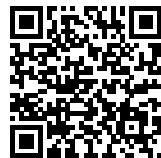


# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $64 + 27 =$  | (2) $51 + 20 =$  | (3) $29 + 69 =$  | (4) $78 + 16 =$   |
| (5) $17 + 26 =$  | (6) $45 + 25 =$  | (7) $13 + 38 =$  | (8) $67 + 29 =$   |
| (9) $19 + 27 =$  | (10) $13 + 82 =$ | (11) $53 + 26 =$ | (12) $83 + 14 =$  |
| (13) $89 + 10 =$ | (14) $18 + 53 =$ | (15) $45 + 20 =$ | (16) $39 + 15 =$  |
| (17) $64 + 16 =$ | (18) $61 + 21 =$ | (19) $39 + 36 =$ | (20) $11 + 74 =$  |
| (21) $71 + 16 =$ | (22) $73 + 21 =$ | (23) $74 + 25 =$ | (24) $74 + 14 =$  |
| (25) $86 + 10 =$ | (26) $69 + 27 =$ | (27) $18 + 11 =$ | (28) $26 + 31 =$  |
| (29) $88 + 10 =$ | (30) $41 + 10 =$ | (31) $79 + 13 =$ | (32) $81 + 17 =$  |
| (33) $12 + 78 =$ | (34) $17 + 49 =$ | (35) $61 + 37 =$ | (36) $25 + 39 =$  |
| (37) $17 + 65 =$ | (38) $52 + 45 =$ | (39) $22 + 68 =$ | (40) $45 + 42 =$  |
| (41) $84 + 13 =$ | (42) $57 + 15 =$ | (43) $37 + 36 =$ | (44) $49 + 48 =$  |
| (45) $16 + 15 =$ | (46) $15 + 37 =$ | (47) $28 + 49 =$ | (48) $22 + 16 =$  |
| (49) $63 + 16 =$ | (50) $67 + 22 =$ | (51) $39 + 13 =$ | (52) $63 + 18 =$  |
| (53) $49 + 10 =$ | (54) $59 + 40 =$ | (55) $47 + 39 =$ | (56) $75 + 10 =$  |
| (57) $55 + 26 =$ | (58) $30 + 28 =$ | (59) $57 + 25 =$ | (60) $70 + 19 =$  |
| (61) $15 + 14 =$ | (62) $68 + 17 =$ | (63) $24 + 14 =$ | (64) $45 + 18 =$  |
| (65) $46 + 34 =$ | (66) $59 + 33 =$ | (67) $83 + 10 =$ | (68) $24 + 70 =$  |
| (69) $49 + 28 =$ | (70) $76 + 17 =$ | (71) $69 + 24 =$ | (72) $38 + 17 =$  |
| (73) $52 + 22 =$ | (74) $55 + 17 =$ | (75) $71 + 18 =$ | (76) $12 + 25 =$  |
| (77) $45 + 36 =$ | (78) $32 + 23 =$ | (79) $82 + 15 =$ | (80) $38 + 12 =$  |
| (81) $54 + 28 =$ | (82) $72 + 22 =$ | (83) $14 + 20 =$ | (84) $45 + 54 =$  |
| (85) $59 + 13 =$ | (86) $90 + 10 =$ | (87) $38 + 41 =$ | (88) $68 + 16 =$  |
| (89) $79 + 18 =$ | (90) $59 + 38 =$ | (91) $64 + 33 =$ | (92) $27 + 18 =$  |
| (93) $60 + 21 =$ | (94) $20 + 46 =$ | (95) $84 + 12 =$ | (96) $16 + 82 =$  |
| (97) $41 + 48 =$ | (98) $88 + 11 =$ | (99) $39 + 34 =$ | (100) $61 + 39 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $55 + 10 =$  | (2) $49 + 46 =$  | (3) $67 + 32 =$  | (4) $81 + 11 =$   |
| (5) $87 + 13 =$  | (6) $70 + 11 =$  | (7) $33 + 49 =$  | (8) $45 + 21 =$   |
| (9) $72 + 24 =$  | (10) $76 + 24 =$ | (11) $83 + 16 =$ | (12) $45 + 44 =$  |
| (13) $63 + 33 =$ | (14) $71 + 13 =$ | (15) $62 + 10 =$ | (16) $34 + 14 =$  |
| (17) $85 + 12 =$ | (18) $51 + 31 =$ | (19) $66 + 27 =$ | (20) $66 + 20 =$  |
| (21) $48 + 19 =$ | (22) $22 + 55 =$ | (23) $62 + 23 =$ | (24) $29 + 25 =$  |
| (25) $45 + 48 =$ | (26) $74 + 10 =$ | (27) $40 + 28 =$ | (28) $88 + 12 =$  |
| (29) $49 + 16 =$ | (30) $68 + 14 =$ | (31) $28 + 38 =$ | (32) $79 + 16 =$  |
| (33) $35 + 50 =$ | (34) $18 + 60 =$ | (35) $19 + 13 =$ | (36) $87 + 10 =$  |
| (37) $46 + 49 =$ | (38) $65 + 19 =$ | (39) $24 + 42 =$ | (40) $63 + 11 =$  |
| (41) $28 + 10 =$ | (42) $11 + 11 =$ | (43) $82 + 17 =$ | (44) $73 + 13 =$  |
| (45) $70 + 14 =$ | (46) $49 + 51 =$ | (47) $45 + 31 =$ | (48) $31 + 63 =$  |
| (49) $36 + 15 =$ | (50) $18 + 42 =$ | (51) $54 + 23 =$ | (52) $24 + 56 =$  |
| (53) $49 + 44 =$ | (54) $15 + 19 =$ | (55) $66 + 25 =$ | (56) $82 + 10 =$  |
| (57) $41 + 37 =$ | (58) $45 + 32 =$ | (59) $53 + 19 =$ | (60) $44 + 32 =$  |
| (61) $46 + 31 =$ | (62) $68 + 15 =$ | (63) $31 + 46 =$ | (64) $64 + 21 =$  |
| (65) $36 + 14 =$ | (66) $50 + 14 =$ | (67) $18 + 74 =$ | (68) $63 + 36 =$  |
| (69) $58 + 14 =$ | (70) $18 + 81 =$ | (71) $46 + 15 =$ | (72) $58 + 29 =$  |
| (73) $45 + 28 =$ | (74) $15 + 54 =$ | (75) $21 + 16 =$ | (76) $14 + 38 =$  |
| (77) $44 + 47 =$ | (78) $25 + 65 =$ | (79) $84 + 11 =$ | (80) $14 + 82 =$  |
| (81) $89 + 11 =$ | (82) $54 + 21 =$ | (83) $64 + 29 =$ | (84) $18 + 22 =$  |
| (85) $30 + 35 =$ | (86) $47 + 16 =$ | (87) $78 + 19 =$ | (88) $39 + 58 =$  |
| (89) $52 + 28 =$ | (90) $70 + 22 =$ | (91) $24 + 17 =$ | (92) $46 + 29 =$  |
| (93) $37 + 63 =$ | (94) $18 + 54 =$ | (95) $44 + 31 =$ | (96) $43 + 48 =$  |
| (97) $46 + 48 =$ | (98) $62 + 21 =$ | (99) $61 + 30 =$ | (100) $83 + 17 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $73 + 25 =$  | (2) $44 + 15 =$  | (3) $34 + 33 =$  | (4) $14 + 12 =$   |
| (5) $87 + 11 =$  | (6) $13 + 34 =$  | (7) $56 + 29 =$  | (8) $55 + 43 =$   |
| (9) $31 + 60 =$  | (10) $40 + 17 =$ | (11) $43 + 46 =$ | (12) $39 + 10 =$  |
| (13) $52 + 32 =$ | (14) $70 + 24 =$ | (15) $81 + 15 =$ | (16) $65 + 32 =$  |
| (17) $80 + 18 =$ | (18) $45 + 13 =$ | (19) $25 + 20 =$ | (20) $39 + 20 =$  |
| (21) $28 + 32 =$ | (22) $58 + 28 =$ | (23) $39 + 14 =$ | (24) $15 + 49 =$  |
| (25) $83 + 11 =$ | (26) $72 + 10 =$ | (27) $70 + 20 =$ | (28) $49 + 30 =$  |
| (29) $33 + 58 =$ | (30) $45 + 22 =$ | (31) $45 + 12 =$ | (32) $23 + 34 =$  |
| (33) $38 + 23 =$ | (34) $13 + 51 =$ | (35) $31 + 55 =$ | (36) $15 + 66 =$  |
| (37) $32 + 29 =$ | (38) $25 + 17 =$ | (39) $31 + 32 =$ | (40) $35 + 42 =$  |
| (41) $18 + 19 =$ | (42) $23 + 41 =$ | (43) $20 + 76 =$ | (44) $13 + 72 =$  |
| (45) $59 + 32 =$ | (46) $32 + 48 =$ | (47) $58 + 32 =$ | (48) $79 + 20 =$  |
| (49) $12 + 53 =$ | (50) $85 + 15 =$ | (51) $61 + 16 =$ | (52) $64 + 19 =$  |
| (53) $83 + 15 =$ | (54) $74 + 23 =$ | (55) $29 + 18 =$ | (56) $41 + 17 =$  |
| (57) $29 + 44 =$ | (58) $44 + 21 =$ | (59) $79 + 12 =$ | (60) $32 + 66 =$  |
| (61) $61 + 32 =$ | (62) $82 + 17 =$ | (63) $43 + 28 =$ | (64) $38 + 58 =$  |
| (65) $11 + 77 =$ | (66) $11 + 75 =$ | (67) $68 + 32 =$ | (68) $28 + 64 =$  |
| (69) $18 + 81 =$ | (70) $83 + 12 =$ | (71) $79 + 15 =$ | (72) $88 + 10 =$  |
| (73) $80 + 17 =$ | (74) $80 + 18 =$ | (75) $13 + 54 =$ | (76) $10 + 81 =$  |
| (77) $73 + 25 =$ | (78) $25 + 30 =$ | (79) $46 + 53 =$ | (80) $68 + 11 =$  |
| (81) $23 + 75 =$ | (82) $38 + 28 =$ | (83) $38 + 12 =$ | (84) $43 + 10 =$  |
| (85) $62 + 25 =$ | (86) $87 + 13 =$ | (87) $16 + 57 =$ | (88) $61 + 15 =$  |
| (89) $77 + 14 =$ | (90) $84 + 12 =$ | (91) $41 + 47 =$ | (92) $29 + 60 =$  |
| (93) $13 + 86 =$ | (94) $28 + 11 =$ | (95) $15 + 83 =$ | (96) $82 + 11 =$  |
| (97) $54 + 33 =$ | (98) $74 + 13 =$ | (99) $56 + 16 =$ | (100) $22 + 69 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $20 + 39 =$  | (2) $60 + 11 =$  | (3) $27 + 14 =$  | (4) $79 + 20 =$   |
| (5) $89 + 10 =$  | (6) $84 + 10 =$  | (7) $57 + 14 =$  | (8) $73 + 23 =$   |
| (9) $68 + 18 =$  | (10) $38 + 20 =$ | (11) $16 + 43 =$ | (12) $86 + 10 =$  |
| (13) $62 + 27 =$ | (14) $71 + 24 =$ | (15) $24 + 44 =$ | (16) $61 + 39 =$  |
| (17) $55 + 36 =$ | (18) $65 + 18 =$ | (19) $16 + 78 =$ | (20) $48 + 41 =$  |
| (21) $39 + 15 =$ | (22) $87 + 11 =$ | (23) $62 + 20 =$ | (24) $17 + 78 =$  |
| (25) $56 + 29 =$ | (26) $66 + 29 =$ | (27) $66 + 18 =$ | (28) $39 + 42 =$  |
| (29) $69 + 13 =$ | (30) $34 + 14 =$ | (31) $44 + 37 =$ | (32) $60 + 25 =$  |
| (33) $28 + 58 =$ | (34) $78 + 13 =$ | (35) $73 + 17 =$ | (36) $11 + 24 =$  |
| (37) $74 + 18 =$ | (38) $27 + 65 =$ | (39) $23 + 25 =$ | (40) $19 + 48 =$  |
| (41) $32 + 20 =$ | (42) $71 + 17 =$ | (43) $60 + 23 =$ | (44) $54 + 43 =$  |
| (45) $11 + 23 =$ | (46) $59 + 32 =$ | (47) $61 + 19 =$ | (48) $44 + 46 =$  |
| (49) $11 + 86 =$ | (50) $64 + 35 =$ | (51) $89 + 11 =$ | (52) $40 + 23 =$  |
| (53) $72 + 16 =$ | (54) $84 + 16 =$ | (55) $30 + 48 =$ | (56) $75 + 24 =$  |
| (57) $67 + 11 =$ | (58) $29 + 64 =$ | (59) $57 + 37 =$ | (60) $45 + 19 =$  |
| (61) $43 + 51 =$ | (62) $85 + 11 =$ | (63) $66 + 19 =$ | (64) $66 + 26 =$  |
| (65) $37 + 13 =$ | (66) $47 + 52 =$ | (67) $73 + 13 =$ | (68) $33 + 32 =$  |
| (69) $86 + 12 =$ | (70) $56 + 22 =$ | (71) $55 + 29 =$ | (72) $20 + 78 =$  |
| (73) $27 + 49 =$ | (74) $33 + 25 =$ | (75) $55 + 33 =$ | (76) $40 + 18 =$  |
| (77) $68 + 12 =$ | (78) $74 + 26 =$ | (79) $49 + 22 =$ | (80) $62 + 33 =$  |
| (81) $25 + 50 =$ | (82) $29 + 27 =$ | (83) $35 + 65 =$ | (84) $38 + 61 =$  |
| (85) $29 + 25 =$ | (86) $71 + 13 =$ | (87) $81 + 17 =$ | (88) $26 + 18 =$  |
| (89) $27 + 18 =$ | (90) $53 + 42 =$ | (91) $40 + 54 =$ | (92) $50 + 22 =$  |
| (93) $40 + 28 =$ | (94) $42 + 11 =$ | (95) $61 + 22 =$ | (96) $12 + 44 =$  |
| (97) $11 + 60 =$ | (98) $51 + 28 =$ | (99) $24 + 43 =$ | (100) $65 + 13 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $62 + 35 =$  | (2) $43 + 17 =$  | (3) $38 + 34 =$  | (4) $78 + 22 =$   |
| (5) $47 + 42 =$  | (6) $75 + 11 =$  | (7) $90 + 10 =$  | (8) $40 + 38 =$   |
| (9) $58 + 31 =$  | (10) $43 + 40 =$ | (11) $43 + 29 =$ | (12) $44 + 55 =$  |
| (13) $22 + 56 =$ | (14) $55 + 22 =$ | (15) $17 + 20 =$ | (16) $27 + 43 =$  |
| (17) $49 + 44 =$ | (18) $44 + 41 =$ | (19) $88 + 12 =$ | (20) $23 + 42 =$  |
| (21) $21 + 36 =$ | (22) $86 + 11 =$ | (23) $25 + 39 =$ | (24) $48 + 33 =$  |
| (25) $68 + 21 =$ | (26) $83 + 11 =$ | (27) $14 + 55 =$ | (28) $46 + 25 =$  |
| (29) $38 + 43 =$ | (30) $82 + 13 =$ | (31) $63 + 12 =$ | (32) $67 + 20 =$  |
| (33) $61 + 28 =$ | (34) $40 + 57 =$ | (35) $66 + 22 =$ | (36) $77 + 13 =$  |
| (37) $38 + 40 =$ | (38) $72 + 26 =$ | (39) $11 + 38 =$ | (40) $14 + 14 =$  |
| (41) $54 + 44 =$ | (42) $46 + 16 =$ | (43) $43 + 57 =$ | (44) $79 + 16 =$  |
| (45) $80 + 19 =$ | (46) $81 + 12 =$ | (47) $44 + 19 =$ | (48) $82 + 12 =$  |
| (49) $15 + 33 =$ | (50) $20 + 42 =$ | (51) $16 + 69 =$ | (52) $45 + 39 =$  |
| (53) $51 + 33 =$ | (54) $28 + 40 =$ | (55) $10 + 72 =$ | (56) $47 + 16 =$  |
| (57) $67 + 14 =$ | (58) $69 + 23 =$ | (59) $67 + 32 =$ | (60) $87 + 12 =$  |
| (61) $57 + 13 =$ | (62) $28 + 63 =$ | (63) $34 + 59 =$ | (64) $25 + 28 =$  |
| (65) $63 + 24 =$ | (66) $20 + 76 =$ | (67) $35 + 12 =$ | (68) $18 + 57 =$  |
| (69) $75 + 16 =$ | (70) $64 + 30 =$ | (71) $25 + 10 =$ | (72) $50 + 33 =$  |
| (73) $74 + 15 =$ | (74) $85 + 14 =$ | (75) $61 + 18 =$ | (76) $76 + 24 =$  |
| (77) $33 + 51 =$ | (78) $50 + 17 =$ | (79) $52 + 46 =$ | (80) $61 + 27 =$  |
| (81) $12 + 19 =$ | (82) $59 + 35 =$ | (83) $63 + 14 =$ | (84) $19 + 47 =$  |
| (85) $60 + 19 =$ | (86) $20 + 53 =$ | (87) $56 + 41 =$ | (88) $19 + 80 =$  |
| (89) $81 + 13 =$ | (90) $79 + 19 =$ | (91) $36 + 27 =$ | (92) $19 + 46 =$  |
| (93) $12 + 70 =$ | (94) $24 + 24 =$ | (95) $16 + 38 =$ | (96) $52 + 17 =$  |
| (97) $30 + 68 =$ | (98) $54 + 32 =$ | (99) $64 + 34 =$ | (100) $52 + 16 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $36 + 35 =$  | (2) $39 + 39 =$  | (3) $41 + 13 =$  | (4) $53 + 21 =$   |
| (5) $45 + 33 =$  | (6) $20 + 25 =$  | (7) $40 + 33 =$  | (8) $50 + 27 =$   |
| (9) $22 + 21 =$  | (10) $68 + 21 =$ | (11) $32 + 61 =$ | (12) $39 + 31 =$  |
| (13) $37 + 60 =$ | (14) $86 + 13 =$ | (15) $62 + 14 =$ | (16) $58 + 12 =$  |
| (17) $67 + 17 =$ | (18) $79 + 18 =$ | (19) $59 + 14 =$ | (20) $17 + 54 =$  |
| (21) $45 + 54 =$ | (22) $38 + 36 =$ | (23) $66 + 25 =$ | (24) $31 + 14 =$  |
| (25) $53 + 33 =$ | (26) $50 + 50 =$ | (27) $66 + 12 =$ | (28) $20 + 56 =$  |
| (29) $58 + 11 =$ | (30) $79 + 13 =$ | (31) $49 + 14 =$ | (32) $63 + 17 =$  |
| (33) $21 + 13 =$ | (34) $18 + 32 =$ | (35) $17 + 61 =$ | (36) $52 + 43 =$  |
| (37) $44 + 18 =$ | (38) $56 + 31 =$ | (39) $44 + 49 =$ | (40) $34 + 18 =$  |
| (41) $84 + 10 =$ | (42) $11 + 66 =$ | (43) $72 + 25 =$ | (44) $15 + 83 =$  |
| (45) $43 + 44 =$ | (46) $75 + 21 =$ | (47) $32 + 60 =$ | (48) $64 + 10 =$  |
| (49) $72 + 15 =$ | (50) $23 + 65 =$ | (51) $28 + 56 =$ | (52) $38 + 16 =$  |
| (53) $84 + 15 =$ | (54) $14 + 28 =$ | (55) $65 + 14 =$ | (56) $55 + 36 =$  |
| (57) $71 + 15 =$ | (58) $69 + 12 =$ | (59) $74 + 25 =$ | (60) $82 + 14 =$  |
| (61) $50 + 44 =$ | (62) $20 + 27 =$ | (63) $70 + 21 =$ | (64) $61 + 24 =$  |
| (65) $41 + 34 =$ | (66) $45 + 38 =$ | (67) $40 + 21 =$ | (68) $65 + 17 =$  |
| (69) $40 + 41 =$ | (70) $89 + 10 =$ | (71) $39 + 33 =$ | (72) $24 + 37 =$  |
| (73) $47 + 53 =$ | (74) $53 + 28 =$ | (75) $13 + 71 =$ | (76) $83 + 13 =$  |
| (77) $78 + 20 =$ | (78) $76 + 16 =$ | (79) $40 + 50 =$ | (80) $57 + 43 =$  |
| (81) $63 + 26 =$ | (82) $34 + 20 =$ | (83) $44 + 20 =$ | (84) $46 + 39 =$  |
| (85) $28 + 11 =$ | (86) $73 + 16 =$ | (87) $45 + 19 =$ | (88) $26 + 41 =$  |
| (89) $14 + 21 =$ | (90) $52 + 48 =$ | (91) $58 + 23 =$ | (92) $27 + 20 =$  |
| (93) $57 + 14 =$ | (94) $69 + 14 =$ | (95) $14 + 65 =$ | (96) $67 + 32 =$  |
| (97) $13 + 53 =$ | (98) $79 + 16 =$ | (99) $75 + 10 =$ | (100) $42 + 51 =$ |

# 两位数加法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $28 + 40 =$  | (2) $55 + 12 =$  | (3) $47 + 23 =$  | (4) $60 + 39 =$   |
| (5) $21 + 53 =$  | (6) $41 + 12 =$  | (7) $50 + 30 =$  | (8) $68 + 29 =$   |
| (9) $85 + 10 =$  | (10) $59 + 13 =$ | (11) $76 + 14 =$ | (12) $87 + 11 =$  |
| (13) $13 + 24 =$ | (14) $28 + 67 =$ | (15) $80 + 20 =$ | (16) $21 + 72 =$  |
| (17) $46 + 17 =$ | (18) $33 + 18 =$ | (19) $69 + 19 =$ | (20) $24 + 74 =$  |
| (21) $11 + 46 =$ | (22) $19 + 12 =$ | (23) $73 + 21 =$ | (24) $34 + 40 =$  |
| (25) $15 + 38 =$ | (26) $26 + 57 =$ | (27) $75 + 25 =$ | (28) $39 + 18 =$  |
| (29) $25 + 13 =$ | (30) $65 + 16 =$ | (31) $73 + 17 =$ | (32) $30 + 22 =$  |
| (33) $88 + 11 =$ | (34) $85 + 14 =$ | (35) $84 + 16 =$ | (36) $39 + 13 =$  |
| (37) $29 + 29 =$ | (38) $71 + 27 =$ | (39) $46 + 31 =$ | (40) $60 + 11 =$  |
| (41) $59 + 26 =$ | (42) $74 + 18 =$ | (43) $69 + 30 =$ | (44) $33 + 62 =$  |
| (45) $73 + 22 =$ | (46) $71 + 18 =$ | (47) $61 + 29 =$ | (48) $23 + 50 =$  |
| (49) $74 + 23 =$ | (50) $10 + 63 =$ | (51) $33 + 52 =$ | (52) $80 + 12 =$  |
| (53) $17 + 51 =$ | (54) $50 + 17 =$ | (55) $79 + 12 =$ | (56) $13 + 79 =$  |
| (57) $72 + 28 =$ | (58) $24 + 69 =$ | (59) $69 + 20 =$ | (60) $22 + 32 =$  |
| (61) $44 + 32 =$ | (62) $83 + 17 =$ | (63) $32 + 43 =$ | (64) $56 + 25 =$  |
| (65) $20 + 74 =$ | (66) $20 + 50 =$ | (67) $45 + 32 =$ | (68) $90 + 10 =$  |
| (69) $25 + 34 =$ | (70) $46 + 40 =$ | (71) $43 + 45 =$ | (72) $35 + 38 =$  |
| (73) $32 + 15 =$ | (74) $78 + 17 =$ | (75) $12 + 72 =$ | (76) $42 + 21 =$  |
| (77) $40 + 20 =$ | (78) $40 + 55 =$ | (79) $57 + 21 =$ | (80) $34 + 22 =$  |
| (81) $35 + 27 =$ | (82) $84 + 11 =$ | (83) $66 + 27 =$ | (84) $27 + 66 =$  |
| (85) $45 + 23 =$ | (86) $48 + 33 =$ | (87) $85 + 15 =$ | (88) $20 + 72 =$  |
| (89) $71 + 26 =$ | (90) $80 + 17 =$ | (91) $77 + 21 =$ | (92) $30 + 25 =$  |
| (93) $36 + 27 =$ | (94) $86 + 14 =$ | (95) $73 + 10 =$ | (96) $34 + 60 =$  |
| (97) $86 + 10 =$ | (98) $71 + 11 =$ | (99) $22 + 13 =$ | (100) $20 + 56 =$ |

## 两位数加法计算练习题答案

### 第1页答案

- (1) 91 (2) 71 (3) 98 (4) 94 (5) 43 (6) 70 (7) 51 (8) 96  
(9) 46 (10) 95 (11) 79 (12) 97 (13) 99 (14) 71 (15) 65 (16) 54  
(17) 80 (18) 82 (19) 75 (20) 85 (21) 87 (22) 94 (23) 99 (24) 88  
(25) 96 (26) 96 (27) 29 (28) 57 (29) 98 (30) 51 (31) 92 (32) 98  
(33) 90 (34) 66 (35) 98 (36) 64 (37) 82 (38) 97 (39) 90 (40) 87  
(41) 97 (42) 72 (43) 73 (44) 97 (45) 31 (46) 52 (47) 77 (48) 38  
(49) 79 (50) 89 (51) 52 (52) 81 (53) 59 (54) 99 (55) 86 (56) 85  
(57) 81 (58) 58 (59) 82 (60) 89 (61) 29 (62) 85 (63) 38 (64) 63  
(65) 80 (66) 92 (67) 93 (68) 94 (69) 77 (70) 93 (71) 93 (72) 55  
(73) 74 (74) 72 (75) 89 (76) 37 (77) 81 (78) 55 (79) 97 (80) 50  
(81) 82 (82) 94 (83) 34 (84) 99 (85) 72 (86) 100 (87) 79 (88) 84  
(89) 97 (90) 97 (91) 97 (92) 45 (93) 81 (94) 66 (95) 96 (96) 98  
(97) 89 (98) 99 (99) 73 (100) 100

### 第2页答案

- (1) 65 (2) 95 (3) 99 (4) 92 (5) 100 (6) 81 (7) 82 (8) 66  
(9) 96 (10) 100 (11) 99 (12) 89 (13) 96 (14) 84 (15) 72 (16) 48  
(17) 97 (18) 82 (19) 93 (20) 86 (21) 67 (22) 77 (23) 85 (24) 54  
(25) 93 (26) 84 (27) 68 (28) 100 (29) 65 (30) 82 (31) 66 (32) 95  
(33) 85 (34) 78 (35) 32 (36) 97 (37) 95 (38) 84 (39) 66 (40) 74  
(41) 38 (42) 22 (43) 99 (44) 86 (45) 84 (46) 100 (47) 76 (48) 94  
(49) 51 (50) 60 (51) 77 (52) 80 (53) 93 (54) 34 (55) 91 (56) 92  
(57) 78 (58) 77 (59) 72 (60) 76 (61) 77 (62) 83 (63) 77 (64) 85  
(65) 50 (66) 64 (67) 92 (68) 99 (69) 72 (70) 99 (71) 61 (72) 87  
(73) 73 (74) 69 (75) 37 (76) 52 (77) 91 (78) 90 (79) 95 (80) 96  
(81) 100 (82) 75 (83) 93 (84) 40 (85) 65 (86) 63 (87) 97 (88) 97  
(89) 80 (90) 92 (91) 41 (92) 75 (93) 100 (94) 72 (95) 75 (96) 91  
(97) 94 (98) 83 (99) 91 (100) 100



## 两位数加法计算练习题答案

### 第3页答案

- |         |          |          |          |         |          |         |         |
|---------|----------|----------|----------|---------|----------|---------|---------|
| (1) 98  | (2) 59   | (3) 67   | (4) 26   | (5) 98  | (6) 47   | (7) 85  | (8) 98  |
| (9) 91  | (10) 57  | (11) 89  | (12) 49  | (13) 84 | (14) 94  | (15) 96 | (16) 97 |
| (17) 98 | (18) 58  | (19) 45  | (20) 59  | (21) 60 | (22) 86  | (23) 53 | (24) 64 |
| (25) 94 | (26) 82  | (27) 90  | (28) 79  | (29) 91 | (30) 67  | (31) 57 | (32) 57 |
| (33) 61 | (34) 64  | (35) 86  | (36) 81  | (37) 61 | (38) 42  | (39) 63 | (40) 77 |
| (41) 37 | (42) 64  | (43) 96  | (44) 85  | (45) 91 | (46) 80  | (47) 90 | (48) 99 |
| (49) 65 | (50) 100 | (51) 77  | (52) 83  | (53) 98 | (54) 97  | (55) 47 | (56) 58 |
| (57) 73 | (58) 65  | (59) 91  | (60) 98  | (61) 93 | (62) 99  | (63) 71 | (64) 96 |
| (65) 88 | (66) 86  | (67) 100 | (68) 92  | (69) 99 | (70) 95  | (71) 94 | (72) 98 |
| (73) 97 | (74) 98  | (75) 67  | (76) 91  | (77) 98 | (78) 55  | (79) 99 | (80) 79 |
| (81) 98 | (82) 66  | (83) 50  | (84) 53  | (85) 87 | (86) 100 | (87) 73 | (88) 76 |
| (89) 91 | (90) 96  | (91) 88  | (92) 89  | (93) 99 | (94) 39  | (95) 98 | (96) 93 |
| (97) 87 | (98) 87  | (99) 72  | (100) 91 |         |          |         |         |

### 第4页答案

- |         |         |          |          |         |          |         |          |
|---------|---------|----------|----------|---------|----------|---------|----------|
| (1) 59  | (2) 71  | (3) 41   | (4) 99   | (5) 99  | (6) 94   | (7) 71  | (8) 96   |
| (9) 86  | (10) 58 | (11) 59  | (12) 96  | (13) 89 | (14) 95  | (15) 68 | (16) 100 |
| (17) 91 | (18) 83 | (19) 94  | (20) 89  | (21) 54 | (22) 98  | (23) 82 | (24) 95  |
| (25) 85 | (26) 95 | (27) 84  | (28) 81  | (29) 82 | (30) 48  | (31) 81 | (32) 85  |
| (33) 86 | (34) 91 | (35) 90  | (36) 35  | (37) 92 | (38) 92  | (39) 48 | (40) 67  |
| (41) 52 | (42) 88 | (43) 83  | (44) 97  | (45) 34 | (46) 91  | (47) 80 | (48) 90  |
| (49) 97 | (50) 99 | (51) 100 | (52) 63  | (53) 88 | (54) 100 | (55) 78 | (56) 99  |
| (57) 78 | (58) 93 | (59) 94  | (60) 64  | (61) 94 | (62) 96  | (63) 85 | (64) 92  |
| (65) 50 | (66) 99 | (67) 86  | (68) 65  | (69) 98 | (70) 78  | (71) 84 | (72) 98  |
| (73) 76 | (74) 58 | (75) 88  | (76) 58  | (77) 80 | (78) 100 | (79) 71 | (80) 95  |
| (81) 75 | (82) 56 | (83) 100 | (84) 99  | (85) 54 | (86) 84  | (87) 98 | (88) 44  |
| (89) 45 | (90) 95 | (91) 94  | (92) 72  | (93) 68 | (94) 53  | (95) 83 | (96) 56  |
| (97) 71 | (98) 79 | (99) 67  | (100) 78 |         |          |         |          |

## 两位数加法计算练习题答案

### 第5页答案

- (1) 97 (2) 60 (3) 72 (4) 100 (5) 89 (6) 86 (7) 100 (8) 78  
(9) 89 (10) 83 (11) 72 (12) 99 (13) 78 (14) 77 (15) 37 (16) 70  
(17) 93 (18) 85 (19) 100 (20) 65 (21) 57 (22) 97 (23) 64 (24) 81  
(25) 89 (26) 94 (27) 69 (28) 71 (29) 81 (30) 95 (31) 75 (32) 87  
(33) 89 (34) 97 (35) 88 (36) 90 (37) 78 (38) 98 (39) 49 (40) 28  
(41) 98 (42) 62 (43) 100 (44) 95 (45) 99 (46) 93 (47) 63 (48) 94  
(49) 48 (50) 62 (51) 85 (52) 84 (53) 84 (54) 68 (55) 82 (56) 63  
(57) 81 (58) 92 (59) 99 (60) 99 (61) 70 (62) 91 (63) 93 (64) 53  
(65) 87 (66) 96 (67) 47 (68) 75 (69) 91 (70) 94 (71) 35 (72) 83  
(73) 89 (74) 99 (75) 79 (76) 100 (77) 84 (78) 67 (79) 98 (80) 88  
(81) 31 (82) 94 (83) 77 (84) 66 (85) 79 (86) 73 (87) 97 (88) 99  
(89) 94 (90) 98 (91) 63 (92) 65 (93) 82 (94) 48 (95) 54 (96) 69  
(97) 98 (98) 86 (99) 98 (100) 68

### 第6页答案

- (1) 71 (2) 78 (3) 54 (4) 74 (5) 78 (6) 45 (7) 73 (8) 77  
(9) 43 (10) 89 (11) 93 (12) 70 (13) 97 (14) 99 (15) 76 (16) 70  
(17) 84 (18) 97 (19) 73 (20) 71 (21) 99 (22) 74 (23) 91 (24) 45  
(25) 86 (26) 100 (27) 78 (28) 76 (29) 69 (30) 92 (31) 63 (32) 80  
(33) 34 (34) 50 (35) 78 (36) 95 (37) 62 (38) 87 (39) 93 (40) 52  
(41) 94 (42) 77 (43) 97 (44) 98 (45) 87 (46) 96 (47) 92 (48) 74  
(49) 87 (50) 88 (51) 84 (52) 54 (53) 99 (54) 42 (55) 79 (56) 91  
(57) 86 (58) 81 (59) 99 (60) 96 (61) 94 (62) 47 (63) 91 (64) 85  
(65) 75 (66) 83 (67) 61 (68) 82 (69) 81 (70) 99 (71) 72 (72) 61  
(73) 100 (74) 81 (75) 84 (76) 96 (77) 98 (78) 92 (79) 90 (80) 100  
(81) 89 (82) 54 (83) 64 (84) 85 (85) 39 (86) 89 (87) 64 (88) 67  
(89) 35 (90) 100 (91) 81 (92) 47 (93) 71 (94) 83 (95) 79 (96) 99  
(97) 66 (98) 95 (99) 85 (100) 93

## 两位数加法计算练习题答案

### 第7页答案

- (1) 68    (2) 67    (3) 70    (4) 99    (5) 74    (6) 53    (7) 80    (8) 97  
(9) 95    (10) 72    (11) 90    (12) 98    (13) 37    (14) 95    (15) 100    (16) 93  
(17) 63    (18) 51    (19) 88    (20) 98    (21) 57    (22) 31    (23) 94    (24) 74  
(25) 53    (26) 83    (27) 100    (28) 57    (29) 38    (30) 81    (31) 90    (32) 52  
(33) 99    (34) 99    (35) 100    (36) 52    (37) 58    (38) 98    (39) 77    (40) 71  
(41) 85    (42) 92    (43) 99    (44) 95    (45) 95    (46) 89    (47) 90    (48) 73  
(49) 97    (50) 73    (51) 85    (52) 92    (53) 68    (54) 67    (55) 91    (56) 92  
(57) 100    (58) 93    (59) 89    (60) 54    (61) 76    (62) 100    (63) 75    (64) 81  
(65) 94    (66) 70    (67) 77    (68) 100    (69) 59    (70) 86    (71) 88    (72) 73  
(73) 47    (74) 95    (75) 84    (76) 63    (77) 60    (78) 95    (79) 78    (80) 56  
(81) 62    (82) 95    (83) 93    (84) 93    (85) 68    (86) 81    (87) 100    (88) 92  
(89) 97    (90) 97    (91) 98    (92) 55    (93) 63    (94) 100    (95) 83    (96) 94  
(97) 96    (98) 82    (99) 35    (100) 76