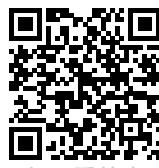
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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $12 + 2 =$ | (2) $12 - 4 =$ | (3) $10 + 2 =$ | (4) $8 - 2 =$ |
| (5) $7 - 1 =$ | (6) $9 - 5 =$ | (7) $3 + 1 =$ | (8) $8 - 8 =$ |
| (9) $2 - 1 =$ | (10) $6 + 13 =$ | (11) $5 - 4 =$ | (12) $15 + 1 =$ |
| (13) $9 + 5 =$ | (14) $16 + 4 =$ | (15) $5 + 6 =$ | (16) $17 - 6 =$ |
| (17) $10 - 5 =$ | (18) $8 - 1 =$ | (19) $16 - 6 =$ | (20) $15 - 15 =$ |
| (21) $4 + 9 =$ | (22) $15 + 2 =$ | (23) $7 + 10 =$ | (24) $11 + 3 =$ |
| (25) $3 + 17 =$ | (26) $17 - 5 =$ | (27) $19 - 17 =$ | (28) $2 - 2 =$ |
| (29) $16 + 1 =$ | (30) $8 - 3 =$ | (31) $11 + 3 =$ | (32) $1 + 11 =$ |
| (33) $15 + 1 =$ | (34) $19 - 2 =$ | (35) $9 + 7 =$ | (36) $19 - 1 =$ |
| (37) $8 - 3 =$ | (38) $5 - 4 =$ | (39) $13 + 3 =$ | (40) $1 - 1 =$ |
| (41) $5 + 13 =$ | (42) $14 - 10 =$ | (43) $2 + 9 =$ | (44) $18 + 2 =$ |
| (45) $12 + 4 =$ | (46) $11 - 6 =$ | (47) $3 + 7 =$ | (48) $14 + 3 =$ |
| (49) $14 + 1 =$ | (50) $3 + 11 =$ | (51) $14 - 4 =$ | (52) $3 - 1 =$ |
| (53) $7 + 9 =$ | (54) $9 - 6 =$ | (55) $9 - 4 =$ | (56) $15 + 4 =$ |
| (57) $16 - 16 =$ | (58) $14 + 5 =$ | (59) $14 + 4 =$ | (60) $14 - 4 =$ |
| (61) $4 - 3 =$ | (62) $10 - 10 =$ | (63) $5 - 5 =$ | (64) $16 + 3 =$ |
| (65) $17 + 3 =$ | (66) $2 - 2 =$ | (67) $3 - 1 =$ | (68) $14 - 14 =$ |
| (69) $3 + 17 =$ | (70) $5 - 4 =$ | (71) $7 + 10 =$ | (72) $13 - 4 =$ |
| (73) $5 - 4 =$ | (74) $13 + 2 =$ | (75) $16 + 4 =$ | (76) $4 - 3 =$ |
| (77) $10 - 4 =$ | (78) $16 - 16 =$ | (79) $9 + 6 =$ | (80) $2 + 10 =$ |
| (81) $19 + 1 =$ | (82) $14 - 1 =$ | (83) $6 + 4 =$ | (84) $3 + 6 =$ |
| (85) $17 + 2 =$ | (86) $1 - 1 =$ | (87) $10 - 7 =$ | (88) $2 + 4 =$ |
| (89) $14 - 4 =$ | (90) $3 + 14 =$ | (91) $9 + 11 =$ | (92) $1 + 13 =$ |
| (93) $2 - 1 =$ | (94) $19 + 1 =$ | (95) $13 + 3 =$ | (96) $5 + 5 =$ |
| (97) $9 - 9 =$ | (98) $19 - 8 =$ | (99) $3 + 16 =$ | (100) $3 + 12 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $1 + 15 =$ | (2) $17 - 6 =$ | (3) $1 + 14 =$ | (4) $10 - 8 =$ |
| (5) $3 + 4 =$ | (6) $17 - 1 =$ | (7) $13 - 13 =$ | (8) $9 - 8 =$ |
| (9) $7 + 6 =$ | (10) $4 + 15 =$ | (11) $5 - 4 =$ | (12) $17 + 3 =$ |
| (13) $10 + 6 =$ | (14) $10 - 6 =$ | (15) $14 + 5 =$ | (16) $16 + 1 =$ |
| (17) $4 - 3 =$ | (18) $10 - 5 =$ | (19) $18 + 2 =$ | (20) $8 - 7 =$ |
| (21) $3 + 5 =$ | (22) $14 - 10 =$ | (23) $15 + 3 =$ | (24) $15 - 13 =$ |
| (25) $15 - 2 =$ | (26) $16 + 2 =$ | (27) $7 - 5 =$ | (28) $1 - 1 =$ |
| (29) $15 + 2 =$ | (30) $3 + 10 =$ | (31) $14 - 8 =$ | (32) $14 - 5 =$ |
| (33) $18 - 1 =$ | (34) $1 - 1 =$ | (35) $9 + 7 =$ | (36) $7 + 8 =$ |
| (37) $4 + 6 =$ | (38) $15 - 6 =$ | (39) $17 + 3 =$ | (40) $10 + 3 =$ |
| (41) $7 - 7 =$ | (42) $5 - 3 =$ | (43) $4 + 8 =$ | (44) $10 - 3 =$ |
| (45) $3 - 1 =$ | (46) $9 - 2 =$ | (47) $11 - 1 =$ | (48) $19 - 16 =$ |
| (49) $8 + 11 =$ | (50) $9 + 4 =$ | (51) $13 - 5 =$ | (52) $2 - 1 =$ |
| (53) $17 - 17 =$ | (54) $11 - 11 =$ | (55) $5 - 1 =$ | (56) $6 + 14 =$ |
| (57) $2 - 2 =$ | (58) $10 + 8 =$ | (59) $3 - 2 =$ | (60) $13 + 5 =$ |
| (61) $6 - 3 =$ | (62) $11 - 9 =$ | (63) $12 - 11 =$ | (64) $6 - 2 =$ |
| (65) $1 + 3 =$ | (66) $13 + 2 =$ | (67) $6 - 5 =$ | (68) $16 - 1 =$ |
| (69) $15 - 9 =$ | (70) $2 - 1 =$ | (71) $5 + 3 =$ | (72) $15 - 13 =$ |
| (73) $4 + 16 =$ | (74) $12 - 10 =$ | (75) $14 - 13 =$ | (76) $3 + 7 =$ |
| (77) $19 + 1 =$ | (78) $7 + 11 =$ | (79) $1 - 1 =$ | (80) $6 - 1 =$ |
| (81) $10 + 3 =$ | (82) $19 - 14 =$ | (83) $3 - 3 =$ | (84) $13 + 5 =$ |
| (85) $4 - 3 =$ | (86) $4 + 13 =$ | (87) $1 + 9 =$ | (88) $16 + 4 =$ |
| (89) $6 - 6 =$ | (90) $10 - 3 =$ | (91) $14 - 3 =$ | (92) $5 + 15 =$ |
| (93) $15 - 4 =$ | (94) $10 - 3 =$ | (95) $10 + 9 =$ | (96) $8 - 3 =$ |
| (97) $8 + 7 =$ | (98) $18 + 1 =$ | (99) $15 + 5 =$ | (100) $7 - 3 =$ |



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- (1) $13 - 10 =$ (2) $16 + 1 =$ (3) $5 + 2 =$ (4) $14 + 1 =$
(5) $12 + 6 =$ (6) $7 + 8 =$ (7) $6 + 14 =$ (8) $3 + 1 =$
(9) $11 - 8 =$ (10) $6 + 5 =$ (11) $13 - 9 =$ (12) $9 - 5 =$
(13) $6 - 1 =$ (14) $2 - 1 =$ (15) $14 + 3 =$ (16) $12 + 2 =$
(17) $19 + 1 =$ (18) $15 + 3 =$ (19) $6 - 2 =$ (20) $6 - 4 =$
(21) $17 + 3 =$ (22) $16 - 14 =$ (23) $1 - 1 =$ (24) $10 - 4 =$
(25) $19 + 1 =$ (26) $16 + 1 =$ (27) $12 + 8 =$ (28) $6 + 6 =$
(29) $17 + 2 =$ (30) $18 - 18 =$ (31) $14 + 3 =$ (32) $6 - 4 =$
(33) $3 + 4 =$ (34) $10 - 9 =$ (35) $12 + 7 =$ (36) $3 + 4 =$
(37) $10 + 7 =$ (38) $3 - 1 =$ (39) $9 + 8 =$ (40) $8 + 10 =$
(41) $7 - 5 =$ (42) $15 + 4 =$ (43) $19 + 1 =$ (44) $3 + 9 =$
(45) $10 + 2 =$ (46) $13 + 7 =$ (47) $14 + 3 =$ (48) $2 - 1 =$
(49) $11 - 3 =$ (50) $12 + 6 =$ (51) $3 - 1 =$ (52) $2 - 2 =$
(53) $12 + 3 =$ (54) $13 - 3 =$ (55) $2 - 2 =$ (56) $18 - 3 =$
(57) $11 - 11 =$ (58) $16 - 2 =$ (59) $12 - 6 =$ (60) $2 + 5 =$
(61) $7 + 4 =$ (62) $16 - 9 =$ (63) $6 + 6 =$ (64) $18 - 5 =$
(65) $11 - 3 =$ (66) $17 + 1 =$ (67) $1 + 12 =$ (68) $15 - 8 =$
(69) $13 + 1 =$ (70) $14 - 9 =$ (71) $14 - 4 =$ (72) $15 + 5 =$
(73) $5 + 6 =$ (74) $19 - 1 =$ (75) $12 + 6 =$ (76) $6 - 4 =$
(77) $13 - 5 =$ (78) $15 + 5 =$ (79) $15 - 8 =$ (80) $15 + 4 =$
(81) $14 - 1 =$ (82) $7 - 3 =$ (83) $10 - 4 =$ (84) $3 - 3 =$
(85) $3 + 9 =$ (86) $17 - 4 =$ (87) $18 - 12 =$ (88) $18 - 9 =$
(89) $18 - 13 =$ (90) $12 - 10 =$ (91) $4 - 3 =$ (92) $12 + 8 =$
(93) $3 + 13 =$ (94) $12 - 7 =$ (95) $17 - 6 =$ (96) $16 + 2 =$
(97) $19 + 1 =$ (98) $14 - 8 =$ (99) $19 + 1 =$ (100) $4 + 15 =$

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|----------------|----------------|----------------|----------------|
| (1) 1 + 9 = | (2) 2 - 2 = | (3) 7 - 7 = | (4) 19 - 6 = |
| (5) 5 + 6 = | (6) 19 + 1 = | (7) 12 - 11 = | (8) 18 - 11 = |
| (9) 15 - 8 = | (10) 1 + 19 = | (11) 6 - 5 = | (12) 16 + 3 = |
| (13) 10 - 5 = | (14) 6 + 7 = | (15) 19 - 5 = | (16) 13 - 7 = |
| (17) 1 - 1 = | (18) 5 + 6 = | (19) 7 + 6 = | (20) 15 + 2 = |
| (21) 5 + 1 = | (22) 13 + 4 = | (23) 14 - 8 = | (24) 18 + 2 = |
| (25) 2 - 1 = | (26) 9 + 8 = | (27) 16 - 7 = | (28) 1 - 1 = |
| (29) 19 - 4 = | (30) 9 - 9 = | (31) 9 + 4 = | (32) 19 + 1 = |
| (33) 8 - 4 = | (34) 9 + 2 = | (35) 1 - 1 = | (36) 6 + 14 = |
| (37) 2 - 1 = | (38) 2 + 13 = | (39) 16 - 7 = | (40) 9 + 3 = |
| (41) 13 - 11 = | (42) 11 + 3 = | (43) 4 + 10 = | (44) 5 + 6 = |
| (45) 2 + 8 = | (46) 3 + 2 = | (47) 9 + 6 = | (48) 15 - 2 = |
| (49) 8 + 2 = | (50) 10 + 3 = | (51) 5 + 10 = | (52) 1 + 13 = |
| (53) 4 + 13 = | (54) 15 - 12 = | (55) 7 - 5 = | (56) 14 + 1 = |
| (57) 8 + 11 = | (58) 10 + 4 = | (59) 8 - 4 = | (60) 1 - 1 = |
| (61) 12 - 9 = | (62) 12 + 8 = | (63) 12 + 7 = | (64) 13 + 5 = |
| (65) 13 - 1 = | (66) 6 + 3 = | (67) 8 - 3 = | (68) 18 + 2 = |
| (69) 8 - 4 = | (70) 5 - 5 = | (71) 13 + 3 = | (72) 10 - 7 = |
| (73) 7 + 10 = | (74) 17 - 9 = | (75) 6 + 10 = | (76) 4 + 6 = |
| (77) 14 - 3 = | (78) 2 - 1 = | (79) 16 + 2 = | (80) 18 - 6 = |
| (81) 13 - 3 = | (82) 1 + 18 = | (83) 1 + 2 = | (84) 15 - 12 = |
| (85) 11 + 3 = | (86) 4 - 2 = | (87) 19 - 10 = | (88) 12 - 10 = |
| (89) 7 - 5 = | (90) 4 - 4 = | (91) 14 - 6 = | (92) 9 + 5 = |
| (93) 17 + 3 = | (94) 7 + 2 = | (95) 9 - 8 = | (96) 18 - 14 = |
| (97) 3 + 5 = | (98) 17 + 1 = | (99) 19 - 10 = | (100) 3 + 5 = |

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|------------------|------------------|------------------|-------------------|
| (1) $13 - 3 =$ | (2) $15 - 6 =$ | (3) $11 - 8 =$ | (4) $8 + 10 =$ |
| (5) $8 + 5 =$ | (6) $8 + 12 =$ | (7) $8 - 5 =$ | (8) $11 - 3 =$ |
| (9) $12 - 4 =$ | (10) $3 - 1 =$ | (11) $6 + 9 =$ | (12) $8 + 1 =$ |
| (13) $13 + 4 =$ | (14) $12 + 4 =$ | (15) $10 - 9 =$ | (16) $16 + 1 =$ |
| (17) $8 - 6 =$ | (18) $4 + 13 =$ | (19) $2 - 1 =$ | (20) $8 + 8 =$ |
| (21) $11 - 8 =$ | (22) $15 + 1 =$ | (23) $11 - 10 =$ | (24) $7 - 4 =$ |
| (25) $9 + 4 =$ | (26) $12 + 1 =$ | (27) $13 - 7 =$ | (28) $10 + 5 =$ |
| (29) $9 - 2 =$ | (30) $10 + 3 =$ | (31) $3 - 1 =$ | (32) $9 + 7 =$ |
| (33) $6 - 3 =$ | (34) $11 - 10 =$ | (35) $2 - 2 =$ | (36) $5 + 12 =$ |
| (37) $18 + 1 =$ | (38) $9 + 4 =$ | (39) $14 + 4 =$ | (40) $14 + 1 =$ |
| (41) $15 - 12 =$ | (42) $17 + 2 =$ | (43) $18 - 4 =$ | (44) $9 + 4 =$ |
| (45) $15 - 5 =$ | (46) $2 - 1 =$ | (47) $11 + 4 =$ | (48) $8 + 2 =$ |
| (49) $5 - 3 =$ | (50) $6 + 14 =$ | (51) $17 + 1 =$ | (52) $18 - 7 =$ |
| (53) $3 - 2 =$ | (54) $15 - 3 =$ | (55) $4 + 8 =$ | (56) $16 + 4 =$ |
| (57) $15 + 4 =$ | (58) $16 + 4 =$ | (59) $8 - 3 =$ | (60) $2 - 1 =$ |
| (61) $4 - 1 =$ | (62) $5 + 7 =$ | (63) $13 + 6 =$ | (64) $7 - 6 =$ |
| (65) $16 - 13 =$ | (66) $17 - 5 =$ | (67) $18 + 2 =$ | (68) $10 - 2 =$ |
| (69) $18 + 2 =$ | (70) $10 - 5 =$ | (71) $19 + 1 =$ | (72) $1 + 10 =$ |
| (73) $16 - 4 =$ | (74) $5 - 1 =$ | (75) $5 - 5 =$ | (76) $15 + 5 =$ |
| (77) $5 + 1 =$ | (78) $5 - 2 =$ | (79) $16 + 1 =$ | (80) $14 - 13 =$ |
| (81) $5 - 5 =$ | (82) $19 - 17 =$ | (83) $11 - 10 =$ | (84) $3 + 5 =$ |
| (85) $7 + 6 =$ | (86) $3 + 15 =$ | (87) $1 - 1 =$ | (88) $9 + 2 =$ |
| (89) $18 + 1 =$ | (90) $4 - 2 =$ | (91) $15 + 1 =$ | (92) $14 - 14 =$ |
| (93) $4 - 4 =$ | (94) $1 - 1 =$ | (95) $9 + 8 =$ | (96) $17 - 1 =$ |
| (97) $15 - 14 =$ | (98) $14 + 4 =$ | (99) $13 - 10 =$ | (100) $19 - 19 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 1	(2) 9	(3) 20	(4) 17	(5) 1	(6) 17	(7) 18	(8) 5
(9) 8	(10) 0	(11) 20	(12) 20	(13) 1	(14) 3	(15) 1	(16) 8
(17) 6	(18) 8	(19) 19	(20) 3	(21) 2	(22) 0	(23) 3	(24) 16
(25) 6	(26) 20	(27) 19	(28) 19	(29) 20	(30) 2	(31) 3	(32) 8
(33) 0	(34) 6	(35) 0	(36) 16	(37) 2	(38) 7	(39) 0	(40) 4
(41) 13	(42) 15	(43) 14	(44) 5	(45) 0	(46) 8	(47) 12	(48) 4
(49) 1	(50) 1	(51) 9	(52) 16	(53) 10	(54) 19	(55) 20	(56) 19
(57) 14	(58) 15	(59) 15	(60) 0	(61) 18	(62) 4	(63) 9	(64) 0
(65) 0	(66) 0	(67) 19	(68) 18	(69) 10	(70) 10	(71) 0	(72) 20
(73) 20	(74) 14	(75) 1	(76) 9	(77) 3	(78) 3	(79) 18	(80) 16
(81) 12	(82) 3	(83) 0	(84) 1	(85) 0	(86) 8	(87) 2	(88) 18
(89) 0	(90) 0	(91) 0	(92) 7	(93) 19	(94) 12	(95) 16	(96) 3
(97) 20	(98) 9	(99) 13	(100) 6				

第2页答案

(1) 18	(2) 6	(3) 0	(4) 20	(5) 7	(6) 1	(7) 17	(8) 13
(9) 12	(10) 5	(11) 8	(12) 18	(13) 1	(14) 4	(15) 18	(16) 3
(17) 6	(18) 0	(19) 14	(20) 20	(21) 15	(22) 9	(23) 11	(24) 0
(25) 17	(26) 18	(27) 2	(28) 3	(29) 0	(30) 1	(31) 19	(32) 19
(33) 8	(34) 12	(35) 5	(36) 11	(37) 13	(38) 2	(39) 1	(40) 0
(41) 20	(42) 3	(43) 6	(44) 4	(45) 1	(46) 20	(47) 18	(48) 8
(49) 4	(50) 4	(51) 15	(52) 18	(53) 7	(54) 0	(55) 20	(56) 0
(57) 0	(58) 9	(59) 0	(60) 8	(61) 14	(62) 1	(63) 1	(64) 17
(65) 16	(66) 7	(67) 14	(68) 10	(69) 6	(70) 2	(71) 14	(72) 13
(73) 20	(74) 3	(75) 15	(76) 13	(77) 20	(78) 19	(79) 19	(80) 4
(81) 19	(82) 18	(83) 0	(84) 14	(85) 10	(86) 8	(87) 1	(88) 20
(89) 11	(90) 12	(91) 19	(92) 3	(93) 0	(94) 1	(95) 10	(96) 5
(97) 12	(98) 19	(99) 20	(100) 3				

二十以内加减法计算练习题答案

第3页答案

(1) 14	(2) 8	(3) 12	(4) 6	(5) 6	(6) 4	(7) 4	(8) 0
(9) 1	(10) 19	(11) 1	(12) 16	(13) 14	(14) 20	(15) 11	(16) 11
(17) 5	(18) 7	(19) 10	(20) 0	(21) 13	(22) 17	(23) 17	(24) 14
(25) 20	(26) 12	(27) 2	(28) 0	(29) 17	(30) 5	(31) 14	(32) 12
(33) 16	(34) 17	(35) 16	(36) 18	(37) 5	(38) 1	(39) 16	(40) 0
(41) 18	(42) 4	(43) 11	(44) 20	(45) 16	(46) 5	(47) 10	(48) 17
(49) 15	(50) 14	(51) 10	(52) 2	(53) 16	(54) 3	(55) 5	(56) 19
(57) 0	(58) 19	(59) 18	(60) 10	(61) 1	(62) 0	(63) 0	(64) 19
(65) 20	(66) 0	(67) 2	(68) 0	(69) 20	(70) 1	(71) 17	(72) 9
(73) 1	(74) 15	(75) 20	(76) 1	(77) 6	(78) 0	(79) 15	(80) 12
(81) 20	(82) 13	(83) 10	(84) 9	(85) 19	(86) 0	(87) 3	(88) 6
(89) 10	(90) 17	(91) 20	(92) 14	(93) 1	(94) 20	(95) 16	(96) 10
(97) 0	(98) 11	(99) 19	(100) 15				

第4页答案

(1) 16	(2) 11	(3) 15	(4) 2	(5) 7	(6) 16	(7) 0	(8) 1
(9) 13	(10) 19	(11) 1	(12) 20	(13) 16	(14) 4	(15) 19	(16) 17
(17) 1	(18) 5	(19) 20	(20) 1	(21) 8	(22) 4	(23) 18	(24) 2
(25) 13	(26) 18	(27) 2	(28) 0	(29) 17	(30) 13	(31) 6	(32) 9
(33) 17	(34) 0	(35) 16	(36) 15	(37) 10	(38) 9	(39) 20	(40) 13
(41) 0	(42) 2	(43) 12	(44) 7	(45) 2	(46) 7	(47) 10	(48) 3
(49) 19	(50) 13	(51) 8	(52) 1	(53) 0	(54) 0	(55) 4	(56) 20
(57) 0	(58) 18	(59) 1	(60) 18	(61) 3	(62) 2	(63) 1	(64) 4
(65) 4	(66) 15	(67) 1	(68) 15	(69) 6	(70) 1	(71) 8	(72) 2
(73) 20	(74) 2	(75) 1	(76) 10	(77) 20	(78) 18	(79) 0	(80) 5
(81) 13	(82) 5	(83) 0	(84) 18	(85) 1	(86) 17	(87) 10	(88) 20
(89) 0	(90) 7	(91) 11	(92) 20	(93) 11	(94) 7	(95) 19	(96) 5
(97) 15	(98) 19	(99) 20	(100) 4				

二十以内加减法计算练习题答案

第5页答案

(1) 3	(2) 17	(3) 7	(4) 15	(5) 18	(6) 15	(7) 20	(8) 4
(9) 3	(10) 11	(11) 4	(12) 4	(13) 5	(14) 1	(15) 17	(16) 14
(17) 20	(18) 18	(19) 4	(20) 2	(21) 20	(22) 2	(23) 0	(24) 6
(25) 20	(26) 17	(27) 20	(28) 12	(29) 19	(30) 0	(31) 17	(32) 2
(33) 7	(34) 1	(35) 19	(36) 7	(37) 17	(38) 2	(39) 17	(40) 18
(41) 2	(42) 19	(43) 20	(44) 12	(45) 12	(46) 20	(47) 17	(48) 1
(49) 8	(50) 18	(51) 2	(52) 0	(53) 15	(54) 10	(55) 0	(56) 15
(57) 0	(58) 14	(59) 6	(60) 7	(61) 11	(62) 7	(63) 12	(64) 13
(65) 8	(66) 18	(67) 13	(68) 7	(69) 14	(70) 5	(71) 10	(72) 20
(73) 11	(74) 18	(75) 18	(76) 2	(77) 8	(78) 20	(79) 7	(80) 19
(81) 13	(82) 4	(83) 6	(84) 0	(85) 12	(86) 13	(87) 6	(88) 9
(89) 5	(90) 2	(91) 1	(92) 20	(93) 16	(94) 5	(95) 11	(96) 18
(97) 20	(98) 6	(99) 20	(100) 19				

第6页答案

(1) 10	(2) 0	(3) 0	(4) 13	(5) 11	(6) 20	(7) 1	(8) 7
(9) 7	(10) 20	(11) 1	(12) 19	(13) 5	(14) 13	(15) 14	(16) 6
(17) 0	(18) 11	(19) 13	(20) 17	(21) 6	(22) 17	(23) 6	(24) 20
(25) 1	(26) 17	(27) 9	(28) 0	(29) 15	(30) 0	(31) 13	(32) 20
(33) 4	(34) 11	(35) 0	(36) 20	(37) 1	(38) 15	(39) 9	(40) 12
(41) 2	(42) 14	(43) 14	(44) 11	(45) 10	(46) 5	(47) 15	(48) 13
(49) 10	(50) 13	(51) 15	(52) 14	(53) 17	(54) 3	(55) 2	(56) 15
(57) 19	(58) 14	(59) 4	(60) 0	(61) 3	(62) 20	(63) 19	(64) 18
(65) 12	(66) 9	(67) 5	(68) 20	(69) 4	(70) 0	(71) 16	(72) 3
(73) 17	(74) 8	(75) 16	(76) 10	(77) 11	(78) 1	(79) 18	(80) 12
(81) 10	(82) 19	(83) 3	(84) 3	(85) 14	(86) 2	(87) 9	(88) 2
(89) 2	(90) 0	(91) 8	(92) 14	(93) 20	(94) 9	(95) 1	(96) 4
(97) 8	(98) 18	(99) 9	(100) 8				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 10 | (2) 9 | (3) 3 | (4) 18 | (5) 13 | (6) 20 | (7) 3 | (8) 8 |
| (9) 8 | (10) 2 | (11) 15 | (12) 9 | (13) 17 | (14) 16 | (15) 1 | (16) 17 |
| (17) 2 | (18) 17 | (19) 1 | (20) 16 | (21) 3 | (22) 16 | (23) 1 | (24) 3 |
| (25) 13 | (26) 13 | (27) 6 | (28) 15 | (29) 7 | (30) 13 | (31) 2 | (32) 16 |
| (33) 3 | (34) 1 | (35) 0 | (36) 17 | (37) 19 | (38) 13 | (39) 18 | (40) 15 |
| (41) 3 | (42) 19 | (43) 14 | (44) 13 | (45) 10 | (46) 1 | (47) 15 | (48) 10 |
| (49) 2 | (50) 20 | (51) 18 | (52) 11 | (53) 1 | (54) 12 | (55) 12 | (56) 20 |
| (57) 19 | (58) 20 | (59) 5 | (60) 1 | (61) 3 | (62) 12 | (63) 19 | (64) 1 |
| (65) 3 | (66) 12 | (67) 20 | (68) 8 | (69) 20 | (70) 5 | (71) 20 | (72) 11 |
| (73) 12 | (74) 4 | (75) 0 | (76) 20 | (77) 6 | (78) 3 | (79) 17 | (80) 1 |
| (81) 0 | (82) 2 | (83) 1 | (84) 8 | (85) 13 | (86) 18 | (87) 0 | (88) 11 |
| (89) 19 | (90) 2 | (91) 16 | (92) 0 | (93) 0 | (94) 0 | (95) 17 | (96) 16 |
| (97) 1 | (98) 18 | (99) 3 | (100) 0 | | | | |