

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $3 + 15 =$

(2)  $10 + 7 =$

(3)  $16 - 4 =$

(4)  $11 + 3 =$

(5)  $10 + 2 =$

(6)  $1 + 17 =$

(7)  $1 - 1 =$

(8)  $19 + 1 =$

(9)  $2 - 1 =$

(10)  $12 + 5 =$

(11)  $18 + 2 =$

(12)  $15 + 5 =$

(13)  $18 - 14 =$

(14)  $9 + 8 =$

(15)  $6 + 2 =$

(16)  $4 + 14 =$

(17)  $6 + 12 =$

(18)  $13 - 11 =$

(19)  $17 + 3 =$

(20)  $10 - 2 =$

(21)  $15 + 5 =$

(22)  $19 - 3 =$

(23)  $5 + 6 =$

(24)  $7 + 6 =$

(25)  $14 - 2 =$

(26)  $16 - 13 =$

(27)  $12 - 1 =$

(28)  $10 - 2 =$

(29)  $18 - 12 =$

(30)  $16 + 1 =$

(31)  $5 - 2 =$

(32)  $2 + 4 =$

(33)  $2 - 1 =$

(34)  $15 - 14 =$

(35)  $15 - 9 =$

(36)  $10 + 7 =$

(37)  $11 + 3 =$

(38)  $7 + 4 =$

(39)  $14 - 14 =$

(40)  $16 + 3 =$

(41)  $9 + 6 =$

(42)  $14 + 4 =$

(43)  $7 + 13 =$

(44)  $17 - 13 =$

(45)  $14 - 8 =$

(46)  $14 - 7 =$

(47)  $9 - 9 =$

(48)  $19 + 1 =$

(49)  $3 + 12 =$

(50)  $9 + 6 =$

(51)  $17 - 1 =$

(52)  $2 - 1 =$

(53)  $1 + 16 =$

(54)  $15 + 2 =$

(55)  $15 + 5 =$

(56)  $17 + 1 =$

(57)  $16 + 4 =$

(58)  $8 - 7 =$

(59)  $9 - 9 =$

(60)  $2 - 1 =$

(61)  $10 + 6 =$

(62)  $5 + 6 =$

(63)  $15 + 3 =$

(64)  $1 - 1 =$

(65)  $15 - 1 =$

(66)  $2 + 16 =$

(67)  $18 + 2 =$

(68)  $2 - 2 =$

(69)  $9 - 8 =$

(70)  $5 + 9 =$

(71)  $9 + 4 =$

(72)  $5 + 12 =$

(73)  $4 + 10 =$

(74)  $10 + 8 =$

(75)  $7 - 7 =$

(76)  $15 + 3 =$

(77)  $9 + 7 =$

(78)  $14 - 14 =$

(79)  $6 + 1 =$

(80)  $7 - 5 =$

(81)  $8 - 4 =$

(82)  $17 - 9 =$

(83)  $1 - 1 =$

(84)  $5 + 13 =$

(85)  $5 - 2 =$

(86)  $10 - 4 =$

(87)  $8 + 1 =$

(88)  $19 - 6 =$

(89)  $2 + 17 =$

(90)  $15 + 3 =$

(91)  $10 + 1 =$

(92)  $5 + 13 =$

(93)  $3 - 1 =$

(94)  $5 - 2 =$

(95)  $10 + 3 =$

(96)  $19 + 1 =$

(97)  $6 - 1 =$

(98)  $6 - 6 =$

(99)  $8 + 9 =$

(100)  $7 - 5 =$

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(1)  $3 + 3 =$

(2)  $1 - 1 =$

(3)  $10 - 10 =$

(4)  $4 - 3 =$

(5)  $1 + 17 =$

(6)  $12 + 6 =$

(7)  $13 + 1 =$

(8)  $6 - 5 =$

(9)  $10 + 7 =$

(10)  $13 + 3 =$

(11)  $10 - 9 =$

(12)  $9 + 9 =$

(13)  $7 - 5 =$

(14)  $12 + 2 =$

(15)  $17 + 3 =$

(16)  $13 + 4 =$

(17)  $6 - 4 =$

(18)  $12 - 1 =$

(19)  $9 - 1 =$

(20)  $1 - 1 =$

(21)  $18 - 13 =$

(22)  $12 - 6 =$

(23)  $12 - 1 =$

(24)  $5 - 1 =$

(25)  $15 - 9 =$

(26)  $18 + 1 =$

(27)  $17 - 15 =$

(28)  $11 - 5 =$

(29)  $11 + 3 =$

(30)  $7 - 7 =$

(31)  $3 + 17 =$

(32)  $2 - 2 =$

(33)  $1 - 1 =$

(34)  $15 - 3 =$

(35)  $12 + 6 =$

(36)  $7 + 6 =$

(37)  $4 + 10 =$

(38)  $11 + 5 =$

(39)  $14 - 2 =$

(40)  $7 + 2 =$

(41)  $3 - 2 =$

(42)  $8 - 8 =$

(43)  $12 + 8 =$

(44)  $19 - 12 =$

(45)  $8 - 1 =$

(46)  $2 - 2 =$

(47)  $9 + 6 =$

(48)  $4 - 1 =$

(49)  $19 + 1 =$

(50)  $8 - 3 =$

(51)  $18 + 2 =$

(52)  $9 - 5 =$

(53)  $18 - 5 =$

(54)  $13 - 4 =$

(55)  $10 + 8 =$

(56)  $11 + 6 =$

(57)  $18 + 1 =$

(58)  $17 - 4 =$

(59)  $15 - 13 =$

(60)  $14 - 3 =$

(61)  $16 + 1 =$

(62)  $2 + 2 =$

(63)  $12 - 9 =$

(64)  $19 - 8 =$

(65)  $6 - 5 =$

(66)  $10 - 5 =$

(67)  $4 + 1 =$

(68)  $2 - 2 =$

(69)  $7 + 11 =$

(70)  $11 - 3 =$

(71)  $15 - 11 =$

(72)  $3 + 13 =$

(73)  $16 + 4 =$

(74)  $10 + 10 =$

(75)  $2 - 2 =$

(76)  $11 + 5 =$

(77)  $10 - 3 =$

(78)  $2 + 14 =$

(79)  $10 + 9 =$

(80)  $19 - 7 =$

(81)  $11 + 2 =$

(82)  $11 + 3 =$

(83)  $6 + 5 =$

(84)  $13 + 7 =$

(85)  $1 + 15 =$

(86)  $8 - 3 =$

(87)  $8 + 2 =$

(88)  $11 - 1 =$

(89)  $6 + 6 =$

(90)  $8 + 11 =$

(91)  $6 + 8 =$

(92)  $18 - 15 =$

(93)  $7 + 8 =$

(94)  $18 - 1 =$

(95)  $17 + 3 =$

(96)  $5 + 2 =$

(97)  $7 + 11 =$

(98)  $13 - 8 =$

(99)  $18 + 2 =$

(100)  $5 + 2 =$

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姓名 \_\_\_\_\_

日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

(1)  $3 - 2 =$

(2)  $2 - 2 =$

(3)  $3 - 2 =$

(4)  $8 - 6 =$

(5)  $16 + 4 =$

(6)  $6 + 11 =$

(7)  $12 + 1 =$

(8)  $18 + 2 =$

(9)  $19 - 15 =$

(10)  $2 + 5 =$

(11)  $17 + 3 =$

(12)  $5 - 3 =$

(13)  $6 + 13 =$

(14)  $7 + 1 =$

(15)  $3 + 1 =$

(16)  $8 + 1 =$

(17)  $6 - 3 =$

(18)  $12 - 5 =$

(19)  $3 + 17 =$

(20)  $10 - 8 =$

(21)  $7 - 3 =$

(22)  $13 + 3 =$

(23)  $10 + 4 =$

(24)  $6 + 8 =$

(25)  $16 + 3 =$

(26)  $14 - 8 =$

(27)  $4 + 8 =$

(28)  $8 - 7 =$

(29)  $17 + 2 =$

(30)  $3 - 2 =$

(31)  $4 + 7 =$

(32)  $19 - 10 =$

(33)  $3 - 3 =$

(34)  $3 - 1 =$

(35)  $19 - 4 =$

(36)  $4 - 2 =$

(37)  $17 - 14 =$

(38)  $15 + 1 =$

(39)  $5 - 3 =$

(40)  $13 + 7 =$

(41)  $8 + 8 =$

(42)  $2 - 1 =$

(43)  $16 + 1 =$

(44)  $11 - 4 =$

(45)  $11 + 5 =$

(46)  $17 - 1 =$

(47)  $13 + 7 =$

(48)  $14 - 2 =$

(49)  $8 + 11 =$

(50)  $5 - 5 =$

(51)  $10 + 8 =$

(52)  $5 + 4 =$

(53)  $10 - 2 =$

(54)  $16 - 16 =$

(55)  $11 + 2 =$

(56)  $17 - 9 =$

(57)  $11 - 11 =$

(58)  $4 - 4 =$

(59)  $2 - 1 =$

(60)  $6 - 4 =$

(61)  $12 - 11 =$

(62)  $3 + 14 =$

(63)  $5 + 10 =$

(64)  $9 - 5 =$

(65)  $4 - 1 =$

(66)  $19 - 13 =$

(67)  $18 + 1 =$

(68)  $6 - 4 =$

(69)  $19 - 4 =$

(70)  $9 + 11 =$

(71)  $3 - 1 =$

(72)  $8 + 10 =$

(73)  $16 + 4 =$

(74)  $14 - 2 =$

(75)  $4 + 1 =$

(76)  $10 + 4 =$

(77)  $19 - 1 =$

(78)  $1 + 14 =$

(79)  $2 - 2 =$

(80)  $4 - 4 =$

(81)  $11 - 2 =$

(82)  $19 + 1 =$

(83)  $10 - 3 =$

(84)  $6 - 6 =$

(85)  $18 + 2 =$

(86)  $9 - 3 =$

(87)  $13 - 4 =$

(88)  $13 - 5 =$

(89)  $7 - 4 =$

(90)  $11 - 7 =$

(91)  $16 + 4 =$

(92)  $16 + 2 =$

(93)  $3 - 1 =$

(94)  $18 + 1 =$

(95)  $6 - 1 =$

(96)  $19 - 17 =$

(97)  $3 - 2 =$

(98)  $12 + 3 =$

(99)  $8 - 3 =$

(100)  $18 + 2 =$

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姓名 \_\_\_\_\_

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(1)  $10 + 3 =$

(2)  $5 - 3 =$

(3)  $14 + 6 =$

(4)  $3 + 5 =$

(5)  $3 - 3 =$

(6)  $9 + 10 =$

(7)  $19 + 1 =$

(8)  $10 + 3 =$

(9)  $13 - 5 =$

(10)  $15 - 12 =$

(11)  $14 - 14 =$

(12)  $8 - 7 =$

(13)  $16 - 3 =$

(14)  $6 - 4 =$

(15)  $18 + 2 =$

(16)  $6 - 5 =$

(17)  $10 - 6 =$

(18)  $4 + 3 =$

(19)  $14 - 6 =$

(20)  $9 - 9 =$

(21)  $2 + 5 =$

(22)  $14 + 4 =$

(23)  $3 - 1 =$

(24)  $4 - 3 =$

(25)  $16 - 7 =$

(26)  $4 + 15 =$

(27)  $11 + 9 =$

(28)  $3 - 2 =$

(29)  $15 + 3 =$

(30)  $3 + 12 =$

(31)  $8 + 1 =$

(32)  $5 - 4 =$

(33)  $16 + 3 =$

(34)  $2 - 1 =$

(35)  $3 + 4 =$

(36)  $6 + 7 =$

(37)  $19 + 1 =$

(38)  $16 - 5 =$

(39)  $5 - 4 =$

(40)  $12 + 7 =$

(41)  $11 + 5 =$

(42)  $14 - 14 =$

(43)  $13 - 10 =$

(44)  $15 - 7 =$

(45)  $14 + 3 =$

(46)  $12 + 1 =$

(47)  $18 - 9 =$

(48)  $1 - 1 =$

(49)  $10 + 4 =$

(50)  $3 + 3 =$

(51)  $8 - 5 =$

(52)  $3 + 3 =$

(53)  $10 + 9 =$

(54)  $13 - 6 =$

(55)  $16 - 13 =$

(56)  $14 + 5 =$

(57)  $6 - 6 =$

(58)  $2 - 2 =$

(59)  $12 - 8 =$

(60)  $18 + 2 =$

(61)  $7 + 6 =$

(62)  $9 - 7 =$

(63)  $16 - 4 =$

(64)  $16 - 12 =$

(65)  $11 - 7 =$

(66)  $2 + 12 =$

(67)  $12 + 8 =$

(68)  $9 + 5 =$

(69)  $13 + 1 =$

(70)  $12 - 10 =$

(71)  $19 + 1 =$

(72)  $18 + 1 =$

(73)  $16 - 6 =$

(74)  $16 + 1 =$

(75)  $2 + 3 =$

(76)  $9 + 2 =$

(77)  $16 + 3 =$

(78)  $1 + 19 =$

(79)  $3 - 2 =$

(80)  $10 + 4 =$

(81)  $13 + 1 =$

(82)  $3 - 2 =$

(83)  $18 + 2 =$

(84)  $12 + 1 =$

(85)  $6 - 1 =$

(86)  $6 - 2 =$

(87)  $15 - 7 =$

(88)  $5 - 1 =$

(89)  $19 + 1 =$

(90)  $4 + 4 =$

(91)  $1 + 6 =$

(92)  $16 - 10 =$

(93)  $15 - 13 =$

(94)  $11 + 8 =$

(95)  $18 - 4 =$

(96)  $4 + 1 =$

(97)  $3 + 1 =$

(98)  $3 + 7 =$

(99)  $14 - 13 =$

(100)  $14 - 12 =$

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扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

(1)  $5 + 10 =$

(2)  $11 - 7 =$

(3)  $6 + 13 =$

(4)  $17 + 3 =$

(5)  $4 - 1 =$

(6)  $4 + 5 =$

(7)  $16 - 6 =$

(8)  $15 - 12 =$

(9)  $8 + 8 =$

(10)  $10 + 10 =$

(11)  $16 - 13 =$

(12)  $8 - 4 =$

(13)  $17 - 17 =$

(14)  $17 - 3 =$

(15)  $1 - 1 =$

(16)  $19 + 1 =$

(17)  $6 + 14 =$

(18)  $4 - 2 =$

(19)  $7 - 4 =$

(20)  $12 + 2 =$

(21)  $15 + 2 =$

(22)  $18 + 1 =$

(23)  $14 + 1 =$

(24)  $16 + 2 =$

(25)  $18 + 2 =$

(26)  $13 + 2 =$

(27)  $6 + 11 =$

(28)  $3 + 1 =$

(29)  $13 + 2 =$

(30)  $18 - 15 =$

(31)  $14 + 1 =$

(32)  $16 - 16 =$

(33)  $9 + 10 =$

(34)  $15 + 4 =$

(35)  $6 + 3 =$

(36)  $16 + 1 =$

(37)  $9 + 2 =$

(38)  $10 - 2 =$

(39)  $3 - 3 =$

(40)  $15 - 3 =$

(41)  $16 - 4 =$

(42)  $6 + 9 =$

(43)  $10 + 9 =$

(44)  $17 - 12 =$

(45)  $9 + 10 =$

(46)  $7 - 6 =$

(47)  $7 - 7 =$

(48)  $17 - 15 =$

(49)  $7 - 1 =$

(50)  $19 - 9 =$

(51)  $15 + 4 =$

(52)  $13 - 8 =$

(53)  $8 + 4 =$

(54)  $5 + 14 =$

(55)  $16 + 2 =$

(56)  $9 + 10 =$

(57)  $14 - 8 =$

(58)  $5 + 13 =$

(59)  $8 + 10 =$

(60)  $16 - 12 =$

(61)  $9 - 2 =$

(62)  $12 - 2 =$

(63)  $11 + 5 =$

(64)  $8 + 10 =$

(65)  $10 - 9 =$

(66)  $8 + 9 =$

(67)  $16 + 4 =$

(68)  $11 + 2 =$

(69)  $13 - 5 =$

(70)  $9 - 2 =$

(71)  $9 + 2 =$

(72)  $9 - 1 =$

(73)  $14 + 4 =$

(74)  $16 + 1 =$

(75)  $5 + 4 =$

(76)  $16 + 1 =$

(77)  $2 - 2 =$

(78)  $16 + 1 =$

(79)  $19 - 5 =$

(80)  $1 - 1 =$

(81)  $14 - 5 =$

(82)  $7 - 1 =$

(83)  $17 - 16 =$

(84)  $15 - 6 =$

(85)  $9 + 2 =$

(86)  $6 + 14 =$

(87)  $3 - 3 =$

(88)  $4 - 4 =$

(89)  $18 + 2 =$

(90)  $16 - 15 =$

(91)  $7 - 7 =$

(92)  $10 - 7 =$

(93)  $18 + 2 =$

(94)  $9 - 9 =$

(95)  $14 + 2 =$

(96)  $12 + 4 =$

(97)  $4 + 6 =$

(98)  $2 + 5 =$

(99)  $10 + 7 =$

(100)  $16 - 10 =$

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(1)  $10 + 4 =$

(2)  $4 - 3 =$

(3)  $19 + 1 =$

(4)  $13 + 4 =$

(5)  $16 + 3 =$

(6)  $3 - 2 =$

(7)  $18 - 7 =$

(8)  $13 + 7 =$

(9)  $3 + 4 =$

(10)  $4 + 15 =$

(11)  $2 + 2 =$

(12)  $13 - 13 =$

(13)  $14 + 2 =$

(14)  $14 + 6 =$

(15)  $7 - 2 =$

(16)  $6 + 12 =$

(17)  $1 - 1 =$

(18)  $11 - 7 =$

(19)  $2 - 2 =$

(20)  $10 + 3 =$

(21)  $9 - 9 =$

(22)  $13 - 8 =$

(23)  $5 + 3 =$

(24)  $9 - 5 =$

(25)  $19 + 1 =$

(26)  $12 + 8 =$

(27)  $13 + 4 =$

(28)  $8 - 5 =$

(29)  $14 + 5 =$

(30)  $2 + 15 =$

(31)  $9 + 8 =$

(32)  $19 - 7 =$

(33)  $16 - 7 =$

(34)  $11 + 2 =$

(35)  $2 - 2 =$

(36)  $14 + 2 =$

(37)  $12 - 3 =$

(38)  $11 - 7 =$

(39)  $7 - 2 =$

(40)  $18 + 2 =$

(41)  $17 - 5 =$

(42)  $6 - 2 =$

(43)  $15 - 8 =$

(44)  $13 + 2 =$

(45)  $5 - 4 =$

(46)  $17 + 1 =$

(47)  $14 + 5 =$

(48)  $5 + 8 =$

(49)  $17 - 15 =$

(50)  $14 - 5 =$

(51)  $12 + 6 =$

(52)  $1 - 1 =$

(53)  $11 + 5 =$

(54)  $15 - 5 =$

(55)  $18 + 1 =$

(56)  $11 + 5 =$

(57)  $1 + 3 =$

(58)  $13 + 1 =$

(59)  $17 + 3 =$

(60)  $19 - 3 =$

(61)  $11 + 1 =$

(62)  $8 + 4 =$

(63)  $13 + 6 =$

(64)  $5 - 1 =$

(65)  $6 + 8 =$

(66)  $16 + 3 =$

(67)  $6 + 7 =$

(68)  $10 - 4 =$

(69)  $6 + 9 =$

(70)  $13 - 4 =$

(71)  $8 - 8 =$

(72)  $17 - 8 =$

(73)  $13 + 5 =$

(74)  $2 - 2 =$

(75)  $12 + 5 =$

(76)  $17 + 1 =$

(77)  $2 - 2 =$

(78)  $9 + 6 =$

(79)  $15 + 4 =$

(80)  $13 + 4 =$

(81)  $14 - 11 =$

(82)  $16 - 2 =$

(83)  $2 - 2 =$

(84)  $3 - 1 =$

(85)  $18 + 2 =$

(86)  $5 - 2 =$

(87)  $12 + 1 =$

(88)  $19 + 1 =$

(89)  $7 - 5 =$

(90)  $8 - 6 =$

(91)  $5 + 8 =$

(92)  $3 - 2 =$

(93)  $11 + 8 =$

(94)  $2 + 3 =$

(95)  $2 + 16 =$

(96)  $11 - 11 =$

(97)  $7 + 13 =$

(98)  $2 - 2 =$

(99)  $16 - 9 =$

(100)  $2 - 1 =$

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日期 \_\_\_\_\_

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得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $3 + 11 =$   | (2) $6 + 2 =$    | (3) $9 - 6 =$    | (4) $1 + 3 =$    |
| (5) $7 + 3 =$    | (6) $5 - 1 =$    | (7) $18 - 16 =$  | (8) $2 - 2 =$    |
| (9) $13 - 2 =$   | (10) $9 - 9 =$   | (11) $10 - 6 =$  | (12) $1 + 16 =$  |
| (13) $19 - 3 =$  | (14) $18 + 2 =$  | (15) $16 + 4 =$  | (16) $6 - 5 =$   |
| (17) $16 - 16 =$ | (18) $18 + 2 =$  | (19) $13 + 1 =$  | (20) $7 + 13 =$  |
| (21) $11 + 2 =$  | (22) $5 + 8 =$   | (23) $15 - 7 =$  | (24) $19 + 1 =$  |
| (25) $7 + 11 =$  | (26) $4 + 11 =$  | (27) $9 - 1 =$   | (28) $11 - 7 =$  |
| (29) $7 - 2 =$   | (30) $19 + 1 =$  | (31) $12 + 5 =$  | (32) $1 - 1 =$   |
| (33) $10 + 6 =$  | (34) $7 - 2 =$   | (35) $12 + 1 =$  | (36) $1 + 12 =$  |
| (37) $18 - 5 =$  | (38) $17 + 3 =$  | (39) $14 - 10 =$ | (40) $6 + 6 =$   |
| (41) $16 + 3 =$  | (42) $9 - 5 =$   | (43) $6 + 14 =$  | (44) $11 - 10 =$ |
| (45) $5 + 12 =$  | (46) $17 + 1 =$  | (47) $18 - 11 =$ | (48) $15 + 5 =$  |
| (49) $13 - 5 =$  | (50) $11 + 4 =$  | (51) $10 + 2 =$  | (52) $12 - 9 =$  |
| (53) $1 + 13 =$  | (54) $19 - 4 =$  | (55) $9 + 1 =$   | (56) $16 + 1 =$  |
| (57) $2 - 2 =$   | (58) $17 + 2 =$  | (59) $13 - 2 =$  | (60) $6 - 5 =$   |
| (61) $13 - 11 =$ | (62) $17 - 14 =$ | (63) $17 - 10 =$ | (64) $13 + 5 =$  |
| (65) $19 + 1 =$  | (66) $6 - 5 =$   | (67) $2 + 17 =$  | (68) $19 - 11 =$ |
| (69) $17 - 14 =$ | (70) $11 + 9 =$  | (71) $10 - 6 =$  | (72) $5 + 4 =$   |
| (73) $12 + 7 =$  | (74) $3 + 6 =$   | (75) $17 - 14 =$ | (76) $13 - 3 =$  |
| (77) $17 - 6 =$  | (78) $6 + 14 =$  | (79) $15 - 9 =$  | (80) $15 - 6 =$  |
| (81) $7 - 3 =$   | (82) $17 + 3 =$  | (83) $3 + 12 =$  | (84) $2 - 1 =$   |
| (85) $5 - 3 =$   | (86) $2 + 10 =$  | (87) $16 - 12 =$ | (88) $15 - 12 =$ |
| (89) $4 - 1 =$   | (90) $10 - 3 =$  | (91) $9 - 6 =$   | (92) $4 - 2 =$   |
| (93) $2 + 4 =$   | (94) $3 - 1 =$   | (95) $11 + 4 =$  | (96) $1 - 1 =$   |
| (97) $19 - 9 =$  | (98) $13 + 6 =$  | (99) $13 - 5 =$  | (100) $9 + 9 =$  |

## 二十以内加减法计算练习题答案

### 第1页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 18  | (2) 17  | (3) 12  | (4) 14  | (5) 12  | (6) 18  | (7) 0   | (8) 20  |
| (9) 1   | (10) 17 | (11) 20 | (12) 20 | (13) 4  | (14) 17 | (15) 8  | (16) 18 |
| (17) 18 | (18) 2  | (19) 20 | (20) 8  | (21) 20 | (22) 16 | (23) 11 | (24) 13 |
| (25) 12 | (26) 3  | (27) 11 | (28) 8  | (29) 6  | (30) 17 | (31) 3  | (32) 6  |
| (33) 1  | (34) 1  | (35) 6  | (36) 17 | (37) 14 | (38) 11 | (39) 0  | (40) 19 |
| (41) 15 | (42) 18 | (43) 20 | (44) 4  | (45) 6  | (46) 7  | (47) 0  | (48) 20 |
| (49) 15 | (50) 15 | (51) 16 | (52) 1  | (53) 17 | (54) 17 | (55) 20 | (56) 18 |
| (57) 20 | (58) 1  | (59) 0  | (60) 1  | (61) 16 | (62) 11 | (63) 18 | (64) 0  |
| (65) 14 | (66) 18 | (67) 20 | (68) 0  | (69) 1  | (70) 14 | (71) 13 | (72) 17 |
| (73) 14 | (74) 18 | (75) 0  | (76) 18 | (77) 16 | (78) 0  | (79) 7  | (80) 2  |
| (81) 4  | (82) 8  | (83) 0  | (84) 18 | (85) 3  | (86) 6  | (87) 9  | (88) 13 |
| (89) 19 | (90) 18 | (91) 11 | (92) 18 | (93) 2  | (94) 3  | (95) 13 | (96) 20 |
| (97) 5  | (98) 0  | (99) 17 | (100) 2 |         |         |         |         |

### 第2页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 6   | (2) 0   | (3) 0   | (4) 1   | (5) 18  | (6) 18  | (7) 14  | (8) 1   |
| (9) 17  | (10) 16 | (11) 1  | (12) 18 | (13) 2  | (14) 14 | (15) 20 | (16) 17 |
| (17) 2  | (18) 11 | (19) 8  | (20) 0  | (21) 5  | (22) 6  | (23) 11 | (24) 4  |
| (25) 6  | (26) 19 | (27) 2  | (28) 6  | (29) 14 | (30) 0  | (31) 20 | (32) 0  |
| (33) 0  | (34) 12 | (35) 18 | (36) 13 | (37) 14 | (38) 16 | (39) 12 | (40) 9  |
| (41) 1  | (42) 0  | (43) 20 | (44) 7  | (45) 7  | (46) 0  | (47) 15 | (48) 3  |
| (49) 20 | (50) 5  | (51) 20 | (52) 4  | (53) 13 | (54) 9  | (55) 18 | (56) 17 |
| (57) 19 | (58) 13 | (59) 2  | (60) 11 | (61) 17 | (62) 4  | (63) 3  | (64) 11 |
| (65) 1  | (66) 5  | (67) 5  | (68) 0  | (69) 18 | (70) 8  | (71) 4  | (72) 16 |
| (73) 20 | (74) 20 | (75) 0  | (76) 16 | (77) 7  | (78) 16 | (79) 19 | (80) 12 |
| (81) 13 | (82) 14 | (83) 11 | (84) 20 | (85) 16 | (86) 5  | (87) 10 | (88) 10 |
| (89) 12 | (90) 19 | (91) 14 | (92) 3  | (93) 15 | (94) 17 | (95) 20 | (96) 7  |
| (97) 18 | (98) 5  | (99) 20 | (100) 7 |         |         |         |         |



## 二十以内加减法计算练习题答案

### 第3页答案

(1) 1	(2) 0	(3) 1	(4) 2	(5) 20	(6) 17	(7) 13	(8) 20
(9) 4	(10) 7	(11) 20	(12) 2	(13) 19	(14) 8	(15) 4	(16) 9
(17) 3	(18) 7	(19) 20	(20) 2	(21) 4	(22) 16	(23) 14	(24) 14
(25) 19	(26) 6	(27) 12	(28) 1	(29) 19	(30) 1	(31) 11	(32) 9
(33) 0	(34) 2	(35) 15	(36) 2	(37) 3	(38) 16	(39) 2	(40) 20
(41) 16	(42) 1	(43) 17	(44) 7	(45) 16	(46) 16	(47) 20	(48) 12
(49) 19	(50) 0	(51) 18	(52) 9	(53) 8	(54) 0	(55) 13	(56) 8
(57) 0	(58) 0	(59) 1	(60) 2	(61) 1	(62) 17	(63) 15	(64) 4
(65) 3	(66) 6	(67) 19	(68) 2	(69) 15	(70) 20	(71) 2	(72) 18
(73) 20	(74) 12	(75) 5	(76) 14	(77) 18	(78) 15	(79) 0	(80) 0
(81) 9	(82) 20	(83) 7	(84) 0	(85) 20	(86) 6	(87) 9	(88) 8
(89) 3	(90) 4	(91) 20	(92) 18	(93) 2	(94) 19	(95) 5	(96) 2
(97) 1	(98) 15	(99) 5	(100) 20				

### 第4页答案

(1) 13	(2) 2	(3) 20	(4) 8	(5) 0	(6) 19	(7) 20	(8) 13
(9) 8	(10) 3	(11) 0	(12) 1	(13) 13	(14) 2	(15) 20	(16) 1
(17) 4	(18) 7	(19) 8	(20) 0	(21) 7	(22) 18	(23) 2	(24) 1
(25) 9	(26) 19	(27) 20	(28) 1	(29) 18	(30) 15	(31) 9	(32) 1
(33) 19	(34) 1	(35) 7	(36) 13	(37) 20	(38) 11	(39) 1	(40) 19
(41) 16	(42) 0	(43) 3	(44) 8	(45) 17	(46) 13	(47) 9	(48) 0
(49) 14	(50) 6	(51) 3	(52) 6	(53) 19	(54) 7	(55) 3	(56) 19
(57) 0	(58) 0	(59) 4	(60) 20	(61) 13	(62) 2	(63) 12	(64) 4
(65) 4	(66) 14	(67) 20	(68) 14	(69) 14	(70) 2	(71) 20	(72) 19
(73) 10	(74) 17	(75) 5	(76) 11	(77) 19	(78) 20	(79) 1	(80) 14
(81) 14	(82) 1	(83) 20	(84) 13	(85) 5	(86) 4	(87) 8	(88) 4
(89) 20	(90) 8	(91) 7	(92) 6	(93) 2	(94) 19	(95) 14	(96) 5
(97) 4	(98) 10	(99) 1	(100) 2				

## 二十以内加减法计算练习题答案

### 第5页答案

(1) 15	(2) 4	(3) 19	(4) 20	(5) 3	(6) 9	(7) 10	(8) 3
(9) 16	(10) 20	(11) 3	(12) 4	(13) 0	(14) 14	(15) 0	(16) 20
(17) 20	(18) 2	(19) 3	(20) 14	(21) 17	(22) 19	(23) 15	(24) 18
(25) 20	(26) 15	(27) 17	(28) 4	(29) 15	(30) 3	(31) 15	(32) 0
(33) 19	(34) 19	(35) 9	(36) 17	(37) 11	(38) 8	(39) 0	(40) 12
(41) 12	(42) 15	(43) 19	(44) 5	(45) 19	(46) 1	(47) 0	(48) 2
(49) 6	(50) 10	(51) 19	(52) 5	(53) 12	(54) 19	(55) 18	(56) 19
(57) 6	(58) 18	(59) 18	(60) 4	(61) 7	(62) 10	(63) 16	(64) 18
(65) 1	(66) 17	(67) 20	(68) 13	(69) 8	(70) 7	(71) 11	(72) 8
(73) 18	(74) 17	(75) 9	(76) 17	(77) 0	(78) 17	(79) 14	(80) 0
(81) 9	(82) 6	(83) 1	(84) 9	(85) 11	(86) 20	(87) 0	(88) 0
(89) 20	(90) 1	(91) 0	(92) 3	(93) 20	(94) 0	(95) 16	(96) 16
(97) 10	(98) 7	(99) 17	(100) 6				

### 第6页答案

(1) 14	(2) 1	(3) 20	(4) 17	(5) 19	(6) 1	(7) 11	(8) 20
(9) 7	(10) 19	(11) 4	(12) 0	(13) 16	(14) 20	(15) 5	(16) 18
(17) 0	(18) 4	(19) 0	(20) 13	(21) 0	(22) 5	(23) 8	(24) 4
(25) 20	(26) 20	(27) 17	(28) 3	(29) 19	(30) 17	(31) 17	(32) 12
(33) 9	(34) 13	(35) 0	(36) 16	(37) 9	(38) 4	(39) 5	(40) 20
(41) 12	(42) 4	(43) 7	(44) 15	(45) 1	(46) 18	(47) 19	(48) 13
(49) 2	(50) 9	(51) 18	(52) 0	(53) 16	(54) 10	(55) 19	(56) 16
(57) 4	(58) 14	(59) 20	(60) 16	(61) 12	(62) 12	(63) 19	(64) 4
(65) 14	(66) 19	(67) 13	(68) 6	(69) 15	(70) 9	(71) 0	(72) 9
(73) 18	(74) 0	(75) 17	(76) 18	(77) 0	(78) 15	(79) 19	(80) 17
(81) 3	(82) 14	(83) 0	(84) 2	(85) 20	(86) 3	(87) 13	(88) 20
(89) 2	(90) 2	(91) 13	(92) 1	(93) 19	(94) 5	(95) 18	(96) 0
(97) 20	(98) 0	(99) 7	(100) 1				

## 二十以内加减法计算练习题答案

### 第7页答案

- |         |         |         |          |         |         |         |         |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 14  | (2) 8   | (3) 3   | (4) 4    | (5) 10  | (6) 4   | (7) 2   | (8) 0   |
| (9) 11  | (10) 0  | (11) 4  | (12) 17  | (13) 16 | (14) 20 | (15) 20 | (16) 1  |
| (17) 0  | (18) 20 | (19) 14 | (20) 20  | (21) 13 | (22) 13 | (23) 8  | (24) 20 |
| (25) 18 | (26) 15 | (27) 8  | (28) 4   | (29) 5  | (30) 20 | (31) 17 | (32) 0  |
| (33) 16 | (34) 5  | (35) 13 | (36) 13  | (37) 13 | (38) 20 | (39) 4  | (40) 12 |
| (41) 19 | (42) 4  | (43) 20 | (44) 1   | (45) 17 | (46) 18 | (47) 7  | (48) 20 |
| (49) 8  | (50) 15 | (51) 12 | (52) 3   | (53) 14 | (54) 15 | (55) 10 | (56) 17 |
| (57) 0  | (58) 19 | (59) 11 | (60) 1   | (61) 2  | (62) 3  | (63) 7  | (64) 18 |
| (65) 20 | (66) 1  | (67) 19 | (68) 8   | (69) 3  | (70) 20 | (71) 4  | (72) 9  |
| (73) 19 | (74) 9  | (75) 3  | (76) 10  | (77) 11 | (78) 20 | (79) 6  | (80) 9  |
| (81) 4  | (82) 20 | (83) 15 | (84) 1   | (85) 2  | (86) 12 | (87) 4  | (88) 3  |
| (89) 3  | (90) 7  | (91) 3  | (92) 2   | (93) 6  | (94) 2  | (95) 15 | (96) 0  |
| (97) 10 | (98) 19 | (99) 8  | (100) 18 |         |         |         |         |