

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                 |
|------------------|------------------|------------------|-----------------|
| (1) $15 + 2 =$   | (2) $9 - 9 =$    | (3) $16 - 6 =$   | (4) $15 + 3 =$  |
| (5) $18 - 16 =$  | (6) $17 - 7 =$   | (7) $1 + 10 =$   | (8) $13 - 9 =$  |
| (9) $18 + 2 =$   | (10) $3 + 13 =$  | (11) $8 - 5 =$   | (12) $11 + 3 =$ |
| (13) $6 + 11 =$  | (14) $3 + 4 =$   | (15) $19 - 6 =$  | (16) $13 + 2 =$ |
| (17) $12 + 3 =$  | (18) $14 - 8 =$  | (19) $19 - 4 =$  | (20) $2 + 16 =$ |
| (21) $8 - 8 =$   | (22) $9 + 10 =$  | (23) $3 - 3 =$   | (24) $5 + 2 =$  |
| (25) $1 + 3 =$   | (26) $3 - 1 =$   | (27) $7 - 4 =$   | (28) $10 + 9 =$ |
| (29) $16 + 2 =$  | (30) $9 - 8 =$   | (31) $12 - 3 =$  | (32) $16 + 1 =$ |
| (33) $4 + 13 =$  | (34) $7 + 7 =$   | (35) $2 - 1 =$   | (36) $17 - 6 =$ |
| (37) $19 + 1 =$  | (38) $17 - 10 =$ | (39) $12 - 1 =$  | (40) $17 + 3 =$ |
| (41) $5 - 3 =$   | (42) $6 - 2 =$   | (43) $9 - 4 =$   | (44) $13 + 1 =$ |
| (45) $13 + 7 =$  | (46) $4 - 2 =$   | (47) $16 + 4 =$  | (48) $5 + 6 =$  |
| (49) $7 + 3 =$   | (50) $1 + 16 =$  | (51) $16 + 3 =$  | (52) $16 - 2 =$ |
| (53) $10 - 10 =$ | (54) $16 - 10 =$ | (55) $9 - 6 =$   | (56) $9 + 6 =$  |
| (57) $3 + 2 =$   | (58) $5 + 1 =$   | (59) $18 + 1 =$  | (60) $10 - 6 =$ |
| (61) $19 - 5 =$  | (62) $9 + 8 =$   | (63) $9 - 2 =$   | (64) $13 + 7 =$ |
| (65) $16 + 4 =$  | (66) $8 + 4 =$   | (67) $15 - 13 =$ | (68) $3 - 2 =$  |
| (69) $2 + 12 =$  | (70) $5 - 5 =$   | (71) $14 - 3 =$  | (72) $18 - 3 =$ |
| (73) $3 - 1 =$   | (74) $12 - 10 =$ | (75) $11 - 9 =$  | (76) $6 - 5 =$  |
| (77) $10 + 8 =$  | (78) $1 - 1 =$   | (79) $13 - 3 =$  | (80) $13 + 5 =$ |
| (81) $19 - 7 =$  | (82) $13 + 1 =$  | (83) $5 + 5 =$   | (84) $2 + 10 =$ |
| (85) $12 + 2 =$  | (86) $7 - 2 =$   | (87) $9 + 6 =$   | (88) $2 - 1 =$  |
| (89) $9 - 2 =$   | (90) $4 - 3 =$   | (91) $11 + 3 =$  | (92) $14 + 6 =$ |
| (93) $17 + 1 =$  | (94) $11 - 7 =$  | (95) $4 - 4 =$   | (96) $18 + 2 =$ |
| (97) $12 + 1 =$  | (98) $19 - 3 =$  | (99) $18 - 13 =$ | (100) $5 + 6 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $16 - 6 =$  | (2) $5 + 11 =$   | (3) $12 - 7 =$   | (4) $8 - 8 =$    |
| (5) $10 + 7 =$  | (6) $8 + 8 =$    | (7) $5 - 2 =$    | (8) $18 - 10 =$  |
| (9) $17 + 3 =$  | (10) $11 - 4 =$  | (11) $3 + 8 =$   | (12) $16 + 2 =$  |
| (13) $6 + 7 =$  | (14) $6 + 10 =$  | (15) $5 + 2 =$   | (16) $17 - 3 =$  |
| (17) $19 + 1 =$ | (18) $13 - 1 =$  | (19) $14 + 2 =$  | (20) $7 - 7 =$   |
| (21) $15 - 3 =$ | (22) $10 - 8 =$  | (23) $17 + 2 =$  | (24) $7 + 4 =$   |
| (25) $9 + 1 =$  | (26) $4 + 10 =$  | (27) $11 - 6 =$  | (28) $16 - 10 =$ |
| (29) $15 + 4 =$ | (30) $6 + 13 =$  | (31) $7 + 8 =$   | (32) $17 - 13 =$ |
| (33) $3 + 11 =$ | (34) $17 - 12 =$ | (35) $18 - 18 =$ | (36) $11 - 10 =$ |
| (37) $10 - 3 =$ | (38) $12 + 8 =$  | (39) $5 - 4 =$   | (40) $16 - 2 =$  |
| (41) $15 + 2 =$ | (42) $9 + 9 =$   | (43) $13 + 6 =$  | (44) $5 + 12 =$  |
| (45) $8 - 2 =$  | (46) $14 + 5 =$  | (47) $12 + 8 =$  | (48) $12 - 3 =$  |
| (49) $5 - 5 =$  | (50) $13 - 4 =$  | (51) $6 - 6 =$   | (52) $15 - 11 =$ |
| (53) $19 + 1 =$ | (54) $6 - 4 =$   | (55) $13 + 1 =$  | (56) $11 - 9 =$  |
| (57) $4 - 3 =$  | (58) $13 - 3 =$  | (59) $4 + 8 =$   | (60) $10 - 1 =$  |
| (61) $12 + 5 =$ | (62) $2 + 7 =$   | (63) $7 - 1 =$   | (64) $5 - 2 =$   |
| (65) $9 + 3 =$  | (66) $7 + 3 =$   | (67) $11 - 8 =$  | (68) $5 - 4 =$   |
| (69) $16 - 3 =$ | (70) $8 + 5 =$   | (71) $11 - 6 =$  | (72) $17 + 3 =$  |
| (73) $14 + 6 =$ | (74) $12 - 7 =$  | (75) $7 - 4 =$   | (76) $6 + 2 =$   |
| (77) $6 + 8 =$  | (78) $4 + 3 =$   | (79) $1 + 17 =$  | (80) $6 - 2 =$   |
| (81) $13 + 3 =$ | (82) $1 + 2 =$   | (83) $8 - 5 =$   | (84) $10 - 10 =$ |
| (85) $5 + 3 =$  | (86) $5 + 2 =$   | (87) $9 - 3 =$   | (88) $9 - 5 =$   |
| (89) $2 + 9 =$  | (90) $13 - 10 =$ | (91) $1 - 1 =$   | (92) $14 - 14 =$ |
| (93) $3 + 14 =$ | (94) $7 + 5 =$   | (95) $15 - 14 =$ | (96) $10 - 9 =$  |
| (97) $11 + 2 =$ | (98) $8 - 7 =$   | (99) $3 + 4 =$   | (100) $4 - 1 =$  |

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|------------------|------------------|-----------------|-------------------|
| (1) $18 - 14 =$  | (2) $6 - 3 =$    | (3) $9 - 6 =$   | (4) $4 + 4 =$     |
| (5) $12 + 3 =$   | (6) $5 - 1 =$    | (7) $1 + 13 =$  | (8) $15 + 4 =$    |
| (9) $14 + 2 =$   | (10) $17 - 9 =$  | (11) $5 + 6 =$  | (12) $16 + 2 =$   |
| (13) $19 + 1 =$  | (14) $18 + 2 =$  | (15) $10 + 1 =$ | (16) $7 - 2 =$    |
| (17) $17 - 6 =$  | (18) $16 - 6 =$  | (19) $13 - 9 =$ | (20) $15 - 15 =$  |
| (21) $12 + 8 =$  | (22) $16 - 9 =$  | (23) $8 - 2 =$  | (24) $19 - 19 =$  |
| (25) $13 - 1 =$  | (26) $1 - 1 =$   | (27) $3 - 1 =$  | (28) $12 - 8 =$   |
| (29) $10 - 10 =$ | (30) $12 + 1 =$  | (31) $9 + 9 =$  | (32) $4 + 12 =$   |
| (33) $8 - 4 =$   | (34) $18 + 1 =$  | (35) $12 - 2 =$ | (36) $15 + 5 =$   |
| (37) $10 + 3 =$  | (38) $7 + 1 =$   | (39) $7 - 1 =$  | (40) $7 - 5 =$    |
| (41) $2 - 2 =$   | (42) $10 + 2 =$  | (43) $5 - 2 =$  | (44) $5 - 1 =$    |
| (45) $5 - 5 =$   | (46) $14 - 3 =$  | (47) $12 - 7 =$ | (48) $7 + 12 =$   |
| (49) $2 + 17 =$  | (50) $1 + 10 =$  | (51) $5 + 15 =$ | (52) $13 + 3 =$   |
| (53) $11 + 1 =$  | (54) $11 - 6 =$  | (55) $2 - 1 =$  | (56) $1 + 13 =$   |
| (57) $17 - 3 =$  | (58) $6 - 1 =$   | (59) $1 + 3 =$  | (60) $11 + 5 =$   |
| (61) $12 - 12 =$ | (62) $7 - 3 =$   | (63) $16 + 1 =$ | (64) $10 + 4 =$   |
| (65) $19 - 6 =$  | (66) $11 - 3 =$  | (67) $18 - 4 =$ | (68) $15 - 8 =$   |
| (69) $17 - 16 =$ | (70) $6 + 11 =$  | (71) $14 + 1 =$ | (72) $5 + 3 =$    |
| (73) $12 + 2 =$  | (74) $6 - 6 =$   | (75) $3 + 13 =$ | (76) $15 + 2 =$   |
| (77) $13 + 5 =$  | (78) $2 - 1 =$   | (79) $7 + 1 =$  | (80) $14 + 2 =$   |
| (81) $5 + 11 =$  | (82) $5 + 1 =$   | (83) $13 + 4 =$ | (84) $16 - 5 =$   |
| (85) $19 + 1 =$  | (86) $4 + 5 =$   | (87) $19 - 6 =$ | (88) $4 + 14 =$   |
| (89) $10 - 9 =$  | (90) $11 - 10 =$ | (91) $5 - 5 =$  | (92) $11 - 3 =$   |
| (93) $13 - 5 =$  | (94) $10 + 5 =$  | (95) $8 + 4 =$  | (96) $14 + 6 =$   |
| (97) $14 - 14 =$ | (98) $3 - 2 =$   | (99) $9 + 10 =$ | (100) $17 - 12 =$ |

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日期 \_\_\_\_\_

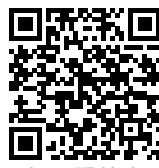
用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

扫码看答案

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $17 - 15 =$  | (2) $10 - 6 =$   | (3) $1 - 1 =$    | (4) $10 - 5 =$   |
| (5) $13 + 2 =$   | (6) $19 - 16 =$  | (7) $10 - 4 =$   | (8) $16 + 3 =$   |
| (9) $9 - 2 =$    | (10) $11 + 3 =$  | (11) $17 - 4 =$  | (12) $17 + 3 =$  |
| (13) $13 + 3 =$  | (14) $14 - 6 =$  | (15) $14 - 10 =$ | (16) $11 + 1 =$  |
| (17) $8 - 8 =$   | (18) $17 - 11 =$ | (19) $12 - 4 =$  | (20) $17 + 1 =$  |
| (21) $11 + 5 =$  | (22) $13 - 4 =$  | (23) $2 - 2 =$   | (24) $16 - 4 =$  |
| (25) $16 - 9 =$  | (26) $11 - 11 =$ | (27) $12 + 6 =$  | (28) $6 + 5 =$   |
| (29) $3 + 9 =$   | (30) $19 - 14 =$ | (31) $5 - 3 =$   | (32) $17 + 2 =$  |
| (33) $12 + 2 =$  | (34) $16 - 16 =$ | (35) $18 + 2 =$  | (36) $15 + 5 =$  |
| (37) $4 - 2 =$   | (38) $1 + 19 =$  | (39) $15 + 4 =$  | (40) $13 - 6 =$  |
| (41) $8 + 10 =$  | (42) $12 + 4 =$  | (43) $7 - 7 =$   | (44) $18 - 13 =$ |
| (45) $17 - 17 =$ | (46) $16 - 10 =$ | (47) $11 + 2 =$  | (48) $4 + 7 =$   |
| (49) $9 - 6 =$   | (50) $13 + 1 =$  | (51) $3 - 2 =$   | (52) $17 - 12 =$ |
| (53) $19 - 18 =$ | (54) $6 - 3 =$   | (55) $4 + 10 =$  | (56) $11 + 1 =$  |
| (57) $14 - 4 =$  | (58) $5 - 4 =$   | (59) $10 - 7 =$  | (60) $14 + 3 =$  |
| (61) $2 + 1 =$   | (62) $5 - 5 =$   | (63) $11 - 10 =$ | (64) $12 - 8 =$  |
| (65) $5 + 9 =$   | (66) $1 + 2 =$   | (67) $9 + 11 =$  | (68) $6 + 11 =$  |
| (69) $19 - 16 =$ | (70) $13 + 3 =$  | (71) $3 + 2 =$   | (72) $9 - 5 =$   |
| (73) $8 - 7 =$   | (74) $19 - 3 =$  | (75) $4 + 15 =$  | (76) $2 + 2 =$   |
| (77) $12 - 2 =$  | (78) $2 - 1 =$   | (79) $18 + 1 =$  | (80) $18 - 8 =$  |
| (81) $7 - 2 =$   | (82) $4 - 2 =$   | (83) $17 - 14 =$ | (84) $11 - 11 =$ |
| (85) $4 - 3 =$   | (86) $10 - 5 =$  | (87) $15 + 5 =$  | (88) $16 + 2 =$  |
| (89) $13 - 4 =$  | (90) $18 - 16 =$ | (91) $10 + 5 =$  | (92) $15 + 1 =$  |
| (93) $13 + 7 =$  | (94) $10 - 10 =$ | (95) $8 + 7 =$   | (96) $3 + 17 =$  |
| (97) $19 - 6 =$  | (98) $17 + 1 =$  | (99) $9 + 7 =$   | (100) $7 - 3 =$  |

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姓名 \_\_\_\_\_

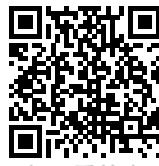
日期 \_\_\_\_\_

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- |                  |                  |                  |                   |
|------------------|------------------|------------------|-------------------|
| (1) $17 - 10 =$  | (2) $16 + 4 =$   | (3) $15 - 12 =$  | (4) $1 + 5 =$     |
| (5) $19 + 1 =$   | (6) $4 + 14 =$   | (7) $18 + 2 =$   | (8) $5 + 4 =$     |
| (9) $9 + 4 =$    | (10) $16 + 3 =$  | (11) $18 - 17 =$ | (12) $15 + 4 =$   |
| (13) $13 - 13 =$ | (14) $12 + 3 =$  | (15) $7 + 1 =$   | (16) $6 + 7 =$    |
| (17) $8 - 3 =$   | (18) $7 + 11 =$  | (19) $16 - 11 =$ | (20) $8 + 4 =$    |
| (21) $3 - 1 =$   | (22) $16 - 1 =$  | (23) $7 + 3 =$   | (24) $4 + 13 =$   |
| (25) $12 + 3 =$  | (26) $10 + 3 =$  | (27) $19 - 8 =$  | (28) $5 - 2 =$    |
| (29) $18 + 2 =$  | (30) $7 - 6 =$   | (31) $17 - 10 =$ | (32) $17 - 15 =$  |
| (33) $12 + 6 =$  | (34) $2 - 2 =$   | (35) $4 - 2 =$   | (36) $17 + 2 =$   |
| (37) $15 - 9 =$  | (38) $16 + 3 =$  | (39) $16 + 2 =$  | (40) $18 - 16 =$  |
| (41) $13 - 8 =$  | (42) $6 + 11 =$  | (43) $18 - 2 =$  | (44) $10 - 8 =$   |
| (45) $18 - 7 =$  | (46) $10 + 1 =$  | (47) $18 - 3 =$  | (48) $12 - 1 =$   |
| (49) $5 - 3 =$   | (50) $7 - 7 =$   | (51) $13 - 5 =$  | (52) $3 + 15 =$   |
| (53) $13 + 7 =$  | (54) $10 - 5 =$  | (55) $5 - 1 =$   | (56) $4 - 1 =$    |
| (57) $7 - 3 =$   | (58) $2 + 13 =$  | (59) $1 + 11 =$  | (60) $3 - 3 =$    |
| (61) $6 - 2 =$   | (62) $13 + 2 =$  | (63) $1 - 1 =$   | (64) $11 + 2 =$   |
| (65) $6 + 1 =$   | (66) $2 + 15 =$  | (67) $16 - 14 =$ | (68) $15 - 10 =$  |
| (69) $3 + 11 =$  | (70) $16 - 11 =$ | (71) $3 + 8 =$   | (72) $16 + 4 =$   |
| (73) $11 - 8 =$  | (74) $15 + 5 =$  | (75) $17 - 2 =$  | (76) $15 + 1 =$   |
| (77) $12 - 4 =$  | (78) $10 - 10 =$ | (79) $15 - 11 =$ | (80) $2 + 17 =$   |
| (81) $14 + 2 =$  | (82) $19 + 1 =$  | (83) $14 - 6 =$  | (84) $3 + 6 =$    |
| (85) $13 + 6 =$  | (86) $18 + 1 =$  | (87) $4 + 3 =$   | (88) $15 + 2 =$   |
| (89) $12 - 12 =$ | (90) $15 + 4 =$  | (91) $17 + 3 =$  | (92) $6 + 2 =$    |
| (93) $3 + 12 =$  | (94) $19 - 5 =$  | (95) $8 + 11 =$  | (96) $2 - 2 =$    |
| (97) $3 + 8 =$   | (98) $12 + 5 =$  | (99) $19 - 1 =$  | (100) $16 - 14 =$ |

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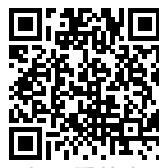
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- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $17 + 2 =$   | (2) $6 - 4 =$    | (3) $13 - 7 =$   | (4) $9 - 4 =$    |
| (5) $5 + 13 =$   | (6) $15 + 2 =$   | (7) $9 + 8 =$    | (8) $18 + 2 =$   |
| (9) $13 + 7 =$   | (10) $19 - 8 =$  | (11) $12 - 9 =$  | (12) $4 + 12 =$  |
| (13) $14 - 2 =$  | (14) $4 - 2 =$   | (15) $7 + 6 =$   | (16) $19 + 1 =$  |
| (17) $18 + 1 =$  | (18) $1 + 4 =$   | (19) $7 + 3 =$   | (20) $11 - 1 =$  |
| (21) $7 - 3 =$   | (22) $11 - 7 =$  | (23) $7 - 4 =$   | (24) $10 + 8 =$  |
| (25) $7 + 7 =$   | (26) $14 + 5 =$  | (27) $8 - 3 =$   | (28) $14 - 10 =$ |
| (29) $11 - 4 =$  | (30) $7 + 2 =$   | (31) $8 + 5 =$   | (32) $1 - 1 =$   |
| (33) $8 - 2 =$   | (34) $12 - 7 =$  | (35) $19 - 10 =$ | (36) $12 + 8 =$  |
| (37) $17 - 8 =$  | (38) $14 - 8 =$  | (39) $8 + 1 =$   | (40) $1 + 19 =$  |
| (41) $13 - 13 =$ | (42) $12 + 1 =$  | (43) $19 - 18 =$ | (44) $9 - 7 =$   |
| (45) $3 - 3 =$   | (46) $11 - 10 =$ | (47) $10 - 9 =$  | (48) $5 - 3 =$   |
| (49) $7 + 11 =$  | (50) $19 - 6 =$  | (51) $13 - 12 =$ | (52) $2 + 10 =$  |
| (53) $2 - 1 =$   | (54) $15 + 4 =$  | (55) $9 - 5 =$   | (56) $2 - 2 =$   |
| (57) $13 + 7 =$  | (58) $9 + 5 =$   | (59) $15 - 14 =$ | (60) $5 + 7 =$   |
| (61) $1 - 1 =$   | (62) $12 - 6 =$  | (63) $15 - 13 =$ | (64) $10 - 2 =$  |
| (65) $13 - 7 =$  | (66) $4 + 8 =$   | (67) $18 + 1 =$  | (68) $5 + 4 =$   |
| (69) $7 + 6 =$   | (70) $9 + 10 =$  | (71) $17 + 3 =$  | (72) $15 - 11 =$ |
| (73) $11 + 2 =$  | (74) $16 + 2 =$  | (75) $13 - 4 =$  | (76) $17 + 2 =$  |
| (77) $4 + 14 =$  | (78) $15 + 5 =$  | (79) $6 - 3 =$   | (80) $12 - 4 =$  |
| (81) $18 - 9 =$  | (82) $5 - 1 =$   | (83) $8 - 4 =$   | (84) $17 + 1 =$  |
| (85) $10 - 9 =$  | (86) $5 - 3 =$   | (87) $18 - 15 =$ | (88) $3 + 13 =$  |
| (89) $11 + 9 =$  | (90) $11 + 6 =$  | (91) $19 - 12 =$ | (92) $8 - 7 =$   |
| (93) $9 - 7 =$   | (94) $11 + 7 =$  | (95) $6 - 2 =$   | (96) $11 + 5 =$  |
| (97) $1 + 13 =$  | (98) $14 - 4 =$  | (99) $3 - 2 =$   | (100) $17 - 9 =$ |

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| (1) $12 + 4 =$   | (2) $13 - 6 =$   | (3) $15 - 12 =$  | (4) $18 - 6 =$  |
| (5) $18 + 2 =$   | (6) $10 - 6 =$   | (7) $14 + 4 =$   | (8) $4 - 1 =$   |
| (9) $16 + 4 =$   | (10) $1 + 7 =$   | (11) $15 - 10 =$ | (12) $4 + 2 =$  |
| (13) $13 + 4 =$  | (14) $14 - 5 =$  | (15) $6 + 7 =$   | (16) $3 + 7 =$  |
| (17) $15 - 9 =$  | (18) $12 + 7 =$  | (19) $14 - 9 =$  | (20) $19 - 9 =$ |
| (21) $5 + 11 =$  | (22) $16 - 3 =$  | (23) $6 + 8 =$   | (24) $11 - 8 =$ |
| (25) $2 - 2 =$   | (26) $5 - 3 =$   | (27) $10 - 5 =$  | (28) $8 + 2 =$  |
| (29) $17 + 2 =$  | (30) $14 - 4 =$  | (31) $15 - 11 =$ | (32) $15 - 7 =$ |
| (33) $10 - 8 =$  | (34) $14 - 7 =$  | (35) $1 + 13 =$  | (36) $14 - 3 =$ |
| (37) $3 + 7 =$   | (38) $8 - 3 =$   | (39) $12 + 8 =$  | (40) $1 + 3 =$  |
| (41) $4 + 6 =$   | (42) $7 + 9 =$   | (43) $6 + 2 =$   | (44) $13 + 7 =$ |
| (45) $9 + 5 =$   | (46) $15 - 10 =$ | (47) $12 - 5 =$  | (48) $14 + 5 =$ |
| (49) $19 + 1 =$  | (50) $4 - 4 =$   | (51) $18 + 1 =$  | (52) $7 + 7 =$  |
| (53) $14 + 6 =$  | (54) $2 + 8 =$   | (55) $5 + 5 =$   | (56) $10 + 7 =$ |
| (57) $11 + 5 =$  | (58) $13 - 4 =$  | (59) $14 - 2 =$  | (60) $1 - 1 =$  |
| (61) $7 + 1 =$   | (62) $2 - 1 =$   | (63) $5 + 8 =$   | (64) $8 + 12 =$ |
| (65) $8 - 6 =$   | (66) $9 + 7 =$   | (67) $17 + 3 =$  | (68) $15 + 3 =$ |
| (69) $5 - 2 =$   | (70) $8 + 9 =$   | (71) $9 - 1 =$   | (72) $4 + 7 =$  |
| (73) $19 - 3 =$  | (74) $9 + 10 =$  | (75) $10 - 7 =$  | (76) $3 + 12 =$ |
| (77) $2 + 4 =$   | (78) $1 + 14 =$  | (79) $6 + 9 =$   | (80) $12 - 4 =$ |
| (81) $16 + 3 =$  | (82) $10 + 3 =$  | (83) $9 - 8 =$   | (84) $4 + 15 =$ |
| (85) $18 - 9 =$  | (86) $7 - 4 =$   | (87) $8 + 10 =$  | (88) $11 - 7 =$ |
| (89) $19 - 17 =$ | (90) $15 + 5 =$  | (91) $12 + 4 =$  | (92) $12 + 5 =$ |
| (93) $5 + 15 =$  | (94) $3 + 16 =$  | (95) $5 - 4 =$   | (96) $5 + 11 =$ |
| (97) $17 + 2 =$  | (98) $9 + 3 =$   | (99) $7 - 6 =$   | (100) $5 - 5 =$ |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 17	(2) 0	(3) 10	(4) 18	(5) 2	(6) 10	(7) 11	(8) 4
(9) 20	(10) 16	(11) 3	(12) 14	(13) 17	(14) 7	(15) 13	(16) 15
(17) 15	(18) 6	(19) 15	(20) 18	(21) 0	(22) 19	(23) 0	(24) 7
(25) 4	(26) 2	(27) 3	(28) 19	(29) 18	(30) 1	(31) 9	(32) 17
(33) 17	(34) 14	(35) 1	(36) 11	(37) 20	(38) 7	(39) 11	(40) 20
(41) 2	(42) 4	(43) 5	(44) 14	(45) 20	(46) 2	(47) 20	(48) 11
(49) 10	(50) 17	(51) 19	(52) 14	(53) 0	(54) 6	(55) 3	(56) 15
(57) 5	(58) 6	(59) 19	(60) 4	(61) 14	(62) 17	(63) 7	(64) 20
(65) 20	(66) 12	(67) 2	(68) 1	(69) 14	(70) 0	(71) 11	(72) 15
(73) 2	(74) 2	(75) 2	(76) 1	(77) 18	(78) 0	(79) 10	(80) 18
(81) 12	(82) 14	(83) 10	(84) 12	(85) 14	(86) 5	(87) 15	(88) 1
(89) 7	(90) 1	(91) 14	(92) 20	(93) 18	(94) 4	(95) 0	(96) 20
(97) 13	(98) 16	(99) 5	(100) 11				

## 第2页答案

(1) 10	(2) 16	(3) 5	(4) 0	(5) 17	(6) 16	(7) 3	(8) 8
(9) 20	(10) 7	(11) 11	(12) 18	(13) 13	(14) 16	(15) 7	(16) 14
(17) 20	(18) 12	(19) 16	(20) 0	(21) 12	(22) 2	(23) 19	(24) 11
(25) 10	(26) 14	(27) 5	(28) 6	(29) 19	(30) 19	(31) 15	(32) 4
(33) 14	(34) 5	(35) 0	(36) 1	(37) 7	(38) 20	(39) 1	(40) 14
(41) 17	(42) 18	(43) 19	(44) 17	(45) 6	(46) 19	(47) 20	(48) 9
(49) 0	(50) 9	(51) 0	(52) 4	(53) 20	(54) 2	(55) 14	(56) 2
(57) 1	(58) 10	(59) 12	(60) 9	(61) 17	(62) 9	(63) 6	(64) 3
(65) 12	(66) 10	(67) 3	(68) 1	(69) 13	(70) 13	(71) 5	(72) 20
(73) 20	(74) 5	(75) 3	(76) 8	(77) 14	(78) 7	(79) 18	(80) 4
(81) 16	(82) 3	(83) 3	(84) 0	(85) 8	(86) 7	(87) 6	(88) 4
(89) 11	(90) 3	(91) 0	(92) 0	(93) 17	(94) 12	(95) 1	(96) 1
(97) 13	(98) 1	(99) 7	(100) 3				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 4	(2) 3	(3) 3	(4) 8	(5) 15	(6) 4	(7) 14	(8) 19
(9) 16	(10) 8	(11) 11	(12) 18	(13) 20	(14) 20	(15) 11	(16) 5
(17) 11	(18) 10	(19) 4	(20) 0	(21) 20	(22) 7	(23) 6	(24) 0
(25) 12	(26) 0	(27) 2	(28) 4	(29) 0	(30) 13	(31) 18	(32) 16
(33) 4	(34) 19	(35) 10	(36) 20	(37) 13	(38) 8	(39) 6	(40) 2
(41) 0	(42) 12	(43) 3	(44) 4	(45) 0	(46) 11	(47) 5	(48) 19
(49) 19	(50) 11	(51) 20	(52) 16	(53) 12	(54) 5	(55) 1	(56) 14
(57) 14	(58) 5	(59) 4	(60) 16	(61) 0	(62) 4	(63) 17	(64) 14
(65) 13	(66) 8	(67) 14	(68) 7	(69) 1	(70) 17	(71) 15	(72) 8
(73) 14	(74) 0	(75) 16	(76) 17	(77) 18	(78) 1	(79) 8	(80) 16
(81) 16	(82) 6	(83) 17	(84) 11	(85) 20	(86) 9	(87) 13	(88) 18
(89) 1	(90) 1	(91) 0	(92) 8	(93) 8	(94) 15	(95) 12	(96) 20
(97) 0	(98) 1	(99) 19	(100) 5				

## 第4页答案

(1) 2	(2) 4	(3) 0	(4) 5	(5) 15	(6) 3	(7) 6	(8) 19
(9) 7	(10) 14	(11) 13	(12) 20	(13) 16	(14) 8	(15) 4	(16) 12
(17) 0	(18) 6	(19) 8	(20) 18	(21) 16	(22) 9	(23) 0	(24) 12
(25) 7	(26) 0	(27) 18	(28) 11	(29) 12	(30) 5	(31) 2	(32) 19
(33) 14	(34) 0	(35) 20	(36) 20	(37) 2	(38) 20	(39) 19	(40) 7
(41) 18	(42) 16	(43) 0	(44) 5	(45) 0	(46) 6	(47) 13	(48) 11
(49) 3	(50) 14	(51) 1	(52) 5	(53) 1	(54) 3	(55) 14	(56) 12
(57) 10	(58) 1	(59) 3	(60) 17	(61) 3	(62) 0	(63) 1	(64) 4
(65) 14	(66) 3	(67) 20	(68) 17	(69) 3	(70) 16	(71) 5	(72) 4
(73) 1	(74) 16	(75) 19	(76) 4	(77) 10	(78) 1	(79) 19	(80) 10
(81) 5	(82) 2	(83) 3	(84) 0	(85) 1	(86) 5	(87) 20	(88) 18
(89) 9	(90) 2	(91) 15	(92) 16	(93) 20	(94) 0	(95) 15	(96) 20
(97) 13	(98) 18	(99) 16	(100) 4				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 7	(2) 20	(3) 3	(4) 6	(5) 20	(6) 18	(7) 20	(8) 9
(9) 13	(10) 19	(11) 1	(12) 19	(13) 0	(14) 15	(15) 8	(16) 13
(17) 5	(18) 18	(19) 5	(20) 12	(21) 2	(22) 15	(23) 10	(24) 17
(25) 15	(26) 13	(27) 11	(28) 3	(29) 20	(30) 1	(31) 7	(32) 2
(33) 18	(34) 0	(35) 2	(36) 19	(37) 6	(38) 19	(39) 18	(40) 2
(41) 5	(42) 17	(43) 16	(44) 2	(45) 11	(46) 11	(47) 15	(48) 11
(49) 2	(50) 0	(51) 8	(52) 18	(53) 20	(54) 5	(55) 4	(56) 3
(57) 4	(58) 15	(59) 12	(60) 0	(61) 4	(62) 15	(63) 0	(64) 13
(65) 7	(66) 17	(67) 2	(68) 5	(69) 14	(70) 5	(71) 11	(72) 20
(73) 3	(74) 20	(75) 15	(76) 16	(77) 8	(78) 0	(79) 4	(80) 19
(81) 16	(82) 20	(83) 8	(84) 9	(85) 19	(86) 19	(87) 7	(88) 17
(89) 0	(90) 19	(91) 20	(92) 8	(93) 15	(94) 14	(95) 19	(96) 0
(97) 11	(98) 17	(99) 18	(100) 2				

## 第6页答案

(1) 19	(2) 2	(3) 6	(4) 5	(5) 18	(6) 17	(7) 17	(8) 20
(9) 20	(10) 11	(11) 3	(12) 16	(13) 12	(14) 2	(15) 13	(16) 20
(17) 19	(18) 5	(19) 10	(20) 10	(21) 4	(22) 4	(23) 3	(24) 18
(25) 14	(26) 19	(27) 5	(28) 4	(29) 7	(30) 9	(31) 13	(32) 0
(33) 6	(34) 5	(35) 9	(36) 20	(37) 9	(38) 6	(39) 9	(40) 20
(41) 0	(42) 13	(43) 1	(44) 2	(45) 0	(46) 1	(47) 1	(48) 2
(49) 18	(50) 13	(51) 1	(52) 12	(53) 1	(54) 19	(55) 4	(56) 0
(57) 20	(58) 14	(59) 1	(60) 12	(61) 0	(62) 6	(63) 2	(64) 8
(65) 6	(66) 12	(67) 19	(68) 9	(69) 13	(70) 19	(71) 20	(72) 4
(73) 13	(74) 18	(75) 9	(76) 19	(77) 18	(78) 20	(79) 3	(80) 8
(81) 9	(82) 4	(83) 4	(84) 18	(85) 1	(86) 2	(87) 3	(88) 16
(89) 20	(90) 17	(91) 7	(92) 1	(93) 2	(94) 18	(95) 4	(96) 16
(97) 14	(98) 10	(99) 1	(100) 8				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 16  | (2) 7   | (3) 3   | (4) 12  | (5) 20  | (6) 4   | (7) 18  | (8) 3   |
| (9) 20  | (10) 8  | (11) 5  | (12) 6  | (13) 17 | (14) 9  | (15) 13 | (16) 10 |
| (17) 6  | (18) 19 | (19) 5  | (20) 10 | (21) 16 | (22) 13 | (23) 14 | (24) 3  |
| (25) 0  | (26) 2  | (27) 5  | (28) 10 | (29) 19 | (30) 10 | (31) 4  | (32) 8  |
| (33) 2  | (34) 7  | (35) 14 | (36) 11 | (37) 10 | (38) 5  | (39) 20 | (40) 4  |
| (41) 10 | (42) 16 | (43) 8  | (44) 20 | (45) 14 | (46) 5  | (47) 7  | (48) 19 |
| (49) 20 | (50) 0  | (51) 19 | (52) 14 | (53) 20 | (54) 10 | (55) 10 | (56) 17 |
| (57) 16 | (58) 9  | (59) 12 | (60) 0  | (61) 8  | (62) 1  | (63) 13 | (64) 20 |
| (65) 2  | (66) 16 | (67) 20 | (68) 18 | (69) 3  | (70) 17 | (71) 8  | (72) 11 |
| (73) 16 | (74) 19 | (75) 3  | (76) 15 | (77) 6  | (78) 15 | (79) 15 | (80) 8  |
| (81) 19 | (82) 13 | (83) 1  | (84) 19 | (85) 9  | (86) 3  | (87) 18 | (88) 4  |
| (89) 2  | (90) 20 | (91) 16 | (92) 17 | (93) 20 | (94) 19 | (95) 1  | (96) 16 |
| (97) 19 | (98) 12 | (99) 1  | (100) 0 |         |         |         |         |