

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $17 + 3 =$ | (2) $14 + 5 =$ | (3) $16 - 7 =$ | (4) $10 - 3 =$ |
| (5) $12 - 6 =$ | (6) $5 - 3 =$ | (7) $10 - 4 =$ | (8) $7 - 7 =$ |
| (9) $6 - 6 =$ | (10) $19 + 1 =$ | (11) $10 - 7 =$ | (12) $2 + 18 =$ |
| (13) $5 - 4 =$ | (14) $9 + 3 =$ | (15) $7 - 5 =$ | (16) $16 - 16 =$ |
| (17) $18 - 7 =$ | (18) $13 - 2 =$ | (19) $1 + 19 =$ | (20) $2 + 12 =$ |
| (21) $17 - 7 =$ | (22) $11 + 6 =$ | (23) $8 + 9 =$ | (24) $6 + 7 =$ |
| (25) $6 + 12 =$ | (26) $19 - 16 =$ | (27) $16 + 3 =$ | (28) $13 - 2 =$ |
| (29) $8 + 4 =$ | (30) $8 + 8 =$ | (31) $13 - 7 =$ | (32) $16 + 1 =$ |
| (33) $5 - 5 =$ | (34) $10 + 5 =$ | (35) $5 - 4 =$ | (36) $12 + 8 =$ |
| (37) $5 - 4 =$ | (38) $16 - 15 =$ | (39) $1 - 1 =$ | (40) $3 - 1 =$ |
| (41) $12 + 5 =$ | (42) $14 - 8 =$ | (43) $17 - 2 =$ | (44) $5 - 2 =$ |
| (45) $7 + 1 =$ | (46) $15 - 7 =$ | (47) $4 + 15 =$ | (48) $12 + 2 =$ |
| (49) $1 + 7 =$ | (50) $8 + 5 =$ | (51) $3 + 16 =$ | (52) $5 + 5 =$ |
| (53) $16 - 11 =$ | (54) $18 + 1 =$ | (55) $9 + 8 =$ | (56) $5 - 1 =$ |
| (57) $4 + 14 =$ | (58) $8 + 11 =$ | (59) $1 + 10 =$ | (60) $2 + 11 =$ |
| (61) $14 - 4 =$ | (62) $9 - 5 =$ | (63) $18 - 5 =$ | (64) $9 - 9 =$ |
| (65) $12 + 6 =$ | (66) $10 + 1 =$ | (67) $3 - 2 =$ | (68) $12 - 7 =$ |
| (69) $8 + 10 =$ | (70) $8 - 2 =$ | (71) $11 - 8 =$ | (72) $11 - 7 =$ |
| (73) $3 + 6 =$ | (74) $2 - 2 =$ | (75) $16 + 4 =$ | (76) $5 + 13 =$ |
| (77) $13 - 6 =$ | (78) $7 + 6 =$ | (79) $11 - 3 =$ | (80) $17 + 1 =$ |
| (81) $8 - 8 =$ | (82) $2 + 7 =$ | (83) $17 + 1 =$ | (84) $9 - 5 =$ |
| (85) $7 + 8 =$ | (86) $15 + 4 =$ | (87) $2 - 2 =$ | (88) $8 - 4 =$ |
| (89) $11 + 2 =$ | (90) $19 + 1 =$ | (91) $10 + 3 =$ | (92) $6 - 4 =$ |
| (93) $2 + 11 =$ | (94) $10 + 9 =$ | (95) $7 - 1 =$ | (96) $2 - 2 =$ |
| (97) $1 - 1 =$ | (98) $15 - 4 =$ | (99) $14 - 13 =$ | (100) $4 - 1 =$ |

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(1) $8 + 7 =$

(2) $8 - 1 =$

(3) $19 - 13 =$

(4) $17 + 2 =$

(5) $12 + 4 =$

(6) $16 - 8 =$

(7) $19 + 1 =$

(8) $5 - 2 =$

(9) $13 - 12 =$

(10) $12 - 2 =$

(11) $13 + 2 =$

(12) $16 - 15 =$

(13) $9 + 4 =$

(14) $6 - 1 =$

(15) $19 + 1 =$

(16) $13 + 1 =$

(17) $17 + 2 =$

(18) $3 - 3 =$

(19) $12 - 11 =$

(20) $10 - 10 =$

(21) $4 + 5 =$

(22) $10 + 2 =$

(23) $2 + 6 =$

(24) $7 + 12 =$

(25) $17 - 13 =$

(26) $11 + 6 =$

(27) $16 + 3 =$

(28) $17 + 3 =$

(29) $3 - 1 =$

(30) $1 - 1 =$

(31) $10 + 6 =$

(32) $1 - 1 =$

(33) $17 - 4 =$

(34) $17 - 16 =$

(35) $3 - 2 =$

(36) $10 - 2 =$

(37) $10 - 6 =$

(38) $8 + 8 =$

(39) $19 + 1 =$

(40) $14 - 11 =$

(41) $8 - 6 =$

(42) $1 + 11 =$

(43) $16 + 2 =$

(44) $13 + 3 =$

(45) $12 + 2 =$

(46) $19 - 16 =$

(47) $3 + 7 =$

(48) $12 - 11 =$

(49) $17 + 3 =$

(50) $19 + 1 =$

(51) $8 + 5 =$

(52) $7 - 6 =$

(53) $7 + 3 =$

(54) $7 + 12 =$

(55) $2 - 2 =$

(56) $18 + 2 =$

(57) $18 + 1 =$

(58) $5 + 15 =$

(59) $1 + 15 =$

(60) $18 - 14 =$

(61) $7 + 3 =$

(62) $13 + 2 =$

(63) $10 + 2 =$

(64) $11 + 4 =$

(65) $13 + 3 =$

(66) $17 + 3 =$

(67) $17 - 5 =$

(68) $12 - 5 =$

(69) $16 - 13 =$

(70) $12 + 8 =$

(71) $12 - 7 =$

(72) $1 - 1 =$

(73) $3 + 9 =$

(74) $1 - 1 =$

(75) $15 + 1 =$

(76) $12 - 4 =$

(77) $6 - 6 =$

(78) $7 - 3 =$

(79) $4 - 4 =$

(80) $2 - 1 =$

(81) $4 + 4 =$

(82) $10 + 9 =$

(83) $10 - 4 =$

(84) $2 - 2 =$

(85) $16 - 16 =$

(86) $14 + 3 =$

(87) $13 - 9 =$

(88) $8 - 3 =$

(89) $11 - 4 =$

(90) $6 + 5 =$

(91) $12 + 1 =$

(92) $19 - 14 =$

(93) $19 - 2 =$

(94) $13 - 11 =$

(95) $12 - 9 =$

(96) $1 + 16 =$

(97) $18 + 2 =$

(98) $16 - 7 =$

(99) $7 - 3 =$

(100) $13 + 4 =$

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $4 + 12 =$ | (2) $5 - 4 =$ | (3) $5 - 2 =$ | (4) $14 - 9 =$ |
| (5) $15 - 8 =$ | (6) $19 + 1 =$ | (7) $8 - 4 =$ | (8) $6 - 4 =$ |
| (9) $9 + 1 =$ | (10) $3 + 4 =$ | (11) $10 + 6 =$ | (12) $13 - 7 =$ |
| (13) $12 - 6 =$ | (14) $14 - 10 =$ | (15) $4 - 4 =$ | (16) $8 + 1 =$ |
| (17) $18 - 15 =$ | (18) $6 + 14 =$ | (19) $17 + 2 =$ | (20) $2 - 2 =$ |
| (21) $17 + 3 =$ | (22) $9 + 3 =$ | (23) $4 - 4 =$ | (24) $8 - 7 =$ |
| (25) $10 - 9 =$ | (26) $17 + 2 =$ | (27) $13 - 13 =$ | (28) $12 - 2 =$ |
| (29) $5 + 2 =$ | (30) $3 + 12 =$ | (31) $2 - 1 =$ | (32) $16 + 2 =$ |
| (33) $9 - 1 =$ | (34) $8 - 7 =$ | (35) $17 + 2 =$ | (36) $13 - 13 =$ |
| (37) $7 + 6 =$ | (38) $18 - 9 =$ | (39) $8 + 9 =$ | (40) $3 - 2 =$ |
| (41) $19 - 6 =$ | (42) $14 + 6 =$ | (43) $6 - 4 =$ | (44) $15 - 14 =$ |
| (45) $3 - 2 =$ | (46) $9 - 8 =$ | (47) $9 + 9 =$ | (48) $18 + 2 =$ |
| (49) $12 - 6 =$ | (50) $8 - 6 =$ | (51) $14 - 11 =$ | (52) $7 - 7 =$ |
| (53) $2 - 2 =$ | (54) $7 + 1 =$ | (55) $3 + 5 =$ | (56) $3 - 2 =$ |
| (57) $7 - 2 =$ | (58) $6 + 2 =$ | (59) $3 + 4 =$ | (60) $5 - 3 =$ |
| (61) $7 + 2 =$ | (62) $17 - 6 =$ | (63) $11 + 7 =$ | (64) $6 - 1 =$ |
| (65) $13 + 3 =$ | (66) $5 - 2 =$ | (67) $17 + 1 =$ | (68) $11 - 5 =$ |
| (69) $7 - 6 =$ | (70) $3 - 1 =$ | (71) $17 - 6 =$ | (72) $4 + 12 =$ |
| (73) $18 + 1 =$ | (74) $2 - 2 =$ | (75) $3 - 2 =$ | (76) $6 + 6 =$ |
| (77) $13 + 1 =$ | (78) $17 + 1 =$ | (79) $9 + 1 =$ | (80) $2 - 2 =$ |
| (81) $11 + 6 =$ | (82) $19 + 1 =$ | (83) $16 - 15 =$ | (84) $8 + 10 =$ |
| (85) $14 + 2 =$ | (86) $16 - 1 =$ | (87) $7 + 1 =$ | (88) $8 + 3 =$ |
| (89) $7 - 6 =$ | (90) $2 - 1 =$ | (91) $2 + 2 =$ | (92) $18 + 1 =$ |
| (93) $8 - 6 =$ | (94) $5 + 5 =$ | (95) $6 - 3 =$ | (96) $5 + 4 =$ |
| (97) $18 - 6 =$ | (98) $7 + 5 =$ | (99) $9 - 6 =$ | (100) $12 + 7 =$ |

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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $17 + 3 =$ | (2) $2 + 14 =$ | (3) $9 - 9 =$ | (4) $3 + 16 =$ |
| (5) $15 - 14 =$ | (6) $17 + 3 =$ | (7) $18 - 14 =$ | (8) $1 + 17 =$ |
| (9) $16 + 4 =$ | (10) $6 + 12 =$ | (11) $8 + 5 =$ | (12) $9 + 8 =$ |
| (13) $7 + 4 =$ | (14) $16 - 12 =$ | (15) $14 + 1 =$ | (16) $8 + 7 =$ |
| (17) $7 + 11 =$ | (18) $4 + 9 =$ | (19) $16 + 2 =$ | (20) $19 - 1 =$ |
| (21) $19 + 1 =$ | (22) $15 - 3 =$ | (23) $16 - 5 =$ | (24) $8 + 1 =$ |
| (25) $11 + 5 =$ | (26) $14 - 6 =$ | (27) $12 - 12 =$ | (28) $11 + 9 =$ |
| (29) $5 + 4 =$ | (30) $11 - 8 =$ | (31) $12 - 3 =$ | (32) $13 + 6 =$ |
| (33) $4 - 2 =$ | (34) $19 - 1 =$ | (35) $9 + 3 =$ | (36) $3 - 2 =$ |
| (37) $19 + 1 =$ | (38) $19 - 16 =$ | (39) $11 + 3 =$ | (40) $4 + 12 =$ |
| (41) $15 + 4 =$ | (42) $19 - 7 =$ | (43) $14 + 5 =$ | (44) $10 + 4 =$ |
| (45) $4 + 7 =$ | (46) $8 - 5 =$ | (47) $5 - 2 =$ | (48) $9 + 6 =$ |
| (49) $19 - 6 =$ | (50) $14 + 2 =$ | (51) $3 + 4 =$ | (52) $19 + 1 =$ |
| (53) $11 - 1 =$ | (54) $6 + 11 =$ | (55) $13 - 5 =$ | (56) $17 + 3 =$ |
| (57) $14 - 8 =$ | (58) $8 - 4 =$ | (59) $15 - 7 =$ | (60) $14 + 4 =$ |
| (61) $4 - 1 =$ | (62) $1 - 1 =$ | (63) $9 - 7 =$ | (64) $12 + 7 =$ |
| (65) $12 + 5 =$ | (66) $12 - 12 =$ | (67) $15 + 3 =$ | (68) $9 + 1 =$ |
| (69) $3 - 1 =$ | (70) $9 + 4 =$ | (71) $8 - 1 =$ | (72) $18 - 1 =$ |
| (73) $4 + 2 =$ | (74) $15 + 3 =$ | (75) $14 - 12 =$ | (76) $4 + 2 =$ |
| (77) $6 + 2 =$ | (78) $14 - 10 =$ | (79) $10 + 3 =$ | (80) $12 - 7 =$ |
| (81) $6 + 3 =$ | (82) $15 + 3 =$ | (83) $11 - 5 =$ | (84) $7 - 5 =$ |
| (85) $3 - 3 =$ | (86) $3 + 16 =$ | (87) $4 - 3 =$ | (88) $2 - 2 =$ |
| (89) $11 - 5 =$ | (90) $12 - 8 =$ | (91) $12 - 3 =$ | (92) $4 + 10 =$ |
| (93) $7 - 1 =$ | (94) $6 - 3 =$ | (95) $4 - 2 =$ | (96) $9 - 6 =$ |
| (97) $19 - 12 =$ | (98) $7 + 6 =$ | (99) $3 - 3 =$ | (100) $18 - 17 =$ |

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $13 - 3 =$ | (2) $11 + 1 =$ | (3) $11 - 10 =$ | (4) $5 - 5 =$ |
| (5) $7 - 7 =$ | (6) $14 + 4 =$ | (7) $6 - 6 =$ | (8) $6 - 3 =$ |
| (9) $19 + 1 =$ | (10) $5 - 4 =$ | (11) $9 + 2 =$ | (12) $1 - 1 =$ |
| (13) $7 + 3 =$ | (14) $12 + 3 =$ | (15) $8 - 7 =$ | (16) $19 - 8 =$ |
| (17) $15 - 9 =$ | (18) $14 + 3 =$ | (19) $12 + 7 =$ | (20) $16 - 16 =$ |
| (21) $11 - 10 =$ | (22) $2 - 2 =$ | (23) $19 + 1 =$ | (24) $4 + 13 =$ |
| (25) $15 - 8 =$ | (26) $17 - 16 =$ | (27) $4 - 2 =$ | (28) $6 + 4 =$ |
| (29) $8 + 5 =$ | (30) $12 - 4 =$ | (31) $6 - 3 =$ | (32) $15 + 1 =$ |
| (33) $5 + 13 =$ | (34) $11 - 5 =$ | (35) $18 + 2 =$ | (36) $14 + 6 =$ |
| (37) $9 - 2 =$ | (38) $7 - 4 =$ | (39) $1 + 14 =$ | (40) $7 + 8 =$ |
| (41) $11 + 9 =$ | (42) $15 - 2 =$ | (43) $6 - 1 =$ | (44) $5 - 1 =$ |
| (45) $19 + 1 =$ | (46) $5 - 2 =$ | (47) $16 - 7 =$ | (48) $7 + 2 =$ |
| (49) $17 - 10 =$ | (50) $11 - 1 =$ | (51) $13 + 6 =$ | (52) $17 + 3 =$ |
| (53) $5 - 2 =$ | (54) $18 + 2 =$ | (55) $9 - 6 =$ | (56) $11 - 3 =$ |
| (57) $17 - 17 =$ | (58) $19 + 1 =$ | (59) $18 - 7 =$ | (60) $11 + 7 =$ |
| (61) $14 + 4 =$ | (62) $13 + 1 =$ | (63) $7 + 6 =$ | (64) $13 - 8 =$ |
| (65) $14 - 5 =$ | (66) $9 - 7 =$ | (67) $4 - 4 =$ | (68) $13 + 6 =$ |
| (69) $16 + 1 =$ | (70) $5 + 4 =$ | (71) $13 + 1 =$ | (72) $10 - 7 =$ |
| (73) $7 + 10 =$ | (74) $19 - 2 =$ | (75) $19 - 9 =$ | (76) $5 - 4 =$ |
| (77) $9 - 6 =$ | (78) $14 + 6 =$ | (79) $5 + 14 =$ | (80) $8 - 6 =$ |
| (81) $5 + 2 =$ | (82) $11 - 6 =$ | (83) $8 - 7 =$ | (84) $16 - 7 =$ |
| (85) $13 + 6 =$ | (86) $14 - 4 =$ | (87) $6 + 9 =$ | (88) $15 + 1 =$ |
| (89) $5 + 10 =$ | (90) $9 + 5 =$ | (91) $3 + 7 =$ | (92) $8 + 4 =$ |
| (93) $14 - 1 =$ | (94) $9 - 4 =$ | (95) $7 + 5 =$ | (96) $11 - 9 =$ |
| (97) $17 + 2 =$ | (98) $6 - 3 =$ | (99) $13 - 10 =$ | (100) $2 + 13 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $1 + 5 =$ | (2) $14 + 6 =$ | (3) $15 - 9 =$ | (4) $19 - 19 =$ |
| (5) $8 - 1 =$ | (6) $19 - 16 =$ | (7) $11 - 1 =$ | (8) $12 + 8 =$ |
| (9) $4 - 2 =$ | (10) $16 + 3 =$ | (11) $12 - 3 =$ | (12) $16 + 1 =$ |
| (13) $19 - 18 =$ | (14) $12 + 2 =$ | (15) $3 - 1 =$ | (16) $6 - 4 =$ |
| (17) $10 + 7 =$ | (18) $8 + 11 =$ | (19) $8 - 6 =$ | (20) $15 - 1 =$ |
| (21) $7 + 2 =$ | (22) $1 + 16 =$ | (23) $6 + 12 =$ | (24) $5 + 13 =$ |
| (25) $10 + 6 =$ | (26) $18 + 2 =$ | (27) $11 + 5 =$ | (28) $9 - 2 =$ |
| (29) $15 + 2 =$ | (30) $18 - 17 =$ | (31) $10 - 2 =$ | (32) $4 - 2 =$ |
| (33) $12 + 5 =$ | (34) $10 - 9 =$ | (35) $2 + 18 =$ | (36) $6 + 12 =$ |
| (37) $11 + 1 =$ | (38) $1 + 15 =$ | (39) $16 - 16 =$ | (40) $9 - 7 =$ |
| (41) $14 - 12 =$ | (42) $1 + 11 =$ | (43) $9 - 3 =$ | (44) $1 - 1 =$ |
| (45) $10 - 2 =$ | (46) $8 - 2 =$ | (47) $13 - 8 =$ | (48) $17 + 2 =$ |
| (49) $4 + 6 =$ | (50) $18 - 2 =$ | (51) $10 - 7 =$ | (52) $12 + 1 =$ |
| (53) $11 + 7 =$ | (54) $2 + 13 =$ | (55) $12 - 6 =$ | (56) $17 - 2 =$ |
| (57) $16 + 2 =$ | (58) $11 + 9 =$ | (59) $8 - 3 =$ | (60) $3 + 6 =$ |
| (61) $12 - 9 =$ | (62) $9 - 4 =$ | (63) $14 - 7 =$ | (64) $7 + 6 =$ |
| (65) $16 - 15 =$ | (66) $19 + 1 =$ | (67) $8 - 4 =$ | (68) $7 + 8 =$ |
| (69) $17 - 1 =$ | (70) $15 + 5 =$ | (71) $5 + 13 =$ | (72) $11 - 1 =$ |
| (73) $5 + 4 =$ | (74) $9 + 3 =$ | (75) $5 - 2 =$ | (76) $11 - 5 =$ |
| (77) $16 - 12 =$ | (78) $8 + 1 =$ | (79) $3 + 17 =$ | (80) $12 - 10 =$ |
| (81) $10 + 10 =$ | (82) $4 + 6 =$ | (83) $16 + 4 =$ | (84) $14 - 12 =$ |
| (85) $2 + 17 =$ | (86) $19 - 7 =$ | (87) $13 + 2 =$ | (88) $8 + 3 =$ |
| (89) $3 - 2 =$ | (90) $13 - 8 =$ | (91) $15 - 12 =$ | (92) $3 - 1 =$ |
| (93) $5 + 9 =$ | (94) $5 - 2 =$ | (95) $18 + 1 =$ | (96) $9 + 2 =$ |
| (97) $7 + 8 =$ | (98) $17 + 1 =$ | (99) $5 + 9 =$ | (100) $3 + 11 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $6 - 4 =$ | (2) $2 - 2 =$ | (3) $16 - 7 =$ | (4) $17 + 3 =$ |
| (5) $1 - 1 =$ | (6) $5 - 3 =$ | (7) $7 + 3 =$ | (8) $2 + 8 =$ |
| (9) $17 - 2 =$ | (10) $9 - 5 =$ | (11) $12 + 6 =$ | (12) $6 - 1 =$ |
| (13) $10 - 8 =$ | (14) $12 - 5 =$ | (15) $3 + 2 =$ | (16) $7 - 3 =$ |
| (17) $8 - 5 =$ | (18) $12 - 10 =$ | (19) $2 - 2 =$ | (20) $19 + 1 =$ |
| (21) $13 + 3 =$ | (22) $5 - 2 =$ | (23) $17 + 2 =$ | (24) $8 - 5 =$ |
| (25) $13 + 3 =$ | (26) $3 - 2 =$ | (27) $15 + 5 =$ | (28) $14 + 3 =$ |
| (29) $5 - 3 =$ | (30) $16 + 2 =$ | (31) $2 + 18 =$ | (32) $13 + 5 =$ |
| (33) $6 - 6 =$ | (34) $7 - 4 =$ | (35) $8 - 7 =$ | (36) $2 - 1 =$ |
| (37) $6 + 7 =$ | (38) $11 - 4 =$ | (39) $1 + 6 =$ | (40) $3 - 1 =$ |
| (41) $17 + 1 =$ | (42) $1 - 1 =$ | (43) $8 - 4 =$ | (44) $5 + 8 =$ |
| (45) $9 - 5 =$ | (46) $16 + 4 =$ | (47) $19 - 8 =$ | (48) $7 + 5 =$ |
| (49) $4 + 4 =$ | (50) $14 + 6 =$ | (51) $19 - 19 =$ | (52) $13 - 11 =$ |
| (53) $14 - 12 =$ | (54) $5 + 6 =$ | (55) $10 - 1 =$ | (56) $7 + 2 =$ |
| (57) $19 - 11 =$ | (58) $4 - 1 =$ | (59) $10 - 10 =$ | (60) $15 + 5 =$ |
| (61) $17 + 3 =$ | (62) $10 + 5 =$ | (63) $5 - 4 =$ | (64) $17 - 16 =$ |
| (65) $6 - 2 =$ | (66) $8 + 9 =$ | (67) $16 + 1 =$ | (68) $2 - 2 =$ |
| (69) $17 - 6 =$ | (70) $5 + 4 =$ | (71) $4 + 13 =$ | (72) $19 + 1 =$ |
| (73) $13 + 5 =$ | (74) $14 - 5 =$ | (75) $7 - 7 =$ | (76) $19 + 1 =$ |
| (77) $8 - 5 =$ | (78) $15 + 1 =$ | (79) $9 - 9 =$ | (80) $7 + 13 =$ |
| (81) $11 + 7 =$ | (82) $18 + 2 =$ | (83) $7 - 1 =$ | (84) $4 - 3 =$ |
| (85) $18 - 3 =$ | (86) $18 + 1 =$ | (87) $17 - 5 =$ | (88) $9 + 3 =$ |
| (89) $9 - 9 =$ | (90) $16 - 2 =$ | (91) $9 + 9 =$ | (92) $9 - 4 =$ |
| (93) $6 - 2 =$ | (94) $18 - 10 =$ | (95) $6 - 6 =$ | (96) $2 - 2 =$ |
| (97) $1 + 11 =$ | (98) $3 - 1 =$ | (99) $5 - 1 =$ | (100) $6 + 13 =$ |

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第1页答案

(1) 20	(2) 19	(3) 9	(4) 7
(5) 6	(6) 2	(7) 6	(8) 0
(9) 0	(10) 20	(11) 3	(12) 20
(13) 1	(14) 12	(15) 2	(16) 0
(17) 11	(18) 11	(19) 20	(20) 14
(21) 10	(22) 17	(23) 17	(24) 13
(25) 18	(26) 3	(27) 19	(28) 11
(29) 12	(30) 16	(31) 6	(32) 17
(33) 0	(34) 15	(35) 1	(36) 20
(37) 1	(38) 1	(39) 0	(40) 2
(41) 17	(42) 6	(43) 15	(44) 3
(45) 8	(46) 8	(47) 19	(48) 14
(49) 8	(50) 13	(51) 19	(52) 10
(53) 5	(54) 19	(55) 17	(56) 4
(57) 18	(58) 19	(59) 11	(60) 13
(61) 10	(62) 4	(63) 13	(64) 0
(65) 18	(66) 11	(67) 1	(68) 5
(69) 18	(70) 6	(71) 3	(72) 4
(73) 9	(74) 0	(75) 20	(76) 18
(77) 7	(78) 13	(79) 8	(80) 18
(81) 0	(82) 9	(83) 18	(84) 4
(85) 15	(86) 19	(87) 0	(88) 4
(89) 13	(90) 20	(91) 13	(92) 2
(93) 13	(94) 19	(95) 6	(96) 0
(97) 0	(98) 11	(99) 1	(100) 3

二十以内加减法计算练习题答案

第2页答案

(1) 15	(2) 7	(3) 6	(4) 19
(5) 16	(6) 8	(7) 20	(8) 3
(9) 1	(10) 10	(11) 15	(12) 1
(13) 13	(14) 5	(15) 20	(16) 14
(17) 19	(18) 0	(19) 1	(20) 0
(21) 9	(22) 12	(23) 8	(24) 19
(25) 4	(26) 17	(27) 19	(28) 20
(29) 2	(30) 0	(31) 16	(32) 0
(33) 13	(34) 1	(35) 1	(36) 8
(37) 4	(38) 16	(39) 20	(40) 3
(41) 2	(42) 12	(43) 18	(44) 16
(45) 14	(46) 3	(47) 10	(48) 1
(49) 20	(50) 20	(51) 13	(52) 1
(53) 10	(54) 19	(55) 0	(56) 20
(57) 19	(58) 20	(59) 16	(60) 4
(61) 10	(62) 15	(63) 12	(64) 15
(65) 16	(66) 20	(67) 12	(68) 7
(69) 3	(70) 20	(71) 5	(72) 0
(73) 12	(74) 0	(75) 16	(76) 8
(77) 0	(78) 4	(79) 0	(80) 1
(81) 8	(82) 19	(83) 6	(84) 0
(85) 0	(86) 17	(87) 4	(88) 5
(89) 7	(90) 11	(91) 13	(92) 5
(93) 17	(94) 2	(95) 3	(96) 17
(97) 20	(98) 9	(99) 4	(100) 17

二十以内加减法计算练习题答案

第3页答案

(1) 16	(2) 1	(3) 3	(4) 5
(5) 7	(6) 20	(7) 4	(8) 2
(9) 10	(10) 7	(11) 16	(12) 6
(13) 6	(14) 4	(15) 0	(16) 9
(17) 3	(18) 20	(19) 19	(20) 0
(21) 20	(22) 12	(23) 0	(24) 1
(25) 1	(26) 19	(27) 0	(28) 10
(29) 7	(30) 15	(31) 1	(32) 18
(33) 8	(34) 1	(35) 19	(36) 0
(37) 13	(38) 9	(39) 17	(40) 1
(41) 13	(42) 20	(43) 2	(44) 1
(45) 1	(46) 1	(47) 18	(48) 20
(49) 6	(50) 2	(51) 3	(52) 0
(53) 0	(54) 8	(55) 8	(56) 1
(57) 5	(58) 8	(59) 7	(60) 2
(61) 9	(62) 11	(63) 18	(64) 5
(65) 16	(66) 3	(67) 18	(68) 6
(69) 1	(70) 2	(71) 11	(72) 16
(73) 19	(74) 0	(75) 1	(76) 12
(77) 14	(78) 18	(79) 10	(80) 0
(81) 17	(82) 20	(83) 1	(84) 18
(85) 16	(86) 15	(87) 8	(88) 11
(89) 1	(90) 1	(91) 4	(92) 19
(93) 2	(94) 10	(95) 3	(96) 9
(97) 12	(98) 12	(99) 3	(100) 19

二十以内加减法计算练习题答案

第4页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 20 | (2) 16 | (3) 0 | (4) 19 |
| (5) 1 | (6) 20 | (7) 4 | (8) 18 |
| (9) 20 | (10) 18 | (11) 13 | (12) 17 |
| (13) 11 | (14) 4 | (15) 15 | (16) 15 |
| (17) 18 | (18) 13 | (19) 18 | (20) 18 |
| (21) 20 | (22) 12 | (23) 11 | (24) 9 |
| (25) 16 | (26) 8 | (27) 0 | (28) 20 |
| (29) 9 | (30) 3 | (31) 9 | (32) 19 |
| (33) 2 | (34) 18 | (35) 12 | (36) 1 |
| (37) 20 | (38) 3 | (39) 14 | (40) 16 |
| (41) 19 | (42) 12 | (43) 19 | (44) 14 |
| (45) 11 | (46) 3 | (47) 3 | (48) 15 |
| (49) 13 | (50) 16 | (51) 7 | (52) 20 |
| (53) 10 | (54) 17 | (55) 8 | (56) 20 |
| (57) 6 | (58) 4 | (59) 8 | (60) 18 |
| (61) 3 | (62) 0 | (63) 2 | (64) 19 |
| (65) 17 | (66) 0 | (67) 18 | (68) 10 |
| (69) 2 | (70) 13 | (71) 7 | (72) 17 |
| (73) 6 | (74) 18 | (75) 2 | (76) 6 |
| (77) 8 | (78) 4 | (79) 13 | (80) 5 |
| (81) 9 | (82) 18 | (83) 6 | (84) 2 |
| (85) 0 | (86) 19 | (87) 1 | (88) 0 |
| (89) 6 | (90) 4 | (91) 9 | (92) 14 |
| (93) 6 | (94) 3 | (95) 2 | (96) 3 |
| (97) 7 | (98) 13 | (99) 0 | (100) 1 |

二十以内加减法计算练习题答案

第5页答案

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|---------|---------|---------|----------|
| (1) 10 | (2) 12 | (3) 1 | (4) 0 |
| (5) 0 | (6) 18 | (7) 0 | (8) 3 |
| (9) 20 | (10) 1 | (11) 11 | (12) 0 |
| (13) 10 | (14) 15 | (15) 1 | (16) 11 |
| (17) 6 | (18) 17 | (19) 19 | (20) 0 |
| (21) 1 | (22) 0 | (23) 20 | (24) 17 |
| (25) 7 | (26) 1 | (27) 2 | (28) 10 |
| (29) 13 | (30) 8 | (31) 3 | (32) 16 |
| (33) 18 | (34) 6 | (35) 20 | (36) 20 |
| (37) 7 | (38) 3 | (39) 15 | (40) 15 |
| (41) 20 | (42) 13 | (43) 5 | (44) 4 |
| (45) 20 | (46) 3 | (47) 9 | (48) 9 |
| (49) 7 | (50) 10 | (51) 19 | (52) 20 |
| (53) 3 | (54) 20 | (55) 3 | (56) 8 |
| (57) 0 | (58) 20 | (59) 11 | (60) 18 |
| (61) 18 | (62) 14 | (63) 13 | (64) 5 |
| (65) 9 | (66) 2 | (67) 0 | (68) 19 |
| (69) 17 | (70) 9 | (71) 14 | (72) 3 |
| (73) 17 | (74) 17 | (75) 10 | (76) 1 |
| (77) 3 | (78) 20 | (79) 19 | (80) 2 |
| (81) 7 | (82) 5 | (83) 1 | (84) 9 |
| (85) 19 | (86) 10 | (87) 15 | (88) 16 |
| (89) 15 | (90) 14 | (91) 10 | (92) 12 |
| (93) 13 | (94) 5 | (95) 12 | (96) 2 |
| (97) 19 | (98) 3 | (99) 3 | (100) 15 |

二十以内加减法计算练习题答案

第6页答案

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|---------|---------|---------|----------|
| (1) 6 | (2) 20 | (3) 6 | (4) 0 |
| (5) 7 | (6) 3 | (7) 10 | (8) 20 |
| (9) 2 | (10) 19 | (11) 9 | (12) 17 |
| (13) 1 | (14) 14 | (15) 2 | (16) 2 |
| (17) 17 | (18) 19 | (19) 2 | (20) 14 |
| (21) 9 | (22) 17 | (23) 18 | (24) 18 |
| (25) 16 | (26) 20 | (27) 16 | (28) 7 |
| (29) 17 | (30) 1 | (31) 8 | (32) 2 |
| (33) 17 | (34) 1 | (35) 20 | (36) 18 |
| (37) 12 | (38) 16 | (39) 0 | (40) 2 |
| (41) 2 | (42) 12 | (43) 6 | (44) 0 |
| (45) 8 | (46) 6 | (47) 5 | (48) 19 |
| (49) 10 | (50) 16 | (51) 3 | (52) 13 |
| (53) 18 | (54) 15 | (55) 6 | (56) 15 |
| (57) 18 | (58) 20 | (59) 5 | (60) 9 |
| (61) 3 | (62) 5 | (63) 7 | (64) 13 |
| (65) 1 | (66) 20 | (67) 4 | (68) 15 |
| (69) 16 | (70) 20 | (71) 18 | (72) 10 |
| (73) 9 | (74) 12 | (75) 3 | (76) 6 |
| (77) 4 | (78) 9 | (79) 20 | (80) 2 |
| (81) 20 | (82) 10 | (83) 20 | (84) 2 |
| (85) 19 | (86) 12 | (87) 15 | (88) 11 |
| (89) 1 | (90) 5 | (91) 3 | (92) 2 |
| (93) 14 | (94) 3 | (95) 19 | (96) 11 |
| (97) 15 | (98) 18 | (99) 14 | (100) 14 |

二十以内加减法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|----------|
| (1) 2 | (2) 0 | (3) 9 | (4) 20 |
| (5) 0 | (6) 2 | (7) 10 | (8) 10 |
| (9) 15 | (10) 4 | (11) 18 | (12) 5 |
| (13) 2 | (14) 7 | (15) 5 | (16) 4 |
| (17) 3 | (18) 2 | (19) 0 | (20) 20 |
| (21) 16 | (22) 3 | (23) 19 | (24) 3 |
| (25) 16 | (26) 1 | (27) 20 | (28) 17 |
| (29) 2 | (30) 18 | (31) 20 | (32) 18 |
| (33) 0 | (34) 3 | (35) 1 | (36) 1 |
| (37) 13 | (38) 7 | (39) 7 | (40) 2 |
| (41) 18 | (42) 0 | (43) 4 | (44) 13 |
| (45) 4 | (46) 20 | (47) 11 | (48) 12 |
| (49) 8 | (50) 20 | (51) 0 | (52) 2 |
| (53) 2 | (54) 11 | (55) 9 | (56) 9 |
| (57) 8 | (58) 3 | (59) 0 | (60) 20 |
| (61) 20 | (62) 15 | (63) 1 | (64) 1 |
| (65) 4 | (66) 17 | (67) 17 | (68) 0 |
| (69) 11 | (70) 9 | (71) 17 | (72) 20 |
| (73) 18 | (74) 9 | (75) 0 | (76) 20 |
| (77) 3 | (78) 16 | (79) 0 | (80) 20 |
| (81) 18 | (82) 20 | (83) 6 | (84) 1 |
| (85) 15 | (86) 19 | (87) 12 | (88) 12 |
| (89) 0 | (90) 14 | (91) 18 | (92) 5 |
| (93) 4 | (94) 8 | (95) 0 | (96) 0 |
| (97) 12 | (98) 2 | (99) 4 | (100) 19 |