

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 - 8 =$ | (2) $14 - 1 =$ | (3) $13 - 13 =$ | (4) $3 + 11 =$ |
| (5) $15 + 2 =$ | (6) $10 + 3 =$ | (7) $12 - 11 =$ | (8) $19 + 1 =$ |
| (9) $4 + 14 =$ | (10) $2 - 1 =$ | (11) $8 + 1 =$ | (12) $3 - 1 =$ |
| (13) $2 + 9 =$ | (14) $14 - 13 =$ | (15) $1 - 1 =$ | (16) $17 - 13 =$ |
| (17) $18 + 1 =$ | (18) $14 + 5 =$ | (19) $13 - 7 =$ | (20) $19 - 11 =$ |
| (21) $10 + 9 =$ | (22) $10 - 4 =$ | (23) $4 + 13 =$ | (24) $4 + 1 =$ |
| (25) $7 - 1 =$ | (26) $10 - 5 =$ | (27) $17 + 1 =$ | (28) $5 + 8 =$ |
| (29) $18 - 3 =$ | (30) $18 - 15 =$ | (31) $2 - 2 =$ | (32) $7 - 1 =$ |
| (33) $9 - 3 =$ | (34) $4 - 3 =$ | (35) $5 - 1 =$ | (36) $17 - 17 =$ |
| (37) $18 - 16 =$ | (38) $19 + 1 =$ | (39) $1 + 13 =$ | (40) $14 + 6 =$ |
| (41) $1 + 15 =$ | (42) $11 - 10 =$ | (43) $8 - 1 =$ | (44) $16 - 14 =$ |
| (45) $19 - 10 =$ | (46) $16 + 1 =$ | (47) $15 + 5 =$ | (48) $4 - 2 =$ |
| (49) $11 - 11 =$ | (50) $2 - 2 =$ | (51) $11 + 2 =$ | (52) $12 + 5 =$ |
| (53) $2 + 3 =$ | (54) $1 - 1 =$ | (55) $4 - 1 =$ | (56) $11 - 11 =$ |
| (57) $6 + 7 =$ | (58) $10 - 1 =$ | (59) $13 - 4 =$ | (60) $18 - 18 =$ |
| (61) $13 - 10 =$ | (62) $1 + 4 =$ | (63) $2 + 4 =$ | (64) $5 - 4 =$ |
| (65) $1 - 1 =$ | (66) $14 + 4 =$ | (67) $14 - 10 =$ | (68) $18 + 2 =$ |
| (69) $11 + 3 =$ | (70) $8 - 1 =$ | (71) $10 - 8 =$ | (72) $19 - 19 =$ |
| (73) $16 + 4 =$ | (74) $9 - 4 =$ | (75) $3 - 3 =$ | (76) $15 - 2 =$ |
| (77) $6 - 1 =$ | (78) $4 - 1 =$ | (79) $14 - 12 =$ | (80) $7 - 7 =$ |
| (81) $8 - 7 =$ | (82) $5 + 1 =$ | (83) $11 - 7 =$ | (84) $3 + 2 =$ |
| (85) $14 - 7 =$ | (86) $17 - 16 =$ | (87) $9 + 4 =$ | (88) $15 - 10 =$ |
| (89) $19 + 1 =$ | (90) $14 + 3 =$ | (91) $15 + 4 =$ | (92) $14 - 3 =$ |
| (93) $9 + 3 =$ | (94) $6 + 12 =$ | (95) $15 + 5 =$ | (96) $4 - 4 =$ |
| (97) $9 - 2 =$ | (98) $2 - 2 =$ | (99) $7 - 6 =$ | (100) $3 - 3 =$ |

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|------------------|------------------|------------------|-----------------|
| (1) $8 - 4 =$ | (2) $9 + 1 =$ | (3) $1 + 12 =$ | (4) $6 - 1 =$ |
| (5) $7 - 5 =$ | (6) $19 + 1 =$ | (7) $11 + 1 =$ | (8) $19 + 1 =$ |
| (9) $13 + 6 =$ | (10) $18 + 2 =$ | (11) $16 + 1 =$ | (12) $5 - 2 =$ |
| (13) $17 - 1 =$ | (14) $9 + 10 =$ | (15) $18 - 11 =$ | (16) $2 + 10 =$ |
| (17) $13 + 2 =$ | (18) $7 + 2 =$ | (19) $11 + 9 =$ | (20) $19 + 1 =$ |
| (21) $14 - 5 =$ | (22) $5 + 12 =$ | (23) $15 - 15 =$ | (24) $15 + 2 =$ |
| (25) $8 + 8 =$ | (26) $5 + 6 =$ | (27) $18 - 11 =$ | (28) $13 - 4 =$ |
| (29) $19 + 1 =$ | (30) $16 - 10 =$ | (31) $6 - 1 =$ | (32) $13 - 6 =$ |
| (33) $12 + 4 =$ | (34) $5 + 7 =$ | (35) $5 - 5 =$ | (36) $11 - 6 =$ |
| (37) $6 - 3 =$ | (38) $10 + 10 =$ | (39) $8 - 5 =$ | (40) $9 + 10 =$ |
| (41) $15 - 9 =$ | (42) $2 + 6 =$ | (43) $12 + 7 =$ | (44) $8 + 12 =$ |
| (45) $14 + 4 =$ | (46) $8 - 8 =$ | (47) $8 - 7 =$ | (48) $17 - 3 =$ |
| (49) $9 - 3 =$ | (50) $14 - 5 =$ | (51) $6 - 6 =$ | (52) $2 - 2 =$ |
| (53) $3 - 1 =$ | (54) $11 + 8 =$ | (55) $19 + 1 =$ | (56) $14 - 4 =$ |
| (57) $16 + 1 =$ | (58) $9 + 8 =$ | (59) $14 + 6 =$ | (60) $12 + 6 =$ |
| (61) $3 - 1 =$ | (62) $16 - 10 =$ | (63) $1 + 10 =$ | (64) $15 - 6 =$ |
| (65) $11 - 8 =$ | (66) $16 + 3 =$ | (67) $10 - 1 =$ | (68) $3 - 2 =$ |
| (69) $11 + 5 =$ | (70) $7 - 4 =$ | (71) $15 - 10 =$ | (72) $13 - 7 =$ |
| (73) $16 - 12 =$ | (74) $11 - 9 =$ | (75) $2 - 2 =$ | (76) $7 - 3 =$ |
| (77) $2 - 2 =$ | (78) $10 + 5 =$ | (79) $3 + 1 =$ | (80) $1 + 15 =$ |
| (81) $15 - 6 =$ | (82) $17 + 2 =$ | (83) $18 + 1 =$ | (84) $6 - 6 =$ |
| (85) $16 - 16 =$ | (86) $18 + 2 =$ | (87) $10 - 1 =$ | (88) $18 - 5 =$ |
| (89) $2 + 17 =$ | (90) $9 - 2 =$ | (91) $17 - 7 =$ | (92) $11 + 8 =$ |
| (93) $1 - 1 =$ | (94) $13 - 12 =$ | (95) $13 + 1 =$ | (96) $3 + 13 =$ |
| (97) $17 + 2 =$ | (98) $11 - 2 =$ | (99) $15 + 5 =$ | (100) $3 - 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 - 19 =$ | (2) $3 - 1 =$ | (3) $3 - 3 =$ | (4) $9 + 8 =$ |
| (5) $6 - 5 =$ | (6) $19 - 18 =$ | (7) $13 + 1 =$ | (8) $10 - 1 =$ |
| (9) $9 + 8 =$ | (10) $15 + 1 =$ | (11) $6 - 5 =$ | (12) $13 - 12 =$ |
| (13) $18 + 2 =$ | (14) $18 + 1 =$ | (15) $10 + 6 =$ | (16) $2 + 4 =$ |
| (17) $11 + 7 =$ | (18) $18 + 2 =$ | (19) $7 - 6 =$ | (20) $3 - 3 =$ |
| (21) $17 - 7 =$ | (22) $13 - 3 =$ | (23) $13 + 3 =$ | (24) $4 - 4 =$ |
| (25) $17 - 11 =$ | (26) $17 + 3 =$ | (27) $7 - 1 =$ | (28) $11 + 1 =$ |
| (29) $3 - 2 =$ | (30) $10 - 1 =$ | (31) $13 + 5 =$ | (32) $16 + 4 =$ |
| (33) $10 - 2 =$ | (34) $11 - 6 =$ | (35) $17 + 2 =$ | (36) $13 - 6 =$ |
| (37) $15 + 4 =$ | (38) $19 + 1 =$ | (39) $12 + 6 =$ | (40) $3 + 4 =$ |
| (41) $11 - 2 =$ | (42) $12 + 3 =$ | (43) $14 - 10 =$ | (44) $11 - 5 =$ |
| (45) $2 - 2 =$ | (46) $13 + 2 =$ | (47) $11 + 2 =$ | (48) $10 + 10 =$ |
| (49) $9 - 6 =$ | (50) $11 - 9 =$ | (51) $7 - 7 =$ | (52) $2 + 5 =$ |
| (53) $7 + 3 =$ | (54) $5 - 3 =$ | (55) $19 + 1 =$ | (56) $1 + 10 =$ |
| (57) $16 - 6 =$ | (58) $8 - 4 =$ | (59) $1 + 17 =$ | (60) $1 - 1 =$ |
| (61) $1 + 7 =$ | (62) $12 - 10 =$ | (63) $18 + 2 =$ | (64) $4 - 3 =$ |
| (65) $14 + 6 =$ | (66) $6 + 9 =$ | (67) $18 - 9 =$ | (68) $8 - 8 =$ |
| (69) $6 + 14 =$ | (70) $2 - 1 =$ | (71) $8 + 5 =$ | (72) $16 + 2 =$ |
| (73) $5 - 3 =$ | (74) $10 + 7 =$ | (75) $7 + 3 =$ | (76) $1 + 8 =$ |
| (77) $5 - 1 =$ | (78) $18 - 15 =$ | (79) $16 + 2 =$ | (80) $3 - 2 =$ |
| (81) $13 - 13 =$ | (82) $8 - 6 =$ | (83) $2 + 6 =$ | (84) $7 + 8 =$ |
| (85) $1 + 18 =$ | (86) $3 + 9 =$ | (87) $11 + 4 =$ | (88) $16 + 1 =$ |
| (89) $7 - 6 =$ | (90) $7 + 12 =$ | (91) $10 - 6 =$ | (92) $12 - 12 =$ |
| (93) $13 - 4 =$ | (94) $16 + 4 =$ | (95) $14 + 2 =$ | (96) $16 + 1 =$ |
| (97) $13 + 5 =$ | (98) $14 - 9 =$ | (99) $3 - 2 =$ | (100) $11 - 9 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $14 + 6 =$ | (2) $3 - 3 =$ | (3) $19 + 1 =$ | (4) $10 + 6 =$ |
| (5) $18 - 15 =$ | (6) $13 - 13 =$ | (7) $16 - 6 =$ | (8) $4 + 16 =$ |
| (9) $5 + 6 =$ | (10) $9 + 8 =$ | (11) $5 - 3 =$ | (12) $10 + 8 =$ |
| (13) $15 - 11 =$ | (14) $18 - 3 =$ | (15) $2 - 2 =$ | (16) $3 - 3 =$ |
| (17) $14 - 9 =$ | (18) $9 - 4 =$ | (19) $13 + 6 =$ | (20) $9 - 3 =$ |
| (21) $17 + 3 =$ | (22) $5 - 1 =$ | (23) $14 + 4 =$ | (24) $13 + 5 =$ |
| (25) $13 - 13 =$ | (26) $6 - 5 =$ | (27) $2 + 8 =$ | (28) $6 + 1 =$ |
| (29) $9 - 9 =$ | (30) $8 + 9 =$ | (31) $16 - 4 =$ | (32) $17 + 2 =$ |
| (33) $14 + 1 =$ | (34) $2 + 14 =$ | (35) $14 + 5 =$ | (36) $19 - 4 =$ |
| (37) $11 - 10 =$ | (38) $14 - 2 =$ | (39) $16 + 1 =$ | (40) $2 + 17 =$ |
| (41) $2 + 3 =$ | (42) $17 + 1 =$ | (43) $4 + 16 =$ | (44) $11 + 4 =$ |
| (45) $16 + 3 =$ | (46) $6 - 6 =$ | (47) $4 - 2 =$ | (48) $6 + 3 =$ |
| (49) $14 + 6 =$ | (50) $18 - 4 =$ | (51) $15 - 2 =$ | (52) $16 - 5 =$ |
| (53) $9 - 8 =$ | (54) $2 - 2 =$ | (55) $14 - 10 =$ | (56) $6 + 2 =$ |
| (57) $6 + 10 =$ | (58) $10 + 10 =$ | (59) $9 - 4 =$ | (60) $14 - 12 =$ |
| (61) $1 - 1 =$ | (62) $2 - 1 =$ | (63) $6 + 11 =$ | (64) $2 - 1 =$ |
| (65) $7 + 5 =$ | (66) $6 + 8 =$ | (67) $13 - 4 =$ | (68) $18 - 2 =$ |
| (69) $12 - 6 =$ | (70) $9 - 3 =$ | (71) $17 - 5 =$ | (72) $7 + 9 =$ |
| (73) $5 - 2 =$ | (74) $9 + 6 =$ | (75) $1 + 17 =$ | (76) $18 + 1 =$ |
| (77) $14 - 6 =$ | (78) $18 + 2 =$ | (79) $12 - 10 =$ | (80) $2 - 2 =$ |
| (81) $12 - 9 =$ | (82) $15 + 5 =$ | (83) $3 + 5 =$ | (84) $19 + 1 =$ |
| (85) $18 + 2 =$ | (86) $8 + 2 =$ | (87) $17 - 10 =$ | (88) $4 - 2 =$ |
| (89) $7 + 10 =$ | (90) $14 + 3 =$ | (91) $7 - 7 =$ | (92) $11 - 7 =$ |
| (93) $8 - 5 =$ | (94) $17 - 7 =$ | (95) $13 + 6 =$ | (96) $6 - 2 =$ |
| (97) $8 + 7 =$ | (98) $13 - 13 =$ | (99) $19 + 1 =$ | (100) $11 - 10 =$ |

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|------------------|-----------------|------------------|-------------------|
| (1) $16 - 4 =$ | (2) $16 - 2 =$ | (3) $16 + 4 =$ | (4) $18 + 2 =$ |
| (5) $9 - 6 =$ | (6) $6 - 2 =$ | (7) $14 - 14 =$ | (8) $8 - 4 =$ |
| (9) $9 + 8 =$ | (10) $13 - 8 =$ | (11) $17 + 1 =$ | (12) $1 + 10 =$ |
| (13) $3 + 9 =$ | (14) $18 + 2 =$ | (15) $15 - 1 =$ | (16) $7 - 5 =$ |
| (17) $1 - 1 =$ | (18) $4 - 2 =$ | (19) $11 - 2 =$ | (20) $10 - 6 =$ |
| (21) $19 + 1 =$ | (22) $16 + 3 =$ | (23) $1 + 5 =$ | (24) $13 - 4 =$ |
| (25) $17 - 9 =$ | (26) $12 + 2 =$ | (27) $12 - 9 =$ | (28) $6 + 13 =$ |
| (29) $16 + 1 =$ | (30) $8 - 3 =$ | (31) $10 + 10 =$ | (32) $4 - 2 =$ |
| (33) $6 - 1 =$ | (34) $3 - 3 =$ | (35) $8 - 7 =$ | (36) $6 + 3 =$ |
| (37) $19 - 1 =$ | (38) $8 - 6 =$ | (39) $10 - 1 =$ | (40) $18 - 17 =$ |
| (41) $4 + 15 =$ | (42) $19 - 9 =$ | (43) $12 - 7 =$ | (44) $9 + 11 =$ |
| (45) $7 - 2 =$ | (46) $8 + 8 =$ | (47) $7 + 5 =$ | (48) $8 - 8 =$ |
| (49) $17 - 13 =$ | (50) $1 + 7 =$ | (51) $17 + 1 =$ | (52) $3 + 14 =$ |
| (53) $1 - 1 =$ | (54) $19 + 1 =$ | (55) $7 + 12 =$ | (56) $18 - 2 =$ |
| (57) $16 + 1 =$ | (58) $13 + 7 =$ | (59) $19 + 1 =$ | (60) $17 + 3 =$ |
| (61) $8 + 4 =$ | (62) $18 + 2 =$ | (63) $4 + 5 =$ | (64) $14 + 4 =$ |
| (65) $4 - 3 =$ | (66) $13 - 3 =$ | (67) $18 + 1 =$ | (68) $7 + 4 =$ |
| (69) $19 - 18 =$ | (70) $5 + 9 =$ | (71) $8 - 2 =$ | (72) $7 + 4 =$ |
| (73) $12 + 7 =$ | (74) $15 + 1 =$ | (75) $10 - 6 =$ | (76) $16 + 1 =$ |
| (77) $15 - 3 =$ | (78) $3 - 1 =$ | (79) $17 + 1 =$ | (80) $2 - 2 =$ |
| (81) $2 - 1 =$ | (82) $16 - 2 =$ | (83) $8 + 4 =$ | (84) $2 + 6 =$ |
| (85) $5 + 15 =$ | (86) $7 - 7 =$ | (87) $2 + 18 =$ | (88) $8 - 8 =$ |
| (89) $6 + 14 =$ | (90) $18 + 1 =$ | (91) $3 - 3 =$ | (92) $17 - 6 =$ |
| (93) $11 + 2 =$ | (94) $13 - 8 =$ | (95) $2 - 1 =$ | (96) $11 + 5 =$ |
| (97) $3 + 13 =$ | (98) $16 + 4 =$ | (99) $9 + 7 =$ | (100) $11 - 11 =$ |

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|------------------|------------------|------------------|-----------------|
| (1) $18 - 12 =$ | (2) $5 + 13 =$ | (3) $11 + 1 =$ | (4) $9 - 4 =$ |
| (5) $10 - 7 =$ | (6) $6 + 5 =$ | (7) $19 - 11 =$ | (8) $5 - 3 =$ |
| (9) $18 + 1 =$ | (10) $6 - 6 =$ | (11) $13 + 7 =$ | (12) $13 + 2 =$ |
| (13) $14 + 6 =$ | (14) $9 - 1 =$ | (15) $1 + 10 =$ | (16) $3 + 17 =$ |
| (17) $1 - 1 =$ | (18) $5 - 5 =$ | (19) $5 + 7 =$ | (20) $7 + 1 =$ |
| (21) $16 - 11 =$ | (22) $10 + 6 =$ | (23) $7 + 6 =$ | (24) $10 + 6 =$ |
| (25) $19 + 1 =$ | (26) $19 - 15 =$ | (27) $10 - 2 =$ | (28) $10 - 4 =$ |
| (29) $8 - 7 =$ | (30) $12 - 3 =$ | (31) $8 + 7 =$ | (32) $5 + 3 =$ |
| (33) $19 + 1 =$ | (34) $15 - 7 =$ | (35) $13 + 2 =$ | (36) $5 + 9 =$ |
| (37) $14 + 3 =$ | (38) $10 - 4 =$ | (39) $7 + 3 =$ | (40) $18 + 2 =$ |
| (41) $3 + 12 =$ | (42) $1 + 1 =$ | (43) $10 + 5 =$ | (44) $19 + 1 =$ |
| (45) $16 + 2 =$ | (46) $1 + 17 =$ | (47) $8 - 3 =$ | (48) $1 + 6 =$ |
| (49) $8 - 8 =$ | (50) $18 + 2 =$ | (51) $5 - 1 =$ | (52) $19 - 9 =$ |
| (53) $11 + 1 =$ | (54) $6 - 4 =$ | (55) $11 - 6 =$ | (56) $19 - 9 =$ |
| (57) $6 + 2 =$ | (58) $17 - 11 =$ | (59) $11 - 11 =$ | (60) $8 - 2 =$ |
| (61) $5 + 2 =$ | (62) $5 - 4 =$ | (63) $11 - 8 =$ | (64) $8 - 4 =$ |
| (65) $12 - 4 =$ | (66) $9 - 3 =$ | (67) $14 + 1 =$ | (68) $2 - 2 =$ |
| (69) $13 + 6 =$ | (70) $10 + 7 =$ | (71) $3 - 3 =$ | (72) $11 + 7 =$ |
| (73) $14 - 12 =$ | (74) $18 - 11 =$ | (75) $10 + 2 =$ | (76) $13 - 3 =$ |
| (77) $5 - 1 =$ | (78) $16 - 11 =$ | (79) $19 + 1 =$ | (80) $10 - 9 =$ |
| (81) $2 - 2 =$ | (82) $6 - 5 =$ | (83) $18 + 1 =$ | (84) $9 + 11 =$ |
| (85) $9 - 4 =$ | (86) $3 + 3 =$ | (87) $15 + 4 =$ | (88) $8 - 6 =$ |
| (89) $3 + 11 =$ | (90) $1 - 1 =$ | (91) $16 - 1 =$ | (92) $13 + 6 =$ |
| (93) $7 - 5 =$ | (94) $10 + 1 =$ | (95) $9 + 10 =$ | (96) $1 + 4 =$ |
| (97) $6 + 3 =$ | (98) $6 - 3 =$ | (99) $16 + 3 =$ | (100) $2 - 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $12 + 1 =$ | (2) $6 - 1 =$ | (3) $11 + 1 =$ | (4) $14 + 1 =$ |
| (5) $10 - 3 =$ | (6) $17 + 1 =$ | (7) $16 - 10 =$ | (8) $19 + 1 =$ |
| (9) $5 - 2 =$ | (10) $11 + 2 =$ | (11) $4 - 2 =$ | (12) $16 - 10 =$ |
| (13) $8 - 5 =$ | (14) $11 - 7 =$ | (15) $18 + 1 =$ | (16) $5 - 4 =$ |
| (17) $8 - 6 =$ | (18) $4 - 3 =$ | (19) $6 + 4 =$ | (20) $2 - 1 =$ |
| (21) $14 - 10 =$ | (22) $17 + 3 =$ | (23) $12 + 8 =$ | (24) $9 - 5 =$ |
| (25) $6 + 12 =$ | (26) $2 - 1 =$ | (27) $5 - 3 =$ | (28) $16 + 2 =$ |
| (29) $7 - 7 =$ | (30) $15 + 3 =$ | (31) $19 - 18 =$ | (32) $17 - 11 =$ |
| (33) $14 - 2 =$ | (34) $18 - 6 =$ | (35) $13 + 4 =$ | (36) $11 + 9 =$ |
| (37) $16 - 7 =$ | (38) $19 - 1 =$ | (39) $5 - 2 =$ | (40) $17 - 17 =$ |
| (41) $2 - 1 =$ | (42) $9 + 2 =$ | (43) $1 - 1 =$ | (44) $4 + 15 =$ |
| (45) $5 - 3 =$ | (46) $11 - 1 =$ | (47) $5 - 5 =$ | (48) $6 - 5 =$ |
| (49) $7 - 4 =$ | (50) $18 + 1 =$ | (51) $15 - 6 =$ | (52) $7 - 7 =$ |
| (53) $16 - 4 =$ | (54) $6 - 3 =$ | (55) $16 - 6 =$ | (56) $18 - 9 =$ |
| (57) $6 - 3 =$ | (58) $18 + 1 =$ | (59) $17 + 2 =$ | (60) $10 + 8 =$ |
| (61) $6 + 2 =$ | (62) $14 - 7 =$ | (63) $9 + 10 =$ | (64) $19 - 19 =$ |
| (65) $12 - 8 =$ | (66) $14 + 3 =$ | (67) $8 - 7 =$ | (68) $14 + 4 =$ |
| (69) $3 + 16 =$ | (70) $15 + 1 =$ | (71) $13 - 4 =$ | (72) $14 + 2 =$ |
| (73) $15 + 5 =$ | (74) $14 + 3 =$ | (75) $8 + 11 =$ | (76) $1 - 1 =$ |
| (77) $3 + 13 =$ | (78) $6 - 4 =$ | (79) $5 + 15 =$ | (80) $10 + 4 =$ |
| (81) $3 + 1 =$ | (82) $15 - 13 =$ | (83) $6 + 4 =$ | (84) $16 + 3 =$ |
| (85) $14 - 8 =$ | (86) $8 - 4 =$ | (87) $4 - 2 =$ | (88) $9 + 7 =$ |
| (89) $10 + 8 =$ | (90) $11 + 8 =$ | (91) $13 + 6 =$ | (92) $2 - 2 =$ |
| (93) $15 + 5 =$ | (94) $17 - 3 =$ | (95) $12 + 7 =$ | (96) $3 - 2 =$ |
| (97) $7 - 6 =$ | (98) $15 - 6 =$ | (99) $6 + 9 =$ | (100) $1 - 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 9	(2) 13	(3) 0	(4) 14	(5) 17	(6) 13	(7) 1	(8) 20
(9) 18	(10) 1	(11) 9	(12) 2	(13) 11	(14) 1	(15) 0	(16) 4
(17) 19	(18) 19	(19) 6	(20) 8	(21) 19	(22) 6	(23) 17	(24) 5
(25) 6	(26) 5	(27) 18	(28) 13	(29) 15	(30) 3	(31) 0	(32) 6
(33) 6	(34) 1	(35) 4	(36) 0	(37) 2	(38) 20	(39) 14	(40) 20
(41) 16	(42) 1	(43) 7	(44) 2	(45) 9	(46) 17	(47) 20	(48) 2
(49) 0	(50) 0	(51) 13	(52) 17	(53) 5	(54) 0	(55) 3	(56) 0
(57) 13	(58) 9	(59) 9	(60) 0	(61) 3	(62) 5	(63) 6	(64) 1
(65) 0	(66) 18	(67) 4	(68) 20	(69) 14	(70) 7	(71) 2	(72) 0
(73) 20	(74) 5	(75) 0	(76) 13	(77) 5	(78) 3	(79) 2	(80) 0
(81) 1	(82) 6	(83) 4	(84) 5	(85) 7	(86) 1	(87) 13	(88) 5
(89) 20	(90) 17	(91) 19	(92) 11	(93) 12	(94) 18	(95) 20	(96) 0
(97) 7	(98) 0	(99) 1	(100) 0				

第2页答案

(1) 4	(2) 10	(3) 13	(4) 5	(5) 2	(6) 20	(7) 12	(8) 20
(9) 19	(10) 20	(11) 17	(12) 3	(13) 16	(14) 19	(15) 7	(16) 12
(17) 15	(18) 9	(19) 20	(20) 20	(21) 9	(22) 17	(23) 0	(24) 17
(25) 16	(26) 11	(27) 7	(28) 9	(29) 20	(30) 6	(31) 5	(32) 7
(33) 16	(34) 12	(35) 0	(36) 5	(37) 3	(38) 20	(39) 3	(40) 19
(41) 6	(42) 8	(43) 19	(44) 20	(45) 18	(46) 0	(47) 1	(48) 14
(49) 6	(50) 9	(51) 0	(52) 0	(53) 2	(54) 19	(55) 20	(56) 10
(57) 17	(58) 17	(59) 20	(60) 18	(61) 2	(62) 6	(63) 11	(64) 9
(65) 3	(66) 19	(67) 9	(68) 1	(69) 16	(70) 3	(71) 5	(72) 6
(73) 4	(74) 2	(75) 0	(76) 4	(77) 0	(78) 15	(79) 4	(80) 16
(81) 9	(82) 19	(83) 19	(84) 0	(85) 0	(86) 20	(87) 9	(88) 13
(89) 19	(90) 7	(91) 10	(92) 19	(93) 0	(94) 1	(95) 14	(96) 16
(97) 19	(98) 9	(99) 20	(100) 2				

二十以内加减法计算练习题答案

第3页答案

(1) 0	(2) 2	(3) 0	(4) 17	(5) 1	(6) 1	(7) 14	(8) 9
(9) 17	(10) 16	(11) 1	(12) 1	(13) 20	(14) 19	(15) 16	(16) 6
(17) 18	(18) 20	(19) 1	(20) 0	(21) 10	(22) 10	(23) 16	(24) 0
(25) 6	(26) 20	(27) 6	(28) 12	(29) 1	(30) 9	(31) 18	(32) 20
(33) 8	(34) 5	(35) 19	(36) 7	(37) 19	(38) 20	(39) 18	(40) 7
(41) 9	(42) 15	(43) 4	(44) 6	(45) 0	(46) 15	(47) 13	(48) 20
(49) 3	(50) 2	(51) 0	(52) 7	(53) 10	(54) 2	(55) 20	(56) 11
(57) 10	(58) 4	(59) 18	(60) 0	(61) 8	(62) 2	(63) 20	(64) 1
(65) 20	(66) 15	(67) 9	(68) 0	(69) 20	(70) 1	(71) 13	(72) 18
(73) 2	(74) 17	(75) 10	(76) 9	(77) 4	(78) 3	(79) 18	(80) 1
(81) 0	(82) 2	(83) 8	(84) 15	(85) 19	(86) 12	(87) 15	(88) 17
(89) 1	(90) 19	(91) 4	(92) 0	(93) 9	(94) 20	(95) 16	(96) 17
(97) 18	(98) 5	(99) 1	(100) 2				

第4页答案

(1) 20	(2) 0	(3) 20	(4) 16	(5) 3	(6) 0	(7) 10	(8) 20
(9) 11	(10) 17	(11) 2	(12) 18	(13) 4	(14) 15	(15) 0	(16) 0
(17) 5	(18) 5	(19) 19	(20) 6	(21) 20	(22) 4	(23) 18	(24) 18
(25) 0	(26) 1	(27) 10	(28) 7	(29) 0	(30) 17	(31) 12	(32) 19
(33) 15	(34) 16	(35) 19	(36) 15	(37) 1	(38) 12	(39) 17	(40) 19
(41) 5	(42) 18	(43) 20	(44) 15	(45) 19	(46) 0	(47) 2	(48) 9
(49) 20	(50) 14	(51) 13	(52) 11	(53) 1	(54) 0	(55) 4	(56) 8
(57) 16	(58) 20	(59) 5	(60) 2	(61) 0	(62) 1	(63) 17	(64) 1
(65) 12	(66) 14	(67) 9	(68) 16	(69) 6	(70) 6	(71) 12	(72) 16
(73) 3	(74) 15	(75) 18	(76) 19	(77) 8	(78) 20	(79) 2	(80) 0
(81) 3	(82) 20	(83) 8	(84) 20	(85) 20	(86) 10	(87) 7	(88) 2
(89) 17	(90) 17	(91) 0	(92) 4	(93) 3	(94) 10	(95) 19	(96) 4
(97) 15	(98) 0	(99) 20	(100) 1				

二十以内加减法计算练习题答案

第5页答案

(1) 12	(2) 14	(3) 20	(4) 20	(5) 3	(6) 4	(7) 0	(8) 4
(9) 17	(10) 5	(11) 18	(12) 11	(13) 12	(14) 20	(15) 14	(16) 2
(17) 0	(18) 2	(19) 9	(20) 4	(21) 20	(22) 19	(23) 6	(24) 9
(25) 8	(26) 14	(27) 3	(28) 19	(29) 17	(30) 5	(31) 20	(32) 2
(33) 5	(34) 0	(35) 1	(36) 9	(37) 18	(38) 2	(39) 9	(40) 1
(41) 19	(42) 10	(43) 5	(44) 20	(45) 5	(46) 16	(47) 12	(48) 0
(49) 4	(50) 8	(51) 18	(52) 17	(53) 0	(54) 20	(55) 19	(56) 16
(57) 17	(58) 20	(59) 20	(60) 20	(61) 12	(62) 20	(63) 9	(64) 18
(65) 1	(66) 10	(67) 19	(68) 11	(69) 1	(70) 14	(71) 6	(72) 11
(73) 19	(74) 16	(75) 4	(76) 17	(77) 12	(78) 2	(79) 18	(80) 0
(81) 1	(82) 14	(83) 12	(84) 8	(85) 20	(86) 0	(87) 20	(88) 0
(89) 20	(90) 19	(91) 0	(92) 11	(93) 13	(94) 5	(95) 1	(96) 16
(97) 16	(98) 20	(99) 16	(100) 0				

第6页答案

(1) 6	(2) 18	(3) 12	(4) 5	(5) 3	(6) 11	(7) 8	(8) 2
(9) 19	(10) 0	(11) 20	(12) 15	(13) 20	(14) 8	(15) 11	(16) 20
(17) 0	(18) 0	(19) 12	(20) 8	(21) 5	(22) 16	(23) 13	(24) 16
(25) 20	(26) 4	(27) 8	(28) 6	(29) 1	(30) 9	(31) 15	(32) 8
(33) 20	(34) 8	(35) 15	(36) 14	(37) 17	(38) 6	(39) 10	(40) 20
(41) 15	(42) 2	(43) 15	(44) 20	(45) 18	(46) 18	(47) 5	(48) 7
(49) 0	(50) 20	(51) 4	(52) 10	(53) 12	(54) 2	(55) 5	(56) 10
(57) 8	(58) 6	(59) 0	(60) 6	(61) 7	(62) 1	(63) 3	(64) 4
(65) 8	(66) 6	(67) 15	(68) 0	(69) 19	(70) 17	(71) 0	(72) 18
(73) 2	(74) 7	(75) 12	(76) 10	(77) 4	(78) 5	(79) 20	(80) 1
(81) 0	(82) 1	(83) 19	(84) 20	(85) 5	(86) 6	(87) 19	(88) 2
(89) 14	(90) 0	(91) 15	(92) 19	(93) 2	(94) 11	(95) 19	(96) 5
(97) 9	(98) 3	(99) 19	(100) 1				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 13 | (2) 5 | (3) 12 | (4) 15 | (5) 7 | (6) 18 | (7) 6 | (8) 20 |
| (9) 3 | (10) 13 | (11) 2 | (12) 6 | (13) 3 | (14) 4 | (15) 19 | (16) 1 |
| (17) 2 | (18) 1 | (19) 10 | (20) 1 | (21) 4 | (22) 20 | (23) 20 | (24) 4 |
| (25) 18 | (26) 1 | (27) 2 | (28) 18 | (29) 0 | (30) 18 | (31) 1 | (32) 6 |
| (33) 12 | (34) 12 | (35) 17 | (36) 20 | (37) 9 | (38) 18 | (39) 3 | (40) 0 |
| (41) 1 | (42) 11 | (43) 0 | (44) 19 | (45) 2 | (46) 10 | (47) 0 | (48) 1 |
| (49) 3 | (50) 19 | (51) 9 | (52) 0 | (53) 12 | (54) 3 | (55) 10 | (56) 9 |
| (57) 3 | (58) 19 | (59) 19 | (60) 18 | (61) 8 | (62) 7 | (63) 19 | (64) 0 |
| (65) 4 | (66) 17 | (67) 1 | (68) 18 | (69) 19 | (70) 16 | (71) 9 | (72) 16 |
| (73) 20 | (74) 17 | (75) 19 | (76) 0 | (77) 16 | (78) 2 | (79) 20 | (80) 14 |
| (81) 4 | (82) 2 | (83) 10 | (84) 19 | (85) 6 | (86) 4 | (87) 2 | (88) 16 |
| (89) 18 | (90) 19 | (91) 19 | (92) 0 | (93) 20 | (94) 14 | (95) 19 | (96) 1 |
| (97) 1 | (98) 9 | (99) 15 | (100) 0 | | | | |