

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 - 11 =$ | (2) $3 - 3 =$ | (3) $9 + 7 =$ | (4) $5 + 13 =$ |
| (5) $17 + 3 =$ | (6) $15 + 1 =$ | (7) $7 - 1 =$ | (8) $9 - 3 =$ |
| (9) $8 - 4 =$ | (10) $14 + 1 =$ | (11) $9 - 6 =$ | (12) $11 - 8 =$ |
| (13) $12 - 11 =$ | (14) $9 + 1 =$ | (15) $11 - 3 =$ | (16) $8 + 2 =$ |
| (17) $19 - 2 =$ | (18) $8 + 10 =$ | (19) $5 + 6 =$ | (20) $5 - 5 =$ |
| (21) $13 - 10 =$ | (22) $2 - 2 =$ | (23) $14 + 4 =$ | (24) $12 + 2 =$ |
| (25) $7 + 7 =$ | (26) $7 + 10 =$ | (27) $10 - 5 =$ | (28) $14 - 5 =$ |
| (29) $17 - 9 =$ | (30) $14 - 1 =$ | (31) $19 + 1 =$ | (32) $7 + 11 =$ |
| (33) $13 + 3 =$ | (34) $12 + 4 =$ | (35) $10 + 2 =$ | (36) $13 - 1 =$ |
| (37) $16 - 10 =$ | (38) $19 - 3 =$ | (39) $5 - 4 =$ | (40) $10 - 1 =$ |
| (41) $4 - 3 =$ | (42) $13 - 3 =$ | (43) $3 - 2 =$ | (44) $3 + 15 =$ |
| (45) $7 + 3 =$ | (46) $18 + 2 =$ | (47) $11 + 2 =$ | (48) $9 - 8 =$ |
| (49) $2 + 8 =$ | (50) $12 + 7 =$ | (51) $14 - 14 =$ | (52) $8 + 4 =$ |
| (53) $1 - 1 =$ | (54) $3 + 16 =$ | (55) $9 - 2 =$ | (56) $5 + 8 =$ |
| (57) $3 - 1 =$ | (58) $11 - 4 =$ | (59) $14 + 5 =$ | (60) $19 - 16 =$ |
| (61) $14 - 4 =$ | (62) $16 + 3 =$ | (63) $2 - 1 =$ | (64) $1 + 11 =$ |
| (65) $12 - 3 =$ | (66) $19 - 11 =$ | (67) $11 + 7 =$ | (68) $10 + 4 =$ |
| (69) $19 - 1 =$ | (70) $12 + 5 =$ | (71) $15 + 4 =$ | (72) $11 + 3 =$ |
| (73) $3 + 3 =$ | (74) $13 - 4 =$ | (75) $16 - 11 =$ | (76) $12 - 1 =$ |
| (77) $13 + 1 =$ | (78) $6 + 6 =$ | (79) $14 - 7 =$ | (80) $18 + 2 =$ |
| (81) $2 - 1 =$ | (82) $3 - 1 =$ | (83) $2 + 14 =$ | (84) $15 - 2 =$ |
| (85) $4 - 2 =$ | (86) $19 + 1 =$ | (87) $16 - 3 =$ | (88) $15 - 4 =$ |
| (89) $6 + 9 =$ | (90) $2 - 2 =$ | (91) $19 - 8 =$ | (92) $16 - 13 =$ |
| (93) $14 - 1 =$ | (94) $6 + 4 =$ | (95) $7 - 7 =$ | (96) $15 + 1 =$ |
| (97) $16 + 1 =$ | (98) $13 + 6 =$ | (99) $7 + 6 =$ | (100) $6 + 13 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 - 10 =$ | (2) $1 + 12 =$ | (3) $12 - 8 =$ | (4) $15 + 4 =$ |
| (5) $9 - 3 =$ | (6) $8 + 7 =$ | (7) $19 - 12 =$ | (8) $16 + 2 =$ |
| (9) $19 - 5 =$ | (10) $19 - 17 =$ | (11) $18 - 13 =$ | (12) $6 - 4 =$ |
| (13) $17 - 13 =$ | (14) $11 + 9 =$ | (15) $11 + 5 =$ | (16) $5 + 2 =$ |
| (17) $4 - 1 =$ | (18) $8 + 8 =$ | (19) $9 + 8 =$ | (20) $9 + 10 =$ |
| (21) $10 + 8 =$ | (22) $10 - 6 =$ | (23) $7 + 3 =$ | (24) $9 - 8 =$ |
| (25) $18 - 1 =$ | (26) $9 + 5 =$ | (27) $14 + 5 =$ | (28) $1 + 1 =$ |
| (29) $15 - 11 =$ | (30) $8 - 2 =$ | (31) $19 - 19 =$ | (32) $7 + 9 =$ |
| (33) $3 - 3 =$ | (34) $2 + 12 =$ | (35) $9 - 7 =$ | (36) $10 + 5 =$ |
| (37) $9 + 7 =$ | (38) $1 - 1 =$ | (39) $7 + 4 =$ | (40) $10 + 10 =$ |
| (41) $9 - 1 =$ | (42) $14 - 5 =$ | (43) $2 + 5 =$ | (44) $14 + 1 =$ |
| (45) $10 - 2 =$ | (46) $11 + 1 =$ | (47) $7 - 6 =$ | (48) $12 + 4 =$ |
| (49) $16 + 1 =$ | (50) $10 + 5 =$ | (51) $7 + 5 =$ | (52) $12 + 3 =$ |
| (53) $4 - 1 =$ | (54) $5 + 14 =$ | (55) $10 - 9 =$ | (56) $2 + 6 =$ |
| (57) $8 + 9 =$ | (58) $14 + 5 =$ | (59) $2 - 2 =$ | (60) $19 - 17 =$ |
| (61) $4 - 3 =$ | (62) $12 + 1 =$ | (63) $1 - 1 =$ | (64) $18 + 1 =$ |
| (65) $15 - 10 =$ | (66) $4 - 4 =$ | (67) $6 + 7 =$ | (68) $18 + 2 =$ |
| (69) $17 - 16 =$ | (70) $16 - 16 =$ | (71) $15 - 14 =$ | (72) $3 - 1 =$ |
| (73) $1 + 3 =$ | (74) $9 - 9 =$ | (75) $13 + 4 =$ | (76) $12 + 8 =$ |
| (77) $13 + 1 =$ | (78) $7 + 10 =$ | (79) $14 - 4 =$ | (80) $6 - 3 =$ |
| (81) $12 - 4 =$ | (82) $16 - 3 =$ | (83) $17 + 3 =$ | (84) $16 - 14 =$ |
| (85) $1 + 14 =$ | (86) $13 + 2 =$ | (87) $7 - 1 =$ | (88) $19 - 15 =$ |
| (89) $17 + 2 =$ | (90) $17 - 4 =$ | (91) $16 - 13 =$ | (92) $12 + 4 =$ |
| (93) $17 - 2 =$ | (94) $19 - 13 =$ | (95) $3 - 2 =$ | (96) $16 + 2 =$ |
| (97) $6 + 1 =$ | (98) $17 + 1 =$ | (99) $9 + 4 =$ | (100) $14 - 8 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $14 + 6 =$ | (2) $10 - 10 =$ | (3) $12 + 7 =$ | (4) $11 - 3 =$ |
| (5) $14 + 3 =$ | (6) $16 - 9 =$ | (7) $15 + 5 =$ | (8) $16 + 4 =$ |
| (9) $13 - 1 =$ | (10) $9 - 6 =$ | (11) $10 - 1 =$ | (12) $7 + 2 =$ |
| (13) $12 - 10 =$ | (14) $1 - 1 =$ | (15) $6 - 5 =$ | (16) $7 - 3 =$ |
| (17) $6 - 6 =$ | (18) $3 - 2 =$ | (19) $7 + 7 =$ | (20) $18 - 4 =$ |
| (21) $11 - 1 =$ | (22) $8 + 9 =$ | (23) $3 + 6 =$ | (24) $3 - 1 =$ |
| (25) $17 + 3 =$ | (26) $11 - 10 =$ | (27) $19 + 1 =$ | (28) $2 + 17 =$ |
| (29) $15 - 1 =$ | (30) $14 + 3 =$ | (31) $16 + 1 =$ | (32) $17 - 13 =$ |
| (33) $6 - 4 =$ | (34) $18 + 2 =$ | (35) $11 + 7 =$ | (36) $10 + 5 =$ |
| (37) $7 - 6 =$ | (38) $6 - 2 =$ | (39) $4 - 1 =$ | (40) $15 - 6 =$ |
| (41) $10 - 7 =$ | (42) $6 - 1 =$ | (43) $5 + 12 =$ | (44) $11 + 5 =$ |
| (45) $10 + 7 =$ | (46) $15 + 3 =$ | (47) $10 + 1 =$ | (48) $6 + 9 =$ |
| (49) $9 + 4 =$ | (50) $11 + 8 =$ | (51) $4 + 4 =$ | (52) $13 + 6 =$ |
| (53) $14 - 2 =$ | (54) $1 + 15 =$ | (55) $14 + 4 =$ | (56) $5 + 3 =$ |
| (57) $7 + 1 =$ | (58) $10 - 1 =$ | (59) $17 - 11 =$ | (60) $5 - 1 =$ |
| (61) $15 + 5 =$ | (62) $9 - 1 =$ | (63) $9 + 10 =$ | (64) $3 + 2 =$ |
| (65) $3 + 5 =$ | (66) $15 - 2 =$ | (67) $9 + 6 =$ | (68) $7 - 2 =$ |
| (69) $13 + 4 =$ | (70) $9 - 7 =$ | (71) $4 - 3 =$ | (72) $8 - 5 =$ |
| (73) $10 - 10 =$ | (74) $12 - 9 =$ | (75) $10 + 2 =$ | (76) $18 + 1 =$ |
| (77) $4 + 8 =$ | (78) $3 + 3 =$ | (79) $15 + 1 =$ | (80) $8 - 6 =$ |
| (81) $5 - 1 =$ | (82) $3 - 2 =$ | (83) $18 - 12 =$ | (84) $15 - 14 =$ |
| (85) $17 - 13 =$ | (86) $1 - 1 =$ | (87) $14 + 6 =$ | (88) $12 + 6 =$ |
| (89) $11 - 4 =$ | (90) $12 - 7 =$ | (91) $19 + 1 =$ | (92) $13 + 6 =$ |
| (93) $4 - 2 =$ | (94) $14 + 1 =$ | (95) $16 - 7 =$ | (96) $9 - 2 =$ |
| (97) $18 - 11 =$ | (98) $14 - 6 =$ | (99) $15 - 9 =$ | (100) $18 - 6 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $17 + 2 =$ | (2) $2 - 1 =$ | (3) $4 + 14 =$ | (4) $6 + 4 =$ |
| (5) $3 + 10 =$ | (6) $8 + 8 =$ | (7) $12 + 4 =$ | (8) $2 + 9 =$ |
| (9) $16 + 4 =$ | (10) $7 - 1 =$ | (11) $12 - 12 =$ | (12) $8 + 2 =$ |
| (13) $14 + 3 =$ | (14) $10 - 10 =$ | (15) $6 + 9 =$ | (16) $17 - 16 =$ |
| (17) $10 - 9 =$ | (18) $2 + 10 =$ | (19) $18 + 1 =$ | (20) $15 - 10 =$ |
| (21) $6 - 5 =$ | (22) $13 + 4 =$ | (23) $8 - 2 =$ | (24) $19 - 19 =$ |
| (25) $4 + 3 =$ | (26) $15 - 1 =$ | (27) $14 - 9 =$ | (28) $3 + 9 =$ |
| (29) $2 - 2 =$ | (30) $13 + 7 =$ | (31) $4 - 4 =$ | (32) $5 + 7 =$ |
| (33) $1 + 15 =$ | (34) $13 - 9 =$ | (35) $5 + 12 =$ | (36) $10 - 3 =$ |
| (37) $5 + 4 =$ | (38) $15 + 2 =$ | (39) $6 + 5 =$ | (40) $12 + 7 =$ |
| (41) $2 + 6 =$ | (42) $6 + 12 =$ | (43) $8 + 3 =$ | (44) $13 - 1 =$ |
| (45) $2 + 15 =$ | (46) $13 - 12 =$ | (47) $7 + 7 =$ | (48) $4 + 3 =$ |
| (49) $12 - 1 =$ | (50) $14 + 3 =$ | (51) $16 - 13 =$ | (52) $10 + 4 =$ |
| (53) $14 - 13 =$ | (54) $19 + 1 =$ | (55) $6 + 4 =$ | (56) $7 + 6 =$ |
| (57) $18 - 16 =$ | (58) $2 + 14 =$ | (59) $6 - 4 =$ | (60) $1 + 19 =$ |
| (61) $14 - 12 =$ | (62) $5 - 4 =$ | (63) $15 - 14 =$ | (64) $10 - 4 =$ |
| (65) $1 - 1 =$ | (66) $1 + 4 =$ | (67) $18 - 12 =$ | (68) $5 - 5 =$ |
| (69) $5 + 5 =$ | (70) $6 + 9 =$ | (71) $2 - 1 =$ | (72) $18 - 4 =$ |
| (73) $10 - 2 =$ | (74) $6 + 2 =$ | (75) $15 + 4 =$ | (76) $8 + 11 =$ |
| (77) $3 + 6 =$ | (78) $5 - 1 =$ | (79) $6 + 14 =$ | (80) $14 + 1 =$ |
| (81) $4 - 1 =$ | (82) $16 - 14 =$ | (83) $10 - 9 =$ | (84) $11 + 1 =$ |
| (85) $7 - 4 =$ | (86) $2 - 2 =$ | (87) $5 + 7 =$ | (88) $16 + 1 =$ |
| (89) $19 - 10 =$ | (90) $12 + 7 =$ | (91) $13 - 12 =$ | (92) $10 + 10 =$ |
| (93) $16 - 7 =$ | (94) $4 + 15 =$ | (95) $9 - 2 =$ | (96) $15 + 3 =$ |
| (97) $14 + 6 =$ | (98) $7 - 6 =$ | (99) $17 - 6 =$ | (100) $3 - 3 =$ |

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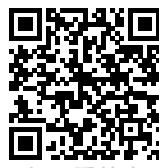
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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $10 + 2 =$ | (2) $13 - 10 =$ | (3) $14 - 4 =$ | (4) $19 - 14 =$ |
| (5) $6 - 1 =$ | (6) $12 - 7 =$ | (7) $18 + 1 =$ | (8) $13 + 6 =$ |
| (9) $16 + 3 =$ | (10) $18 - 17 =$ | (11) $3 + 10 =$ | (12) $3 + 8 =$ |
| (13) $13 - 4 =$ | (14) $18 - 12 =$ | (15) $3 - 1 =$ | (16) $3 - 2 =$ |
| (17) $13 + 1 =$ | (18) $2 - 1 =$ | (19) $9 - 9 =$ | (20) $4 + 11 =$ |
| (21) $9 + 11 =$ | (22) $11 + 6 =$ | (23) $2 - 2 =$ | (24) $16 - 3 =$ |
| (25) $10 + 2 =$ | (26) $10 + 7 =$ | (27) $4 - 3 =$ | (28) $15 + 1 =$ |
| (29) $6 - 3 =$ | (30) $18 - 2 =$ | (31) $6 + 8 =$ | (32) $4 - 4 =$ |
| (33) $4 + 8 =$ | (34) $19 - 8 =$ | (35) $13 - 6 =$ | (36) $17 - 15 =$ |
| (37) $8 - 5 =$ | (38) $14 + 4 =$ | (39) $19 + 1 =$ | (40) $1 + 12 =$ |
| (41) $16 - 5 =$ | (42) $5 - 4 =$ | (43) $8 - 6 =$ | (44) $5 + 3 =$ |
| (45) $1 + 5 =$ | (46) $12 - 6 =$ | (47) $5 - 2 =$ | (48) $2 + 14 =$ |
| (49) $3 - 3 =$ | (50) $17 + 3 =$ | (51) $11 - 4 =$ | (52) $15 - 7 =$ |
| (53) $10 + 10 =$ | (54) $3 + 4 =$ | (55) $5 - 5 =$ | (56) $6 - 4 =$ |
| (57) $13 + 4 =$ | (58) $11 + 2 =$ | (59) $17 - 11 =$ | (60) $3 + 1 =$ |
| (61) $17 - 5 =$ | (62) $13 + 6 =$ | (63) $19 - 5 =$ | (64) $14 - 1 =$ |
| (65) $9 - 3 =$ | (66) $12 + 3 =$ | (67) $2 + 11 =$ | (68) $8 - 7 =$ |
| (69) $8 + 12 =$ | (70) $16 - 8 =$ | (71) $2 + 3 =$ | (72) $12 - 12 =$ |
| (73) $3 - 3 =$ | (74) $7 + 8 =$ | (75) $19 + 1 =$ | (76) $1 - 1 =$ |
| (77) $11 + 1 =$ | (78) $4 + 3 =$ | (79) $1 + 5 =$ | (80) $6 + 14 =$ |
| (81) $7 + 12 =$ | (82) $12 - 5 =$ | (83) $13 - 2 =$ | (84) $13 + 5 =$ |
| (85) $9 + 2 =$ | (86) $6 + 5 =$ | (87) $10 - 10 =$ | (88) $14 + 5 =$ |
| (89) $5 + 9 =$ | (90) $17 - 11 =$ | (91) $11 - 7 =$ | (92) $17 - 7 =$ |
| (93) $12 + 3 =$ | (94) $17 - 10 =$ | (95) $8 - 8 =$ | (96) $16 + 3 =$ |
| (97) $12 - 9 =$ | (98) $7 + 4 =$ | (99) $8 + 7 =$ | (100) $9 + 5 =$ |

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| (1) $16 + 1 =$ | (2) $12 + 1 =$ | (3) $5 - 4 =$ | (4) $12 - 8 =$ |
| (5) $12 - 11 =$ | (6) $15 + 5 =$ | (7) $11 + 9 =$ | (8) $1 + 10 =$ |
| (9) $19 - 2 =$ | (10) $4 + 12 =$ | (11) $4 - 4 =$ | (12) $6 - 2 =$ |
| (13) $8 + 3 =$ | (14) $5 + 12 =$ | (15) $17 - 4 =$ | (16) $3 + 10 =$ |
| (17) $7 - 4 =$ | (18) $14 - 2 =$ | (19) $18 - 11 =$ | (20) $13 - 12 =$ |
| (21) $11 + 7 =$ | (22) $3 + 17 =$ | (23) $6 + 1 =$ | (24) $3 - 1 =$ |
| (25) $6 - 3 =$ | (26) $18 + 1 =$ | (27) $14 + 4 =$ | (28) $3 + 9 =$ |
| (29) $14 - 12 =$ | (30) $5 - 1 =$ | (31) $14 + 6 =$ | (32) $6 + 2 =$ |
| (33) $5 - 2 =$ | (34) $6 - 5 =$ | (35) $8 - 3 =$ | (36) $8 - 4 =$ |
| (37) $10 - 5 =$ | (38) $11 + 4 =$ | (39) $18 - 12 =$ | (40) $8 - 5 =$ |
| (41) $13 + 6 =$ | (42) $12 - 4 =$ | (43) $15 + 1 =$ | (44) $6 - 6 =$ |
| (45) $4 + 6 =$ | (46) $17 + 2 =$ | (47) $12 + 4 =$ | (48) $1 + 3 =$ |
| (49) $10 - 8 =$ | (50) $8 + 10 =$ | (51) $12 + 7 =$ | (52) $1 + 2 =$ |
| (53) $16 + 4 =$ | (54) $9 - 9 =$ | (55) $19 + 1 =$ | (56) $14 - 11 =$ |
| (57) $13 + 4 =$ | (58) $17 - 17 =$ | (59) $5 - 3 =$ | (60) $3 + 3 =$ |
| (61) $4 - 1 =$ | (62) $1 + 18 =$ | (63) $2 + 7 =$ | (64) $12 + 6 =$ |
| (65) $5 + 8 =$ | (66) $5 - 5 =$ | (67) $1 - 1 =$ | (68) $11 + 7 =$ |
| (69) $2 - 1 =$ | (70) $10 + 7 =$ | (71) $3 + 4 =$ | (72) $6 + 4 =$ |
| (73) $6 + 2 =$ | (74) $17 + 1 =$ | (75) $7 + 11 =$ | (76) $3 + 5 =$ |
| (77) $18 - 10 =$ | (78) $13 + 5 =$ | (79) $3 - 3 =$ | (80) $5 + 12 =$ |
| (81) $19 - 14 =$ | (82) $5 - 1 =$ | (83) $4 + 8 =$ | (84) $17 - 10 =$ |
| (85) $8 - 8 =$ | (86) $6 + 6 =$ | (87) $16 + 2 =$ | (88) $9 - 1 =$ |
| (89) $16 - 5 =$ | (90) $8 - 3 =$ | (91) $18 - 11 =$ | (92) $16 - 7 =$ |
| (93) $4 + 13 =$ | (94) $18 + 2 =$ | (95) $1 + 15 =$ | (96) $4 + 11 =$ |
| (97) $4 - 4 =$ | (98) $9 - 3 =$ | (99) $18 - 3 =$ | (100) $14 - 5 =$ |

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|------------------|------------------|------------------|-------------------|
| (1) $10 + 1 =$ | (2) $2 + 13 =$ | (3) $7 - 5 =$ | (4) $10 + 10 =$ |
| (5) $18 - 12 =$ | (6) $11 + 9 =$ | (7) $10 - 1 =$ | (8) $13 - 10 =$ |
| (9) $11 + 4 =$ | (10) $12 - 10 =$ | (11) $7 + 5 =$ | (12) $15 - 8 =$ |
| (13) $15 - 4 =$ | (14) $5 + 14 =$ | (15) $3 - 2 =$ | (16) $19 + 1 =$ |
| (17) $7 + 7 =$ | (18) $15 - 2 =$ | (19) $5 - 5 =$ | (20) $8 + 7 =$ |
| (21) $16 - 5 =$ | (22) $6 - 2 =$ | (23) $8 + 5 =$ | (24) $18 + 1 =$ |
| (25) $7 + 3 =$ | (26) $15 - 9 =$ | (27) $13 - 7 =$ | (28) $7 - 7 =$ |
| (29) $17 - 6 =$ | (30) $17 - 14 =$ | (31) $11 - 7 =$ | (32) $17 + 3 =$ |
| (33) $7 + 11 =$ | (34) $8 - 3 =$ | (35) $18 + 2 =$ | (36) $4 + 3 =$ |
| (37) $14 + 6 =$ | (38) $11 + 6 =$ | (39) $15 + 5 =$ | (40) $9 + 3 =$ |
| (41) $7 + 13 =$ | (42) $13 + 6 =$ | (43) $18 - 15 =$ | (44) $18 - 16 =$ |
| (45) $17 - 4 =$ | (46) $1 + 10 =$ | (47) $15 - 3 =$ | (48) $9 - 7 =$ |
| (49) $2 - 2 =$ | (50) $1 - 1 =$ | (51) $6 + 2 =$ | (52) $16 + 4 =$ |
| (53) $18 - 11 =$ | (54) $14 - 4 =$ | (55) $1 + 3 =$ | (56) $5 - 4 =$ |
| (57) $12 + 7 =$ | (58) $19 - 6 =$ | (59) $4 + 2 =$ | (60) $6 - 6 =$ |
| (61) $9 + 9 =$ | (62) $10 - 9 =$ | (63) $17 - 5 =$ | (64) $12 + 5 =$ |
| (65) $16 - 10 =$ | (66) $15 - 5 =$ | (67) $14 - 1 =$ | (68) $9 + 10 =$ |
| (69) $16 - 1 =$ | (70) $12 - 4 =$ | (71) $4 + 9 =$ | (72) $12 + 6 =$ |
| (73) $9 + 2 =$ | (74) $14 - 6 =$ | (75) $17 - 1 =$ | (76) $1 + 1 =$ |
| (77) $9 + 7 =$ | (78) $11 + 8 =$ | (79) $8 + 8 =$ | (80) $6 + 3 =$ |
| (81) $10 + 10 =$ | (82) $9 - 1 =$ | (83) $5 + 15 =$ | (84) $9 - 6 =$ |
| (85) $6 + 11 =$ | (86) $16 - 15 =$ | (87) $15 - 12 =$ | (88) $18 + 2 =$ |
| (89) $18 - 4 =$ | (90) $5 + 11 =$ | (91) $8 + 2 =$ | (92) $12 - 12 =$ |
| (93) $6 - 5 =$ | (94) $8 - 6 =$ | (95) $6 - 3 =$ | (96) $13 - 12 =$ |
| (97) $1 + 18 =$ | (98) $3 + 15 =$ | (99) $18 - 12 =$ | (100) $14 - 12 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 3	(2) 0	(3) 16	(4) 18	(5) 20	(6) 16	(7) 6	(8) 6
(9) 4	(10) 15	(11) 3	(12) 3	(13) 1	(14) 10	(15) 8	(16) 10
(17) 17	(18) 18	(19) 11	(20) 0	(21) 3	(22) 0	(23) 18	(24) 14
(25) 14	(26) 17	(27) 5	(28) 9	(29) 8	(30) 13	(31) 20	(32) 18
(33) 16	(34) 16	(35) 12	(36) 12	(37) 6	(38) 16	(39) 1	(40) 9
(41) 1	(42) 10	(43) 1	(44) 18	(45) 10	(46) 20	(47) 13	(48) 1
(49) 10	(50) 19	(51) 0	(52) 12	(53) 0	(54) 19	(55) 7	(56) 13
(57) 2	(58) 7	(59) 19	(60) 3	(61) 10	(62) 19	(63) 1	(64) 12
(65) 9	(66) 8	(67) 18	(68) 14	(69) 18	(70) 17	(71) 19	(72) 14
(73) 6	(74) 9	(75) 5	(76) 11	(77) 14	(78) 12	(79) 7	(80) 20
(81) 1	(82) 2	(83) 16	(84) 13	(85) 2	(86) 20	(87) 13	(88) 11
(89) 15	(90) 0	(91) 11	(92) 3	(93) 13	(94) 10	(95) 0	(96) 16
(97) 17	(98) 19	(99) 13	(100) 19				

第2页答案

(1) 9	(2) 13	(3) 4	(4) 19	(5) 6	(6) 15	(7) 7	(8) 18
(9) 14	(10) 2	(11) 5	(12) 2	(13) 4	(14) 20	(15) 16	(16) 7
(17) 3	(18) 16	(19) 17	(20) 19	(21) 18	(22) 4	(23) 10	(24) 1
(25) 17	(26) 14	(27) 19	(28) 2	(29) 4	(30) 6	(31) 0	(32) 16
(33) 0	(34) 14	(35) 2	(36) 15	(37) 16	(38) 0	(39) 11	(40) 20
(41) 8	(42) 9	(43) 7	(44) 15	(45) 8	(46) 12	(47) 1	(48) 16
(49) 17	(50) 15	(51) 12	(52) 15	(53) 3	(54) 19	(55) 1	(56) 8
(57) 17	(58) 19	(59) 0	(60) 2	(61) 1	(62) 13	(63) 0	(64) 19
(65) 5	(66) 0	(67) 13	(68) 20	(69) 1	(70) 0	(71) 1	(72) 2
(73) 4	(74) 0	(75) 17	(76) 20	(77) 14	(78) 17	(79) 10	(80) 3
(81) 8	(82) 13	(83) 20	(84) 2	(85) 15	(86) 15	(87) 6	(88) 4
(89) 19	(90) 13	(91) 3	(92) 16	(93) 15	(94) 6	(95) 1	(96) 18
(97) 7	(98) 18	(99) 13	(100) 6				

二十以内加减法计算练习题答案

第3页答案

(1) 20	(2) 0	(3) 19	(4) 8	(5) 17	(6) 7	(7) 20	(8) 20
(9) 12	(10) 3	(11) 9	(12) 9	(13) 2	(14) 0	(15) 1	(16) 4
(17) 0	(18) 1	(19) 14	(20) 14	(21) 10	(22) 17	(23) 9	(24) 2
(25) 20	(26) 1	(27) 20	(28) 19	(29) 14	(30) 17	(31) 17	(32) 4
(33) 2	(34) 20	(35) 18	(36) 15	(37) 1	(38) 4	(39) 3	(40) 9
(41) 3	(42) 5	(43) 17	(44) 16	(45) 17	(46) 18	(47) 11	(48) 15
(49) 13	(50) 19	(51) 8	(52) 19	(53) 12	(54) 16	(55) 18	(56) 8
(57) 8	(58) 9	(59) 6	(60) 4	(61) 20	(62) 8	(63) 19	(64) 5
(65) 8	(66) 13	(67) 15	(68) 5	(69) 17	(70) 2	(71) 1	(72) 3
(73) 0	(74) 3	(75) 12	(76) 19	(77) 12	(78) 6	(79) 16	(80) 2
(81) 4	(82) 1	(83) 6	(84) 1	(85) 4	(86) 0	(87) 20	(88) 18
(89) 7	(90) 5	(91) 20	(92) 19	(93) 2	(94) 15	(95) 9	(96) 7
(97) 7	(98) 8	(99) 6	(100) 12				

第4页答案

(1) 19	(2) 1	(3) 18	(4) 10	(5) 13	(6) 16	(7) 16	(8) 11
(9) 20	(10) 6	(11) 0	(12) 10	(13) 17	(14) 0	(15) 15	(16) 1
(17) 1	(18) 12	(19) 19	(20) 5	(21) 1	(22) 17	(23) 6	(24) 0
(25) 7	(26) 14	(27) 5	(28) 12	(29) 0	(30) 20	(31) 0	(32) 12
(33) 16	(34) 4	(35) 17	(36) 7	(37) 9	(38) 17	(39) 11	(40) 19
(41) 8	(42) 18	(43) 11	(44) 12	(45) 17	(46) 1	(47) 14	(48) 7
(49) 11	(50) 17	(51) 3	(52) 14	(53) 1	(54) 20	(55) 10	(56) 13
(57) 2	(58) 16	(59) 2	(60) 20	(61) 2	(62) 1	(63) 1	(64) 6
(65) 0	(66) 5	(67) 6	(68) 0	(69) 10	(70) 15	(71) 1	(72) 14
(73) 8	(74) 8	(75) 19	(76) 19	(77) 9	(78) 4	(79) 20	(80) 15
(81) 3	(82) 2	(83) 1	(84) 12	(85) 3	(86) 0	(87) 12	(88) 17
(89) 9	(90) 19	(91) 1	(92) 20	(93) 9	(94) 19	(95) 7	(96) 18
(97) 20	(98) 1	(99) 11	(100) 0				

二十以内加减法计算练习题答案

第5页答案

(1) 12	(2) 3	(3) 10	(4) 5	(5) 5	(6) 5	(7) 19	(8) 19
(9) 19	(10) 1	(11) 13	(12) 11	(13) 9	(14) 6	(15) 2	(16) 1
(17) 14	(18) 1	(19) 0	(20) 15	(21) 20	(22) 17	(23) 0	(24) 13
(25) 12	(26) 17	(27) 1	(28) 16	(29) 3	(30) 16	(31) 14	(32) 0
(33) 12	(34) 11	(35) 7	(36) 2	(37) 3	(38) 18	(39) 20	(40) 13
(41) 11	(42) 1	(43) 2	(44) 8	(45) 6	(46) 6	(47) 3	(48) 16
(49) 0	(50) 20	(51) 7	(52) 8	(53) 20	(54) 7	(55) 0	(56) 2
(57) 17	(58) 13	(59) 6	(60) 4	(61) 12	(62) 19	(63) 14	(64) 13
(65) 6	(66) 15	(67) 13	(68) 1	(69) 20	(70) 8	(71) 5	(72) 0
(73) 0	(74) 15	(75) 20	(76) 0	(77) 12	(78) 7	(79) 6	(80) 20
(81) 19	(82) 7	(83) 11	(84) 18	(85) 11	(86) 11	(87) 0	(88) 19
(89) 14	(90) 6	(91) 4	(92) 10	(93) 15	(94) 7	(95) 0	(96) 19
(97) 3	(98) 11	(99) 15	(100) 14				

第6页答案

(1) 17	(2) 13	(3) 1	(4) 4	(5) 1	(6) 20	(7) 20	(8) 11
(9) 17	(10) 16	(11) 0	(12) 4	(13) 11	(14) 17	(15) 13	(16) 13
(17) 3	(18) 12	(19) 7	(20) 1	(21) 18	(22) 20	(23) 7	(24) 2
(25) 3	(26) 19	(27) 18	(28) 12	(29) 2	(30) 4	(31) 20	(32) 8
(33) 3	(34) 1	(35) 5	(36) 4	(37) 5	(38) 15	(39) 6	(40) 3
(41) 19	(42) 8	(43) 16	(44) 0	(45) 10	(46) 19	(47) 16	(48) 4
(49) 2	(50) 18	(51) 19	(52) 3	(53) 20	(54) 0	(55) 20	(56) 3
(57) 17	(58) 0	(59) 2	(60) 6	(61) 3	(62) 19	(63) 9	(64) 18
(65) 13	(66) 0	(67) 0	(68) 18	(69) 1	(70) 17	(71) 7	(72) 10
(73) 8	(74) 18	(75) 18	(76) 8	(77) 8	(78) 18	(79) 0	(80) 17
(81) 5	(82) 4	(83) 12	(84) 7	(85) 0	(86) 12	(87) 18	(88) 8
(89) 11	(90) 5	(91) 7	(92) 9	(93) 17	(94) 20	(95) 16	(96) 15
(97) 0	(98) 6	(99) 15	(100) 9				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 11 | (2) 15 | (3) 2 | (4) 20 | (5) 6 | (6) 20 | (7) 9 | (8) 3 |
| (9) 15 | (10) 2 | (11) 12 | (12) 7 | (13) 11 | (14) 19 | (15) 1 | (16) 20 |
| (17) 14 | (18) 13 | (19) 0 | (20) 15 | (21) 11 | (22) 4 | (23) 13 | (24) 19 |
| (25) 10 | (26) 6 | (27) 6 | (28) 0 | (29) 11 | (30) 3 | (31) 4 | (32) 20 |
| (33) 18 | (34) 5 | (35) 20 | (36) 7 | (37) 20 | (38) 17 | (39) 20 | (40) 12 |
| (41) 20 | (42) 19 | (43) 3 | (44) 2 | (45) 13 | (46) 11 | (47) 12 | (48) 2 |
| (49) 0 | (50) 0 | (51) 8 | (52) 20 | (53) 7 | (54) 10 | (55) 4 | (56) 1 |
| (57) 19 | (58) 13 | (59) 6 | (60) 0 | (61) 18 | (62) 1 | (63) 12 | (64) 17 |
| (65) 6 | (66) 10 | (67) 13 | (68) 19 | (69) 15 | (70) 8 | (71) 13 | (72) 18 |
| (73) 11 | (74) 8 | (75) 16 | (76) 2 | (77) 16 | (78) 19 | (79) 16 | (80) 9 |
| (81) 20 | (82) 8 | (83) 20 | (84) 3 | (85) 17 | (86) 1 | (87) 3 | (88) 20 |
| (89) 14 | (90) 16 | (91) 10 | (92) 0 | (93) 1 | (94) 2 | (95) 3 | (96) 1 |
| (97) 19 | (98) 18 | (99) 6 | (100) 2 | | | | |