

# 二十以内加减法计算练习题



姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                 |                 |                  |                  |
|-----------------|-----------------|------------------|------------------|
| (1) $6 + 9 =$   | (2) $8 + 7 =$   | (3) $19 + 1 =$   | (4) $3 + 14 =$   |
| (5) $7 + 11 =$  | (6) $9 - 2 =$   | (7) $18 + 1 =$   | (8) $6 + 7 =$    |
| (9) $4 + 13 =$  | (10) $6 + 12 =$ | (11) $14 - 10 =$ | (12) $8 + 2 =$   |
| (13) $14 - 9 =$ | (14) $12 + 6 =$ | (15) $17 + 3 =$  | (16) $11 + 5 =$  |
| (17) $14 + 3 =$ | (18) $17 - 4 =$ | (19) $18 + 2 =$  | (20) $1 + 16 =$  |
| (21) $2 - 2 =$  | (22) $1 + 10 =$ | (23) $4 + 6 =$   | (24) $19 - 5 =$  |
| (25) $19 + 1 =$ | (26) $15 + 1 =$ | (27) $15 - 2 =$  | (28) $14 + 2 =$  |
| (29) $14 - 8 =$ | (30) $5 + 13 =$ | (31) $7 + 12 =$  | (32) $7 + 4 =$   |
| (33) $2 + 1 =$  | (34) $3 - 1 =$  | (35) $4 - 3 =$   | (36) $5 + 11 =$  |
| (37) $6 - 5 =$  | (38) $5 + 8 =$  | (39) $15 + 5 =$  | (40) $6 + 3 =$   |
| (41) $4 + 1 =$  | (42) $4 - 2 =$  | (43) $12 - 12 =$ | (44) $17 - 4 =$  |
| (45) $18 + 1 =$ | (46) $4 + 7 =$  | (47) $6 + 11 =$  | (48) $2 - 1 =$   |
| (49) $5 - 5 =$  | (50) $4 - 2 =$  | (51) $6 - 6 =$   | (52) $14 - 5 =$  |
| (53) $2 - 2 =$  | (54) $6 + 1 =$  | (55) $9 - 9 =$   | (56) $1 - 1 =$   |
| (57) $13 + 3 =$ | (58) $9 - 8 =$  | (59) $19 - 19 =$ | (60) $4 + 11 =$  |
| (61) $1 - 1 =$  | (62) $19 + 1 =$ | (63) $6 - 1 =$   | (64) $10 + 4 =$  |
| (65) $15 + 2 =$ | (66) $9 - 9 =$  | (67) $7 - 5 =$   | (68) $9 - 8 =$   |
| (69) $19 + 1 =$ | (70) $14 - 7 =$ | (71) $2 - 2 =$   | (72) $10 + 5 =$  |
| (73) $9 + 1 =$  | (74) $19 + 1 =$ | (75) $8 - 3 =$   | (76) $11 + 8 =$  |
| (77) $15 + 5 =$ | (78) $8 + 12 =$ | (79) $9 + 1 =$   | (80) $17 + 3 =$  |
| (81) $1 - 1 =$  | (82) $14 + 4 =$ | (83) $13 - 12 =$ | (84) $16 + 1 =$  |
| (85) $19 - 7 =$ | (86) $16 - 2 =$ | (87) $14 - 14 =$ | (88) $15 + 2 =$  |
| (89) $15 - 7 =$ | (90) $2 - 2 =$  | (91) $7 + 4 =$   | (92) $6 - 2 =$   |
| (93) $5 + 11 =$ | (94) $18 - 5 =$ | (95) $12 - 1 =$  | (96) $11 + 2 =$  |
| (97) $11 - 8 =$ | (98) $13 + 7 =$ | (99) $19 + 1 =$  | (100) $7 + 12 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $18 - 6 =$  | (2) $6 - 3 =$    | (3) $18 + 1 =$   | (4) $1 + 11 =$   |
| (5) $10 + 1 =$  | (6) $4 + 16 =$   | (7) $7 + 1 =$    | (8) $14 - 1 =$   |
| (9) $17 + 3 =$  | (10) $1 - 1 =$   | (11) $10 + 9 =$  | (12) $4 + 9 =$   |
| (13) $10 + 2 =$ | (14) $11 - 6 =$  | (15) $7 - 1 =$   | (16) $3 + 5 =$   |
| (17) $4 + 12 =$ | (18) $13 - 11 =$ | (19) $15 - 2 =$  | (20) $3 + 11 =$  |
| (21) $10 - 9 =$ | (22) $11 - 11 =$ | (23) $14 + 2 =$  | (24) $4 - 1 =$   |
| (25) $1 - 1 =$  | (26) $4 + 3 =$   | (27) $10 - 6 =$  | (28) $9 + 4 =$   |
| (29) $14 - 3 =$ | (30) $13 + 2 =$  | (31) $1 + 8 =$   | (32) $18 + 2 =$  |
| (33) $9 + 6 =$  | (34) $11 - 2 =$  | (35) $10 + 3 =$  | (36) $8 + 3 =$   |
| (37) $6 - 6 =$  | (38) $8 + 4 =$   | (39) $9 - 5 =$   | (40) $1 + 1 =$   |
| (41) $5 - 5 =$  | (42) $8 - 3 =$   | (43) $17 + 3 =$  | (44) $4 + 4 =$   |
| (45) $5 - 5 =$  | (46) $2 - 2 =$   | (47) $7 + 10 =$  | (48) $9 - 3 =$   |
| (49) $18 + 2 =$ | (50) $19 - 4 =$  | (51) $9 - 8 =$   | (52) $7 + 10 =$  |
| (53) $12 + 8 =$ | (54) $12 - 2 =$  | (55) $11 - 6 =$  | (56) $12 - 10 =$ |
| (57) $13 + 5 =$ | (58) $12 + 7 =$  | (59) $2 - 1 =$   | (60) $19 + 1 =$  |
| (61) $18 - 3 =$ | (62) $11 - 5 =$  | (63) $6 + 8 =$   | (64) $12 + 1 =$  |
| (65) $1 - 1 =$  | (66) $5 - 5 =$   | (67) $19 - 15 =$ | (68) $8 - 6 =$   |
| (69) $10 + 3 =$ | (70) $8 - 6 =$   | (71) $3 + 9 =$   | (72) $12 - 12 =$ |
| (73) $13 - 3 =$ | (74) $8 + 2 =$   | (75) $14 + 4 =$  | (76) $15 + 3 =$  |
| (77) $6 - 1 =$  | (78) $12 - 12 =$ | (79) $14 - 12 =$ | (80) $18 - 12 =$ |
| (81) $12 + 4 =$ | (82) $3 + 14 =$  | (83) $15 - 5 =$  | (84) $8 - 4 =$   |
| (85) $1 - 1 =$  | (86) $12 - 6 =$  | (87) $12 - 5 =$  | (88) $14 - 8 =$  |
| (89) $3 - 2 =$  | (90) $5 + 13 =$  | (91) $12 - 1 =$  | (92) $16 + 3 =$  |
| (93) $6 - 3 =$  | (94) $12 + 2 =$  | (95) $13 + 3 =$  | (96) $16 + 3 =$  |
| (97) $7 + 4 =$  | (98) $12 - 3 =$  | (99) $10 - 4 =$  | (100) $12 + 5 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $8 + 1 =$    | (2) $11 + 8 =$   | (3) $6 + 4 =$    | (4) $8 + 10 =$   |
| (5) $12 - 5 =$   | (6) $11 - 9 =$   | (7) $5 - 4 =$    | (8) $10 - 10 =$  |
| (9) $15 + 4 =$   | (10) $9 - 2 =$   | (11) $11 + 5 =$  | (12) $14 - 11 =$ |
| (13) $8 + 8 =$   | (14) $11 + 8 =$  | (15) $14 + 4 =$  | (16) $1 - 1 =$   |
| (17) $13 - 10 =$ | (18) $12 - 3 =$  | (19) $19 - 8 =$  | (20) $7 + 3 =$   |
| (21) $5 - 4 =$   | (22) $19 - 13 =$ | (23) $15 + 2 =$  | (24) $1 - 1 =$   |
| (25) $4 - 4 =$   | (26) $7 + 6 =$   | (27) $9 - 3 =$   | (28) $1 - 1 =$   |
| (29) $15 - 6 =$  | (30) $5 + 1 =$   | (31) $11 + 2 =$  | (32) $1 + 4 =$   |
| (33) $15 + 3 =$  | (34) $6 + 14 =$  | (35) $11 + 9 =$  | (36) $17 - 9 =$  |
| (37) $9 + 4 =$   | (38) $3 + 4 =$   | (39) $10 - 2 =$  | (40) $6 + 13 =$  |
| (41) $1 + 6 =$   | (42) $4 + 10 =$  | (43) $10 - 6 =$  | (44) $3 - 2 =$   |
| (45) $16 - 8 =$  | (46) $4 - 3 =$   | (47) $3 - 1 =$   | (48) $9 - 7 =$   |
| (49) $17 + 2 =$  | (50) $11 - 2 =$  | (51) $14 - 3 =$  | (52) $6 + 13 =$  |
| (53) $4 + 8 =$   | (54) $14 + 3 =$  | (55) $12 - 5 =$  | (56) $2 + 8 =$   |
| (57) $3 + 4 =$   | (58) $13 + 7 =$  | (59) $13 - 13 =$ | (60) $3 - 1 =$   |
| (61) $12 - 7 =$  | (62) $19 - 18 =$ | (63) $9 - 8 =$   | (64) $10 + 2 =$  |
| (65) $12 - 12 =$ | (66) $16 + 4 =$  | (67) $6 - 6 =$   | (68) $15 - 15 =$ |
| (69) $7 - 7 =$   | (70) $17 - 9 =$  | (71) $3 - 1 =$   | (72) $11 + 3 =$  |
| (73) $6 - 6 =$   | (74) $6 + 10 =$  | (75) $10 + 2 =$  | (76) $18 - 7 =$  |
| (77) $15 - 9 =$  | (78) $13 - 7 =$  | (79) $15 - 12 =$ | (80) $19 + 1 =$  |
| (81) $2 + 18 =$  | (82) $9 - 4 =$   | (83) $15 - 1 =$  | (84) $8 + 2 =$   |
| (85) $18 + 1 =$  | (86) $17 + 3 =$  | (87) $1 + 9 =$   | (88) $4 + 15 =$  |
| (89) $14 + 4 =$  | (90) $17 - 6 =$  | (91) $19 + 1 =$  | (92) $2 - 1 =$   |
| (93) $5 + 8 =$   | (94) $16 + 3 =$  | (95) $17 - 10 =$ | (96) $12 + 3 =$  |
| (97) $12 + 8 =$  | (98) $18 + 1 =$  | (99) $3 - 1 =$   | (100) $9 - 3 =$  |

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|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$   | (2) $8 + 7 =$    | (3) $4 - 2 =$    | (4) $18 - 15 =$  |
| (5) $14 - 11 =$  | (6) $4 + 12 =$   | (7) $14 - 14 =$  | (8) $12 - 4 =$   |
| (9) $13 - 13 =$  | (10) $13 - 4 =$  | (11) $1 - 1 =$   | (12) $19 + 1 =$  |
| (13) $10 - 10 =$ | (14) $1 + 19 =$  | (15) $8 + 10 =$  | (16) $2 + 5 =$   |
| (17) $17 - 13 =$ | (18) $3 - 2 =$   | (19) $17 + 2 =$  | (20) $19 + 1 =$  |
| (21) $15 + 3 =$  | (22) $8 - 2 =$   | (23) $13 - 5 =$  | (24) $19 - 18 =$ |
| (25) $1 - 1 =$   | (26) $12 + 6 =$  | (27) $13 - 12 =$ | (28) $17 + 2 =$  |
| (29) $2 - 2 =$   | (30) $9 - 4 =$   | (31) $15 - 11 =$ | (32) $12 + 6 =$  |
| (33) $17 + 2 =$  | (34) $4 - 3 =$   | (35) $13 + 2 =$  | (36) $3 - 2 =$   |
| (37) $8 + 9 =$   | (38) $7 - 4 =$   | (39) $17 + 1 =$  | (40) $14 - 6 =$  |
| (41) $16 - 13 =$ | (42) $2 - 2 =$   | (43) $13 - 8 =$  | (44) $5 + 14 =$  |
| (45) $19 - 15 =$ | (46) $7 - 5 =$   | (47) $16 - 10 =$ | (48) $6 - 1 =$   |
| (49) $14 - 3 =$  | (50) $16 + 3 =$  | (51) $1 + 10 =$  | (52) $8 + 4 =$   |
| (53) $1 + 17 =$  | (54) $14 - 8 =$  | (55) $7 - 3 =$   | (56) $17 - 14 =$ |
| (57) $15 - 4 =$  | (58) $13 + 7 =$  | (59) $10 - 3 =$  | (60) $16 + 3 =$  |
| (61) $11 + 2 =$  | (62) $9 + 8 =$   | (63) $18 - 17 =$ | (64) $9 + 1 =$   |
| (65) $14 + 6 =$  | (66) $14 - 5 =$  | (67) $16 + 4 =$  | (68) $2 - 1 =$   |
| (69) $1 - 1 =$   | (70) $5 - 2 =$   | (71) $1 - 1 =$   | (72) $1 + 6 =$   |
| (73) $17 + 3 =$  | (74) $3 - 3 =$   | (75) $4 + 12 =$  | (76) $4 - 1 =$   |
| (77) $13 - 11 =$ | (78) $18 + 1 =$  | (79) $6 + 8 =$   | (80) $16 + 4 =$  |
| (81) $7 - 7 =$   | (82) $18 - 10 =$ | (83) $6 - 4 =$   | (84) $7 - 7 =$   |
| (85) $13 + 1 =$  | (86) $2 + 17 =$  | (87) $9 + 1 =$   | (88) $14 - 13 =$ |
| (89) $13 + 7 =$  | (90) $19 - 12 =$ | (91) $19 - 3 =$  | (92) $6 + 7 =$   |
| (93) $6 - 1 =$   | (94) $10 + 5 =$  | (95) $7 + 12 =$  | (96) $8 + 1 =$   |
| (97) $5 - 4 =$   | (98) $14 + 2 =$  | (99) $9 + 5 =$   | (100) $4 + 5 =$  |

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $10 - 2 =$   | (2) $10 - 8 =$   | (3) $6 + 5 =$    | (4) $7 + 6 =$     |
| (5) $4 - 4 =$    | (6) $12 + 6 =$   | (7) $8 - 3 =$    | (8) $8 + 11 =$    |
| (9) $17 + 3 =$   | (10) $16 - 12 =$ | (11) $3 + 5 =$   | (12) $6 - 1 =$    |
| (13) $9 + 11 =$  | (14) $7 + 12 =$  | (15) $12 - 6 =$  | (16) $13 + 6 =$   |
| (17) $10 - 3 =$  | (18) $9 + 4 =$   | (19) $9 + 3 =$   | (20) $1 - 1 =$    |
| (21) $15 + 3 =$  | (22) $19 + 1 =$  | (23) $2 - 1 =$   | (24) $16 + 3 =$   |
| (25) $15 + 5 =$  | (26) $12 - 7 =$  | (27) $16 - 10 =$ | (28) $16 + 4 =$   |
| (29) $7 - 4 =$   | (30) $14 - 4 =$  | (31) $16 - 15 =$ | (32) $2 - 2 =$    |
| (33) $18 - 12 =$ | (34) $2 + 15 =$  | (35) $1 - 1 =$   | (36) $14 - 13 =$  |
| (37) $8 - 3 =$   | (38) $6 + 1 =$   | (39) $14 + 3 =$  | (40) $8 + 5 =$    |
| (41) $7 + 5 =$   | (42) $1 - 1 =$   | (43) $16 + 2 =$  | (44) $13 + 1 =$   |
| (45) $13 - 6 =$  | (46) $6 + 4 =$   | (47) $7 + 10 =$  | (48) $18 + 1 =$   |
| (49) $18 + 2 =$  | (50) $16 - 14 =$ | (51) $16 + 1 =$  | (52) $10 + 5 =$   |
| (53) $9 + 3 =$   | (54) $14 - 1 =$  | (55) $13 - 6 =$  | (56) $12 + 4 =$   |
| (57) $10 - 1 =$  | (58) $11 - 6 =$  | (59) $13 - 3 =$  | (60) $9 - 6 =$    |
| (61) $13 + 3 =$  | (62) $16 + 4 =$  | (63) $4 - 3 =$   | (64) $12 + 3 =$   |
| (65) $2 - 2 =$   | (66) $9 + 10 =$  | (67) $4 + 14 =$  | (68) $17 + 1 =$   |
| (69) $5 + 3 =$   | (70) $2 + 1 =$   | (71) $3 - 3 =$   | (72) $10 + 9 =$   |
| (73) $8 + 8 =$   | (74) $2 + 4 =$   | (75) $14 - 11 =$ | (76) $16 - 16 =$  |
| (77) $15 + 1 =$  | (78) $15 - 10 =$ | (79) $15 - 13 =$ | (80) $3 - 1 =$    |
| (81) $8 - 3 =$   | (82) $14 + 4 =$  | (83) $15 + 3 =$  | (84) $17 - 15 =$  |
| (85) $11 - 11 =$ | (86) $7 - 2 =$   | (87) $3 - 3 =$   | (88) $3 - 2 =$    |
| (89) $8 + 6 =$   | (90) $6 - 6 =$   | (91) $17 + 3 =$  | (92) $8 - 2 =$    |
| (93) $11 + 3 =$  | (94) $11 + 6 =$  | (95) $9 + 10 =$  | (96) $14 - 5 =$   |
| (97) $7 + 7 =$   | (98) $15 + 2 =$  | (99) $7 - 1 =$   | (100) $11 - 11 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $3 + 15 =$   | (2) $10 + 8 =$   | (3) $18 - 13 =$  | (4) $15 + 1 =$    |
| (5) $2 + 3 =$    | (6) $15 + 1 =$   | (7) $19 + 1 =$   | (8) $17 - 15 =$   |
| (9) $1 - 1 =$    | (10) $15 - 6 =$  | (11) $1 + 9 =$   | (12) $5 + 5 =$    |
| (13) $7 + 5 =$   | (14) $8 - 8 =$   | (15) $4 + 6 =$   | (16) $5 - 1 =$    |
| (17) $19 - 9 =$  | (18) $18 + 1 =$  | (19) $12 - 7 =$  | (20) $4 + 16 =$   |
| (21) $14 + 4 =$  | (22) $8 - 2 =$   | (23) $7 + 12 =$  | (24) $9 + 1 =$    |
| (25) $10 - 10 =$ | (26) $1 + 19 =$  | (27) $11 + 2 =$  | (28) $4 + 7 =$    |
| (29) $16 - 1 =$  | (30) $19 - 7 =$  | (31) $14 - 8 =$  | (32) $5 - 1 =$    |
| (33) $12 - 9 =$  | (34) $9 + 9 =$   | (35) $16 + 2 =$  | (36) $19 + 1 =$   |
| (37) $13 - 4 =$  | (38) $2 - 2 =$   | (39) $6 + 5 =$   | (40) $1 + 5 =$    |
| (41) $11 + 8 =$  | (42) $15 - 4 =$  | (43) $12 + 4 =$  | (44) $6 - 3 =$    |
| (45) $16 + 3 =$  | (46) $8 - 5 =$   | (47) $4 - 1 =$   | (48) $3 + 10 =$   |
| (49) $17 - 4 =$  | (50) $2 - 1 =$   | (51) $16 + 2 =$  | (52) $5 - 5 =$    |
| (53) $17 + 2 =$  | (54) $8 - 7 =$   | (55) $14 + 6 =$  | (56) $11 - 7 =$   |
| (57) $1 + 19 =$  | (58) $10 + 5 =$  | (59) $13 + 6 =$  | (60) $16 - 9 =$   |
| (61) $14 + 6 =$  | (62) $12 - 11 =$ | (63) $9 - 6 =$   | (64) $1 - 1 =$    |
| (65) $5 - 2 =$   | (66) $8 + 5 =$   | (67) $12 - 7 =$  | (68) $18 + 1 =$   |
| (69) $14 - 1 =$  | (70) $3 - 2 =$   | (71) $8 - 8 =$   | (72) $18 + 1 =$   |
| (73) $1 - 1 =$   | (74) $11 + 5 =$  | (75) $8 - 5 =$   | (76) $5 - 5 =$    |
| (77) $9 + 1 =$   | (78) $5 + 2 =$   | (79) $14 - 10 =$ | (80) $9 - 3 =$    |
| (81) $6 + 13 =$  | (82) $16 - 1 =$  | (83) $19 + 1 =$  | (84) $3 - 3 =$    |
| (85) $14 + 5 =$  | (86) $10 - 2 =$  | (87) $12 - 8 =$  | (88) $8 + 9 =$    |
| (89) $5 - 1 =$   | (90) $1 - 1 =$   | (91) $15 + 4 =$  | (92) $8 - 2 =$    |
| (93) $17 + 2 =$  | (94) $6 - 4 =$   | (95) $12 - 9 =$  | (96) $19 + 1 =$   |
| (97) $6 + 6 =$   | (98) $13 - 5 =$  | (99) $5 + 14 =$  | (100) $18 - 15 =$ |

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| (1) $3 + 13 =$   | (2) $17 + 1 =$   | (3) $14 + 4 =$   | (4) $12 - 4 =$   |
| (5) $5 - 2 =$    | (6) $1 - 1 =$    | (7) $3 - 1 =$    | (8) $14 + 3 =$   |
| (9) $2 - 1 =$    | (10) $5 + 15 =$  | (11) $7 + 1 =$   | (12) $19 + 1 =$  |
| (13) $19 - 19 =$ | (14) $7 + 4 =$   | (15) $2 - 2 =$   | (16) $9 - 2 =$   |
| (17) $14 + 5 =$  | (18) $7 - 5 =$   | (19) $2 + 18 =$  | (20) $3 - 3 =$   |
| (21) $15 - 4 =$  | (22) $18 - 5 =$  | (23) $8 + 3 =$   | (24) $10 - 5 =$  |
| (25) $10 - 10 =$ | (26) $1 - 1 =$   | (27) $13 - 5 =$  | (28) $2 - 1 =$   |
| (29) $15 - 9 =$  | (30) $2 - 2 =$   | (31) $1 + 18 =$  | (32) $6 - 5 =$   |
| (33) $10 + 1 =$  | (34) $10 + 4 =$  | (35) $7 - 3 =$   | (36) $6 + 9 =$   |
| (37) $3 + 11 =$  | (38) $11 - 1 =$  | (39) $13 - 9 =$  | (40) $6 + 7 =$   |
| (41) $17 + 2 =$  | (42) $7 - 4 =$   | (43) $6 + 10 =$  | (44) $14 + 5 =$  |
| (45) $6 + 8 =$   | (46) $1 - 1 =$   | (47) $4 + 12 =$  | (48) $3 + 11 =$  |
| (49) $5 + 8 =$   | (50) $8 + 1 =$   | (51) $15 - 2 =$  | (52) $19 + 1 =$  |
| (53) $1 - 1 =$   | (54) $3 - 1 =$   | (55) $10 - 3 =$  | (56) $11 + 7 =$  |
| (57) $11 - 5 =$  | (58) $17 - 1 =$  | (59) $16 - 13 =$ | (60) $13 - 5 =$  |
| (61) $7 + 9 =$   | (62) $19 + 1 =$  | (63) $18 + 2 =$  | (64) $9 - 6 =$   |
| (65) $14 - 9 =$  | (66) $12 - 12 =$ | (67) $4 - 2 =$   | (68) $19 - 10 =$ |
| (69) $5 - 2 =$   | (70) $18 + 1 =$  | (71) $3 - 3 =$   | (72) $11 - 3 =$  |
| (73) $12 - 5 =$  | (74) $9 + 6 =$   | (75) $17 + 2 =$  | (76) $14 + 3 =$  |
| (77) $1 - 1 =$   | (78) $10 - 8 =$  | (79) $5 + 1 =$   | (80) $4 + 9 =$   |
| (81) $19 - 8 =$  | (82) $17 + 3 =$  | (83) $2 + 5 =$   | (84) $10 - 9 =$  |
| (85) $17 + 2 =$  | (86) $16 - 9 =$  | (87) $6 - 4 =$   | (88) $15 - 7 =$  |
| (89) $5 + 9 =$   | (90) $13 - 3 =$  | (91) $1 - 1 =$   | (92) $6 + 4 =$   |
| (93) $15 + 1 =$  | (94) $18 + 1 =$  | (95) $18 - 4 =$  | (96) $4 - 2 =$   |
| (97) $12 - 9 =$  | (98) $12 + 7 =$  | (99) $12 + 8 =$  | (100) $8 + 2 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 15	(2) 15	(3) 20	(4) 17	(5) 18	(6) 7	(7) 19	(8) 13
(9) 17	(10) 18	(11) 4	(12) 10	(13) 5	(14) 18	(15) 20	(16) 16
(17) 17	(18) 13	(19) 20	(20) 17	(21) 0	(22) 11	(23) 10	(24) 14
(25) 20	(26) 16	(27) 13	(28) 16	(29) 6	(30) 18	(31) 19	(32) 11
(33) 3	(34) 2	(35) 1	(36) 16	(37) 1	(38) 13	(39) 20	(40) 9
(41) 5	(42) 2	(43) 0	(44) 13	(45) 19	(46) 11	(47) 17	(48) 1
(49) 0	(50) 2	(51) 0	(52) 9	(53) 0	(54) 7	(55) 0	(56) 0
(57) 16	(58) 1	(59) 0	(60) 15	(61) 0	(62) 20	(63) 5	(64) 14
(65) 17	(66) 0	(67) 2	(68) 1	(69) 20	(70) 7	(71) 0	(72) 15
(73) 10	(74) 20	(75) 5	(76) 19	(77) 20	(78) 20	(79) 10	(80) 20
(81) 0	(82) 18	(83) 1	(84) 17	(85) 12	(86) 14	(87) 0	(88) 17
(89) 8	(90) 0	(91) 11	(92) 4	(93) 16	(94) 13	(95) 11	(96) 13
(97) 3	(98) 20	(99) 20	(100) 19				

## 第2页答案

(1) 12	(2) 3	(3) 19	(4) 12	(5) 11	(6) 20	(7) 8	(8) 13
(9) 20	(10) 0	(11) 19	(12) 13	(13) 12	(14) 5	(15) 6	(16) 8
(17) 16	(18) 2	(19) 13	(20) 14	(21) 1	(22) 0	(23) 16	(24) 3
(25) 0	(26) 7	(27) 4	(28) 13	(29) 11	(30) 15	(31) 9	(32) 20
(33) 15	(34) 9	(35) 13	(36) 11	(37) 0	(38) 12	(39) 4	(40) 2
(41) 0	(42) 5	(43) 20	(44) 8	(45) 0	(46) 0	(47) 17	(48) 6
(49) 20	(50) 15	(51) 1	(52) 17	(53) 20	(54) 10	(55) 5	(56) 2
(57) 18	(58) 19	(59) 1	(60) 20	(61) 15	(62) 6	(63) 14	(64) 13
(65) 0	(66) 0	(67) 4	(68) 2	(69) 13	(70) 2	(71) 12	(72) 0
(73) 10	(74) 10	(75) 18	(76) 18	(77) 5	(78) 0	(79) 2	(80) 6
(81) 16	(82) 17	(83) 10	(84) 4	(85) 0	(86) 6	(87) 7	(88) 6
(89) 1	(90) 18	(91) 11	(92) 19	(93) 3	(94) 14	(95) 16	(96) 19
(97) 11	(98) 9	(99) 6	(100) 17				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 9	(2) 19	(3) 10	(4) 18	(5) 7	(6) 2	(7) 1	(8) 0
(9) 19	(10) 7	(11) 16	(12) 3	(13) 16	(14) 19	(15) 18	(16) 0
(17) 3	(18) 9	(19) 11	(20) 10	(21) 1	(22) 6	(23) 17	(24) 0
(25) 0	(26) 13	(27) 6	(28) 0	(29) 9	(30) 6	(31) 13	(32) 5
(33) 18	(34) 20	(35) 20	(36) 8	(37) 13	(38) 7	(39) 8	(40) 19
(41) 7	(42) 14	(43) 4	(44) 1	(45) 8	(46) 1	(47) 2	(48) 2
(49) 19	(50) 9	(51) 11	(52) 19	(53) 12	(54) 17	(55) 7	(56) 10
(57) 7	(58) 20	(59) 0	(60) 2	(61) 5	(62) 1	(63) 1	(64) 12
(65) 0	(66) 20	(67) 0	(68) 0	(69) 0	(70) 8	(71) 2	(72) 14
(73) 0	(74) 16	(75) 12	(76) 11	(77) 6	(78) 6	(79) 3	(80) 20
(81) 20	(82) 5	(83) 14	(84) 10	(85) 19	(86) 20	(87) 10	(88) 19
(89) 18	(90) 11	(91) 20	(92) 1	(93) 13	(94) 19	(95) 7	(96) 15
(97) 20	(98) 19	(99) 2	(100) 6				

## 第4页答案

(1) 20	(2) 15	(3) 2	(4) 3	(5) 3	(6) 16	(7) 0	(8) 8
(9) 0	(10) 9	(11) 0	(12) 20	(13) 0	(14) 20	(15) 18	(16) 7
(17) 4	(18) 1	(19) 19	(20) 20	(21) 18	(22) 6	(23) 8	(24) 1
(25) 0	(26) 18	(27) 1	(28) 19	(29) 0	(30) 5	(31) 4	(32) 18
(33) 19	(34) 1	(35) 15	(36) 1	(37) 17	(38) 3	(39) 18	(40) 8
(41) 3	(42) 0	(43) 5	(44) 19	(45) 4	(46) 2	(47) 6	(48) 5
(49) 11	(50) 19	(51) 11	(52) 12	(53) 18	(54) 6	(55) 4	(56) 3
(57) 11	(58) 20	(59) 7	(60) 19	(61) 13	(62) 17	(63) 1	(64) 10
(65) 20	(66) 9	(67) 20	(68) 1	(69) 0	(70) 3	(71) 0	(72) 7
(73) 20	(74) 0	(75) 16	(76) 3	(77) 2	(78) 19	(79) 14	(80) 20
(81) 0	(82) 8	(83) 2	(84) 0	(85) 14	(86) 19	(87) 10	(88) 1
(89) 20	(90) 7	(91) 16	(92) 13	(93) 5	(94) 15	(95) 19	(96) 9
(97) 1	(98) 16	(99) 14	(100) 9				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 8	(2) 2	(3) 11	(4) 13	(5) 0	(6) 18	(7) 5	(8) 19
(9) 20	(10) 4	(11) 8	(12) 5	(13) 20	(14) 19	(15) 6	(16) 19
(17) 7	(18) 13	(19) 12	(20) 0	(21) 18	(22) 20	(23) 1	(24) 19
(25) 20	(26) 5	(27) 6	(28) 20	(29) 3	(30) 10	(31) 1	(32) 0
(33) 6	(34) 17	(35) 0	(36) 1	(37) 5	(38) 7	(39) 17	(40) 13
(41) 12	(42) 0	(43) 18	(44) 14	(45) 7	(46) 10	(47) 17	(48) 19
(49) 20	(50) 2	(51) 17	(52) 15	(53) 12	(54) 13	(55) 7	(56) 16
(57) 9	(58) 5	(59) 10	(60) 3	(61) 16	(62) 20	(63) 1	(64) 15
(65) 0	(66) 19	(67) 18	(68) 18	(69) 8	(70) 3	(71) 0	(72) 19
(73) 16	(74) 6	(75) 3	(76) 0	(77) 16	(78) 5	(79) 2	(80) 2
(81) 5	(82) 18	(83) 18	(84) 2	(85) 0	(86) 5	(87) 0	(88) 1
(89) 14	(90) 0	(91) 20	(92) 6	(93) 14	(94) 17	(95) 19	(96) 9
(97) 14	(98) 17	(99) 6	(100) 0				

## 第6页答案

(1) 18	(2) 18	(3) 5	(4) 16	(5) 5	(6) 16	(7) 20	(8) 2
(9) 0	(10) 9	(11) 10	(12) 10	(13) 12	(14) 0	(15) 10	(16) 4
(17) 10	(18) 19	(19) 5	(20) 20	(21) 18	(22) 6	(23) 19	(24) 10
(25) 0	(26) 20	(27) 13	(28) 11	(29) 15	(30) 12	(31) 6	(32) 4
(33) 3	(34) 18	(35) 18	(36) 20	(37) 9	(38) 0	(39) 11	(40) 6
(41) 19	(42) 11	(43) 16	(44) 3	(45) 19	(46) 3	(47) 3	(48) 13
(49) 13	(50) 1	(51) 18	(52) 0	(53) 19	(54) 1	(55) 20	(56) 4
(57) 20	(58) 15	(59) 19	(60) 7	(61) 20	(62) 1	(63) 3	(64) 0
(65) 3	(66) 13	(67) 5	(68) 19	(69) 13	(70) 1	(71) 0	(72) 19
(73) 0	(74) 16	(75) 3	(76) 0	(77) 10	(78) 7	(79) 4	(80) 6
(81) 19	(82) 15	(83) 20	(84) 0	(85) 19	(86) 8	(87) 4	(88) 17
(89) 4	(90) 0	(91) 19	(92) 6	(93) 19	(94) 2	(95) 3	(96) 20
(97) 12	(98) 8	(99) 19	(100) 3				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 16  | (2) 18  | (3) 18  | (4) 8    | (5) 3   | (6) 0   | (7) 2   | (8) 17  |
| (9) 1   | (10) 20 | (11) 8  | (12) 20  | (13) 0  | (14) 11 | (15) 0  | (16) 7  |
| (17) 19 | (18) 2  | (19) 20 | (20) 0   | (21) 11 | (22) 13 | (23) 11 | (24) 5  |
| (25) 0  | (26) 0  | (27) 8  | (28) 1   | (29) 6  | (30) 0  | (31) 19 | (32) 1  |
| (33) 11 | (34) 14 | (35) 4  | (36) 15  | (37) 14 | (38) 10 | (39) 4  | (40) 13 |
| (41) 19 | (42) 3  | (43) 16 | (44) 19  | (45) 14 | (46) 0  | (47) 16 | (48) 14 |
| (49) 13 | (50) 9  | (51) 13 | (52) 20  | (53) 0  | (54) 2  | (55) 7  | (56) 18 |
| (57) 6  | (58) 16 | (59) 3  | (60) 8   | (61) 16 | (62) 20 | (63) 20 | (64) 3  |
| (65) 5  | (66) 0  | (67) 2  | (68) 9   | (69) 3  | (70) 19 | (71) 0  | (72) 8  |
| (73) 7  | (74) 15 | (75) 19 | (76) 17  | (77) 0  | (78) 2  | (79) 6  | (80) 13 |
| (81) 11 | (82) 20 | (83) 7  | (84) 1   | (85) 19 | (86) 7  | (87) 2  | (88) 8  |
| (89) 14 | (90) 10 | (91) 0  | (92) 10  | (93) 16 | (94) 19 | (95) 14 | (96) 2  |
| (97) 3  | (98) 19 | (99) 20 | (100) 10 |         |         |         |         |