

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $5 + 15 =$ (2) $18 + 1 =$ (3) $11 + 4 =$ (4) $2 - 2 =$
(5) $9 + 6 =$ (6) $3 + 4 =$ (7) $14 - 9 =$ (8) $16 + 2 =$
(9) $15 - 11 =$ (10) $10 + 2 =$ (11) $16 + 3 =$ (12) $11 - 11 =$
(13) $14 + 2 =$ (14) $16 - 10 =$ (15) $11 - 1 =$ (16) $15 + 2 =$
(17) $10 - 4 =$ (18) $12 - 8 =$ (19) $12 + 2 =$ (20) $9 + 11 =$
(21) $5 - 5 =$ (22) $19 + 1 =$ (23) $12 + 8 =$ (24) $9 - 9 =$
(25) $9 + 2 =$ (26) $11 - 7 =$ (27) $5 + 4 =$ (28) $7 - 6 =$
(29) $3 + 17 =$ (30) $3 + 8 =$ (31) $7 - 3 =$ (32) $6 - 6 =$
(33) $13 + 5 =$ (34) $7 - 5 =$ (35) $10 + 4 =$ (36) $9 - 5 =$
(37) $19 - 3 =$ (38) $19 - 10 =$ (39) $11 - 3 =$ (40) $18 - 5 =$
(41) $11 + 7 =$ (42) $13 - 3 =$ (43) $5 + 5 =$ (44) $15 - 8 =$
(45) $3 + 11 =$ (46) $16 - 6 =$ (47) $14 - 7 =$ (48) $12 - 2 =$
(49) $13 + 7 =$ (50) $19 - 2 =$ (51) $2 + 15 =$ (52) $15 - 15 =$
(53) $15 + 1 =$ (54) $3 + 13 =$ (55) $12 + 4 =$ (56) $10 + 1 =$
(57) $13 - 2 =$ (58) $6 - 3 =$ (59) $17 - 15 =$ (60) $4 - 4 =$
(61) $7 + 1 =$ (62) $6 - 1 =$ (63) $19 - 8 =$ (64) $4 - 3 =$
(65) $14 - 5 =$ (66) $10 + 8 =$ (67) $17 - 1 =$ (68) $9 - 4 =$
(69) $17 + 2 =$ (70) $8 + 1 =$ (71) $11 - 2 =$ (72) $7 + 2 =$
(73) $14 - 10 =$ (74) $9 + 4 =$ (75) $5 + 15 =$ (76) $7 + 13 =$
(77) $11 + 7 =$ (78) $4 - 2 =$ (79) $13 - 1 =$ (80) $6 + 12 =$
(81) $8 + 10 =$ (82) $9 - 7 =$ (83) $12 - 6 =$ (84) $18 + 2 =$
(85) $8 - 5 =$ (86) $12 + 1 =$ (87) $3 + 6 =$ (88) $11 - 3 =$
(89) $14 + 6 =$ (90) $18 - 16 =$ (91) $17 + 2 =$ (92) $12 + 2 =$
(93) $5 + 7 =$ (94) $11 - 1 =$ (95) $3 + 15 =$ (96) $5 + 1 =$
(97) $19 + 1 =$ (98) $15 + 5 =$ (99) $16 - 12 =$ (100) $11 + 3 =$

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $1 - 1 =$ | (2) $16 + 4 =$ | (3) $14 - 10 =$ | (4) $4 - 4 =$ |
| (5) $2 - 1 =$ | (6) $8 + 11 =$ | (7) $2 + 14 =$ | (8) $18 - 12 =$ |
| (9) $10 - 2 =$ | (10) $15 - 15 =$ | (11) $16 + 3 =$ | (12) $18 - 8 =$ |
| (13) $9 + 1 =$ | (14) $6 - 4 =$ | (15) $15 + 1 =$ | (16) $18 - 15 =$ |
| (17) $12 - 4 =$ | (18) $17 + 1 =$ | (19) $16 + 2 =$ | (20) $18 - 6 =$ |
| (21) $7 + 1 =$ | (22) $15 - 9 =$ | (23) $13 + 6 =$ | (24) $11 - 6 =$ |
| (25) $8 - 8 =$ | (26) $18 - 11 =$ | (27) $13 + 5 =$ | (28) $6 - 5 =$ |
| (29) $4 - 3 =$ | (30) $11 - 8 =$ | (31) $3 + 9 =$ | (32) $15 + 3 =$ |
| (33) $14 + 1 =$ | (34) $19 - 14 =$ | (35) $4 + 14 =$ | (36) $11 + 2 =$ |
| (37) $4 + 7 =$ | (38) $15 + 2 =$ | (39) $6 + 5 =$ | (40) $8 + 12 =$ |
| (41) $7 + 9 =$ | (42) $11 - 11 =$ | (43) $12 - 3 =$ | (44) $11 + 1 =$ |
| (45) $10 - 10 =$ | (46) $5 + 4 =$ | (47) $17 - 6 =$ | (48) $5 - 5 =$ |
| (49) $15 + 5 =$ | (50) $12 + 5 =$ | (51) $6 + 8 =$ | (52) $19 + 1 =$ |
| (53) $16 - 6 =$ | (54) $8 - 6 =$ | (55) $7 + 2 =$ | (56) $3 + 17 =$ |
| (57) $19 - 11 =$ | (58) $4 - 2 =$ | (59) $11 - 9 =$ | (60) $18 - 3 =$ |
| (61) $16 - 8 =$ | (62) $8 + 7 =$ | (63) $8 + 1 =$ | (64) $6 + 6 =$ |
| (65) $9 - 9 =$ | (66) $11 + 6 =$ | (67) $16 + 4 =$ | (68) $14 + 6 =$ |
| (69) $4 + 6 =$ | (70) $3 - 1 =$ | (71) $19 - 7 =$ | (72) $10 - 1 =$ |
| (73) $3 + 13 =$ | (74) $5 + 10 =$ | (75) $16 - 15 =$ | (76) $10 - 8 =$ |
| (77) $7 - 6 =$ | (78) $18 - 17 =$ | (79) $2 + 11 =$ | (80) $17 - 17 =$ |
| (81) $11 + 7 =$ | (82) $16 - 1 =$ | (83) $9 - 2 =$ | (84) $13 - 13 =$ |
| (85) $3 + 3 =$ | (86) $5 - 2 =$ | (87) $2 - 1 =$ | (88) $13 - 12 =$ |
| (89) $18 + 2 =$ | (90) $12 - 9 =$ | (91) $16 - 14 =$ | (92) $19 - 8 =$ |
| (93) $17 + 3 =$ | (94) $4 + 7 =$ | (95) $11 + 9 =$ | (96) $8 + 3 =$ |
| (97) $10 - 9 =$ | (98) $11 + 5 =$ | (99) $5 + 5 =$ | (100) $13 + 5 =$ |

二十以内加减法计算练习题



姓名 _____

日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $8 + 12 =$ (2) $5 + 11 =$ (3) $14 - 10 =$ (4) $17 - 9 =$
(5) $13 - 7 =$ (6) $15 - 9 =$ (7) $16 + 2 =$ (8) $2 + 3 =$
(9) $18 - 18 =$ (10) $1 + 10 =$ (11) $11 + 3 =$ (12) $14 - 7 =$
(13) $18 - 2 =$ (14) $12 + 3 =$ (15) $1 - 1 =$ (16) $16 - 12 =$
(17) $14 + 4 =$ (18) $1 + 7 =$ (19) $17 - 8 =$ (20) $18 - 12 =$
(21) $18 - 4 =$ (22) $13 - 6 =$ (23) $3 + 4 =$ (24) $18 + 1 =$
(25) $8 + 9 =$ (26) $7 + 12 =$ (27) $15 - 15 =$ (28) $18 - 4 =$
(29) $18 + 1 =$ (30) $9 - 7 =$ (31) $2 + 17 =$ (32) $4 + 6 =$
(33) $9 - 4 =$ (34) $8 + 6 =$ (35) $4 + 7 =$ (36) $1 - 1 =$
(37) $12 + 1 =$ (38) $3 + 8 =$ (39) $12 + 8 =$ (40) $11 + 6 =$
(41) $18 - 9 =$ (42) $2 - 2 =$ (43) $16 + 2 =$ (44) $16 + 4 =$
(45) $11 - 8 =$ (46) $14 + 3 =$ (47) $15 - 6 =$ (48) $13 + 1 =$
(49) $17 + 2 =$ (50) $13 - 10 =$ (51) $14 + 1 =$ (52) $9 - 1 =$
(53) $13 + 3 =$ (54) $13 - 2 =$ (55) $2 - 1 =$ (56) $18 - 15 =$
(57) $4 - 1 =$ (58) $19 + 1 =$ (59) $4 - 2 =$ (60) $17 + 1 =$
(61) $12 - 3 =$ (62) $7 + 6 =$ (63) $12 - 11 =$ (64) $1 + 1 =$
(65) $7 + 13 =$ (66) $3 - 2 =$ (67) $12 - 6 =$ (68) $2 + 8 =$
(69) $15 - 1 =$ (70) $10 - 10 =$ (71) $4 + 3 =$ (72) $10 - 3 =$
(73) $11 + 1 =$ (74) $7 - 4 =$ (75) $16 + 1 =$ (76) $6 + 4 =$
(77) $6 - 4 =$ (78) $14 + 4 =$ (79) $13 + 4 =$ (80) $2 + 5 =$
(81) $7 + 8 =$ (82) $1 + 15 =$ (83) $8 - 4 =$ (84) $17 - 10 =$
(85) $1 - 1 =$ (86) $15 + 2 =$ (87) $14 - 12 =$ (88) $10 + 8 =$
(89) $12 - 9 =$ (90) $7 - 1 =$ (91) $10 + 9 =$ (92) $12 + 7 =$
(93) $14 + 6 =$ (94) $6 - 1 =$ (95) $5 + 14 =$ (96) $14 - 3 =$
(97) $15 - 7 =$ (98) $2 + 11 =$ (99) $3 + 9 =$ (100) $7 - 4 =$

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $18 - 7 =$ | (2) $6 - 4 =$ | (3) $10 + 4 =$ | (4) $15 + 3 =$ |
| (5) $17 - 7 =$ | (6) $11 - 10 =$ | (7) $14 - 6 =$ | (8) $10 + 3 =$ |
| (9) $10 - 4 =$ | (10) $16 - 16 =$ | (11) $8 + 10 =$ | (12) $16 + 3 =$ |
| (13) $17 + 2 =$ | (14) $14 + 2 =$ | (15) $19 + 1 =$ | (16) $17 + 3 =$ |
| (17) $11 + 5 =$ | (18) $4 + 4 =$ | (19) $15 + 1 =$ | (20) $5 + 15 =$ |
| (21) $14 - 7 =$ | (22) $19 - 6 =$ | (23) $17 - 9 =$ | (24) $18 + 1 =$ |
| (25) $8 - 3 =$ | (26) $9 + 6 =$ | (27) $15 - 15 =$ | (28) $10 - 2 =$ |
| (29) $3 + 8 =$ | (30) $5 - 5 =$ | (31) $5 - 3 =$ | (32) $2 + 9 =$ |
| (33) $9 - 9 =$ | (34) $2 + 5 =$ | (35) $16 + 2 =$ | (36) $4 - 4 =$ |
| (37) $9 - 2 =$ | (38) $7 + 1 =$ | (39) $2 - 2 =$ | (40) $11 + 4 =$ |
| (41) $12 - 4 =$ | (42) $18 - 17 =$ | (43) $3 - 1 =$ | (44) $16 - 15 =$ |
| (45) $18 + 2 =$ | (46) $19 - 14 =$ | (47) $2 + 17 =$ | (48) $14 - 3 =$ |
| (49) $12 + 6 =$ | (50) $18 + 1 =$ | (51) $2 + 7 =$ | (52) $8 - 6 =$ |
| (53) $8 - 8 =$ | (54) $12 - 2 =$ | (55) $12 - 9 =$ | (56) $1 + 6 =$ |
| (57) $3 - 3 =$ | (58) $13 + 2 =$ | (59) $6 - 4 =$ | (60) $11 + 2 =$ |
| (61) $5 + 8 =$ | (62) $14 - 1 =$ | (63) $11 - 2 =$ | (64) $5 - 1 =$ |
| (65) $17 + 3 =$ | (66) $13 - 13 =$ | (67) $4 - 4 =$ | (68) $6 - 5 =$ |
| (69) $10 + 8 =$ | (70) $11 - 4 =$ | (71) $14 + 4 =$ | (72) $18 + 2 =$ |
| (73) $5 - 5 =$ | (74) $17 - 1 =$ | (75) $13 + 6 =$ | (76) $2 - 1 =$ |
| (77) $18 - 18 =$ | (78) $17 + 1 =$ | (79) $16 + 1 =$ | (80) $10 + 4 =$ |
| (81) $9 - 8 =$ | (82) $12 - 5 =$ | (83) $6 - 6 =$ | (84) $13 + 4 =$ |
| (85) $11 - 3 =$ | (86) $15 + 5 =$ | (87) $11 - 1 =$ | (88) $17 - 6 =$ |
| (89) $16 - 7 =$ | (90) $6 + 4 =$ | (91) $3 + 12 =$ | (92) $15 - 11 =$ |
| (93) $19 + 1 =$ | (94) $8 + 10 =$ | (95) $16 + 4 =$ | (96) $5 + 1 =$ |
| (97) $10 + 3 =$ | (98) $19 + 1 =$ | (99) $4 + 11 =$ | (100) $2 + 17 =$ |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 8 + 9 = | (2) 18 - 8 = | (3) 16 - 6 = | (4) 4 + 16 = |
| (5) 12 - 12 = | (6) 6 - 4 = | (7) 13 + 6 = | (8) 4 - 2 = |
| (9) 13 - 7 = | (10) 6 + 2 = | (11) 5 - 2 = | (12) 19 - 13 = |
| (13) 13 + 7 = | (14) 7 - 6 = | (15) 13 - 11 = | (16) 7 + 8 = |
| (17) 4 + 9 = | (18) 9 + 1 = | (19) 5 + 9 = | (20) 12 + 1 = |
| (21) 17 + 2 = | (22) 13 + 3 = | (23) 16 + 4 = | (24) 15 + 3 = |
| (25) 4 + 2 = | (26) 2 + 5 = | (27) 11 - 11 = | (28) 19 - 4 = |
| (29) 3 + 11 = | (30) 19 - 14 = | (31) 4 - 1 = | (32) 15 - 2 = |
| (33) 13 - 9 = | (34) 7 + 6 = | (35) 14 + 4 = | (36) 11 + 3 = |
| (37) 8 - 7 = | (38) 17 + 3 = | (39) 4 + 10 = | (40) 3 - 2 = |
| (41) 12 - 1 = | (42) 4 + 13 = | (43) 8 + 8 = | (44) 9 + 3 = |
| (45) 15 - 5 = | (46) 13 + 2 = | (47) 18 - 2 = | (48) 13 + 1 = |
| (49) 8 + 7 = | (50) 6 + 13 = | (51) 1 - 1 = | (52) 15 - 4 = |
| (53) 9 - 9 = | (54) 14 - 7 = | (55) 1 + 5 = | (56) 1 + 1 = |
| (57) 5 - 3 = | (58) 18 + 1 = | (59) 8 + 11 = | (60) 5 + 14 = |
| (61) 2 - 1 = | (62) 8 - 2 = | (63) 16 + 2 = | (64) 1 + 6 = |
| (65) 9 - 7 = | (66) 15 + 2 = | (67) 13 - 10 = | (68) 5 + 15 = |
| (69) 12 + 7 = | (70) 19 - 3 = | (71) 10 + 6 = | (72) 5 + 8 = |
| (73) 9 + 8 = | (74) 16 - 14 = | (75) 1 + 6 = | (76) 2 + 1 = |
| (77) 12 - 12 = | (78) 3 + 4 = | (79) 6 + 2 = | (80) 1 - 1 = |
| (81) 17 - 9 = | (82) 12 - 2 = | (83) 2 + 16 = | (84) 13 - 11 = |
| (85) 1 + 18 = | (86) 1 + 12 = | (87) 10 - 3 = | (88) 9 - 3 = |
| (89) 3 + 1 = | (90) 11 + 3 = | (91) 19 + 1 = | (92) 4 - 2 = |
| (93) 12 - 6 = | (94) 5 - 3 = | (95) 2 + 3 = | (96) 5 - 1 = |
| (97) 16 - 15 = | (98) 8 + 11 = | (99) 16 + 1 = | (100) 6 + 8 = |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 18 - 2 = | (2) 11 - 3 = | (3) 11 - 1 = | (4) 16 - 11 = |
| (5) 3 - 1 = | (6) 3 - 3 = | (7) 2 + 10 = | (8) 10 + 4 = |
| (9) 5 + 15 = | (10) 8 - 1 = | (11) 11 - 7 = | (12) 12 - 11 = |
| (13) 6 - 2 = | (14) 9 + 2 = | (15) 14 + 3 = | (16) 16 - 16 = |
| (17) 13 - 13 = | (18) 17 + 2 = | (19) 11 + 8 = | (20) 9 + 9 = |
| (21) 8 - 6 = | (22) 18 + 1 = | (23) 7 + 10 = | (24) 11 + 1 = |
| (25) 6 + 4 = | (26) 9 + 7 = | (27) 14 + 1 = | (28) 17 + 3 = |
| (29) 13 - 9 = | (30) 18 + 2 = | (31) 15 + 5 = | (32) 15 + 3 = |
| (33) 2 - 1 = | (34) 16 - 4 = | (35) 12 + 7 = | (36) 7 + 7 = |
| (37) 6 - 3 = | (38) 14 + 1 = | (39) 11 - 7 = | (40) 5 + 11 = |
| (41) 16 - 6 = | (42) 1 - 1 = | (43) 10 - 2 = | (44) 12 - 9 = |
| (45) 16 + 4 = | (46) 14 + 2 = | (47) 13 + 5 = | (48) 16 + 2 = |
| (49) 8 + 5 = | (50) 11 + 8 = | (51) 5 + 7 = | (52) 12 + 2 = |
| (53) 2 - 2 = | (54) 3 - 2 = | (55) 19 + 1 = | (56) 17 - 1 = |
| (57) 8 - 3 = | (58) 12 - 10 = | (59) 15 + 4 = | (60) 17 + 2 = |
| (61) 3 + 3 = | (62) 12 - 7 = | (63) 16 + 1 = | (64) 18 + 2 = |
| (65) 9 + 7 = | (66) 2 + 10 = | (67) 18 + 1 = | (68) 8 - 8 = |
| (69) 10 + 2 = | (70) 9 - 7 = | (71) 18 - 14 = | (72) 4 - 1 = |
| (73) 5 - 3 = | (74) 15 - 13 = | (75) 19 - 15 = | (76) 15 - 5 = |
| (77) 18 - 11 = | (78) 1 + 5 = | (79) 5 - 1 = | (80) 7 - 6 = |
| (81) 10 - 8 = | (82) 15 - 1 = | (83) 10 + 10 = | (84) 4 + 14 = |
| (85) 5 + 15 = | (86) 3 + 15 = | (87) 5 + 2 = | (88) 7 + 7 = |
| (89) 7 + 11 = | (90) 6 - 6 = | (91) 7 + 10 = | (92) 12 + 6 = |
| (93) 15 + 1 = | (94) 17 - 11 = | (95) 7 + 2 = | (96) 13 - 9 = |
| (97) 7 + 6 = | (98) 5 - 2 = | (99) 13 + 2 = | (100) 2 + 7 = |

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 + 4 =$ | (2) $4 + 16 =$ | (3) $8 - 7 =$ | (4) $15 - 4 =$ |
| (5) $14 + 3 =$ | (6) $18 + 2 =$ | (7) $12 - 2 =$ | (8) $16 + 3 =$ |
| (9) $10 - 5 =$ | (10) $3 - 3 =$ | (11) $13 + 5 =$ | (12) $4 - 4 =$ |
| (13) $1 - 1 =$ | (14) $10 + 1 =$ | (15) $2 + 10 =$ | (16) $1 + 14 =$ |
| (17) $1 + 5 =$ | (18) $2 + 6 =$ | (19) $4 + 4 =$ | (20) $17 - 16 =$ |
| (21) $19 + 1 =$ | (22) $16 + 4 =$ | (23) $15 + 1 =$ | (24) $12 - 4 =$ |
| (25) $13 - 3 =$ | (26) $6 + 5 =$ | (27) $16 - 13 =$ | (28) $2 - 2 =$ |
| (29) $8 + 10 =$ | (30) $13 - 12 =$ | (31) $14 - 13 =$ | (32) $14 + 5 =$ |
| (33) $1 + 3 =$ | (34) $6 - 1 =$ | (35) $14 - 11 =$ | (36) $10 + 10 =$ |
| (37) $2 + 15 =$ | (38) $12 - 9 =$ | (39) $11 - 4 =$ | (40) $4 - 3 =$ |
| (41) $8 - 3 =$ | (42) $13 - 1 =$ | (43) $3 + 8 =$ | (44) $12 - 6 =$ |
| (45) $7 + 6 =$ | (46) $18 - 6 =$ | (47) $4 + 13 =$ | (48) $12 - 5 =$ |
| (49) $17 + 1 =$ | (50) $4 + 5 =$ | (51) $11 + 4 =$ | (52) $8 - 2 =$ |
| (53) $8 + 8 =$ | (54) $15 + 2 =$ | (55) $9 - 6 =$ | (56) $11 + 9 =$ |
| (57) $9 - 2 =$ | (58) $7 - 5 =$ | (59) $16 - 5 =$ | (60) $16 - 10 =$ |
| (61) $1 + 19 =$ | (62) $4 + 10 =$ | (63) $10 + 2 =$ | (64) $18 - 5 =$ |
| (65) $18 + 1 =$ | (66) $18 - 12 =$ | (67) $11 - 7 =$ | (68) $9 - 7 =$ |
| (69) $8 + 7 =$ | (70) $5 - 2 =$ | (71) $11 - 4 =$ | (72) $11 - 8 =$ |
| (73) $17 - 10 =$ | (74) $19 + 1 =$ | (75) $3 + 8 =$ | (76) $14 + 3 =$ |
| (77) $18 + 2 =$ | (78) $2 - 2 =$ | (79) $6 + 9 =$ | (80) $16 - 6 =$ |
| (81) $17 - 5 =$ | (82) $12 - 2 =$ | (83) $16 - 15 =$ | (84) $2 + 13 =$ |
| (85) $17 + 2 =$ | (86) $1 - 1 =$ | (87) $9 - 5 =$ | (88) $12 + 2 =$ |
| (89) $16 - 8 =$ | (90) $19 - 14 =$ | (91) $2 + 10 =$ | (92) $19 - 1 =$ |
| (93) $7 - 3 =$ | (94) $10 + 10 =$ | (95) $3 + 9 =$ | (96) $11 - 2 =$ |
| (97) $11 + 6 =$ | (98) $12 + 8 =$ | (99) $18 - 15 =$ | (100) $6 - 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 20 (2) 19 (3) 15 (4) 0 (5) 15 (6) 7 (7) 5 (8) 18
(9) 4 (10) 12 (11) 19 (12) 0 (13) 16 (14) 6 (15) 10 (16) 17
(17) 6 (18) 4 (19) 14 (20) 20 (21) 0 (22) 20 (23) 20 (24) 0
(25) 11 (26) 4 (27) 9 (28) 1 (29) 20 (30) 11 (31) 4 (32) 0
(33) 18 (34) 2 (35) 14 (36) 4 (37) 16 (38) 9 (39) 8 (40) 13
(41) 18 (42) 10 (43) 10 (44) 7 (45) 14 (46) 10 (47) 7 (48) 10
(49) 20 (50) 17 (51) 17 (52) 0 (53) 16 (54) 16 (55) 16 (56) 11
(57) 11 (58) 3 (59) 2 (60) 0 (61) 8 (62) 5 (63) 11 (64) 1
(65) 9 (66) 18 (67) 16 (68) 5 (69) 19 (70) 9 (71) 9 (72) 9
(73) 4 (74) 13 (75) 20 (76) 20 (77) 18 (78) 2 (79) 12 (80) 18
(81) 18 (82) 2 (83) 6 (84) 20 (85) 3 (86) 13 (87) 9 (88) 8
(89) 20 (90) 2 (91) 19 (92) 14 (93) 12 (94) 10 (95) 18 (96) 6
(97) 20 (98) 20 (99) 4 (100) 14

第2页答案

(1) 0 (2) 20 (3) 4 (4) 0 (5) 1 (6) 19 (7) 16 (8) 6
(9) 8 (10) 0 (11) 19 (12) 10 (13) 10 (14) 2 (15) 16 (16) 3
(17) 8 (18) 18 (19) 18 (20) 12 (21) 8 (22) 6 (23) 19 (24) 5
(25) 0 (26) 7 (27) 18 (28) 1 (29) 1 (30) 3 (31) 12 (32) 18
(33) 15 (34) 5 (35) 18 (36) 13 (37) 11 (38) 17 (39) 11 (40) 20
(41) 16 (42) 0 (43) 9 (44) 12 (45) 0 (46) 9 (47) 11 (48) 0
(49) 20 (50) 17 (51) 14 (52) 20 (53) 10 (54) 2 (55) 9 (56) 20
(57) 8 (58) 2 (59) 2 (60) 15 (61) 8 (62) 15 (63) 9 (64) 12
(65) 0 (66) 17 (67) 20 (68) 20 (69) 10 (70) 2 (71) 12 (72) 9
(73) 16 (74) 15 (75) 1 (76) 2 (77) 1 (78) 1 (79) 13 (80) 0
(81) 18 (82) 15 (83) 7 (84) 0 (85) 6 (86) 3 (87) 1 (88) 1
(89) 20 (90) 3 (91) 2 (92) 11 (93) 20 (94) 11 (95) 20 (96) 11
(97) 1 (98) 16 (99) 10 (100) 18

二十以内加减法计算练习题答案

第3页答案

(1) 20 (2) 16 (3) 4 (4) 8 (5) 6 (6) 6 (7) 18 (8) 5
(9) 0 (10) 11 (11) 14 (12) 7 (13) 16 (14) 15 (15) 0 (16) 4
(17) 18 (18) 8 (19) 9 (20) 6 (21) 14 (22) 7 (23) 7 (24) 19
(25) 17 (26) 19 (27) 0 (28) 14 (29) 19 (30) 2 (31) 19 (32) 10
(33) 5 (34) 14 (35) 11 (36) 0 (37) 13 (38) 11 (39) 20 (40) 17
(41) 9 (42) 0 (43) 18 (44) 20 (45) 3 (46) 17 (47) 9 (48) 14
(49) 19 (50) 3 (51) 15 (52) 8 (53) 16 (54) 11 (55) 1 (56) 3
(57) 3 (58) 20 (59) 2 (60) 18 (61) 9 (62) 13 (63) 1 (64) 2
(65) 20 (66) 1 (67) 6 (68) 10 (69) 14 (70) 0 (71) 7 (72) 7
(73) 12 (74) 3 (75) 17 (76) 10 (77) 2 (78) 18 (79) 17 (80) 7
(81) 15 (82) 16 (83) 4 (84) 7 (85) 0 (86) 17 (87) 2 (88) 18
(89) 3 (90) 6 (91) 19 (92) 19 (93) 20 (94) 5 (95) 19 (96) 11
(97) 8 (98) 13 (99) 12 (100) 3

第4页答案

(1) 11 (2) 2 (3) 14 (4) 18 (5) 10 (6) 1 (7) 8 (8) 13
(9) 6 (10) 0 (11) 18 (12) 19 (13) 19 (14) 16 (15) 20 (16) 20
(17) 16 (18) 8 (19) 16 (20) 20 (21) 7 (22) 13 (23) 8 (24) 19
(25) 5 (26) 15 (27) 0 (28) 8 (29) 11 (30) 0 (31) 2 (32) 11
(33) 0 (34) 7 (35) 18 (36) 0 (37) 7 (38) 8 (39) 0 (40) 15
(41) 8 (42) 1 (43) 2 (44) 1 (45) 20 (46) 5 (47) 19 (48) 11
(49) 18 (50) 19 (51) 9 (52) 2 (53) 0 (54) 10 (55) 3 (56) 7
(57) 0 (58) 15 (59) 2 (60) 13 (61) 13 (62) 13 (63) 9 (64) 4
(65) 20 (66) 0 (67) 0 (68) 1 (69) 18 (70) 7 (71) 18 (72) 20
(73) 0 (74) 16 (75) 19 (76) 1 (77) 0 (78) 18 (79) 17 (80) 14
(81) 1 (82) 7 (83) 0 (84) 17 (85) 8 (86) 20 (87) 10 (88) 11
(89) 9 (90) 10 (91) 15 (92) 4 (93) 20 (94) 18 (95) 20 (96) 6
(97) 13 (98) 20 (99) 15 (100) 19

二十以内加减法计算练习题答案

第5页答案

(1) 17	(2) 10	(3) 10	(4) 20	(5) 0	(6) 2	(7) 19	(8) 2
(9) 6	(10) 8	(11) 3	(12) 6	(13) 20	(14) 1	(15) 2	(16) 15
(17) 13	(18) 10	(19) 14	(20) 13	(21) 19	(22) 16	(23) 20	(24) 18
(25) 6	(26) 7	(27) 0	(28) 15	(29) 14	(30) 5	(31) 3	(32) 13
(33) 4	(34) 13	(35) 18	(36) 14	(37) 1	(38) 20	(39) 14	(40) 1
(41) 11	(42) 17	(43) 16	(44) 12	(45) 10	(46) 15	(47) 16	(48) 14
(49) 15	(50) 19	(51) 0	(52) 11	(53) 0	(54) 7	(55) 6	(56) 2
(57) 2	(58) 19	(59) 19	(60) 19	(61) 1	(62) 6	(63) 18	(64) 7
(65) 2	(66) 17	(67) 3	(68) 20	(69) 19	(70) 16	(71) 16	(72) 13
(73) 17	(74) 2	(75) 7	(76) 3	(77) 0	(78) 7	(79) 8	(80) 0
(81) 8	(82) 10	(83) 18	(84) 2	(85) 19	(86) 13	(87) 7	(88) 6
(89) 4	(90) 14	(91) 20	(92) 2	(93) 6	(94) 2	(95) 5	(96) 4
(97) 1	(98) 19	(99) 17	(100) 14				

第6页答案

(1) 16	(2) 8	(3) 10	(4) 5	(5) 2	(6) 0	(7) 12	(8) 14
(9) 20	(10) 7	(11) 4	(12) 1	(13) 4	(14) 11	(15) 17	(16) 0
(17) 0	(18) 19	(19) 19	(20) 18	(21) 2	(22) 19	(23) 17	(24) 12
(25) 10	(26) 16	(27) 15	(28) 20	(29) 4	(30) 20	(31) 20	(32) 18
(33) 1	(34) 12	(35) 19	(36) 14	(37) 3	(38) 15	(39) 4	(40) 16
(41) 10	(42) 0	(43) 8	(44) 3	(45) 20	(46) 16	(47) 18	(48) 18
(49) 13	(50) 19	(51) 12	(52) 14	(53) 0	(54) 1	(55) 20	(56) 16
(57) 5	(58) 2	(59) 19	(60) 19	(61) 6	(62) 5	(63) 17	(64) 20
(65) 16	(66) 12	(67) 19	(68) 0	(69) 12	(70) 2	(71) 4	(72) 3
(73) 2	(74) 2	(75) 4	(76) 10	(77) 7	(78) 6	(79) 4	(80) 1
(81) 2	(82) 14	(83) 20	(84) 18	(85) 20	(86) 18	(87) 7	(88) 14
(89) 18	(90) 0	(91) 17	(92) 18	(93) 16	(94) 6	(95) 9	(96) 4
(97) 13	(98) 3	(99) 15	(100) 9				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 18 | (2) 20 | (3) 1 | (4) 11 | (5) 17 | (6) 20 | (7) 10 | (8) 19 |
| (9) 5 | (10) 0 | (11) 18 | (12) 0 | (13) 0 | (14) 11 | (15) 12 | (16) 15 |
| (17) 6 | (18) 8 | (19) 8 | (20) 1 | (21) 20 | (22) 20 | (23) 16 | (24) 8 |
| (25) 10 | (26) 11 | (27) 3 | (28) 0 | (29) 18 | (30) 1 | (31) 1 | (32) 19 |
| (33) 4 | (34) 5 | (35) 3 | (36) 20 | (37) 17 | (38) 3 | (39) 7 | (40) 1 |
| (41) 5 | (42) 12 | (43) 11 | (44) 6 | (45) 13 | (46) 12 | (47) 17 | (48) 7 |
| (49) 18 | (50) 9 | (51) 15 | (52) 6 | (53) 16 | (54) 17 | (55) 3 | (56) 20 |
| (57) 7 | (58) 2 | (59) 11 | (60) 6 | (61) 20 | (62) 14 | (63) 12 | (64) 13 |
| (65) 19 | (66) 6 | (67) 4 | (68) 2 | (69) 15 | (70) 3 | (71) 7 | (72) 3 |
| (73) 7 | (74) 20 | (75) 11 | (76) 17 | (77) 20 | (78) 0 | (79) 15 | (80) 10 |
| (81) 12 | (82) 10 | (83) 1 | (84) 15 | (85) 19 | (86) 0 | (87) 4 | (88) 14 |
| (89) 8 | (90) 5 | (91) 12 | (92) 18 | (93) 4 | (94) 20 | (95) 12 | (96) 9 |
| (97) 17 | (98) 20 | (99) 3 | (100) 5 | | | | |