

二十以内加减法计算练习题



扫码看答案

姓名 _____

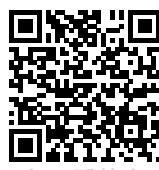
日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $9 - 3 =$ | (2) $18 + 1 =$ | (3) $2 + 13 =$ | (4) $15 - 15 =$ |
| (5) $8 - 6 =$ | (6) $18 - 8 =$ | (7) $11 - 4 =$ | (8) $14 + 1 =$ |
| (9) $7 + 11 =$ | (10) $14 + 4 =$ | (11) $7 + 10 =$ | (12) $9 + 3 =$ |
| (13) $16 + 2 =$ | (14) $16 - 7 =$ | (15) $3 - 2 =$ | (16) $2 - 2 =$ |
| (17) $3 + 7 =$ | (18) $9 - 1 =$ | (19) $16 + 1 =$ | (20) $11 - 3 =$ |
| (21) $14 - 11 =$ | (22) $9 + 11 =$ | (23) $1 + 17 =$ | (24) $1 - 1 =$ |
| (25) $7 - 5 =$ | (26) $5 - 1 =$ | (27) $1 + 19 =$ | (28) $3 - 3 =$ |
| (29) $17 - 13 =$ | (30) $9 + 4 =$ | (31) $18 - 18 =$ | (32) $15 - 9 =$ |
| (33) $10 - 8 =$ | (34) $13 - 9 =$ | (35) $9 + 8 =$ | (36) $10 + 4 =$ |
| (37) $9 + 9 =$ | (38) $1 + 14 =$ | (39) $19 + 1 =$ | (40) $16 - 6 =$ |
| (41) $17 - 7 =$ | (42) $4 - 1 =$ | (43) $14 - 6 =$ | (44) $12 + 5 =$ |
| (45) $8 + 8 =$ | (46) $10 + 8 =$ | (47) $12 + 3 =$ | (48) $16 - 15 =$ |
| (49) $11 + 5 =$ | (50) $4 + 8 =$ | (51) $14 - 10 =$ | (52) $2 - 1 =$ |
| (53) $5 + 14 =$ | (54) $10 - 2 =$ | (55) $12 - 2 =$ | (56) $7 + 10 =$ |
| (57) $13 + 7 =$ | (58) $14 + 2 =$ | (59) $3 - 3 =$ | (60) $8 + 7 =$ |
| (61) $10 - 7 =$ | (62) $16 - 11 =$ | (63) $1 - 1 =$ | (64) $4 - 2 =$ |
| (65) $4 + 14 =$ | (66) $8 - 6 =$ | (67) $5 - 2 =$ | (68) $16 + 2 =$ |
| (69) $4 + 9 =$ | (70) $16 - 16 =$ | (71) $6 - 4 =$ | (72) $7 - 2 =$ |
| (73) $10 + 9 =$ | (74) $10 - 3 =$ | (75) $19 - 14 =$ | (76) $5 + 13 =$ |
| (77) $13 + 4 =$ | (78) $4 + 3 =$ | (79) $12 + 7 =$ | (80) $3 + 11 =$ |
| (81) $10 - 9 =$ | (82) $19 + 1 =$ | (83) $5 + 5 =$ | (84) $4 + 2 =$ |
| (85) $2 + 4 =$ | (86) $4 - 4 =$ | (87) $17 + 3 =$ | (88) $4 - 1 =$ |
| (89) $17 - 5 =$ | (90) $16 - 3 =$ | (91) $15 - 9 =$ | (92) $11 - 1 =$ |
| (93) $5 - 5 =$ | (94) $12 - 6 =$ | (95) $5 + 8 =$ | (96) $18 - 3 =$ |
| (97) $3 + 6 =$ | (98) $2 - 1 =$ | (99) $17 - 11 =$ | (100) $14 + 1 =$ |

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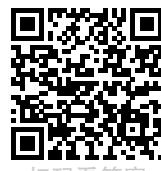
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|------------------|------------------|------------------|------------------|
| (1) $6 - 2 =$ | (2) $18 - 6 =$ | (3) $3 - 2 =$ | (4) $11 - 9 =$ |
| (5) $9 + 2 =$ | (6) $8 - 1 =$ | (7) $7 - 6 =$ | (8) $11 - 4 =$ |
| (9) $6 - 3 =$ | (10) $8 - 5 =$ | (11) $6 + 3 =$ | (12) $13 + 1 =$ |
| (13) $11 + 9 =$ | (14) $18 - 14 =$ | (15) $18 + 1 =$ | (16) $2 + 13 =$ |
| (17) $19 - 18 =$ | (18) $6 + 1 =$ | (19) $6 + 13 =$ | (20) $4 - 3 =$ |
| (21) $18 - 11 =$ | (22) $9 - 5 =$ | (23) $4 + 1 =$ | (24) $6 - 1 =$ |
| (25) $4 + 5 =$ | (26) $12 + 6 =$ | (27) $5 - 3 =$ | (28) $13 - 8 =$ |
| (29) $5 + 4 =$ | (30) $13 - 2 =$ | (31) $3 + 15 =$ | (32) $6 + 8 =$ |
| (33) $19 - 11 =$ | (34) $7 + 7 =$ | (35) $18 + 2 =$ | (36) $4 + 4 =$ |
| (37) $18 - 5 =$ | (38) $13 - 2 =$ | (39) $2 + 3 =$ | (40) $4 + 2 =$ |
| (41) $1 + 11 =$ | (42) $19 - 12 =$ | (43) $9 + 2 =$ | (44) $19 - 9 =$ |
| (45) $19 - 10 =$ | (46) $15 + 3 =$ | (47) $3 - 3 =$ | (48) $4 - 4 =$ |
| (49) $6 - 1 =$ | (50) $1 + 1 =$ | (51) $16 - 1 =$ | (52) $9 + 5 =$ |
| (53) $11 - 9 =$ | (54) $19 + 1 =$ | (55) $16 + 4 =$ | (56) $15 - 7 =$ |
| (57) $2 + 5 =$ | (58) $15 + 2 =$ | (59) $5 - 1 =$ | (60) $8 - 7 =$ |
| (61) $1 - 1 =$ | (62) $3 + 8 =$ | (63) $16 - 14 =$ | (64) $5 + 6 =$ |
| (65) $2 - 2 =$ | (66) $9 - 7 =$ | (67) $16 + 1 =$ | (68) $7 - 7 =$ |
| (69) $3 - 2 =$ | (70) $4 - 3 =$ | (71) $2 + 13 =$ | (72) $1 + 17 =$ |
| (73) $12 - 2 =$ | (74) $3 + 14 =$ | (75) $10 + 1 =$ | (76) $2 - 1 =$ |
| (77) $5 + 13 =$ | (78) $5 + 3 =$ | (79) $15 - 3 =$ | (80) $17 + 1 =$ |
| (81) $13 - 11 =$ | (82) $15 - 1 =$ | (83) $9 - 9 =$ | (84) $13 - 10 =$ |
| (85) $17 - 4 =$ | (86) $9 - 5 =$ | (87) $3 + 2 =$ | (88) $10 + 6 =$ |
| (89) $8 + 8 =$ | (90) $9 + 3 =$ | (91) $8 - 3 =$ | (92) $14 - 9 =$ |
| (93) $6 + 4 =$ | (94) $16 + 3 =$ | (95) $7 - 2 =$ | (96) $12 + 2 =$ |
| (97) $12 + 7 =$ | (98) $4 + 12 =$ | (99) $16 - 10 =$ | (100) $8 - 6 =$ |



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|------------------|-----------------|------------------|------------------|
| (1) $5 + 10 =$ | (2) $2 + 1 =$ | (3) $6 + 2 =$ | (4) $4 + 4 =$ |
| (5) $14 - 11 =$ | (6) $11 + 4 =$ | (7) $7 - 5 =$ | (8) $7 + 6 =$ |
| (9) $19 + 1 =$ | (10) $6 + 12 =$ | (11) $9 + 6 =$ | (12) $6 + 14 =$ |
| (13) $2 - 2 =$ | (14) $7 + 3 =$ | (15) $5 + 14 =$ | (16) $9 - 2 =$ |
| (17) $11 + 4 =$ | (18) $6 + 5 =$ | (19) $19 - 1 =$ | (20) $8 - 1 =$ |
| (21) $10 - 8 =$ | (22) $11 - 4 =$ | (23) $14 - 12 =$ | (24) $19 - 17 =$ |
| (25) $16 + 2 =$ | (26) $15 + 1 =$ | (27) $19 - 6 =$ | (28) $15 - 7 =$ |
| (29) $9 + 3 =$ | (30) $3 + 9 =$ | (31) $16 + 4 =$ | (32) $11 - 11 =$ |
| (33) $17 - 17 =$ | (34) $11 + 1 =$ | (35) $6 - 1 =$ | (36) $17 + 3 =$ |
| (37) $3 + 7 =$ | (38) $15 + 5 =$ | (39) $10 - 10 =$ | (40) $10 + 6 =$ |
| (41) $6 + 4 =$ | (42) $10 - 5 =$ | (43) $17 + 2 =$ | (44) $11 - 8 =$ |
| (45) $8 + 4 =$ | (46) $17 + 1 =$ | (47) $5 + 10 =$ | (48) $5 + 9 =$ |
| (49) $16 - 14 =$ | (50) $1 + 7 =$ | (51) $14 + 5 =$ | (52) $7 + 10 =$ |
| (53) $1 + 6 =$ | (54) $3 + 12 =$ | (55) $13 - 1 =$ | (56) $18 + 2 =$ |
| (57) $6 + 13 =$ | (58) $11 + 2 =$ | (59) $6 - 3 =$ | (60) $5 - 4 =$ |
| (61) $8 + 5 =$ | (62) $15 - 8 =$ | (63) $2 + 4 =$ | (64) $15 + 2 =$ |
| (65) $7 - 5 =$ | (66) $11 - 6 =$ | (67) $3 - 3 =$ | (68) $9 - 3 =$ |
| (69) $16 + 3 =$ | (70) $7 - 7 =$ | (71) $13 + 4 =$ | (72) $4 - 2 =$ |
| (73) $7 - 3 =$ | (74) $2 - 1 =$ | (75) $3 - 3 =$ | (76) $4 + 8 =$ |
| (77) $2 - 2 =$ | (78) $12 - 9 =$ | (79) $1 - 1 =$ | (80) $18 - 15 =$ |
| (81) $12 - 8 =$ | (82) $12 - 2 =$ | (83) $18 - 2 =$ | (84) $1 + 7 =$ |
| (85) $19 + 1 =$ | (86) $10 + 6 =$ | (87) $6 + 5 =$ | (88) $15 - 11 =$ |
| (89) $19 - 16 =$ | (90) $8 - 3 =$ | (91) $2 + 18 =$ | (92) $14 + 2 =$ |
| (93) $13 + 2 =$ | (94) $7 + 12 =$ | (95) $13 - 10 =$ | (96) $6 - 1 =$ |
| (97) $5 - 2 =$ | (98) $9 - 7 =$ | (99) $9 - 5 =$ | (100) $8 + 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $12 + 7 =$ | (2) $9 + 1 =$ | (3) $14 + 6 =$ | (4) $2 + 17 =$ |
| (5) $16 + 4 =$ | (6) $2 + 6 =$ | (7) $17 + 1 =$ | (8) $6 + 10 =$ |
| (9) $9 - 1 =$ | (10) $17 + 2 =$ | (11) $12 + 8 =$ | (12) $15 - 6 =$ |
| (13) $3 - 1 =$ | (14) $7 + 3 =$ | (15) $3 + 12 =$ | (16) $7 + 11 =$ |
| (17) $14 + 1 =$ | (18) $15 + 1 =$ | (19) $11 - 10 =$ | (20) $18 - 13 =$ |
| (21) $2 + 7 =$ | (22) $7 + 2 =$ | (23) $16 + 3 =$ | (24) $9 - 2 =$ |
| (25) $18 + 1 =$ | (26) $4 - 4 =$ | (27) $16 - 3 =$ | (28) $17 - 16 =$ |
| (29) $3 - 2 =$ | (30) $13 - 2 =$ | (31) $15 - 13 =$ | (32) $1 + 14 =$ |
| (33) $1 - 1 =$ | (34) $4 + 11 =$ | (35) $12 + 7 =$ | (36) $16 + 3 =$ |
| (37) $1 + 17 =$ | (38) $16 - 11 =$ | (39) $4 + 1 =$ | (40) $8 - 4 =$ |
| (41) $2 + 9 =$ | (42) $3 - 3 =$ | (43) $12 - 11 =$ | (44) $16 + 1 =$ |
| (45) $13 - 7 =$ | (46) $13 - 6 =$ | (47) $3 + 1 =$ | (48) $19 + 1 =$ |
| (49) $10 + 3 =$ | (50) $17 + 3 =$ | (51) $10 - 4 =$ | (52) $4 - 4 =$ |
| (53) $10 - 9 =$ | (54) $14 + 3 =$ | (55) $14 + 2 =$ | (56) $15 + 5 =$ |
| (57) $19 - 13 =$ | (58) $13 + 5 =$ | (59) $17 - 15 =$ | (60) $15 - 9 =$ |
| (61) $6 + 9 =$ | (62) $12 - 9 =$ | (63) $4 + 9 =$ | (64) $5 + 9 =$ |
| (65) $11 + 7 =$ | (66) $18 + 1 =$ | (67) $2 - 1 =$ | (68) $14 - 1 =$ |
| (69) $8 - 7 =$ | (70) $11 - 3 =$ | (71) $3 - 1 =$ | (72) $13 + 3 =$ |
| (73) $7 + 7 =$ | (74) $14 - 6 =$ | (75) $9 - 4 =$ | (76) $7 + 3 =$ |
| (77) $4 + 7 =$ | (78) $2 + 2 =$ | (79) $8 + 12 =$ | (80) $8 - 2 =$ |
| (81) $5 - 3 =$ | (82) $13 + 1 =$ | (83) $6 - 6 =$ | (84) $8 - 5 =$ |
| (85) $4 - 3 =$ | (86) $5 + 1 =$ | (87) $7 - 7 =$ | (88) $12 + 5 =$ |
| (89) $12 - 7 =$ | (90) $12 - 2 =$ | (91) $18 - 18 =$ | (92) $15 - 3 =$ |
| (93) $12 + 2 =$ | (94) $3 + 14 =$ | (95) $4 - 4 =$ | (96) $6 - 4 =$ |
| (97) $17 - 1 =$ | (98) $1 - 1 =$ | (99) $19 - 19 =$ | (100) $5 + 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $10 - 9 =$ | (2) $5 + 15 =$ | (3) $12 - 5 =$ | (4) $10 + 6 =$ |
| (5) $9 - 4 =$ | (6) $4 - 3 =$ | (7) $8 - 3 =$ | (8) $5 + 2 =$ |
| (9) $17 + 1 =$ | (10) $5 - 5 =$ | (11) $9 - 3 =$ | (12) $12 + 6 =$ |
| (13) $10 + 9 =$ | (14) $5 + 7 =$ | (15) $17 + 3 =$ | (16) $13 - 1 =$ |
| (17) $17 + 2 =$ | (18) $8 + 8 =$ | (19) $18 - 2 =$ | (20) $9 + 8 =$ |
| (21) $3 + 13 =$ | (22) $5 - 1 =$ | (23) $19 - 12 =$ | (24) $9 - 7 =$ |
| (25) $7 + 2 =$ | (26) $7 + 6 =$ | (27) $10 + 5 =$ | (28) $14 - 13 =$ |
| (29) $3 - 2 =$ | (30) $16 - 4 =$ | (31) $16 + 2 =$ | (32) $19 - 6 =$ |
| (33) $18 - 17 =$ | (34) $15 - 6 =$ | (35) $15 - 4 =$ | (36) $14 + 4 =$ |
| (37) $5 - 4 =$ | (38) $2 + 11 =$ | (39) $10 + 2 =$ | (40) $3 + 14 =$ |
| (41) $10 - 6 =$ | (42) $18 + 1 =$ | (43) $10 - 4 =$ | (44) $12 - 12 =$ |
| (45) $2 - 1 =$ | (46) $2 - 2 =$ | (47) $14 - 14 =$ | (48) $6 - 1 =$ |
| (49) $1 + 13 =$ | (50) $4 - 1 =$ | (51) $13 - 5 =$ | (52) $3 - 1 =$ |
| (53) $14 + 6 =$ | (54) $13 + 2 =$ | (55) $4 + 3 =$ | (56) $6 - 5 =$ |
| (57) $4 + 2 =$ | (58) $6 + 11 =$ | (59) $3 - 3 =$ | (60) $8 + 5 =$ |
| (61) $12 - 1 =$ | (62) $13 - 4 =$ | (63) $18 - 1 =$ | (64) $5 - 2 =$ |
| (65) $19 - 4 =$ | (66) $6 + 10 =$ | (67) $10 + 8 =$ | (68) $15 - 5 =$ |
| (69) $17 - 2 =$ | (70) $8 - 1 =$ | (71) $13 + 5 =$ | (72) $8 + 11 =$ |
| (73) $13 - 9 =$ | (74) $1 + 19 =$ | (75) $13 - 1 =$ | (76) $3 - 3 =$ |
| (77) $10 + 10 =$ | (78) $2 + 2 =$ | (79) $14 - 4 =$ | (80) $16 - 6 =$ |
| (81) $2 + 10 =$ | (82) $11 - 3 =$ | (83) $13 + 6 =$ | (84) $5 + 4 =$ |
| (85) $10 - 2 =$ | (86) $19 + 1 =$ | (87) $2 + 4 =$ | (88) $4 + 5 =$ |
| (89) $2 - 1 =$ | (90) $13 - 12 =$ | (91) $17 + 2 =$ | (92) $9 + 11 =$ |
| (93) $13 + 4 =$ | (94) $14 + 1 =$ | (95) $1 + 11 =$ | (96) $12 + 1 =$ |
| (97) $18 + 2 =$ | (98) $17 + 3 =$ | (99) $5 - 2 =$ | (100) $15 - 4 =$ |

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| (1) $17 + 1 =$ | (2) $9 - 3 =$ | (3) $10 - 3 =$ | (4) $13 - 11 =$ |
| (5) $9 + 2 =$ | (6) $15 + 2 =$ | (7) $16 - 1 =$ | (8) $3 - 2 =$ |
| (9) $5 + 9 =$ | (10) $4 - 2 =$ | (11) $3 - 1 =$ | (12) $4 - 3 =$ |
| (13) $13 + 3 =$ | (14) $8 + 1 =$ | (15) $14 + 4 =$ | (16) $16 - 3 =$ |
| (17) $5 - 3 =$ | (18) $14 - 3 =$ | (19) $12 + 7 =$ | (20) $7 + 9 =$ |
| (21) $6 - 3 =$ | (22) $7 - 3 =$ | (23) $12 - 6 =$ | (24) $1 - 1 =$ |
| (25) $17 - 1 =$ | (26) $9 + 7 =$ | (27) $12 + 2 =$ | (28) $14 - 14 =$ |
| (29) $7 + 10 =$ | (30) $10 + 5 =$ | (31) $9 - 7 =$ | (32) $5 + 12 =$ |
| (33) $11 - 7 =$ | (34) $18 - 18 =$ | (35) $18 + 1 =$ | (36) $10 + 7 =$ |
| (37) $9 - 4 =$ | (38) $7 + 1 =$ | (39) $6 - 1 =$ | (40) $6 - 5 =$ |
| (41) $15 + 4 =$ | (42) $2 - 2 =$ | (43) $6 + 1 =$ | (44) $2 + 8 =$ |
| (45) $9 + 4 =$ | (46) $19 - 15 =$ | (47) $5 + 10 =$ | (48) $5 - 5 =$ |
| (49) $16 + 3 =$ | (50) $6 + 6 =$ | (51) $2 + 18 =$ | (52) $19 + 1 =$ |
| (53) $4 + 8 =$ | (54) $19 - 5 =$ | (55) $11 - 8 =$ | (56) $8 - 3 =$ |
| (57) $16 - 9 =$ | (58) $15 + 3 =$ | (59) $18 - 12 =$ | (60) $7 - 1 =$ |
| (61) $17 + 1 =$ | (62) $8 + 8 =$ | (63) $2 + 16 =$ | (64) $13 + 4 =$ |
| (65) $7 + 3 =$ | (66) $11 + 7 =$ | (67) $5 + 7 =$ | (68) $4 + 7 =$ |
| (69) $12 - 3 =$ | (70) $17 - 17 =$ | (71) $9 + 6 =$ | (72) $19 - 7 =$ |
| (73) $15 - 3 =$ | (74) $6 + 4 =$ | (75) $19 - 11 =$ | (76) $14 - 6 =$ |
| (77) $6 + 13 =$ | (78) $17 - 12 =$ | (79) $12 + 7 =$ | (80) $8 - 6 =$ |
| (81) $19 - 14 =$ | (82) $5 - 5 =$ | (83) $12 - 4 =$ | (84) $12 + 4 =$ |
| (85) $2 - 2 =$ | (86) $1 - 1 =$ | (87) $6 + 3 =$ | (88) $11 + 8 =$ |
| (89) $6 - 1 =$ | (90) $2 - 1 =$ | (91) $7 + 12 =$ | (92) $14 + 3 =$ |
| (93) $10 + 10 =$ | (94) $11 - 6 =$ | (95) $7 + 4 =$ | (96) $18 + 1 =$ |
| (97) $12 + 1 =$ | (98) $4 + 5 =$ | (99) $1 + 8 =$ | (100) $5 + 3 =$ |

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| (1) $13 - 6 =$ | (2) $16 + 4 =$ | (3) $9 - 5 =$ | (4) $14 - 4 =$ |
| (5) $4 + 3 =$ | (6) $10 + 6 =$ | (7) $5 - 3 =$ | (8) $9 - 4 =$ |
| (9) $1 + 7 =$ | (10) $10 + 2 =$ | (11) $3 + 2 =$ | (12) $2 + 3 =$ |
| (13) $15 + 4 =$ | (14) $13 + 2 =$ | (15) $9 + 8 =$ | (16) $18 + 2 =$ |
| (17) $8 - 2 =$ | (18) $3 + 10 =$ | (19) $9 - 2 =$ | (20) $3 + 13 =$ |
| (21) $7 + 5 =$ | (22) $17 - 8 =$ | (23) $9 + 3 =$ | (24) $11 - 1 =$ |
| (25) $18 - 16 =$ | (26) $10 - 8 =$ | (27) $13 + 3 =$ | (28) $17 + 2 =$ |
| (29) $6 - 6 =$ | (30) $14 + 1 =$ | (31) $11 + 2 =$ | (32) $8 + 9 =$ |
| (33) $7 - 6 =$ | (34) $1 + 6 =$ | (35) $16 + 2 =$ | (36) $17 + 3 =$ |
| (37) $1 - 1 =$ | (38) $18 - 14 =$ | (39) $7 + 1 =$ | (40) $5 - 3 =$ |
| (41) $3 + 13 =$ | (42) $15 + 2 =$ | (43) $13 + 7 =$ | (44) $17 - 13 =$ |
| (45) $13 + 6 =$ | (46) $16 - 13 =$ | (47) $4 + 3 =$ | (48) $15 - 15 =$ |
| (49) $19 - 8 =$ | (50) $7 + 9 =$ | (51) $3 - 1 =$ | (52) $9 - 8 =$ |
| (53) $7 - 2 =$ | (54) $6 + 14 =$ | (55) $17 - 10 =$ | (56) $10 - 4 =$ |
| (57) $9 + 9 =$ | (58) $10 - 3 =$ | (59) $13 - 9 =$ | (60) $4 + 8 =$ |
| (61) $18 - 1 =$ | (62) $9 - 5 =$ | (63) $9 - 6 =$ | (64) $18 + 1 =$ |
| (65) $9 + 5 =$ | (66) $1 + 8 =$ | (67) $16 + 4 =$ | (68) $7 - 7 =$ |
| (69) $19 + 1 =$ | (70) $7 - 1 =$ | (71) $1 + 4 =$ | (72) $4 + 13 =$ |
| (73) $16 - 14 =$ | (74) $10 - 7 =$ | (75) $6 - 6 =$ | (76) $17 + 2 =$ |
| (77) $14 + 3 =$ | (78) $11 - 8 =$ | (79) $4 - 3 =$ | (80) $4 - 2 =$ |
| (81) $13 - 3 =$ | (82) $4 + 7 =$ | (83) $7 + 13 =$ | (84) $8 - 2 =$ |
| (85) $8 - 4 =$ | (86) $17 + 1 =$ | (87) $11 + 2 =$ | (88) $19 - 10 =$ |
| (89) $12 + 8 =$ | (90) $8 - 3 =$ | (91) $6 - 6 =$ | (92) $12 + 2 =$ |
| (93) $1 - 1 =$ | (94) $16 - 7 =$ | (95) $13 + 3 =$ | (96) $13 + 6 =$ |
| (97) $5 - 1 =$ | (98) $11 + 4 =$ | (99) $1 + 15 =$ | (100) $3 - 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 6	(2) 19	(3) 15	(4) 0	(5) 2	(6) 10	(7) 7	(8) 15
(9) 18	(10) 18	(11) 17	(12) 12	(13) 18	(14) 9	(15) 1	(16) 0
(17) 10	(18) 8	(19) 17	(20) 8	(21) 3	(22) 20	(23) 18	(24) 0
(25) 2	(26) 4	(27) 20	(28) 0	(29) 4	(30) 13	(31) 0	(32) 6
(33) 2	(34) 4	(35) 17	(36) 14	(37) 18	(38) 15	(39) 20	(40) 10
(41) 10	(42) 3	(43) 8	(44) 17	(45) 16	(46) 18	(47) 15	(48) 1
(49) 16	(50) 12	(51) 4	(52) 1	(53) 19	(54) 8	(55) 10	(56) 17
(57) 20	(58) 16	(59) 0	(60) 15	(61) 3	(62) 5	(63) 0	(64) 2
(65) 18	(66) 2	(67) 3	(68) 18	(69) 13	(70) 0	(71) 2	(72) 5
(73) 19	(74) 7	(75) 5	(76) 18	(77) 17	(78) 7	(79) 19	(80) 14
(81) 1	(82) 20	(83) 10	(84) 6	(85) 6	(86) 0	(87) 20	(88) 3
(89) 12	(90) 13	(91) 6	(92) 10	(93) 0	(94) 6	(95) 13	(96) 15
(97) 9	(98) 1	(99) 6	(100) 15				

第2页答案

(1) 4	(2) 12	(3) 1	(4) 2	(5) 11	(6) 7	(7) 1	(8) 7
(9) 3	(10) 3	(11) 9	(12) 14	(13) 20	(14) 4	(15) 19	(16) 15
(17) 1	(18) 7	(19) 19	(20) 1	(21) 7	(22) 4	(23) 5	(24) 5
(25) 9	(26) 18	(27) 2	(28) 5	(29) 9	(30) 11	(31) 18	(32) 14
(33) 8	(34) 14	(35) 20	(36) 8	(37) 13	(38) 11	(39) 5	(40) 6
(41) 12	(42) 7	(43) 11	(44) 10	(45) 9	(46) 18	(47) 0	(48) 0
(49) 5	(50) 2	(51) 15	(52) 14	(53) 2	(54) 20	(55) 20	(56) 8
(57) 7	(58) 17	(59) 4	(60) 1	(61) 0	(62) 11	(63) 2	(64) 11
(65) 0	(66) 2	(67) 17	(68) 0	(69) 1	(70) 1	(71) 15	(72) 18
(73) 10	(74) 17	(75) 11	(76) 1	(77) 18	(78) 8	(79) 12	(80) 18
(81) 2	(82) 14	(83) 0	(84) 3	(85) 13	(86) 4	(87) 5	(88) 16
(89) 16	(90) 12	(91) 5	(92) 5	(93) 10	(94) 19	(95) 5	(96) 14
(97) 19	(98) 16	(99) 6	(100) 2				

二十以内加减法计算练习题答案

第3页答案

(1) 15	(2) 3	(3) 8	(4) 8	(5) 3	(6) 15	(7) 2	(8) 13
(9) 20	(10) 18	(11) 15	(12) 20	(13) 0	(14) 10	(15) 19	(16) 7
(17) 15	(18) 11	(19) 18	(20) 7	(21) 2	(22) 7	(23) 2	(24) 2
(25) 18	(26) 16	(27) 13	(28) 8	(29) 12	(30) 12	(31) 20	(32) 0
(33) 0	(34) 12	(35) 5	(36) 20	(37) 10	(38) 20	(39) 0	(40) 16
(41) 10	(42) 5	(43) 19	(44) 3	(45) 12	(46) 18	(47) 15	(48) 14
(49) 2	(50) 8	(51) 19	(52) 17	(53) 7	(54) 15	(55) 12	(56) 20
(57) 19	(58) 13	(59) 3	(60) 1	(61) 13	(62) 7	(63) 6	(64) 17
(65) 2	(66) 5	(67) 0	(68) 6	(69) 19	(70) 0	(71) 17	(72) 2
(73) 4	(74) 1	(75) 0	(76) 12	(77) 0	(78) 3	(79) 0	(80) 3
(81) 4	(82) 10	(83) 16	(84) 8	(85) 20	(86) 16	(87) 11	(88) 4
(89) 3	(90) 5	(91) 20	(92) 16	(93) 15	(94) 19	(95) 3	(96) 5
(97) 3	(98) 2	(99) 4	(100) 9				

第4页答案

(1) 19	(2) 10	(3) 20	(4) 19	(5) 20	(6) 8	(7) 18	(8) 16
(9) 8	(10) 19	(11) 20	(12) 9	(13) 2	(14) 10	(15) 15	(16) 18
(17) 15	(18) 16	(19) 1	(20) 5	(21) 9	(22) 9	(23) 19	(24) 7
(25) 19	(26) 0	(27) 13	(28) 1	(29) 1	(30) 11	(31) 2	(32) 15
(33) 0	(34) 15	(35) 19	(36) 19	(37) 18	(38) 5	(39) 5	(40) 4
(41) 11	(42) 0	(43) 1	(44) 17	(45) 6	(46) 7	(47) 4	(48) 20
(49) 13	(50) 20	(51) 6	(52) 0	(53) 1	(54) 17	(55) 16	(56) 20
(57) 6	(58) 18	(59) 2	(60) 6	(61) 15	(62) 3	(63) 13	(64) 14
(65) 18	(66) 19	(67) 1	(68) 13	(69) 1	(70) 8	(71) 2	(72) 16
(73) 14	(74) 8	(75) 5	(76) 10	(77) 11	(78) 4	(79) 20	(80) 6
(81) 2	(82) 14	(83) 0	(84) 3	(85) 1	(86) 6	(87) 0	(88) 17
(89) 5	(90) 10	(91) 0	(92) 12	(93) 14	(94) 17	(95) 0	(96) 2
(97) 16	(98) 0	(99) 0	(100) 11				

二十以内加减法计算练习题答案

第5页答案

(1) 1	(2) 20	(3) 7	(4) 16	(5) 5	(6) 1	(7) 5	(8) 7
(9) 18	(10) 0	(11) 6	(12) 18	(13) 19	(14) 12	(15) 20	(16) 12
(17) 19	(18) 16	(19) 16	(20) 17	(21) 16	(22) 4	(23) 7	(24) 2
(25) 9	(26) 13	(27) 15	(28) 1	(29) 1	(30) 12	(31) 18	(32) 13
(33) 1	(34) 9	(35) 11	(36) 18	(37) 1	(38) 13	(39) 12	(40) 17
(41) 4	(42) 19	(43) 6	(44) 0	(45) 1	(46) 0	(47) 0	(48) 5
(49) 14	(50) 3	(51) 8	(52) 2	(53) 20	(54) 15	(55) 7	(56) 1
(57) 6	(58) 17	(59) 0	(60) 13	(61) 11	(62) 9	(63) 17	(64) 3
(65) 15	(66) 16	(67) 18	(68) 10	(69) 15	(70) 7	(71) 18	(72) 19
(73) 4	(74) 20	(75) 12	(76) 0	(77) 20	(78) 4	(79) 10	(80) 10
(81) 12	(82) 8	(83) 19	(84) 9	(85) 8	(86) 20	(87) 6	(88) 9
(89) 1	(90) 1	(91) 19	(92) 20	(93) 17	(94) 15	(95) 12	(96) 13
(97) 20	(98) 20	(99) 3	(100) 11				

第6页答案

(1) 18	(2) 6	(3) 7	(4) 2	(5) 11	(6) 17	(7) 15	(8) 1
(9) 14	(10) 2	(11) 2	(12) 1	(13) 16	(14) 9	(15) 18	(16) 13
(17) 2	(18) 11	(19) 19	(20) 16	(21) 3	(22) 4	(23) 6	(24) 0
(25) 16	(26) 16	(27) 14	(28) 0	(29) 17	(30) 15	(31) 2	(32) 17
(33) 4	(34) 0	(35) 19	(36) 17	(37) 5	(38) 8	(39) 5	(40) 1
(41) 19	(42) 0	(43) 7	(44) 10	(45) 13	(46) 4	(47) 15	(48) 0
(49) 19	(50) 12	(51) 20	(52) 20	(53) 12	(54) 14	(55) 3	(56) 5
(57) 7	(58) 18	(59) 6	(60) 6	(61) 18	(62) 16	(63) 18	(64) 17
(65) 10	(66) 18	(67) 12	(68) 11	(69) 9	(70) 0	(71) 15	(72) 12
(73) 12	(74) 10	(75) 8	(76) 8	(77) 19	(78) 5	(79) 19	(80) 2
(81) 5	(82) 0	(83) 8	(84) 16	(85) 0	(86) 0	(87) 9	(88) 19
(89) 5	(90) 1	(91) 19	(92) 17	(93) 20	(94) 5	(95) 11	(96) 19
(97) 13	(98) 9	(99) 9	(100) 8				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 7 | (2) 20 | (3) 4 | (4) 10 | (5) 7 | (6) 16 | (7) 2 | (8) 5 |
| (9) 8 | (10) 12 | (11) 5 | (12) 5 | (13) 19 | (14) 15 | (15) 17 | (16) 20 |
| (17) 6 | (18) 13 | (19) 7 | (20) 16 | (21) 12 | (22) 9 | (23) 12 | (24) 10 |
| (25) 2 | (26) 2 | (27) 16 | (28) 19 | (29) 0 | (30) 15 | (31) 13 | (32) 17 |
| (33) 1 | (34) 7 | (35) 18 | (36) 20 | (37) 0 | (38) 4 | (39) 8 | (40) 2 |
| (41) 16 | (42) 17 | (43) 20 | (44) 4 | (45) 19 | (46) 3 | (47) 7 | (48) 0 |
| (49) 11 | (50) 16 | (51) 2 | (52) 1 | (53) 5 | (54) 20 | (55) 7 | (56) 6 |
| (57) 18 | (58) 7 | (59) 4 | (60) 12 | (61) 17 | (62) 4 | (63) 3 | (64) 19 |
| (65) 14 | (66) 9 | (67) 20 | (68) 0 | (69) 20 | (70) 6 | (71) 5 | (72) 17 |
| (73) 2 | (74) 3 | (75) 0 | (76) 19 | (77) 17 | (78) 3 | (79) 1 | (80) 2 |
| (81) 10 | (82) 11 | (83) 20 | (84) 6 | (85) 4 | (86) 18 | (87) 13 | (88) 9 |
| (89) 20 | (90) 5 | (91) 0 | (92) 14 | (93) 0 | (94) 9 | (95) 16 | (96) 19 |
| (97) 4 | (98) 15 | (99) 16 | (100) 2 | | | | |