

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $7 - 4 =$

(2)  $17 + 3 =$

(3)  $9 + 4 =$

(4)  $6 - 3 =$

(5)  $16 + 2 =$

(6)  $14 - 11 =$

(7)  $8 - 7 =$

(8)  $2 - 2 =$

(9)  $8 - 2 =$

(10)  $16 + 3 =$

(11)  $5 + 1 =$

(12)  $18 + 1 =$

(13)  $1 + 3 =$

(14)  $15 + 5 =$

(15)  $17 - 7 =$

(16)  $6 + 6 =$

(17)  $7 + 7 =$

(18)  $1 + 5 =$

(19)  $14 + 6 =$

(20)  $18 - 15 =$

(21)  $17 + 3 =$

(22)  $14 + 2 =$

(23)  $10 - 4 =$

(24)  $3 + 3 =$

(25)  $11 - 3 =$

(26)  $6 - 5 =$

(27)  $7 + 12 =$

(28)  $2 - 2 =$

(29)  $13 - 7 =$

(30)  $3 + 8 =$

(31)  $3 + 10 =$

(32)  $16 - 10 =$

(33)  $14 - 1 =$

(34)  $15 + 2 =$

(35)  $8 + 7 =$

(36)  $10 + 4 =$

(37)  $12 - 10 =$

(38)  $18 - 13 =$

(39)  $9 + 3 =$

(40)  $19 + 1 =$

(41)  $5 + 9 =$

(42)  $4 + 10 =$

(43)  $8 - 4 =$

(44)  $6 + 9 =$

(45)  $8 + 9 =$

(46)  $3 - 1 =$

(47)  $2 - 1 =$

(48)  $14 + 1 =$

(49)  $18 - 10 =$

(50)  $16 - 10 =$

(51)  $4 - 2 =$

(52)  $7 - 2 =$

(53)  $10 - 6 =$

(54)  $10 + 5 =$

(55)  $6 + 9 =$

(56)  $7 - 4 =$

(57)  $19 - 8 =$

(58)  $13 - 4 =$

(59)  $13 + 4 =$

(60)  $5 - 3 =$

(61)  $3 - 3 =$

(62)  $8 + 4 =$

(63)  $2 + 3 =$

(64)  $10 - 1 =$

(65)  $14 + 1 =$

(66)  $13 + 1 =$

(67)  $13 + 7 =$

(68)  $14 - 12 =$

(69)  $14 + 2 =$

(70)  $2 + 16 =$

(71)  $16 + 1 =$

(72)  $9 - 1 =$

(73)  $3 + 3 =$

(74)  $17 - 2 =$

(75)  $6 - 2 =$

(76)  $7 - 7 =$

(77)  $3 - 1 =$

(78)  $13 - 12 =$

(79)  $8 + 2 =$

(80)  $7 + 10 =$

(81)  $12 - 3 =$

(82)  $4 + 7 =$

(83)  $5 + 13 =$

(84)  $12 - 3 =$

(85)  $13 - 3 =$

(86)  $8 + 10 =$

(87)  $17 + 2 =$

(88)  $8 + 1 =$

(89)  $1 + 4 =$

(90)  $10 + 4 =$

(91)  $9 - 8 =$

(92)  $2 - 1 =$

(93)  $19 + 1 =$

(94)  $15 + 1 =$

(95)  $16 + 1 =$

(96)  $11 + 9 =$

(97)  $1 - 1 =$

(98)  $13 + 7 =$

(99)  $4 - 1 =$

(100)  $8 + 7 =$

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得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $18 - 15 =$  | (2) $13 + 2 =$   | (3) $3 - 1 =$    | (4) $4 + 3 =$    |
| (5) $12 + 5 =$   | (6) $15 + 3 =$   | (7) $10 - 3 =$   | (8) $14 + 5 =$   |
| (9) $15 + 4 =$   | (10) $7 + 13 =$  | (11) $3 + 10 =$  | (12) $7 + 5 =$   |
| (13) $1 - 1 =$   | (14) $12 - 5 =$  | (15) $12 - 12 =$ | (16) $19 + 1 =$  |
| (17) $11 - 1 =$  | (18) $19 + 1 =$  | (19) $5 + 9 =$   | (20) $10 + 6 =$  |
| (21) $16 - 4 =$  | (22) $7 - 4 =$   | (23) $15 - 15 =$ | (24) $1 - 1 =$   |
| (25) $15 - 12 =$ | (26) $2 + 6 =$   | (27) $6 + 12 =$  | (28) $19 + 1 =$  |
| (29) $16 + 3 =$  | (30) $17 + 1 =$  | (31) $14 + 5 =$  | (32) $16 - 1 =$  |
| (33) $18 - 1 =$  | (34) $6 - 6 =$   | (35) $8 - 2 =$   | (36) $6 + 14 =$  |
| (37) $11 + 7 =$  | (38) $17 - 6 =$  | (39) $5 + 7 =$   | (40) $9 + 2 =$   |
| (41) $16 - 1 =$  | (42) $3 - 3 =$   | (43) $2 + 2 =$   | (44) $2 + 3 =$   |
| (45) $9 + 1 =$   | (46) $10 - 8 =$  | (47) $6 - 6 =$   | (48) $1 - 1 =$   |
| (49) $18 - 9 =$  | (50) $5 + 13 =$  | (51) $18 - 14 =$ | (52) $15 + 3 =$  |
| (53) $12 + 4 =$  | (54) $10 + 2 =$  | (55) $11 + 3 =$  | (56) $9 - 4 =$   |
| (57) $8 - 2 =$   | (58) $5 + 3 =$   | (59) $18 + 2 =$  | (60) $8 + 9 =$   |
| (61) $4 - 3 =$   | (62) $7 + 11 =$  | (63) $18 + 2 =$  | (64) $8 + 11 =$  |
| (65) $7 - 5 =$   | (66) $14 - 1 =$  | (67) $10 + 3 =$  | (68) $14 - 12 =$ |
| (69) $14 + 2 =$  | (70) $14 + 5 =$  | (71) $19 - 18 =$ | (72) $1 - 1 =$   |
| (73) $12 + 3 =$  | (74) $3 + 5 =$   | (75) $1 - 1 =$   | (76) $15 - 9 =$  |
| (77) $14 - 7 =$  | (78) $16 + 2 =$  | (79) $2 - 2 =$   | (80) $17 + 3 =$  |
| (81) $13 - 4 =$  | (82) $8 - 6 =$   | (83) $2 + 13 =$  | (84) $5 + 2 =$   |
| (85) $10 - 7 =$  | (86) $14 - 11 =$ | (87) $6 - 1 =$   | (88) $15 - 10 =$ |
| (89) $10 - 10 =$ | (90) $18 + 2 =$  | (91) $15 + 3 =$  | (92) $15 + 2 =$  |
| (93) $8 + 2 =$   | (94) $4 + 15 =$  | (95) $3 - 3 =$   | (96) $17 + 2 =$  |
| (97) $5 + 3 =$   | (98) $8 + 10 =$  | (99) $9 - 2 =$   | (100) $1 - 1 =$  |

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(1)  $13 + 5 =$

(2)  $13 - 3 =$

(3)  $15 + 2 =$

(4)  $12 + 5 =$

(5)  $16 - 11 =$

(6)  $16 - 8 =$

(7)  $10 - 2 =$

(8)  $18 - 14 =$

(9)  $15 - 14 =$

(10)  $3 + 9 =$

(11)  $18 - 15 =$

(12)  $19 + 1 =$

(13)  $7 + 6 =$

(14)  $9 + 7 =$

(15)  $8 + 8 =$

(16)  $11 + 3 =$

(17)  $5 - 3 =$

(18)  $3 - 1 =$

(19)  $1 - 1 =$

(20)  $3 - 2 =$

(21)  $10 + 3 =$

(22)  $6 + 4 =$

(23)  $18 + 1 =$

(24)  $11 - 9 =$

(25)  $4 - 1 =$

(26)  $6 + 5 =$

(27)  $9 + 6 =$

(28)  $8 - 4 =$

(29)  $8 - 8 =$

(30)  $5 + 4 =$

(31)  $17 + 3 =$

(32)  $10 + 7 =$

(33)  $11 - 8 =$

(34)  $15 - 13 =$

(35)  $3 + 17 =$

(36)  $17 - 4 =$

(37)  $19 + 1 =$

(38)  $18 + 1 =$

(39)  $9 + 2 =$

(40)  $4 + 9 =$

(41)  $13 + 5 =$

(42)  $4 - 4 =$

(43)  $15 - 6 =$

(44)  $2 - 2 =$

(45)  $16 - 12 =$

(46)  $13 + 6 =$

(47)  $5 + 8 =$

(48)  $2 + 7 =$

(49)  $14 + 2 =$

(50)  $15 - 6 =$

(51)  $15 - 3 =$

(52)  $19 - 15 =$

(53)  $12 + 6 =$

(54)  $18 + 2 =$

(55)  $2 - 1 =$

(56)  $11 + 5 =$

(57)  $16 + 3 =$

(58)  $7 + 11 =$

(59)  $12 - 10 =$

(60)  $9 + 1 =$

(61)  $6 - 2 =$

(62)  $5 + 11 =$

(63)  $6 + 10 =$

(64)  $2 + 18 =$

(65)  $16 + 3 =$

(66)  $17 + 2 =$

(67)  $3 + 1 =$

(68)  $14 + 3 =$

(69)  $4 + 14 =$

(70)  $15 - 12 =$

(71)  $4 + 13 =$

(72)  $14 + 2 =$

(73)  $9 - 8 =$

(74)  $9 - 1 =$

(75)  $18 + 1 =$

(76)  $3 + 15 =$

(77)  $7 - 1 =$

(78)  $4 - 3 =$

(79)  $14 - 6 =$

(80)  $11 + 2 =$

(81)  $5 - 2 =$

(82)  $7 + 7 =$

(83)  $18 - 9 =$

(84)  $13 + 5 =$

(85)  $17 - 10 =$

(86)  $19 - 4 =$

(87)  $11 - 1 =$

(88)  $19 + 1 =$

(89)  $9 - 4 =$

(90)  $1 - 1 =$

(91)  $16 + 4 =$

(92)  $14 - 5 =$

(93)  $12 + 5 =$

(94)  $16 - 11 =$

(95)  $17 + 1 =$

(96)  $12 - 10 =$

(97)  $12 - 5 =$

(98)  $7 - 3 =$

(99)  $11 + 6 =$

(100)  $2 + 10 =$

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姓名 \_\_\_\_\_

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(1)  $15 + 2 =$

(2)  $5 + 9 =$

(3)  $5 + 5 =$

(4)  $16 - 15 =$

(5)  $15 + 4 =$

(6)  $11 + 3 =$

(7)  $11 + 7 =$

(8)  $14 - 5 =$

(9)  $2 - 1 =$

(10)  $7 + 3 =$

(11)  $8 - 3 =$

(12)  $16 + 3 =$

(13)  $3 - 3 =$

(14)  $8 - 6 =$

(15)  $3 - 2 =$

(16)  $10 + 2 =$

(17)  $16 - 3 =$

(18)  $19 + 1 =$

(19)  $5 + 6 =$

(20)  $8 + 4 =$

(21)  $10 + 1 =$

(22)  $1 + 4 =$

(23)  $11 - 7 =$

(24)  $2 - 1 =$

(25)  $6 - 2 =$

(26)  $19 - 3 =$

(27)  $11 - 1 =$

(28)  $13 + 6 =$

(29)  $15 - 3 =$

(30)  $4 - 1 =$

(31)  $1 - 1 =$

(32)  $6 - 5 =$

(33)  $2 - 1 =$

(34)  $12 + 7 =$

(35)  $4 - 4 =$

(36)  $15 + 5 =$

(37)  $4 + 11 =$

(38)  $17 - 14 =$

(39)  $17 - 12 =$

(40)  $16 + 3 =$

(41)  $18 - 4 =$

(42)  $11 - 10 =$

(43)  $6 + 1 =$

(44)  $11 + 7 =$

(45)  $11 - 5 =$

(46)  $6 - 4 =$

(47)  $5 - 3 =$

(48)  $3 + 16 =$

(49)  $6 + 6 =$

(50)  $12 + 1 =$

(51)  $17 + 1 =$

(52)  $1 - 1 =$

(53)  $16 + 1 =$

(54)  $4 - 2 =$

(55)  $15 + 5 =$

(56)  $17 + 1 =$

(57)  $10 - 1 =$

(58)  $3 - 3 =$

(59)  $2 + 16 =$

(60)  $14 + 5 =$

(61)  $5 + 14 =$

(62)  $6 - 2 =$

(63)  $10 - 7 =$

(64)  $7 - 1 =$

(65)  $17 - 3 =$

(66)  $9 - 9 =$

(67)  $15 + 5 =$

(68)  $11 + 8 =$

(69)  $12 + 6 =$

(70)  $4 - 4 =$

(71)  $8 + 11 =$

(72)  $19 - 19 =$

(73)  $19 - 6 =$

(74)  $6 - 2 =$

(75)  $3 - 2 =$

(76)  $3 - 1 =$

(77)  $13 + 4 =$

(78)  $15 + 2 =$

(79)  $14 + 2 =$

(80)  $1 - 1 =$

(81)  $19 - 3 =$

(82)  $5 + 10 =$

(83)  $12 - 2 =$

(84)  $2 - 2 =$

(85)  $15 - 7 =$

(86)  $13 + 7 =$

(87)  $1 + 17 =$

(88)  $6 - 5 =$

(89)  $7 + 5 =$

(90)  $14 + 3 =$

(91)  $16 + 1 =$

(92)  $7 + 11 =$

(93)  $15 - 15 =$

(94)  $6 - 4 =$

(95)  $3 - 3 =$

(96)  $8 + 11 =$

(97)  $10 - 10 =$

(98)  $11 - 2 =$

(99)  $19 + 1 =$

(100)  $6 + 2 =$

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姓名 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $17 - 2 =$

(2)  $14 + 3 =$

(3)  $18 + 2 =$

(4)  $8 + 3 =$

(5)  $2 + 5 =$

(6)  $16 - 4 =$

(7)  $10 + 6 =$

(8)  $17 + 2 =$

(9)  $19 + 1 =$

(10)  $18 - 7 =$

(11)  $12 + 5 =$

(12)  $1 + 3 =$

(13)  $1 - 1 =$

(14)  $11 - 5 =$

(15)  $15 + 4 =$

(16)  $10 + 9 =$

(17)  $1 - 1 =$

(18)  $3 - 3 =$

(19)  $1 + 1 =$

(20)  $4 + 1 =$

(21)  $7 - 7 =$

(22)  $5 + 3 =$

(23)  $3 + 1 =$

(24)  $18 + 2 =$

(25)  $1 - 1 =$

(26)  $4 + 3 =$

(27)  $13 - 8 =$

(28)  $10 - 10 =$

(29)  $9 - 1 =$

(30)  $7 + 10 =$

(31)  $6 + 7 =$

(32)  $8 + 9 =$

(33)  $13 + 6 =$

(34)  $18 + 2 =$

(35)  $3 - 1 =$

(36)  $13 + 1 =$

(37)  $5 + 5 =$

(38)  $17 + 2 =$

(39)  $1 - 1 =$

(40)  $11 + 5 =$

(41)  $11 - 10 =$

(42)  $4 + 7 =$

(43)  $6 + 11 =$

(44)  $19 + 1 =$

(45)  $7 + 1 =$

(46)  $7 - 4 =$

(47)  $19 - 16 =$

(48)  $16 + 2 =$

(49)  $4 + 16 =$

(50)  $7 - 4 =$

(51)  $15 - 9 =$

(52)  $8 - 5 =$

(53)  $19 + 1 =$

(54)  $8 + 11 =$

(55)  $9 + 7 =$

(56)  $15 + 1 =$

(57)  $17 - 8 =$

(58)  $8 - 5 =$

(59)  $4 + 4 =$

(60)  $16 - 11 =$

(61)  $1 + 18 =$

(62)  $9 + 1 =$

(63)  $13 + 6 =$

(64)  $12 + 4 =$

(65)  $6 - 3 =$

(66)  $12 + 1 =$

(67)  $12 + 4 =$

(68)  $14 - 6 =$

(69)  $5 - 3 =$

(70)  $4 + 9 =$

(71)  $15 + 4 =$

(72)  $5 - 1 =$

(73)  $11 - 6 =$

(74)  $8 + 7 =$

(75)  $18 - 17 =$

(76)  $2 + 17 =$

(77)  $14 - 13 =$

(78)  $3 - 1 =$

(79)  $13 - 5 =$

(80)  $16 + 1 =$

(81)  $18 + 2 =$

(82)  $2 - 1 =$

(83)  $19 - 1 =$

(84)  $9 - 3 =$

(85)  $4 + 16 =$

(86)  $3 + 11 =$

(87)  $7 + 9 =$

(88)  $3 - 1 =$

(89)  $11 - 7 =$

(90)  $15 + 3 =$

(91)  $19 + 1 =$

(92)  $19 - 14 =$

(93)  $4 + 6 =$

(94)  $19 - 7 =$

(95)  $13 - 5 =$

(96)  $15 + 4 =$

(97)  $5 + 8 =$

(98)  $13 - 9 =$

(99)  $13 - 1 =$

(100)  $14 + 1 =$

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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$    | (2) $2 + 8 =$    | (3) $17 - 12 =$  | (4) $18 + 1 =$   |
| (5) $18 - 13 =$  | (6) $3 + 14 =$   | (7) $15 - 13 =$  | (8) $18 + 1 =$   |
| (9) $8 - 7 =$    | (10) $10 + 6 =$  | (11) $18 + 2 =$  | (12) $10 + 10 =$ |
| (13) $2 - 2 =$   | (14) $7 - 2 =$   | (15) $5 + 11 =$  | (16) $19 + 1 =$  |
| (17) $6 + 8 =$   | (18) $13 + 4 =$  | (19) $12 + 3 =$  | (20) $10 - 5 =$  |
| (21) $13 + 5 =$  | (22) $13 - 13 =$ | (23) $8 - 7 =$   | (24) $8 + 5 =$   |
| (25) $11 - 10 =$ | (26) $11 + 3 =$  | (27) $3 - 2 =$   | (28) $12 - 9 =$  |
| (29) $16 - 16 =$ | (30) $5 - 4 =$   | (31) $2 - 1 =$   | (32) $6 + 3 =$   |
| (33) $4 - 2 =$   | (34) $10 - 3 =$  | (35) $11 - 4 =$  | (36) $1 + 1 =$   |
| (37) $3 + 12 =$  | (38) $12 + 3 =$  | (39) $10 + 3 =$  | (40) $14 - 9 =$  |
| (41) $15 + 5 =$  | (42) $8 + 2 =$   | (43) $12 - 12 =$ | (44) $8 + 8 =$   |
| (45) $11 - 3 =$  | (46) $13 - 13 =$ | (47) $7 - 5 =$   | (48) $16 - 16 =$ |
| (49) $1 - 1 =$   | (50) $10 + 10 =$ | (51) $1 + 6 =$   | (52) $7 - 2 =$   |
| (53) $13 + 4 =$  | (54) $9 - 7 =$   | (55) $5 + 5 =$   | (56) $3 + 5 =$   |
| (57) $19 - 8 =$  | (58) $15 + 5 =$  | (59) $12 + 6 =$  | (60) $12 - 1 =$  |
| (61) $15 - 9 =$  | (62) $18 + 1 =$  | (63) $9 + 7 =$   | (64) $11 + 4 =$  |
| (65) $18 + 1 =$  | (66) $5 + 4 =$   | (67) $8 - 6 =$   | (68) $2 + 4 =$   |
| (69) $11 - 10 =$ | (70) $17 + 3 =$  | (71) $7 - 4 =$   | (72) $12 + 8 =$  |
| (73) $8 + 2 =$   | (74) $6 - 3 =$   | (75) $8 - 8 =$   | (76) $3 + 5 =$   |
| (77) $14 - 8 =$  | (78) $1 - 1 =$   | (79) $13 + 3 =$  | (80) $3 - 3 =$   |
| (81) $12 - 1 =$  | (82) $16 - 3 =$  | (83) $13 + 4 =$  | (84) $12 + 8 =$  |
| (85) $13 - 10 =$ | (86) $2 + 2 =$   | (87) $9 + 9 =$   | (88) $12 - 6 =$  |
| (89) $10 - 7 =$  | (90) $18 - 14 =$ | (91) $6 + 13 =$  | (92) $6 + 3 =$   |
| (93) $2 + 11 =$  | (94) $12 - 8 =$  | (95) $12 + 2 =$  | (96) $9 + 7 =$   |
| (97) $8 - 3 =$   | (98) $6 - 3 =$   | (99) $5 + 12 =$  | (100) $13 + 7 =$ |

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(1)  $4 - 1 =$

(2)  $2 - 1 =$

(3)  $1 + 12 =$

(4)  $10 + 8 =$

(5)  $13 + 2 =$

(6)  $9 - 4 =$

(7)  $13 - 2 =$

(8)  $19 + 1 =$

(9)  $17 - 16 =$

(10)  $1 - 1 =$

(11)  $8 - 1 =$

(12)  $14 + 6 =$

(13)  $7 + 2 =$

(14)  $17 - 9 =$

(15)  $3 - 2 =$

(16)  $12 - 6 =$

(17)  $14 + 2 =$

(18)  $9 - 6 =$

(19)  $17 + 2 =$

(20)  $14 - 10 =$

(21)  $19 + 1 =$

(22)  $12 + 5 =$

(23)  $1 - 1 =$

(24)  $8 + 9 =$

(25)  $2 - 2 =$

(26)  $15 + 2 =$

(27)  $10 - 9 =$

(28)  $11 - 3 =$

(29)  $15 + 4 =$

(30)  $15 - 3 =$

(31)  $8 - 6 =$

(32)  $7 - 2 =$

(33)  $17 - 2 =$

(34)  $12 - 3 =$

(35)  $6 - 1 =$

(36)  $9 - 5 =$

(37)  $2 - 1 =$

(38)  $2 - 2 =$

(39)  $19 - 8 =$

(40)  $11 - 6 =$

(41)  $13 - 8 =$

(42)  $6 - 4 =$

(43)  $19 + 1 =$

(44)  $15 + 2 =$

(45)  $10 - 9 =$

(46)  $10 - 8 =$

(47)  $9 + 7 =$

(48)  $4 - 4 =$

(49)  $16 + 2 =$

(50)  $9 + 5 =$

(51)  $8 - 6 =$

(52)  $19 - 11 =$

(53)  $13 + 1 =$

(54)  $3 + 6 =$

(55)  $18 - 15 =$

(56)  $4 + 13 =$

(57)  $10 + 2 =$

(58)  $11 - 6 =$

(59)  $15 - 3 =$

(60)  $4 + 14 =$

(61)  $3 - 2 =$

(62)  $9 + 4 =$

(63)  $18 + 2 =$

(64)  $13 + 1 =$

(65)  $10 - 3 =$

(66)  $12 + 7 =$

(67)  $6 - 3 =$

(68)  $9 - 9 =$

(69)  $7 + 3 =$

(70)  $11 + 4 =$

(71)  $15 + 2 =$

(72)  $16 + 1 =$

(73)  $19 + 1 =$

(74)  $9 + 9 =$

(75)  $1 - 1 =$

(76)  $13 + 2 =$

(77)  $2 + 6 =$

(78)  $9 + 8 =$

(79)  $5 + 9 =$

(80)  $4 + 9 =$

(81)  $4 + 12 =$

(82)  $12 - 7 =$

(83)  $3 + 7 =$

(84)  $3 + 2 =$

(85)  $18 - 13 =$

(86)  $7 - 7 =$

(87)  $9 - 6 =$

(88)  $7 + 5 =$

(89)  $18 + 1 =$

(90)  $14 + 6 =$

(91)  $17 - 6 =$

(92)  $17 + 3 =$

(93)  $3 - 2 =$

(94)  $13 - 13 =$

(95)  $17 + 2 =$

(96)  $9 + 8 =$

(97)  $16 - 6 =$

(98)  $5 + 4 =$

(99)  $17 + 1 =$

(100)  $12 - 5 =$

## 二十以内加减法计算练习题答案

### 第1页答案

(1) 3	(2) 20	(3) 13	(4) 3	(5) 18	(6) 3	(7) 1	(8) 0
(9) 6	(10) 19	(11) 6	(12) 19	(13) 4	(14) 20	(15) 10	(16) 12
(17) 14	(18) 6	(19) 20	(20) 3	(21) 20	(22) 16	(23) 6	(24) 6
(25) 8	(26) 1	(27) 19	(28) 0	(29) 6	(30) 11	(31) 13	(32) 6
(33) 13	(34) 17	(35) 15	(36) 14	(37) 2	(38) 5	(39) 12	(40) 20
(41) 14	(42) 14	(43) 4	(44) 15	(45) 17	(46) 2	(47) 1	(48) 15
(49) 8	(50) 6	(51) 2	(52) 5	(53) 4	(54) 15	(55) 15	(56) 3
(57) 11	(58) 9	(59) 17	(60) 2	(61) 0	(62) 12	(63) 5	(64) 9
(65) 15	(66) 14	(67) 20	(68) 2	(69) 16	(70) 18	(71) 17	(72) 8
(73) 6	(74) 15	(75) 4	(76) 0	(77) 2	(78) 1	(79) 10	(80) 17
(81) 9	(82) 11	(83) 18	(84) 9	(85) 10	(86) 18	(87) 19	(88) 9
(89) 5	(90) 14	(91) 1	(92) 1	(93) 20	(94) 16	(95) 17	(96) 20
(97) 0	(98) 20	(99) 3	(100) 15				

### 第2页答案

(1) 3	(2) 15	(3) 2	(4) 7	(5) 17	(6) 18	(7) 7	(8) 19
(9) 19	(10) 20	(11) 13	(12) 12	(13) 0	(14) 7	(15) 0	(16) 20
(17) 10	(18) 20	(19) 14	(20) 16	(21) 12	(22) 3	(23) 0	(24) 0
(25) 3	(26) 8	(27) 18	(28) 20	(29) 19	(30) 18	(31) 19	(32) 15
(33) 17	(34) 0	(35) 6	(36) 20	(37) 18	(38) 11	(39) 12	(40) 11
(41) 15	(42) 0	(43) 4	(44) 5	(45) 10	(46) 2	(47) 0	(48) 0
(49) 9	(50) 18	(51) 4	(52) 18	(53) 16	(54) 12	(55) 14	(56) 5
(57) 6	(58) 8	(59) 20	(60) 17	(61) 1	(62) 18	(63) 20	(64) 19
(65) 2	(66) 13	(67) 13	(68) 2	(69) 16	(70) 19	(71) 1	(72) 0
(73) 15	(74) 8	(75) 0	(76) 6	(77) 7	(78) 18	(79) 0	(80) 20
(81) 9	(82) 2	(83) 15	(84) 7	(85) 3	(86) 3	(87) 5	(88) 5
(89) 0	(90) 20	(91) 18	(92) 17	(93) 10	(94) 19	(95) 0	(96) 19
(97) 8	(98) 18	(99) 7	(100) 0				



## 二十以内加减法计算练习题答案

### 第3页答案

(1) 18	(2) 10	(3) 17	(4) 17	(5) 5	(6) 8	(7) 8	(8) 4
(9) 1	(10) 12	(11) 3	(12) 20	(13) 13	(14) 16	(15) 16	(16) 14
(17) 2	(18) 2	(19) 0	(20) 1	(21) 13	(22) 10	(23) 19	(24) 2
(25) 3	(26) 11	(27) 15	(28) 4	(29) 0	(30) 9	(31) 20	(32) 17
(33) 3	(34) 2	(35) 20	(36) 13	(37) 20	(38) 19	(39) 11	(40) 13
(41) 18	(42) 0	(43) 9	(44) 0	(45) 4	(46) 19	(47) 13	(48) 9
(49) 16	(50) 9	(51) 12	(52) 4	(53) 18	(54) 20	(55) 1	(56) 16
(57) 19	(58) 18	(59) 2	(60) 10	(61) 4	(62) 16	(63) 16	(64) 20
(65) 19	(66) 19	(67) 4	(68) 17	(69) 18	(70) 3	(71) 17	(72) 16
(73) 1	(74) 8	(75) 19	(76) 18	(77) 6	(78) 1	(79) 8	(80) 13
(81) 3	(82) 14	(83) 9	(84) 18	(85) 7	(86) 15	(87) 10	(88) 20
(89) 5	(90) 0	(91) 20	(92) 9	(93) 17	(94) 5	(95) 18	(96) 2
(97) 7	(98) 4	(99) 17	(100) 12				

### 第4页答案

(1) 17	(2) 14	(3) 10	(4) 1	(5) 19	(6) 14	(7) 18	(8) 9
(9) 1	(10) 10	(11) 5	(12) 19	(13) 0	(14) 2	(15) 1	(16) 12
(17) 13	(18) 20	(19) 11	(20) 12	(21) 11	(22) 5	(23) 4	(24) 1
(25) 4	(26) 16	(27) 10	(28) 19	(29) 12	(30) 3	(31) 0	(32) 1
(33) 1	(34) 19	(35) 0	(36) 20	(37) 15	(38) 3	(39) 5	(40) 19
(41) 14	(42) 1	(43) 7	(44) 18	(45) 6	(46) 2	(47) 2	(48) 19
(49) 12	(50) 13	(51) 18	(52) 0	(53) 17	(54) 2	(55) 20	(56) 18
(57) 9	(58) 0	(59) 18	(60) 19	(61) 19	(62) 4	(63) 3	(64) 6
(65) 14	(66) 0	(67) 20	(68) 19	(69) 18	(70) 0	(71) 19	(72) 0
(73) 13	(74) 4	(75) 1	(76) 2	(77) 17	(78) 17	(79) 16	(80) 0
(81) 16	(82) 15	(83) 10	(84) 0	(85) 8	(86) 20	(87) 18	(88) 1
(89) 12	(90) 17	(91) 17	(92) 18	(93) 0	(94) 2	(95) 0	(96) 19
(97) 0	(98) 9	(99) 20	(100) 8				

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 15	(2) 17	(3) 20	(4) 11	(5) 7	(6) 12	(7) 16	(8) 19
(9) 20	(10) 11	(11) 17	(12) 4	(13) 0	(14) 6	(15) 19	(16) 19
(17) 0	(18) 0	(19) 2	(20) 5	(21) 0	(22) 8	(23) 4	(24) 20
(25) 0	(26) 7	(27) 5	(28) 0	(29) 8	(30) 17	(31) 13	(32) 17
(33) 19	(34) 20	(35) 2	(36) 14	(37) 10	(38) 19	(39) 0	(40) 16
(41) 1	(42) 11	(43) 17	(44) 20	(45) 8	(46) 3	(47) 3	(48) 18
(49) 20	(50) 3	(51) 6	(52) 3	(53) 20	(54) 19	(55) 16	(56) 16
(57) 9	(58) 3	(59) 8	(60) 5	(61) 19	(62) 10	(63) 19	(64) 16
(65) 3	(66) 13	(67) 16	(68) 8	(69) 2	(70) 13	(71) 19	(72) 4
(73) 5	(74) 15	(75) 1	(76) 19	(77) 1	(78) 2	(79) 8	(80) 17
(81) 20	(82) 1	(83) 18	(84) 6	(85) 20	(86) 14	(87) 16	(88) 2
(89) 4	(90) 18	(91) 20	(92) 5	(93) 10	(94) 12	(95) 8	(96) 19
(97) 13	(98) 4	(99) 12	(100) 15				

### 第6页答案

(1) 0	(2) 10	(3) 5	(4) 19	(5) 5	(6) 17	(7) 2	(8) 19
(9) 1	(10) 16	(11) 20	(12) 20	(13) 0	(14) 5	(15) 16	(16) 20
(17) 14	(18) 17	(19) 15	(20) 5	(21) 18	(22) 0	(23) 1	(24) 13
(25) 1	(26) 14	(27) 1	(28) 3	(29) 0	(30) 1	(31) 1	(32) 9
(33) 2	(34) 7	(35) 7	(36) 2	(37) 15	(38) 15	(39) 13	(40) 5
(41) 20	(42) 10	(43) 0	(44) 16	(45) 8	(46) 0	(47) 2	(48) 0
(49) 0	(50) 20	(51) 7	(52) 5	(53) 17	(54) 2	(55) 10	(56) 8
(57) 11	(58) 20	(59) 18	(60) 11	(61) 6	(62) 19	(63) 16	(64) 15
(65) 19	(66) 9	(67) 2	(68) 6	(69) 1	(70) 20	(71) 3	(72) 20
(73) 10	(74) 3	(75) 0	(76) 8	(77) 6	(78) 0	(79) 16	(80) 0
(81) 11	(82) 13	(83) 17	(84) 20	(85) 3	(86) 4	(87) 18	(88) 6
(89) 3	(90) 4	(91) 19	(92) 9	(93) 13	(94) 4	(95) 14	(96) 16
(97) 5	(98) 3	(99) 17	(100) 20				

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 3   | (2) 1   | (3) 13  | (4) 18  | (5) 15  | (6) 5   | (7) 11  | (8) 20  |
| (9) 1   | (10) 0  | (11) 7  | (12) 20 | (13) 9  | (14) 8  | (15) 1  | (16) 6  |
| (17) 16 | (18) 3  | (19) 19 | (20) 4  | (21) 20 | (22) 17 | (23) 0  | (24) 17 |
| (25) 0  | (26) 17 | (27) 1  | (28) 8  | (29) 19 | (30) 12 | (31) 2  | (32) 5  |
| (33) 15 | (34) 9  | (35) 5  | (36) 4  | (37) 1  | (38) 0  | (39) 11 | (40) 5  |
| (41) 5  | (42) 2  | (43) 20 | (44) 17 | (45) 1  | (46) 2  | (47) 16 | (48) 0  |
| (49) 18 | (50) 14 | (51) 2  | (52) 8  | (53) 14 | (54) 9  | (55) 3  | (56) 17 |
| (57) 12 | (58) 5  | (59) 12 | (60) 18 | (61) 1  | (62) 13 | (63) 20 | (64) 14 |
| (65) 7  | (66) 19 | (67) 3  | (68) 0  | (69) 10 | (70) 15 | (71) 17 | (72) 17 |
| (73) 20 | (74) 18 | (75) 0  | (76) 15 | (77) 8  | (78) 17 | (79) 14 | (80) 13 |
| (81) 16 | (82) 5  | (83) 10 | (84) 5  | (85) 5  | (86) 0  | (87) 3  | (88) 12 |
| (89) 19 | (90) 20 | (91) 11 | (92) 20 | (93) 1  | (94) 0  | (95) 19 | (96) 17 |
| (97) 10 | (98) 9  | (99) 18 | (100) 7 |         |         |         |         |