

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

正确率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $8 - 4 =$ | (2) $17 + 3 =$ | (3) $12 - 2 =$ | (4) $13 + 5 =$ |
| (5) $16 + 4 =$ | (6) $10 - 2 =$ | (7) $16 - 6 =$ | (8) $10 - 1 =$ |
| (9) $12 - 7 =$ | (10) $11 - 2 =$ | (11) $12 - 11 =$ | (12) $19 - 18 =$ |
| (13) $5 + 15 =$ | (14) $7 - 5 =$ | (15) $14 - 9 =$ | (16) $15 - 3 =$ |
| (17) $8 - 3 =$ | (18) $17 - 11 =$ | (19) $15 + 4 =$ | (20) $1 + 8 =$ |
| (21) $12 - 12 =$ | (22) $9 - 1 =$ | (23) $3 - 2 =$ | (24) $15 - 10 =$ |
| (25) $3 - 1 =$ | (26) $4 - 3 =$ | (27) $15 + 1 =$ | (28) $13 - 5 =$ |
| (29) $5 + 12 =$ | (30) $16 - 12 =$ | (31) $11 - 6 =$ | (32) $4 + 10 =$ |
| (33) $10 - 6 =$ | (34) $4 + 12 =$ | (35) $7 + 3 =$ | (36) $13 - 2 =$ |
| (37) $17 - 15 =$ | (38) $9 - 4 =$ | (39) $18 + 2 =$ | (40) $4 - 1 =$ |
| (41) $19 - 7 =$ | (42) $9 + 3 =$ | (43) $5 + 9 =$ | (44) $5 + 3 =$ |
| (45) $7 - 2 =$ | (46) $11 - 11 =$ | (47) $15 + 3 =$ | (48) $10 + 9 =$ |
| (49) $8 - 7 =$ | (50) $13 + 1 =$ | (51) $2 + 18 =$ | (52) $7 - 4 =$ |
| (53) $2 + 16 =$ | (54) $2 + 7 =$ | (55) $14 - 5 =$ | (56) $6 - 4 =$ |
| (57) $5 + 1 =$ | (58) $19 + 1 =$ | (59) $7 + 6 =$ | (60) $14 - 7 =$ |
| (61) $8 + 6 =$ | (62) $7 - 1 =$ | (63) $11 - 9 =$ | (64) $14 - 3 =$ |
| (65) $13 - 6 =$ | (66) $12 - 1 =$ | (67) $5 - 3 =$ | (68) $4 + 16 =$ |
| (69) $14 - 13 =$ | (70) $17 - 4 =$ | (71) $6 + 10 =$ | (72) $6 - 1 =$ |
| (73) $17 - 6 =$ | (74) $1 + 16 =$ | (75) $15 - 13 =$ | (76) $16 + 3 =$ |
| (77) $17 + 1 =$ | (78) $18 + 2 =$ | (79) $6 + 11 =$ | (80) $2 + 15 =$ |
| (81) $18 - 8 =$ | (82) $16 + 4 =$ | (83) $9 + 5 =$ | (84) $11 + 3 =$ |
| (85) $17 - 3 =$ | (86) $4 - 1 =$ | (87) $2 - 2 =$ | (88) $5 - 4 =$ |
| (89) $5 - 1 =$ | (90) $4 - 4 =$ | (91) $19 - 4 =$ | (92) $9 + 7 =$ |
| (93) $15 - 10 =$ | (94) $17 + 2 =$ | (95) $15 + 2 =$ | (96) $6 - 1 =$ |
| (97) $10 - 7 =$ | (98) $14 + 1 =$ | (99) $15 - 6 =$ | (100) $6 + 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $13 + 4 =$ | (2) $2 + 2 =$ | (3) $11 - 9 =$ | (4) $11 - 7 =$ |
| (5) $7 - 1 =$ | (6) $14 + 6 =$ | (7) $17 + 3 =$ | (8) $11 + 8 =$ |
| (9) $13 - 2 =$ | (10) $4 + 1 =$ | (11) $12 + 1 =$ | (12) $1 - 1 =$ |
| (13) $7 - 5 =$ | (14) $6 + 3 =$ | (15) $3 - 2 =$ | (16) $11 + 4 =$ |
| (17) $9 + 6 =$ | (18) $14 - 9 =$ | (19) $7 + 12 =$ | (20) $14 + 5 =$ |
| (21) $15 + 1 =$ | (22) $4 + 7 =$ | (23) $6 + 7 =$ | (24) $17 - 17 =$ |
| (25) $1 + 14 =$ | (26) $14 + 2 =$ | (27) $12 - 6 =$ | (28) $3 - 3 =$ |
| (29) $5 + 13 =$ | (30) $12 + 8 =$ | (31) $10 - 6 =$ | (32) $2 - 1 =$ |
| (33) $15 + 3 =$ | (34) $19 + 1 =$ | (35) $15 - 2 =$ | (36) $7 + 11 =$ |
| (37) $10 + 7 =$ | (38) $17 + 2 =$ | (39) $3 - 1 =$ | (40) $11 + 1 =$ |
| (41) $11 - 4 =$ | (42) $2 - 2 =$ | (43) $14 - 9 =$ | (44) $11 - 6 =$ |
| (45) $19 - 5 =$ | (46) $14 + 3 =$ | (47) $18 - 8 =$ | (48) $7 + 5 =$ |
| (49) $19 - 4 =$ | (50) $14 - 6 =$ | (51) $16 + 2 =$ | (52) $17 - 5 =$ |
| (53) $3 - 3 =$ | (54) $18 - 12 =$ | (55) $13 + 5 =$ | (56) $2 - 1 =$ |
| (57) $17 - 11 =$ | (58) $6 + 2 =$ | (59) $6 + 6 =$ | (60) $6 + 5 =$ |
| (61) $2 + 9 =$ | (62) $14 + 6 =$ | (63) $15 + 3 =$ | (64) $8 - 5 =$ |
| (65) $6 - 4 =$ | (66) $16 - 3 =$ | (67) $12 + 2 =$ | (68) $10 + 8 =$ |
| (69) $1 + 5 =$ | (70) $8 + 8 =$ | (71) $11 - 10 =$ | (72) $19 - 9 =$ |
| (73) $13 + 3 =$ | (74) $19 + 1 =$ | (75) $18 + 1 =$ | (76) $17 - 7 =$ |
| (77) $12 + 4 =$ | (78) $12 + 7 =$ | (79) $10 - 3 =$ | (80) $5 - 3 =$ |
| (81) $17 - 9 =$ | (82) $6 - 5 =$ | (83) $19 - 6 =$ | (84) $5 + 2 =$ |
| (85) $5 - 1 =$ | (86) $3 - 2 =$ | (87) $13 + 4 =$ | (88) $16 + 1 =$ |
| (89) $11 - 7 =$ | (90) $1 - 1 =$ | (91) $11 + 2 =$ | (92) $13 - 1 =$ |
| (93) $15 - 3 =$ | (94) $16 - 12 =$ | (95) $8 - 7 =$ | (96) $11 + 9 =$ |
| (97) $13 - 10 =$ | (98) $5 + 3 =$ | (99) $7 - 7 =$ | (100) $17 + 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $11 + 8 =$ | (2) $12 - 3 =$ | (3) $14 + 4 =$ | (4) $14 + 1 =$ |
| (5) $7 - 4 =$ | (6) $13 - 11 =$ | (7) $9 + 9 =$ | (8) $12 - 12 =$ |
| (9) $18 - 2 =$ | (10) $17 - 1 =$ | (11) $18 + 2 =$ | (12) $17 - 14 =$ |
| (13) $15 - 12 =$ | (14) $8 + 3 =$ | (15) $13 - 9 =$ | (16) $4 + 2 =$ |
| (17) $14 - 7 =$ | (18) $6 - 2 =$ | (19) $16 - 2 =$ | (20) $9 - 1 =$ |
| (21) $8 - 4 =$ | (22) $19 + 1 =$ | (23) $14 + 5 =$ | (24) $2 + 11 =$ |
| (25) $11 + 8 =$ | (26) $16 + 1 =$ | (27) $7 - 5 =$ | (28) $18 + 2 =$ |
| (29) $8 - 8 =$ | (30) $12 + 3 =$ | (31) $8 - 6 =$ | (32) $9 - 2 =$ |
| (33) $1 - 1 =$ | (34) $10 - 3 =$ | (35) $10 - 7 =$ | (36) $3 + 4 =$ |
| (37) $16 + 2 =$ | (38) $17 + 2 =$ | (39) $7 + 11 =$ | (40) $16 + 3 =$ |
| (41) $4 - 2 =$ | (42) $18 - 14 =$ | (43) $7 - 3 =$ | (44) $8 + 6 =$ |
| (45) $15 - 2 =$ | (46) $5 - 4 =$ | (47) $13 + 6 =$ | (48) $9 + 8 =$ |
| (49) $12 - 9 =$ | (50) $14 - 13 =$ | (51) $3 - 3 =$ | (52) $15 + 3 =$ |
| (53) $11 + 4 =$ | (54) $8 + 11 =$ | (55) $18 - 9 =$ | (56) $14 + 2 =$ |
| (57) $7 - 6 =$ | (58) $17 + 3 =$ | (59) $12 - 10 =$ | (60) $15 - 7 =$ |
| (61) $5 - 5 =$ | (62) $4 + 1 =$ | (63) $15 + 1 =$ | (64) $3 + 8 =$ |
| (65) $6 + 8 =$ | (66) $4 + 13 =$ | (67) $19 - 10 =$ | (68) $2 - 2 =$ |
| (69) $16 - 7 =$ | (70) $16 + 4 =$ | (71) $12 - 3 =$ | (72) $6 - 2 =$ |
| (73) $14 - 8 =$ | (74) $13 - 10 =$ | (75) $19 - 17 =$ | (76) $11 + 2 =$ |
| (77) $4 - 1 =$ | (78) $10 - 4 =$ | (79) $4 + 11 =$ | (80) $10 - 2 =$ |
| (81) $15 - 15 =$ | (82) $7 - 7 =$ | (83) $15 - 10 =$ | (84) $17 - 2 =$ |
| (85) $14 - 2 =$ | (86) $6 + 7 =$ | (87) $18 + 1 =$ | (88) $3 - 1 =$ |
| (89) $3 - 2 =$ | (90) $17 - 3 =$ | (91) $15 + 5 =$ | (92) $5 + 2 =$ |
| (93) $5 - 3 =$ | (94) $2 - 1 =$ | (95) $17 - 11 =$ | (96) $16 - 16 =$ |
| (97) $2 + 1 =$ | (98) $15 - 5 =$ | (99) $13 + 5 =$ | (100) $7 - 2 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $2 + 6 =$ | (2) $1 + 15 =$ | (3) $6 + 1 =$ | (4) $13 - 11 =$ |
| (5) $4 - 4 =$ | (6) $15 + 4 =$ | (7) $15 - 3 =$ | (8) $5 + 9 =$ |
| (9) $19 + 1 =$ | (10) $6 - 3 =$ | (11) $4 - 3 =$ | (12) $5 - 5 =$ |
| (13) $19 - 12 =$ | (14) $3 + 3 =$ | (15) $7 - 6 =$ | (16) $5 + 14 =$ |
| (17) $16 + 1 =$ | (18) $17 + 2 =$ | (19) $16 - 4 =$ | (20) $13 + 7 =$ |
| (21) $5 - 1 =$ | (22) $12 + 6 =$ | (23) $8 - 6 =$ | (24) $5 + 2 =$ |
| (25) $11 - 1 =$ | (26) $16 + 4 =$ | (27) $1 - 1 =$ | (28) $2 - 2 =$ |
| (29) $8 - 1 =$ | (30) $12 + 7 =$ | (31) $15 - 15 =$ | (32) $12 - 4 =$ |
| (33) $10 + 8 =$ | (34) $14 + 2 =$ | (35) $8 + 1 =$ | (36) $6 - 4 =$ |
| (37) $3 + 15 =$ | (38) $18 - 5 =$ | (39) $13 - 4 =$ | (40) $13 + 3 =$ |
| (41) $14 - 8 =$ | (42) $10 - 7 =$ | (43) $13 - 6 =$ | (44) $15 + 4 =$ |
| (45) $17 - 2 =$ | (46) $3 + 9 =$ | (47) $9 + 5 =$ | (48) $15 + 2 =$ |
| (49) $15 - 3 =$ | (50) $12 - 9 =$ | (51) $9 + 9 =$ | (52) $12 - 5 =$ |
| (53) $16 - 2 =$ | (54) $14 - 9 =$ | (55) $2 + 5 =$ | (56) $11 + 1 =$ |
| (57) $17 + 1 =$ | (58) $7 + 10 =$ | (59) $18 - 1 =$ | (60) $10 - 4 =$ |
| (61) $10 - 6 =$ | (62) $3 - 2 =$ | (63) $16 - 3 =$ | (64) $11 - 10 =$ |
| (65) $10 - 9 =$ | (66) $10 - 1 =$ | (67) $18 - 16 =$ | (68) $2 + 1 =$ |
| (69) $6 + 10 =$ | (70) $12 + 4 =$ | (71) $10 + 1 =$ | (72) $11 - 4 =$ |
| (73) $13 - 7 =$ | (74) $3 + 4 =$ | (75) $13 + 6 =$ | (76) $8 + 3 =$ |
| (77) $4 - 2 =$ | (78) $8 - 3 =$ | (79) $19 - 19 =$ | (80) $14 - 7 =$ |
| (81) $16 - 15 =$ | (82) $15 + 2 =$ | (83) $3 + 16 =$ | (84) $9 - 7 =$ |
| (85) $6 + 14 =$ | (86) $9 - 3 =$ | (87) $1 + 11 =$ | (88) $16 + 4 =$ |
| (89) $18 + 1 =$ | (90) $16 - 15 =$ | (91) $12 - 6 =$ | (92) $6 + 3 =$ |
| (93) $19 - 17 =$ | (94) $17 - 10 =$ | (95) $8 - 8 =$ | (96) $14 - 6 =$ |
| (97) $13 - 9 =$ | (98) $10 - 4 =$ | (99) $5 + 7 =$ | (100) $8 + 8 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 - 16 =$ | (2) $12 - 5 =$ | (3) $12 - 4 =$ | (4) $2 + 16 =$ |
| (5) $7 + 9 =$ | (6) $19 - 18 =$ | (7) $11 + 8 =$ | (8) $13 - 1 =$ |
| (9) $13 + 5 =$ | (10) $1 - 1 =$ | (11) $19 + 1 =$ | (12) $7 + 6 =$ |
| (13) $11 - 7 =$ | (14) $9 + 5 =$ | (15) $5 - 3 =$ | (16) $8 + 5 =$ |
| (17) $14 + 4 =$ | (18) $8 + 2 =$ | (19) $12 - 9 =$ | (20) $5 + 2 =$ |
| (21) $6 - 4 =$ | (22) $9 - 1 =$ | (23) $11 - 6 =$ | (24) $3 - 2 =$ |
| (25) $8 + 10 =$ | (26) $12 - 10 =$ | (27) $12 + 8 =$ | (28) $1 + 15 =$ |
| (29) $15 - 10 =$ | (30) $15 - 4 =$ | (31) $11 + 7 =$ | (32) $2 + 15 =$ |
| (33) $2 - 1 =$ | (34) $16 - 6 =$ | (35) $5 + 8 =$ | (36) $4 - 1 =$ |
| (37) $6 + 13 =$ | (38) $10 + 3 =$ | (39) $12 + 4 =$ | (40) $13 + 6 =$ |
| (41) $8 - 5 =$ | (42) $12 - 1 =$ | (43) $19 - 5 =$ | (44) $3 - 1 =$ |
| (45) $10 + 5 =$ | (46) $7 + 1 =$ | (47) $18 + 2 =$ | (48) $7 - 4 =$ |
| (49) $18 - 15 =$ | (50) $4 - 2 =$ | (51) $11 + 9 =$ | (52) $15 + 4 =$ |
| (53) $14 - 7 =$ | (54) $17 - 14 =$ | (55) $10 - 3 =$ | (56) $3 + 5 =$ |
| (57) $5 - 2 =$ | (58) $12 + 7 =$ | (59) $7 - 2 =$ | (60) $14 - 11 =$ |
| (61) $5 - 1 =$ | (62) $7 + 10 =$ | (63) $9 + 9 =$ | (64) $15 - 7 =$ |
| (65) $2 + 1 =$ | (66) $3 - 1 =$ | (67) $8 + 2 =$ | (68) $17 + 1 =$ |
| (69) $9 + 9 =$ | (70) $4 + 4 =$ | (71) $6 + 14 =$ | (72) $11 - 1 =$ |
| (73) $4 + 16 =$ | (74) $6 + 11 =$ | (75) $6 + 7 =$ | (76) $17 + 2 =$ |
| (77) $13 - 11 =$ | (78) $1 + 9 =$ | (79) $13 + 3 =$ | (80) $13 - 10 =$ |
| (81) $11 - 7 =$ | (82) $16 - 16 =$ | (83) $4 + 7 =$ | (84) $7 - 1 =$ |
| (85) $6 + 12 =$ | (86) $6 - 6 =$ | (87) $5 - 1 =$ | (88) $19 + 1 =$ |
| (89) $2 + 3 =$ | (90) $15 - 15 =$ | (91) $12 - 10 =$ | (92) $13 - 2 =$ |
| (93) $13 - 5 =$ | (94) $18 + 2 =$ | (95) $11 - 5 =$ | (96) $2 + 1 =$ |
| (97) $14 - 7 =$ | (98) $17 - 5 =$ | (99) $9 + 1 =$ | (100) $11 - 4 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $9 - 5 =$ | (2) $13 - 13 =$ | (3) $2 + 11 =$ | (4) $12 + 5 =$ |
| (5) $1 - 1 =$ | (6) $17 - 4 =$ | (7) $7 - 7 =$ | (8) $5 + 3 =$ |
| (9) $19 - 1 =$ | (10) $18 + 1 =$ | (11) $6 - 4 =$ | (12) $5 + 1 =$ |
| (13) $16 - 14 =$ | (14) $4 + 15 =$ | (15) $4 + 5 =$ | (16) $13 + 2 =$ |
| (17) $8 - 2 =$ | (18) $10 - 10 =$ | (19) $11 + 1 =$ | (20) $15 + 4 =$ |
| (21) $13 - 1 =$ | (22) $11 + 4 =$ | (23) $18 - 17 =$ | (24) $2 + 2 =$ |
| (25) $5 - 5 =$ | (26) $2 + 8 =$ | (27) $8 + 6 =$ | (28) $5 + 13 =$ |
| (29) $11 + 5 =$ | (30) $3 - 2 =$ | (31) $2 - 1 =$ | (32) $9 - 1 =$ |
| (33) $19 - 3 =$ | (34) $18 + 2 =$ | (35) $12 - 3 =$ | (36) $14 - 4 =$ |
| (37) $10 + 5 =$ | (38) $9 - 4 =$ | (39) $19 - 10 =$ | (40) $7 + 10 =$ |
| (41) $10 + 2 =$ | (42) $6 - 2 =$ | (43) $13 + 6 =$ | (44) $14 + 2 =$ |
| (45) $5 + 6 =$ | (46) $14 - 13 =$ | (47) $16 + 2 =$ | (48) $10 + 4 =$ |
| (49) $3 - 2 =$ | (50) $1 + 3 =$ | (51) $19 - 14 =$ | (52) $17 + 2 =$ |
| (53) $4 + 12 =$ | (54) $17 + 3 =$ | (55) $18 + 1 =$ | (56) $16 + 4 =$ |
| (57) $4 - 3 =$ | (58) $13 - 1 =$ | (59) $2 - 1 =$ | (60) $19 - 9 =$ |
| (61) $9 + 6 =$ | (62) $6 + 2 =$ | (63) $2 - 2 =$ | (64) $10 - 2 =$ |
| (65) $1 - 1 =$ | (66) $19 + 1 =$ | (67) $17 - 9 =$ | (68) $14 + 1 =$ |
| (69) $11 + 5 =$ | (70) $10 - 1 =$ | (71) $4 + 8 =$ | (72) $6 + 3 =$ |
| (73) $8 - 6 =$ | (74) $14 - 12 =$ | (75) $13 - 13 =$ | (76) $5 - 1 =$ |
| (77) $4 - 1 =$ | (78) $19 - 4 =$ | (79) $3 + 5 =$ | (80) $19 - 17 =$ |
| (81) $9 - 9 =$ | (82) $8 + 9 =$ | (83) $7 - 7 =$ | (84) $3 + 13 =$ |
| (85) $17 - 16 =$ | (86) $5 + 1 =$ | (87) $14 + 5 =$ | (88) $15 - 8 =$ |
| (89) $14 + 6 =$ | (90) $5 - 2 =$ | (91) $13 + 2 =$ | (92) $17 - 7 =$ |
| (93) $1 + 5 =$ | (94) $19 - 11 =$ | (95) $5 + 10 =$ | (96) $3 + 14 =$ |
| (97) $19 + 1 =$ | (98) $17 - 16 =$ | (99) $2 + 2 =$ | (100) $11 - 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $8 + 9 =$ | (2) $11 + 9 =$ | (3) $15 + 1 =$ | (4) $9 - 4 =$ |
| (5) $13 + 6 =$ | (6) $13 - 9 =$ | (7) $7 + 6 =$ | (8) $19 - 13 =$ |
| (9) $16 + 1 =$ | (10) $1 - 1 =$ | (11) $4 + 6 =$ | (12) $10 - 3 =$ |
| (13) $16 - 6 =$ | (14) $11 - 7 =$ | (15) $6 - 1 =$ | (16) $18 + 2 =$ |
| (17) $19 - 14 =$ | (18) $1 + 2 =$ | (19) $14 + 6 =$ | (20) $10 + 1 =$ |
| (21) $10 - 10 =$ | (22) $14 + 1 =$ | (23) $5 + 11 =$ | (24) $13 + 3 =$ |
| (25) $16 - 2 =$ | (26) $2 + 10 =$ | (27) $6 - 2 =$ | (28) $3 - 2 =$ |
| (29) $5 + 12 =$ | (30) $15 - 10 =$ | (31) $17 - 10 =$ | (32) $16 + 3 =$ |
| (33) $2 - 1 =$ | (34) $2 - 2 =$ | (35) $14 - 13 =$ | (36) $19 - 10 =$ |
| (37) $9 - 9 =$ | (38) $13 + 1 =$ | (39) $4 - 4 =$ | (40) $3 - 3 =$ |
| (41) $11 - 5 =$ | (42) $5 - 1 =$ | (43) $6 + 11 =$ | (44) $10 + 8 =$ |
| (45) $15 - 4 =$ | (46) $18 - 8 =$ | (47) $18 - 5 =$ | (48) $5 - 2 =$ |
| (49) $12 - 3 =$ | (50) $6 + 1 =$ | (51) $8 - 2 =$ | (52) $7 + 11 =$ |
| (53) $4 + 8 =$ | (54) $12 - 2 =$ | (55) $11 + 6 =$ | (56) $17 + 1 =$ |
| (57) $2 + 8 =$ | (58) $10 - 1 =$ | (59) $8 - 3 =$ | (60) $17 - 3 =$ |
| (61) $13 - 7 =$ | (62) $19 - 7 =$ | (63) $7 - 4 =$ | (64) $4 + 1 =$ |
| (65) $16 - 9 =$ | (66) $4 - 1 =$ | (67) $7 - 1 =$ | (68) $17 - 12 =$ |
| (69) $1 + 12 =$ | (70) $14 + 4 =$ | (71) $13 + 5 =$ | (72) $12 + 4 =$ |
| (73) $4 + 5 =$ | (74) $3 + 12 =$ | (75) $9 + 11 =$ | (76) $1 + 16 =$ |
| (77) $18 + 1 =$ | (78) $12 - 9 =$ | (79) $2 + 12 =$ | (80) $8 - 5 =$ |
| (81) $15 + 4 =$ | (82) $17 - 3 =$ | (83) $19 + 1 =$ | (84) $8 + 10 =$ |
| (85) $1 + 17 =$ | (86) $10 - 2 =$ | (87) $17 - 10 =$ | (88) $3 - 1 =$ |
| (89) $17 + 3 =$ | (90) $8 - 4 =$ | (91) $2 + 10 =$ | (92) $3 + 13 =$ |
| (93) $14 - 3 =$ | (94) $1 + 5 =$ | (95) $19 - 6 =$ | (96) $13 + 1 =$ |
| (97) $1 + 14 =$ | (98) $18 + 2 =$ | (99) $7 - 3 =$ | (100) $2 + 3 =$ |

二十以内加减法计算练习题答案

第1页答案

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|---------|---------|---------|---------|
| (1) 4 | (2) 20 | (3) 10 | (4) 18 |
| (5) 20 | (6) 8 | (7) 10 | (8) 9 |
| (9) 5 | (10) 9 | (11) 1 | (12) 1 |
| (13) 20 | (14) 2 | (15) 5 | (16) 12 |
| (17) 5 | (18) 6 | (19) 19 | (20) 9 |
| (21) 0 | (22) 8 | (23) 1 | (24) 5 |
| (25) 2 | (26) 1 | (27) 16 | (28) 8 |
| (29) 17 | (30) 4 | (31) 5 | (32) 14 |
| (33) 4 | (34) 16 | (35) 10 | (36) 11 |
| (37) 2 | (38) 5 | (39) 20 | (40) 3 |
| (41) 12 | (42) 12 | (43) 14 | (44) 8 |
| (45) 5 | (46) 0 | (47) 18 | (48) 19 |
| (49) 1 | (50) 14 | (51) 20 | (52) 3 |
| (53) 18 | (54) 9 | (55) 9 | (56) 2 |
| (57) 6 | (58) 20 | (59) 13 | (60) 7 |
| (61) 14 | (62) 6 | (63) 2 | (64) 11 |
| (65) 7 | (66) 11 | (67) 2 | (68) 20 |
| (69) 1 | (70) 13 | (71) 16 | (72) 5 |
| (73) 11 | (74) 17 | (75) 2 | (76) 19 |
| (77) 18 | (78) 20 | (79) 17 | (80) 17 |
| (81) 10 | (82) 20 | (83) 14 | (84) 14 |
| (85) 14 | (86) 3 | (87) 0 | (88) 1 |
| (89) 4 | (90) 0 | (91) 15 | (92) 16 |
| (93) 5 | (94) 19 | (95) 17 | (96) 5 |
| (97) 3 | (98) 15 | (99) 9 | (100) 7 |

二十以内加减法计算练习题答案

第2页答案

(1) 17	(2) 4	(3) 2	(4) 4
(5) 6	(6) 20	(7) 20	(8) 19
(9) 11	(10) 5	(11) 13	(12) 0
(13) 2	(14) 9	(15) 1	(16) 15
(17) 15	(18) 5	(19) 19	(20) 19
(21) 16	(22) 11	(23) 13	(24) 0
(25) 15	(26) 16	(27) 6	(28) 0
(29) 18	(30) 20	(31) 4	(32) 1
(33) 18	(34) 20	(35) 13	(36) 18
(37) 17	(38) 19	(39) 2	(40) 12
(41) 7	(42) 0	(43) 5	(44) 5
(45) 14	(46) 17	(47) 10	(48) 12
(49) 15	(50) 8	(51) 18	(52) 12
(53) 0	(54) 6	(55) 18	(56) 1
(57) 6	(58) 8	(59) 12	(60) 11
(61) 11	(62) 20	(63) 18	(64) 3
(65) 2	(66) 13	(67) 14	(68) 18
(69) 6	(70) 16	(71) 1	(72) 10
(73) 16	(74) 20	(75) 19	(76) 10
(77) 16	(78) 19	(79) 7	(80) 2
(81) 8	(82) 1	(83) 13	(84) 7
(85) 4	(86) 1	(87) 17	(88) 17
(89) 4	(90) 0	(91) 13	(92) 12
(93) 12	(94) 4	(95) 1	(96) 20
(97) 3	(98) 8	(99) 0	(100) 18

二十以内加减法计算练习题答案

第3页答案

(1) 19	(2) 9	(3) 18	(4) 15
(5) 3	(6) 2	(7) 18	(8) 0
(9) 16	(10) 16	(11) 20	(12) 3
(13) 3	(14) 11	(15) 4	(16) 6
(17) 7	(18) 4	(19) 14	(20) 8
(21) 4	(22) 20	(23) 19	(24) 13
(25) 19	(26) 17	(27) 2	(28) 20
(29) 0	(30) 15	(31) 2	(32) 7
(33) 0	(34) 7	(35) 3	(36) 7
(37) 18	(38) 19	(39) 18	(40) 19
(41) 2	(42) 4	(43) 4	(44) 14
(45) 13	(46) 1	(47) 19	(48) 17
(49) 3	(50) 1	(51) 0	(52) 18
(53) 15	(54) 19	(55) 9	(56) 16
(57) 1	(58) 20	(59) 2	(60) 8
(61) 0	(62) 5	(63) 16	(64) 11
(65) 14	(66) 17	(67) 9	(68) 0
(69) 9	(70) 20	(71) 9	(72) 4
(73) 6	(74) 3	(75) 2	(76) 13
(77) 3	(78) 6	(79) 15	(80) 8
(81) 0	(82) 0	(83) 5	(84) 15
(85) 12	(86) 13	(87) 19	(88) 2
(89) 1	(90) 14	(91) 20	(92) 7
(93) 2	(94) 1	(95) 6	(96) 0
(97) 3	(98) 10	(99) 18	(100) 5

二十以内加减法计算练习题答案

第4页答案

(1) 8	(2) 16	(3) 7	(4) 2
(5) 0	(6) 19	(7) 12	(8) 14
(9) 20	(10) 3	(11) 1	(12) 0
(13) 7	(14) 6	(15) 1	(16) 19
(17) 17	(18) 19	(19) 12	(20) 20
(21) 4	(22) 18	(23) 2	(24) 7
(25) 10	(26) 20	(27) 0	(28) 0
(29) 7	(30) 19	(31) 0	(32) 8
(33) 18	(34) 16	(35) 9	(36) 2
(37) 18	(38) 13	(39) 9	(40) 16
(41) 6	(42) 3	(43) 7	(44) 19
(45) 15	(46) 12	(47) 14	(48) 17
(49) 12	(50) 3	(51) 18	(52) 7
(53) 14	(54) 5	(55) 7	(56) 12
(57) 18	(58) 17	(59) 17	(60) 6
(61) 4	(62) 1	(63) 13	(64) 1
(65) 1	(66) 9	(67) 2	(68) 3
(69) 16	(70) 16	(71) 11	(72) 7
(73) 6	(74) 7	(75) 19	(76) 11
(77) 2	(78) 5	(79) 0	(80) 7
(81) 1	(82) 17	(83) 19	(84) 2
(85) 20	(86) 6	(87) 12	(88) 20
(89) 19	(90) 1	(91) 6	(92) 9
(93) 2	(94) 7	(95) 0	(96) 8
(97) 4	(98) 6	(99) 12	(100) 16

二十以内加减法计算练习题答案

第5页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 3 | (2) 7 | (3) 8 | (4) 18 |
| (5) 16 | (6) 1 | (7) 19 | (8) 12 |
| (9) 18 | (10) 0 | (11) 20 | (12) 13 |
| (13) 4 | (14) 14 | (15) 2 | (16) 13 |
| (17) 18 | (18) 10 | (19) 3 | (20) 7 |
| (21) 2 | (22) 8 | (23) 5 | (24) 1 |
| (25) 18 | (26) 2 | (27) 20 | (28) 16 |
| (29) 5 | (30) 11 | (31) 18 | (32) 17 |
| (33) 1 | (34) 10 | (35) 13 | (36) 3 |
| (37) 19 | (38) 13 | (39) 16 | (40) 19 |
| (41) 3 | (42) 11 | (43) 14 | (44) 2 |
| (45) 15 | (46) 8 | (47) 20 | (48) 3 |
| (49) 3 | (50) 2 | (51) 20 | (52) 19 |
| (53) 7 | (54) 3 | (55) 7 | (56) 8 |
| (57) 3 | (58) 19 | (59) 5 | (60) 3 |
| (61) 4 | (62) 17 | (63) 18 | (64) 8 |
| (65) 3 | (66) 2 | (67) 10 | (68) 18 |
| (69) 18 | (70) 8 | (71) 20 | (72) 10 |
| (73) 20 | (74) 17 | (75) 13 | (76) 19 |
| (77) 2 | (78) 10 | (79) 16 | (80) 3 |
| (81) 4 | (82) 0 | (83) 11 | (84) 6 |
| (85) 18 | (86) 0 | (87) 4 | (88) 20 |
| (89) 5 | (90) 0 | (91) 2 | (92) 11 |
| (93) 8 | (94) 20 | (95) 6 | (96) 3 |
| (97) 7 | (98) 12 | (99) 10 | (100) 7 |

二十以内加减法计算练习题答案

第6页答案

(1) 4	(2) 0	(3) 13	(4) 17
(5) 0	(6) 13	(7) 0	(8) 8
(9) 18	(10) 19	(11) 2	(12) 6
(13) 2	(14) 19	(15) 9	(16) 15
(17) 6	(18) 0	(19) 12	(20) 19
(21) 12	(22) 15	(23) 1	(24) 4
(25) 0	(26) 10	(27) 14	(28) 18
(29) 16	(30) 1	(31) 1	(32) 8
(33) 16	(34) 20	(35) 9	(36) 10
(37) 15	(38) 5	(39) 9	(40) 17
(41) 12	(42) 4	(43) 19	(44) 16
(45) 11	(46) 1	(47) 18	(48) 14
(49) 1	(50) 4	(51) 5	(52) 19
(53) 16	(54) 20	(55) 19	(56) 20
(57) 1	(58) 12	(59) 1	(60) 10
(61) 15	(62) 8	(63) 0	(64) 8
(65) 0	(66) 20	(67) 8	(68) 15
(69) 16	(70) 9	(71) 12	(72) 9
(73) 2	(74) 2	(75) 0	(76) 4
(77) 3	(78) 15	(79) 8	(80) 2
(81) 0	(82) 17	(83) 0	(84) 16
(85) 1	(86) 6	(87) 19	(88) 7
(89) 20	(90) 3	(91) 15	(92) 10
(93) 6	(94) 8	(95) 15	(96) 17
(97) 20	(98) 1	(99) 4	(100) 5

二十以内加减法计算练习题答案

第7页答案

- | | | | |
|---------|---------|---------|---------|
| (1) 17 | (2) 20 | (3) 16 | (4) 5 |
| (5) 19 | (6) 4 | (7) 13 | (8) 6 |
| (9) 17 | (10) 0 | (11) 10 | (12) 7 |
| (13) 10 | (14) 4 | (15) 5 | (16) 20 |
| (17) 5 | (18) 3 | (19) 20 | (20) 11 |
| (21) 0 | (22) 15 | (23) 16 | (24) 16 |
| (25) 14 | (26) 12 | (27) 4 | (28) 1 |
| (29) 17 | (30) 5 | (31) 7 | (32) 19 |
| (33) 1 | (34) 0 | (35) 1 | (36) 9 |
| (37) 0 | (38) 14 | (39) 0 | (40) 0 |
| (41) 6 | (42) 4 | (43) 17 | (44) 18 |
| (45) 11 | (46) 10 | (47) 13 | (48) 3 |
| (49) 9 | (50) 7 | (51) 6 | (52) 18 |
| (53) 12 | (54) 10 | (55) 17 | (56) 18 |
| (57) 10 | (58) 9 | (59) 5 | (60) 14 |
| (61) 6 | (62) 12 | (63) 3 | (64) 5 |
| (65) 7 | (66) 3 | (67) 6 | (68) 5 |
| (69) 13 | (70) 18 | (71) 18 | (72) 16 |
| (73) 9 | (74) 15 | (75) 20 | (76) 17 |
| (77) 19 | (78) 3 | (79) 14 | (80) 3 |
| (81) 19 | (82) 14 | (83) 20 | (84) 18 |
| (85) 18 | (86) 8 | (87) 7 | (88) 2 |
| (89) 20 | (90) 4 | (91) 12 | (92) 16 |
| (93) 11 | (94) 6 | (95) 13 | (96) 14 |
| (97) 15 | (98) 20 | (99) 4 | (100) 5 |