

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $12 + 7 =$ | (2) $16 + 3 =$ | (3) $5 + 13 =$ | (4) $9 + 5 =$ |
| (5) $2 - 2 =$ | (6) $16 - 2 =$ | (7) $12 + 4 =$ | (8) $10 + 8 =$ |
| (9) $7 + 9 =$ | (10) $9 + 2 =$ | (11) $19 + 1 =$ | (12) $19 - 4 =$ |
| (13) $2 + 17 =$ | (14) $19 - 3 =$ | (15) $16 - 3 =$ | (16) $14 + 3 =$ |
| (17) $16 - 11 =$ | (18) $15 + 3 =$ | (19) $14 - 5 =$ | (20) $16 + 2 =$ |
| (21) $9 + 8 =$ | (22) $6 + 9 =$ | (23) $4 + 14 =$ | (24) $6 - 3 =$ |
| (25) $10 + 3 =$ | (26) $11 - 1 =$ | (27) $5 - 2 =$ | (28) $13 + 6 =$ |
| (29) $7 + 11 =$ | (30) $17 + 2 =$ | (31) $10 - 10 =$ | (32) $7 + 1 =$ |
| (33) $4 - 1 =$ | (34) $19 - 13 =$ | (35) $16 + 4 =$ | (36) $4 - 3 =$ |
| (37) $11 - 1 =$ | (38) $11 + 4 =$ | (39) $19 - 7 =$ | (40) $18 + 1 =$ |
| (41) $14 + 5 =$ | (42) $14 + 2 =$ | (43) $9 - 4 =$ | (44) $4 - 2 =$ |
| (45) $6 + 13 =$ | (46) $13 - 12 =$ | (47) $17 - 4 =$ | (48) $13 + 3 =$ |
| (49) $3 - 3 =$ | (50) $6 + 11 =$ | (51) $17 - 15 =$ | (52) $15 + 3 =$ |
| (53) $16 - 13 =$ | (54) $16 + 3 =$ | (55) $12 + 6 =$ | (56) $10 + 2 =$ |
| (57) $1 + 12 =$ | (58) $18 - 4 =$ | (59) $6 - 6 =$ | (60) $11 - 5 =$ |
| (61) $18 + 2 =$ | (62) $14 - 13 =$ | (63) $13 + 2 =$ | (64) $15 + 1 =$ |
| (65) $11 - 8 =$ | (66) $19 - 19 =$ | (67) $12 + 8 =$ | (68) $16 - 16 =$ |
| (69) $14 + 5 =$ | (70) $7 + 7 =$ | (71) $4 + 16 =$ | (72) $11 + 1 =$ |
| (73) $17 + 3 =$ | (74) $8 - 1 =$ | (75) $3 - 3 =$ | (76) $14 - 14 =$ |
| (77) $11 + 1 =$ | (78) $1 - 1 =$ | (79) $9 - 6 =$ | (80) $15 + 4 =$ |
| (81) $14 + 2 =$ | (82) $15 - 2 =$ | (83) $14 - 12 =$ | (84) $18 + 1 =$ |
| (85) $9 - 2 =$ | (86) $17 + 1 =$ | (87) $2 - 2 =$ | (88) $8 - 1 =$ |
| (89) $5 - 5 =$ | (90) $1 + 17 =$ | (91) $6 + 13 =$ | (92) $5 + 1 =$ |
| (93) $19 + 1 =$ | (94) $14 + 5 =$ | (95) $5 + 10 =$ | (96) $9 - 9 =$ |
| (97) $5 + 4 =$ | (98) $7 + 6 =$ | (99) $15 - 7 =$ | (100) $14 - 5 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$ | (2) $4 - 4 =$ | (3) $7 - 4 =$ | (4) $17 - 9 =$ |
| (5) $19 + 1 =$ | (6) $2 - 1 =$ | (7) $4 + 2 =$ | (8) $3 - 1 =$ |
| (9) $13 - 3 =$ | (10) $9 + 8 =$ | (11) $2 - 2 =$ | (12) $7 + 5 =$ |
| (13) $12 - 8 =$ | (14) $13 + 1 =$ | (15) $6 + 14 =$ | (16) $1 + 9 =$ |
| (17) $3 + 16 =$ | (18) $4 + 3 =$ | (19) $8 + 10 =$ | (20) $11 + 1 =$ |
| (21) $13 - 3 =$ | (22) $8 + 1 =$ | (23) $19 - 4 =$ | (24) $2 - 2 =$ |
| (25) $16 - 9 =$ | (26) $8 + 4 =$ | (27) $12 + 2 =$ | (28) $6 + 1 =$ |
| (29) $16 - 9 =$ | (30) $15 + 1 =$ | (31) $15 - 5 =$ | (32) $12 - 5 =$ |
| (33) $3 + 5 =$ | (34) $18 + 2 =$ | (35) $4 + 14 =$ | (36) $5 - 4 =$ |
| (37) $16 - 3 =$ | (38) $6 - 3 =$ | (39) $19 - 14 =$ | (40) $14 - 5 =$ |
| (41) $6 - 3 =$ | (42) $5 + 13 =$ | (43) $12 - 1 =$ | (44) $2 - 2 =$ |
| (45) $16 - 14 =$ | (46) $3 - 3 =$ | (47) $13 - 1 =$ | (48) $3 + 16 =$ |
| (49) $3 + 8 =$ | (50) $5 + 7 =$ | (51) $6 + 10 =$ | (52) $5 - 5 =$ |
| (53) $13 + 1 =$ | (54) $16 - 11 =$ | (55) $17 - 7 =$ | (56) $1 + 7 =$ |
| (57) $7 - 3 =$ | (58) $16 - 10 =$ | (59) $7 + 11 =$ | (60) $11 + 1 =$ |
| (61) $19 - 2 =$ | (62) $8 + 2 =$ | (63) $6 + 8 =$ | (64) $7 + 10 =$ |
| (65) $13 + 1 =$ | (66) $9 - 2 =$ | (67) $3 - 3 =$ | (68) $15 + 5 =$ |
| (69) $6 + 11 =$ | (70) $9 - 5 =$ | (71) $4 + 12 =$ | (72) $19 + 1 =$ |
| (73) $13 + 3 =$ | (74) $13 - 5 =$ | (75) $6 + 6 =$ | (76) $3 - 3 =$ |
| (77) $12 + 3 =$ | (78) $14 - 7 =$ | (79) $3 - 1 =$ | (80) $1 - 1 =$ |
| (81) $16 + 3 =$ | (82) $3 + 16 =$ | (83) $15 + 4 =$ | (84) $3 + 4 =$ |
| (85) $1 - 1 =$ | (86) $2 - 1 =$ | (87) $3 - 1 =$ | (88) $7 + 11 =$ |
| (89) $12 + 5 =$ | (90) $1 - 1 =$ | (91) $11 + 6 =$ | (92) $14 - 9 =$ |
| (93) $1 - 1 =$ | (94) $6 - 4 =$ | (95) $5 - 3 =$ | (96) $9 - 5 =$ |
| (97) $17 + 2 =$ | (98) $6 - 6 =$ | (99) $17 + 3 =$ | (100) $13 + 7 =$ |



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|----------------|----------------|----------------|----------------|
| (1) 2 + 11 = | (2) 10 + 7 = | (3) 2 + 12 = | (4) 5 - 4 = |
| (5) 1 + 6 = | (6) 10 + 9 = | (7) 10 + 6 = | (8) 18 + 1 = |
| (9) 10 - 4 = | (10) 19 + 1 = | (11) 12 - 6 = | (12) 2 + 13 = |
| (13) 9 + 9 = | (14) 4 + 7 = | (15) 7 - 4 = | (16) 16 - 2 = |
| (17) 11 - 6 = | (18) 17 + 1 = | (19) 19 - 4 = | (20) 16 + 2 = |
| (21) 6 - 2 = | (22) 18 - 16 = | (23) 16 + 2 = | (24) 8 - 1 = |
| (25) 2 - 2 = | (26) 13 + 4 = | (27) 11 + 5 = | (28) 18 + 2 = |
| (29) 11 - 4 = | (30) 14 - 11 = | (31) 15 - 12 = | (32) 15 + 5 = |
| (33) 4 - 3 = | (34) 2 + 5 = | (35) 10 - 10 = | (36) 3 - 3 = |
| (37) 5 + 13 = | (38) 13 - 8 = | (39) 7 - 5 = | (40) 14 + 6 = |
| (41) 13 - 1 = | (42) 6 - 5 = | (43) 15 + 5 = | (44) 17 - 1 = |
| (45) 14 + 5 = | (46) 10 + 1 = | (47) 16 - 1 = | (48) 1 - 1 = |
| (49) 6 - 3 = | (50) 5 - 2 = | (51) 17 - 16 = | (52) 2 + 14 = |
| (53) 3 - 1 = | (54) 17 - 4 = | (55) 4 - 4 = | (56) 18 + 1 = |
| (57) 17 - 17 = | (58) 3 + 7 = | (59) 4 + 2 = | (60) 18 + 2 = |
| (61) 8 - 6 = | (62) 12 - 4 = | (63) 1 - 1 = | (64) 7 + 1 = |
| (65) 12 + 7 = | (66) 13 - 3 = | (67) 13 - 5 = | (68) 3 + 7 = |
| (69) 12 - 6 = | (70) 16 + 3 = | (71) 3 - 3 = | (72) 19 + 1 = |
| (73) 10 - 8 = | (74) 4 - 1 = | (75) 16 + 2 = | (76) 2 + 4 = |
| (77) 16 - 3 = | (78) 1 - 1 = | (79) 11 + 5 = | (80) 19 - 14 = |
| (81) 12 + 6 = | (82) 9 - 3 = | (83) 5 + 5 = | (84) 14 - 13 = |
| (85) 14 + 4 = | (86) 1 + 5 = | (87) 10 + 9 = | (88) 5 - 4 = |
| (89) 1 - 1 = | (90) 7 + 10 = | (91) 16 - 11 = | (92) 19 + 1 = |
| (93) 7 + 2 = | (94) 19 - 13 = | (95) 3 - 1 = | (96) 6 + 4 = |
| (97) 8 + 8 = | (98) 19 + 1 = | (99) 10 - 7 = | (100) 8 + 9 = |

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|------------------|------------------|------------------|------------------|
| (1) $14 + 3 =$ | (2) $3 - 2 =$ | (3) $14 - 2 =$ | (4) $5 - 1 =$ |
| (5) $18 - 5 =$ | (6) $17 - 6 =$ | (7) $3 - 3 =$ | (8) $10 - 7 =$ |
| (9) $14 + 1 =$ | (10) $4 - 3 =$ | (11) $6 + 14 =$ | (12) $13 + 7 =$ |
| (13) $8 + 11 =$ | (14) $19 + 1 =$ | (15) $10 - 2 =$ | (16) $1 - 1 =$ |
| (17) $15 - 3 =$ | (18) $4 + 13 =$ | (19) $12 - 2 =$ | (20) $15 - 10 =$ |
| (21) $8 - 1 =$ | (22) $10 + 6 =$ | (23) $14 - 12 =$ | (24) $10 + 3 =$ |
| (25) $5 + 5 =$ | (26) $4 - 4 =$ | (27) $9 + 8 =$ | (28) $5 - 2 =$ |
| (29) $13 - 2 =$ | (30) $10 + 7 =$ | (31) $3 - 3 =$ | (32) $5 - 2 =$ |
| (33) $2 - 1 =$ | (34) $18 - 13 =$ | (35) $18 + 1 =$ | (36) $7 - 2 =$ |
| (37) $17 - 8 =$ | (38) $14 - 10 =$ | (39) $10 + 5 =$ | (40) $12 - 9 =$ |
| (41) $13 + 6 =$ | (42) $19 + 1 =$ | (43) $11 + 6 =$ | (44) $11 - 3 =$ |
| (45) $16 - 12 =$ | (46) $1 + 13 =$ | (47) $6 + 4 =$ | (48) $4 + 4 =$ |
| (49) $10 + 3 =$ | (50) $10 - 10 =$ | (51) $12 + 1 =$ | (52) $18 - 16 =$ |
| (53) $6 - 6 =$ | (54) $13 + 1 =$ | (55) $11 - 11 =$ | (56) $10 + 10 =$ |
| (57) $7 + 13 =$ | (58) $19 - 2 =$ | (59) $8 + 6 =$ | (60) $14 + 5 =$ |
| (61) $16 + 1 =$ | (62) $16 + 2 =$ | (63) $13 - 13 =$ | (64) $4 - 1 =$ |
| (65) $4 + 5 =$ | (66) $15 - 12 =$ | (67) $17 - 15 =$ | (68) $3 + 4 =$ |
| (69) $9 + 7 =$ | (70) $19 + 1 =$ | (71) $14 + 4 =$ | (72) $17 - 4 =$ |
| (73) $7 - 5 =$ | (74) $15 - 13 =$ | (75) $16 - 2 =$ | (76) $4 + 13 =$ |
| (77) $18 - 18 =$ | (78) $18 - 17 =$ | (79) $15 + 3 =$ | (80) $17 - 14 =$ |
| (81) $12 - 12 =$ | (82) $1 + 17 =$ | (83) $17 - 7 =$ | (84) $14 + 1 =$ |
| (85) $12 + 5 =$ | (86) $14 - 10 =$ | (87) $4 + 14 =$ | (88) $17 - 12 =$ |
| (89) $15 - 3 =$ | (90) $13 - 5 =$ | (91) $10 + 1 =$ | (92) $17 + 2 =$ |
| (93) $17 + 1 =$ | (94) $17 - 2 =$ | (95) $5 - 4 =$ | (96) $11 - 1 =$ |
| (97) $10 + 3 =$ | (98) $18 + 2 =$ | (99) $14 - 12 =$ | (100) $3 + 3 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $12 - 7 =$ | (2) $10 - 3 =$ | (3) $17 - 2 =$ | (4) $13 - 9 =$ |
| (5) $3 - 2 =$ | (6) $14 - 14 =$ | (7) $14 - 7 =$ | (8) $18 - 9 =$ |
| (9) $4 + 9 =$ | (10) $14 + 3 =$ | (11) $18 - 11 =$ | (12) $5 + 2 =$ |
| (13) $12 + 6 =$ | (14) $19 - 17 =$ | (15) $13 + 2 =$ | (16) $10 + 7 =$ |
| (17) $7 - 1 =$ | (18) $4 - 3 =$ | (19) $5 + 15 =$ | (20) $18 - 9 =$ |
| (21) $16 - 10 =$ | (22) $4 - 4 =$ | (23) $11 + 7 =$ | (24) $10 + 10 =$ |
| (25) $10 + 4 =$ | (26) $3 + 9 =$ | (27) $18 - 12 =$ | (28) $1 + 12 =$ |
| (29) $4 - 4 =$ | (30) $9 - 5 =$ | (31) $5 - 1 =$ | (32) $11 - 1 =$ |
| (33) $4 + 6 =$ | (34) $2 - 2 =$ | (35) $19 + 1 =$ | (36) $16 - 6 =$ |
| (37) $10 + 1 =$ | (38) $13 + 1 =$ | (39) $17 + 3 =$ | (40) $18 - 8 =$ |
| (41) $6 - 2 =$ | (42) $10 - 10 =$ | (43) $16 - 14 =$ | (44) $15 + 4 =$ |
| (45) $4 + 8 =$ | (46) $12 - 7 =$ | (47) $11 - 10 =$ | (48) $14 - 7 =$ |
| (49) $10 - 8 =$ | (50) $7 + 3 =$ | (51) $12 + 5 =$ | (52) $16 + 1 =$ |
| (53) $18 - 14 =$ | (54) $14 - 8 =$ | (55) $7 - 5 =$ | (56) $6 + 13 =$ |
| (57) $18 + 2 =$ | (58) $13 - 12 =$ | (59) $2 - 1 =$ | (60) $15 - 13 =$ |
| (61) $10 - 10 =$ | (62) $7 - 5 =$ | (63) $16 - 9 =$ | (64) $13 - 5 =$ |
| (65) $10 - 5 =$ | (66) $9 + 8 =$ | (67) $10 + 7 =$ | (68) $18 + 1 =$ |
| (69) $17 - 11 =$ | (70) $6 - 4 =$ | (71) $8 - 6 =$ | (72) $14 + 4 =$ |
| (73) $12 - 11 =$ | (74) $7 - 3 =$ | (75) $18 + 2 =$ | (76) $18 + 1 =$ |
| (77) $4 + 9 =$ | (78) $19 + 1 =$ | (79) $8 - 1 =$ | (80) $4 - 2 =$ |
| (81) $8 + 1 =$ | (82) $9 + 6 =$ | (83) $4 - 1 =$ | (84) $18 + 2 =$ |
| (85) $9 - 5 =$ | (86) $11 - 4 =$ | (87) $1 + 15 =$ | (88) $16 + 2 =$ |
| (89) $8 - 4 =$ | (90) $7 - 4 =$ | (91) $4 + 8 =$ | (92) $1 + 9 =$ |
| (93) $10 - 7 =$ | (94) $3 - 3 =$ | (95) $14 + 5 =$ | (96) $3 - 2 =$ |
| (97) $19 - 11 =$ | (98) $18 + 2 =$ | (99) $5 - 3 =$ | (100) $14 - 12 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $6 + 14 =$ | (2) $13 - 13 =$ | (3) $10 - 8 =$ | (4) $19 - 8 =$ |
| (5) $12 + 3 =$ | (6) $13 + 4 =$ | (7) $2 + 11 =$ | (8) $7 - 5 =$ |
| (9) $9 + 10 =$ | (10) $19 + 1 =$ | (11) $1 + 17 =$ | (12) $16 + 3 =$ |
| (13) $18 + 2 =$ | (14) $5 - 1 =$ | (15) $13 - 4 =$ | (16) $17 + 2 =$ |
| (17) $15 + 1 =$ | (18) $7 - 3 =$ | (19) $9 + 10 =$ | (20) $14 + 2 =$ |
| (21) $18 + 1 =$ | (22) $6 - 1 =$ | (23) $5 + 9 =$ | (24) $19 - 6 =$ |
| (25) $3 + 6 =$ | (26) $16 + 2 =$ | (27) $3 + 10 =$ | (28) $14 - 5 =$ |
| (29) $6 + 8 =$ | (30) $4 - 3 =$ | (31) $16 - 14 =$ | (32) $10 + 9 =$ |
| (33) $7 + 4 =$ | (34) $11 - 11 =$ | (35) $7 + 12 =$ | (36) $7 - 5 =$ |
| (37) $17 + 2 =$ | (38) $9 - 5 =$ | (39) $16 + 2 =$ | (40) $19 + 1 =$ |
| (41) $16 + 2 =$ | (42) $9 + 5 =$ | (43) $12 + 5 =$ | (44) $1 + 19 =$ |
| (45) $9 + 7 =$ | (46) $4 - 2 =$ | (47) $11 - 3 =$ | (48) $4 + 3 =$ |
| (49) $11 - 2 =$ | (50) $7 - 6 =$ | (51) $10 - 4 =$ | (52) $6 - 3 =$ |
| (53) $15 - 2 =$ | (54) $6 + 2 =$ | (55) $2 + 1 =$ | (56) $16 - 16 =$ |
| (57) $10 - 7 =$ | (58) $13 - 1 =$ | (59) $15 + 2 =$ | (60) $12 - 1 =$ |
| (61) $7 + 9 =$ | (62) $19 - 14 =$ | (63) $14 + 2 =$ | (64) $2 - 1 =$ |
| (65) $3 + 17 =$ | (66) $13 - 3 =$ | (67) $15 - 14 =$ | (68) $4 + 16 =$ |
| (69) $16 - 12 =$ | (70) $19 - 8 =$ | (71) $18 + 1 =$ | (72) $3 + 3 =$ |
| (73) $2 - 1 =$ | (74) $12 + 5 =$ | (75) $12 - 5 =$ | (76) $14 + 5 =$ |
| (77) $5 + 7 =$ | (78) $7 - 3 =$ | (79) $3 - 1 =$ | (80) $16 + 2 =$ |
| (81) $1 + 2 =$ | (82) $3 + 1 =$ | (83) $12 + 8 =$ | (84) $8 - 3 =$ |
| (85) $9 - 7 =$ | (86) $2 + 6 =$ | (87) $7 - 1 =$ | (88) $16 + 2 =$ |
| (89) $12 - 6 =$ | (90) $11 + 9 =$ | (91) $4 - 3 =$ | (92) $8 + 3 =$ |
| (93) $9 - 7 =$ | (94) $2 - 1 =$ | (95) $3 - 3 =$ | (96) $19 + 1 =$ |
| (97) $15 + 2 =$ | (98) $7 - 7 =$ | (99) $18 + 2 =$ | (100) $6 - 4 =$ |

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| (1) $13 - 1 =$ | (2) $10 - 9 =$ | (3) $15 + 2 =$ | (4) $8 - 8 =$ |
| (5) $17 + 2 =$ | (6) $15 + 5 =$ | (7) $16 + 4 =$ | (8) $1 + 4 =$ |
| (9) $3 - 3 =$ | (10) $2 + 10 =$ | (11) $19 + 1 =$ | (12) $8 + 6 =$ |
| (13) $18 - 10 =$ | (14) $9 - 1 =$ | (15) $3 + 16 =$ | (16) $5 + 14 =$ |
| (17) $14 + 5 =$ | (18) $5 + 10 =$ | (19) $6 - 6 =$ | (20) $12 - 4 =$ |
| (21) $9 - 4 =$ | (22) $10 - 4 =$ | (23) $15 + 4 =$ | (24) $10 + 4 =$ |
| (25) $3 + 14 =$ | (26) $13 - 12 =$ | (27) $19 - 7 =$ | (28) $14 - 8 =$ |
| (29) $10 + 4 =$ | (30) $14 + 1 =$ | (31) $12 - 4 =$ | (32) $19 + 1 =$ |
| (33) $11 - 9 =$ | (34) $12 - 5 =$ | (35) $10 + 3 =$ | (36) $13 - 2 =$ |
| (37) $5 + 10 =$ | (38) $15 + 2 =$ | (39) $3 + 16 =$ | (40) $2 + 6 =$ |
| (41) $8 - 6 =$ | (42) $18 - 1 =$ | (43) $1 + 8 =$ | (44) $6 - 2 =$ |
| (45) $19 - 1 =$ | (46) $16 + 4 =$ | (47) $10 + 7 =$ | (48) $2 - 2 =$ |
| (49) $14 + 1 =$ | (50) $11 + 7 =$ | (51) $6 - 4 =$ | (52) $8 + 6 =$ |
| (53) $13 - 11 =$ | (54) $16 + 4 =$ | (55) $4 - 1 =$ | (56) $4 + 4 =$ |
| (57) $8 + 11 =$ | (58) $12 - 9 =$ | (59) $11 - 4 =$ | (60) $3 + 10 =$ |
| (61) $7 - 1 =$ | (62) $7 - 6 =$ | (63) $14 + 1 =$ | (64) $3 - 3 =$ |
| (65) $16 - 7 =$ | (66) $9 - 2 =$ | (67) $8 + 3 =$ | (68) $13 + 4 =$ |
| (69) $16 - 2 =$ | (70) $15 - 1 =$ | (71) $13 - 1 =$ | (72) $6 + 6 =$ |
| (73) $9 - 3 =$ | (74) $14 + 2 =$ | (75) $17 + 2 =$ | (76) $3 - 3 =$ |
| (77) $17 - 16 =$ | (78) $3 - 2 =$ | (79) $17 - 14 =$ | (80) $2 + 14 =$ |
| (81) $15 + 1 =$ | (82) $4 - 4 =$ | (83) $18 - 17 =$ | (84) $19 - 1 =$ |
| (85) $14 + 4 =$ | (86) $17 + 2 =$ | (87) $5 + 8 =$ | (88) $8 - 3 =$ |
| (89) $9 + 1 =$ | (90) $16 + 3 =$ | (91) $8 - 4 =$ | (92) $15 - 15 =$ |
| (93) $19 - 1 =$ | (94) $17 + 1 =$ | (95) $19 - 18 =$ | (96) $7 + 3 =$ |
| (97) $4 + 3 =$ | (98) $17 + 3 =$ | (99) $2 - 2 =$ | (100) $13 + 4 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 19	(2) 19	(3) 18	(4) 14	(5) 0	(6) 14	(7) 16	(8) 18
(9) 16	(10) 11	(11) 20	(12) 15	(13) 19	(14) 16	(15) 13	(16) 17
(17) 5	(18) 18	(19) 9	(20) 18	(21) 17	(22) 15	(23) 18	(24) 3
(25) 13	(26) 10	(27) 3	(28) 19	(29) 18	(30) 19	(31) 0	(32) 8
(33) 3	(34) 6	(35) 20	(36) 1	(37) 10	(38) 15	(39) 12	(40) 19
(41) 19	(42) 16	(43) 5	(44) 2	(45) 19	(46) 1	(47) 13	(48) 16
(49) 0	(50) 17	(51) 2	(52) 18	(53) 3	(54) 19	(55) 18	(56) 12
(57) 13	(58) 14	(59) 0	(60) 6	(61) 20	(62) 1	(63) 15	(64) 16
(65) 3	(66) 0	(67) 20	(68) 0	(69) 19	(70) 14	(71) 20	(72) 12
(73) 20	(74) 7	(75) 0	(76) 0	(77) 12	(78) 0	(79) 3	(80) 19
(81) 16	(82) 13	(83) 2	(84) 19	(85) 7	(86) 18	(87) 0	(88) 7
(89) 0	(90) 18	(91) 19	(92) 6	(93) 20	(94) 19	(95) 15	(96) 0
(97) 9	(98) 13	(99) 8	(100) 9				

第2页答案

(1) 20	(2) 0	(3) 3	(4) 8	(5) 20	(6) 1	(7) 6	(8) 2
(9) 10	(10) 17	(11) 0	(12) 12	(13) 4	(14) 14	(15) 20	(16) 10
(17) 19	(18) 7	(19) 18	(20) 12	(21) 10	(22) 9	(23) 15	(24) 0
(25) 7	(26) 12	(27) 14	(28) 7	(29) 7	(30) 16	(31) 10	(32) 7
(33) 8	(34) 20	(35) 18	(36) 1	(37) 13	(38) 3	(39) 5	(40) 9
(41) 3	(42) 18	(43) 11	(44) 0	(45) 2	(46) 0	(47) 12	(48) 19
(49) 11	(50) 12	(51) 16	(52) 0	(53) 14	(54) 5	(55) 10	(56) 8
(57) 4	(58) 6	(59) 18	(60) 12	(61) 17	(62) 10	(63) 14	(64) 17
(65) 14	(66) 7	(67) 0	(68) 20	(69) 17	(70) 4	(71) 16	(72) 20
(73) 16	(74) 8	(75) 12	(76) 0	(77) 15	(78) 7	(79) 2	(80) 0
(81) 19	(82) 19	(83) 19	(84) 7	(85) 0	(86) 1	(87) 2	(88) 18
(89) 17	(90) 0	(91) 17	(92) 5	(93) 0	(94) 2	(95) 2	(96) 4
(97) 19	(98) 0	(99) 20	(100) 20				

二十以内加减法计算练习题答案

第3页答案

(1) 13 (2) 17 (3) 14 (4) 1 (5) 7 (6) 19 (7) 16 (8) 19
(9) 6 (10) 20 (11) 6 (12) 15 (13) 18 (14) 11 (15) 3 (16) 14
(17) 5 (18) 18 (19) 15 (20) 18 (21) 4 (22) 2 (23) 18 (24) 7
(25) 0 (26) 17 (27) 16 (28) 20 (29) 7 (30) 3 (31) 3 (32) 20
(33) 1 (34) 7 (35) 0 (36) 0 (37) 18 (38) 5 (39) 2 (40) 20
(41) 12 (42) 1 (43) 20 (44) 16 (45) 19 (46) 11 (47) 15 (48) 0
(49) 3 (50) 3 (51) 1 (52) 16 (53) 2 (54) 13 (55) 0 (56) 19
(57) 0 (58) 10 (59) 6 (60) 20 (61) 2 (62) 8 (63) 0 (64) 8
(65) 19 (66) 10 (67) 8 (68) 10 (69) 6 (70) 19 (71) 0 (72) 20
(73) 2 (74) 3 (75) 18 (76) 6 (77) 13 (78) 0 (79) 16 (80) 5
(81) 18 (82) 6 (83) 10 (84) 1 (85) 18 (86) 6 (87) 19 (88) 1
(89) 0 (90) 17 (91) 5 (92) 20 (93) 9 (94) 6 (95) 2 (96) 10
(97) 16 (98) 20 (99) 3 (100) 17

第4页答案

(1) 17 (2) 1 (3) 12 (4) 4 (5) 13 (6) 11 (7) 0 (8) 3
(9) 15 (10) 1 (11) 20 (12) 20 (13) 19 (14) 20 (15) 8 (16) 0
(17) 12 (18) 17 (19) 10 (20) 5 (21) 7 (22) 16 (23) 2 (24) 13
(25) 10 (26) 0 (27) 17 (28) 3 (29) 11 (30) 17 (31) 0 (32) 3
(33) 1 (34) 5 (35) 19 (36) 5 (37) 9 (38) 4 (39) 15 (40) 3
(41) 19 (42) 20 (43) 17 (44) 8 (45) 4 (46) 14 (47) 10 (48) 8
(49) 13 (50) 0 (51) 13 (52) 2 (53) 0 (54) 14 (55) 0 (56) 20
(57) 20 (58) 17 (59) 14 (60) 19 (61) 17 (62) 18 (63) 0 (64) 3
(65) 9 (66) 3 (67) 2 (68) 7 (69) 16 (70) 20 (71) 18 (72) 13
(73) 2 (74) 2 (75) 14 (76) 17 (77) 0 (78) 1 (79) 18 (80) 3
(81) 0 (82) 18 (83) 10 (84) 15 (85) 17 (86) 4 (87) 18 (88) 5
(89) 12 (90) 8 (91) 11 (92) 19 (93) 18 (94) 15 (95) 1 (96) 10
(97) 13 (98) 20 (99) 2 (100) 6

二十以内加减法计算练习题答案

第5页答案

(1) 5	(2) 7	(3) 15	(4) 4	(5) 1	(6) 0	(7) 7	(8) 9
(9) 13	(10) 17	(11) 7	(12) 7	(13) 18	(14) 2	(15) 15	(16) 17
(17) 6	(18) 1	(19) 20	(20) 9	(21) 6	(22) 0	(23) 18	(24) 20
(25) 14	(26) 12	(27) 6	(28) 13	(29) 0	(30) 4	(31) 4	(32) 10
(33) 10	(34) 0	(35) 20	(36) 10	(37) 11	(38) 14	(39) 20	(40) 10
(41) 4	(42) 0	(43) 2	(44) 19	(45) 12	(46) 5	(47) 1	(48) 7
(49) 2	(50) 10	(51) 17	(52) 17	(53) 4	(54) 6	(55) 2	(56) 19
(57) 20	(58) 1	(59) 1	(60) 2	(61) 0	(62) 2	(63) 7	(64) 8
(65) 5	(66) 17	(67) 17	(68) 19	(69) 6	(70) 2	(71) 2	(72) 18
(73) 1	(74) 4	(75) 20	(76) 19	(77) 13	(78) 20	(79) 7	(80) 2
(81) 9	(82) 15	(83) 3	(84) 20	(85) 4	(86) 7	(87) 16	(88) 18
(89) 4	(90) 3	(91) 12	(92) 10	(93) 3	(94) 0	(95) 19	(96) 1
(97) 8	(98) 20	(99) 2	(100) 2				

第6页答案

(1) 20	(2) 0	(3) 2	(4) 11	(5) 15	(6) 17	(7) 13	(8) 2
(9) 19	(10) 20	(11) 18	(12) 19	(13) 20	(14) 4	(15) 9	(16) 19
(17) 16	(18) 4	(19) 19	(20) 16	(21) 19	(22) 5	(23) 14	(24) 13
(25) 9	(26) 18	(27) 13	(28) 9	(29) 14	(30) 1	(31) 2	(32) 19
(33) 11	(34) 0	(35) 19	(36) 2	(37) 19	(38) 4	(39) 18	(40) 20
(41) 18	(42) 14	(43) 17	(44) 20	(45) 16	(46) 2	(47) 8	(48) 7
(49) 9	(50) 1	(51) 6	(52) 3	(53) 13	(54) 8	(55) 3	(56) 0
(57) 3	(58) 12	(59) 17	(60) 11	(61) 16	(62) 5	(63) 16	(64) 1
(65) 20	(66) 10	(67) 1	(68) 20	(69) 4	(70) 11	(71) 19	(72) 6
(73) 1	(74) 17	(75) 7	(76) 19	(77) 12	(78) 4	(79) 2	(80) 18
(81) 3	(82) 4	(83) 20	(84) 5	(85) 2	(86) 8	(87) 6	(88) 18
(89) 6	(90) 20	(91) 1	(92) 11	(93) 2	(94) 1	(95) 0	(96) 20
(97) 17	(98) 0	(99) 20	(100) 2				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 12 | (2) 1 | (3) 17 | (4) 0 | (5) 19 | (6) 20 | (7) 20 | (8) 5 |
| (9) 0 | (10) 12 | (11) 20 | (12) 14 | (13) 8 | (14) 8 | (15) 19 | (16) 19 |
| (17) 19 | (18) 15 | (19) 0 | (20) 8 | (21) 5 | (22) 6 | (23) 19 | (24) 14 |
| (25) 17 | (26) 1 | (27) 12 | (28) 6 | (29) 14 | (30) 15 | (31) 8 | (32) 20 |
| (33) 2 | (34) 7 | (35) 13 | (36) 11 | (37) 15 | (38) 17 | (39) 19 | (40) 8 |
| (41) 2 | (42) 17 | (43) 9 | (44) 4 | (45) 18 | (46) 20 | (47) 17 | (48) 0 |
| (49) 15 | (50) 18 | (51) 2 | (52) 14 | (53) 2 | (54) 20 | (55) 3 | (56) 8 |
| (57) 19 | (58) 3 | (59) 7 | (60) 13 | (61) 6 | (62) 1 | (63) 15 | (64) 0 |
| (65) 9 | (66) 7 | (67) 11 | (68) 17 | (69) 14 | (70) 14 | (71) 12 | (72) 12 |
| (73) 6 | (74) 16 | (75) 19 | (76) 0 | (77) 1 | (78) 1 | (79) 3 | (80) 16 |
| (81) 16 | (82) 0 | (83) 1 | (84) 18 | (85) 18 | (86) 19 | (87) 13 | (88) 5 |
| (89) 10 | (90) 19 | (91) 4 | (92) 0 | (93) 18 | (94) 18 | (95) 1 | (96) 10 |
| (97) 7 | (98) 20 | (99) 0 | (100) 17 | | | | |