

# 二十以内加减法计算练习题



扫码看答案

姓名 \_\_\_\_\_

日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                  |                  |                  |                  |
|------------------|------------------|------------------|------------------|
| (1) $12 + 1 =$   | (2) $4 - 4 =$    | (3) $14 - 7 =$   | (4) $9 - 1 =$    |
| (5) $14 - 2 =$   | (6) $6 - 2 =$    | (7) $8 - 6 =$    | (8) $11 + 9 =$   |
| (9) $11 - 5 =$   | (10) $8 - 2 =$   | (11) $19 + 1 =$  | (12) $18 - 17 =$ |
| (13) $2 - 2 =$   | (14) $6 + 2 =$   | (15) $15 + 5 =$  | (16) $14 + 5 =$  |
| (17) $9 + 8 =$   | (18) $2 + 10 =$  | (19) $4 + 5 =$   | (20) $8 - 7 =$   |
| (21) $4 + 15 =$  | (22) $5 + 9 =$   | (23) $11 + 8 =$  | (24) $2 + 17 =$  |
| (25) $12 - 6 =$  | (26) $11 + 3 =$  | (27) $12 + 6 =$  | (28) $3 + 11 =$  |
| (29) $3 - 3 =$   | (30) $1 + 8 =$   | (31) $1 + 11 =$  | (32) $2 + 1 =$   |
| (33) $19 - 16 =$ | (34) $16 - 3 =$  | (35) $11 + 4 =$  | (36) $16 - 15 =$ |
| (37) $9 + 9 =$   | (38) $14 - 8 =$  | (39) $13 + 1 =$  | (40) $16 - 14 =$ |
| (41) $10 - 8 =$  | (42) $10 - 4 =$  | (43) $8 - 8 =$   | (44) $9 - 8 =$   |
| (45) $9 + 6 =$   | (46) $16 + 2 =$  | (47) $16 - 11 =$ | (48) $4 + 6 =$   |
| (49) $19 - 5 =$  | (50) $17 + 1 =$  | (51) $9 - 6 =$   | (52) $16 + 1 =$  |
| (53) $3 + 15 =$  | (54) $6 + 1 =$   | (55) $5 - 3 =$   | (56) $14 - 1 =$  |
| (57) $19 - 9 =$  | (58) $3 + 8 =$   | (59) $2 - 1 =$   | (60) $17 - 15 =$ |
| (61) $9 - 9 =$   | (62) $15 + 2 =$  | (63) $13 + 6 =$  | (64) $17 + 2 =$  |
| (65) $10 + 1 =$  | (66) $6 + 5 =$   | (67) $11 - 7 =$  | (68) $3 + 7 =$   |
| (69) $16 - 10 =$ | (70) $9 - 5 =$   | (71) $18 - 8 =$  | (72) $3 + 14 =$  |
| (73) $12 + 7 =$  | (74) $18 + 2 =$  | (75) $13 + 3 =$  | (76) $3 - 1 =$   |
| (77) $16 + 4 =$  | (78) $16 - 8 =$  | (79) $7 + 5 =$   | (80) $8 + 12 =$  |
| (81) $14 - 3 =$  | (82) $1 + 12 =$  | (83) $3 + 12 =$  | (84) $7 - 6 =$   |
| (85) $8 + 9 =$   | (86) $17 - 10 =$ | (87) $9 + 5 =$   | (88) $6 - 6 =$   |
| (89) $1 + 7 =$   | (90) $1 - 1 =$   | (91) $15 + 2 =$  | (92) $5 - 3 =$   |
| (93) $12 + 2 =$  | (94) $9 + 3 =$   | (95) $7 + 12 =$  | (96) $3 - 3 =$   |
| (97) $15 - 6 =$  | (98) $12 - 5 =$  | (99) $18 + 2 =$  | (100) $9 + 6 =$  |

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|------------------|------------------|------------------|-------------------|
| (1) $13 + 4 =$   | (2) $2 + 2 =$    | (3) $15 + 5 =$   | (4) $3 - 2 =$     |
| (5) $6 + 2 =$    | (6) $9 + 2 =$    | (7) $12 + 5 =$   | (8) $1 + 13 =$    |
| (9) $7 - 6 =$    | (10) $5 - 1 =$   | (11) $16 + 4 =$  | (12) $3 - 1 =$    |
| (13) $10 + 8 =$  | (14) $10 - 8 =$  | (15) $18 + 1 =$  | (16) $14 - 12 =$  |
| (17) $10 - 3 =$  | (18) $13 + 5 =$  | (19) $11 - 11 =$ | (20) $12 + 7 =$   |
| (21) $16 - 7 =$  | (22) $16 + 2 =$  | (23) $15 - 4 =$  | (24) $2 - 2 =$    |
| (25) $8 + 2 =$   | (26) $11 - 4 =$  | (27) $7 + 2 =$   | (28) $9 - 1 =$    |
| (29) $1 + 15 =$  | (30) $4 + 7 =$   | (31) $4 + 9 =$   | (32) $5 + 4 =$    |
| (33) $7 - 4 =$   | (34) $17 + 1 =$  | (35) $17 - 2 =$  | (36) $15 + 1 =$   |
| (37) $1 - 1 =$   | (38) $5 - 2 =$   | (39) $17 - 1 =$  | (40) $9 + 8 =$    |
| (41) $15 - 2 =$  | (42) $4 - 4 =$   | (43) $18 - 13 =$ | (44) $7 + 4 =$    |
| (45) $3 + 5 =$   | (46) $8 - 3 =$   | (47) $10 + 9 =$  | (48) $13 + 2 =$   |
| (49) $10 - 5 =$  | (50) $15 - 15 =$ | (51) $10 + 3 =$  | (52) $19 - 16 =$  |
| (53) $18 - 7 =$  | (54) $6 + 4 =$   | (55) $8 - 7 =$   | (56) $11 - 10 =$  |
| (57) $9 - 2 =$   | (58) $14 + 3 =$  | (59) $13 + 6 =$  | (60) $9 - 4 =$    |
| (61) $10 - 10 =$ | (62) $17 - 14 =$ | (63) $15 - 1 =$  | (64) $17 + 2 =$   |
| (65) $10 + 4 =$  | (66) $6 - 2 =$   | (67) $12 + 1 =$  | (68) $19 - 8 =$   |
| (69) $3 + 11 =$  | (70) $6 + 9 =$   | (71) $7 + 7 =$   | (72) $4 + 11 =$   |
| (73) $11 + 5 =$  | (74) $15 + 3 =$  | (75) $4 + 4 =$   | (76) $15 + 1 =$   |
| (77) $8 - 1 =$   | (78) $18 + 2 =$  | (79) $12 + 3 =$  | (80) $16 + 1 =$   |
| (81) $11 - 1 =$  | (82) $18 + 1 =$  | (83) $19 - 12 =$ | (84) $6 - 6 =$    |
| (85) $14 - 9 =$  | (86) $15 + 2 =$  | (87) $1 + 3 =$   | (88) $16 - 9 =$   |
| (89) $1 + 17 =$  | (90) $2 - 1 =$   | (91) $9 - 4 =$   | (92) $14 + 1 =$   |
| (93) $3 + 1 =$   | (94) $13 - 8 =$  | (95) $6 - 3 =$   | (96) $5 + 7 =$    |
| (97) $3 + 6 =$   | (98) $15 - 11 =$ | (99) $9 + 4 =$   | (100) $19 - 19 =$ |

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姓名 \_\_\_\_\_

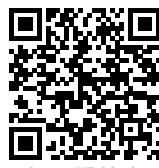
日期 \_\_\_\_\_

用时 \_\_\_\_\_

得分率 \_\_\_\_\_ %

- |                |                |                |                |
|----------------|----------------|----------------|----------------|
| (1) 14 + 6 =   | (2) 12 + 8 =   | (3) 5 - 5 =    | (4) 7 + 9 =    |
| (5) 19 + 1 =   | (6) 16 - 16 =  | (7) 10 + 8 =   | (8) 1 + 8 =    |
| (9) 5 + 15 =   | (10) 16 + 2 =  | (11) 4 + 2 =   | (12) 3 + 5 =   |
| (13) 13 + 6 =  | (14) 18 - 11 = | (15) 16 - 5 =  | (16) 7 + 4 =   |
| (17) 10 - 9 =  | (18) 15 + 4 =  | (19) 15 - 1 =  | (20) 16 + 4 =  |
| (21) 14 + 4 =  | (22) 10 + 2 =  | (23) 10 - 3 =  | (24) 17 - 9 =  |
| (25) 2 - 2 =   | (26) 3 + 15 =  | (27) 14 + 3 =  | (28) 3 + 13 =  |
| (29) 3 + 10 =  | (30) 11 + 4 =  | (31) 10 + 4 =  | (32) 11 - 9 =  |
| (33) 9 - 3 =   | (34) 4 + 6 =   | (35) 16 - 14 = | (36) 13 + 3 =  |
| (37) 19 - 16 = | (38) 12 - 6 =  | (39) 7 + 11 =  | (40) 11 - 2 =  |
| (41) 18 - 12 = | (42) 16 - 6 =  | (43) 16 - 1 =  | (44) 9 + 5 =   |
| (45) 10 - 7 =  | (46) 6 + 10 =  | (47) 2 + 4 =   | (48) 18 - 15 = |
| (49) 12 - 4 =  | (50) 7 - 6 =   | (51) 12 + 6 =  | (52) 17 + 2 =  |
| (53) 5 + 1 =   | (54) 12 - 2 =  | (55) 14 + 3 =  | (56) 4 + 6 =   |
| (57) 1 - 1 =   | (58) 12 - 7 =  | (59) 14 - 5 =  | (60) 11 + 6 =  |
| (61) 10 + 2 =  | (62) 16 - 15 = | (63) 7 + 7 =   | (64) 16 - 4 =  |
| (65) 6 - 6 =   | (66) 4 - 3 =   | (67) 16 - 6 =  | (68) 15 + 4 =  |
| (69) 17 - 8 =  | (70) 8 - 6 =   | (71) 4 + 9 =   | (72) 11 - 1 =  |
| (73) 12 - 8 =  | (74) 13 + 6 =  | (75) 10 + 9 =  | (76) 15 - 5 =  |
| (77) 3 - 1 =   | (78) 2 + 4 =   | (79) 9 + 6 =   | (80) 9 - 6 =   |
| (81) 9 + 4 =   | (82) 6 + 4 =   | (83) 18 - 1 =  | (84) 11 - 5 =  |
| (85) 5 - 1 =   | (86) 18 + 2 =  | (87) 8 + 1 =   | (88) 1 + 18 =  |
| (89) 15 + 3 =  | (90) 13 - 11 = | (91) 3 + 9 =   | (92) 4 + 15 =  |
| (93) 10 + 7 =  | (94) 6 + 13 =  | (95) 2 + 2 =   | (96) 18 - 16 = |
| (97) 12 + 6 =  | (98) 13 - 10 = | (99) 9 + 10 =  | (100) 5 + 6 =  |

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|-----------------|------------------|------------------|------------------|
| (1) $14 + 5 =$  | (2) $6 - 2 =$    | (3) $14 + 2 =$   | (4) $12 - 12 =$  |
| (5) $11 - 6 =$  | (6) $1 + 19 =$   | (7) $18 - 3 =$   | (8) $11 - 10 =$  |
| (9) $15 + 1 =$  | (10) $10 + 4 =$  | (11) $18 - 14 =$ | (12) $1 + 4 =$   |
| (13) $2 + 12 =$ | (14) $4 - 1 =$   | (15) $4 + 2 =$   | (16) $17 - 11 =$ |
| (17) $15 + 1 =$ | (18) $19 - 19 =$ | (19) $10 + 3 =$  | (20) $2 - 1 =$   |
| (21) $12 - 2 =$ | (22) $1 - 1 =$   | (23) $6 + 3 =$   | (24) $2 + 15 =$  |
| (25) $11 + 2 =$ | (26) $17 - 10 =$ | (27) $6 - 6 =$   | (28) $18 + 1 =$  |
| (29) $17 + 2 =$ | (30) $8 + 8 =$   | (31) $8 - 1 =$   | (32) $11 - 4 =$  |
| (33) $4 - 3 =$  | (34) $11 - 8 =$  | (35) $18 - 5 =$  | (36) $13 - 12 =$ |
| (37) $8 - 7 =$  | (38) $3 + 15 =$  | (39) $3 - 2 =$   | (40) $3 - 1 =$   |
| (41) $2 - 2 =$  | (42) $11 + 6 =$  | (43) $19 + 1 =$  | (44) $9 - 3 =$   |
| (45) $15 + 5 =$ | (46) $16 - 7 =$  | (47) $13 + 5 =$  | (48) $6 + 12 =$  |
| (49) $6 - 4 =$  | (50) $4 + 9 =$   | (51) $3 + 4 =$   | (52) $8 + 9 =$   |
| (53) $7 + 6 =$  | (54) $1 + 17 =$  | (55) $9 - 1 =$   | (56) $16 + 2 =$  |
| (57) $11 + 5 =$ | (58) $12 + 7 =$  | (59) $9 - 5 =$   | (60) $12 - 5 =$  |
| (61) $5 + 10 =$ | (62) $9 + 10 =$  | (63) $4 - 4 =$   | (64) $5 + 8 =$   |
| (65) $14 + 6 =$ | (66) $18 - 6 =$  | (67) $14 + 3 =$  | (68) $4 - 1 =$   |
| (69) $4 - 2 =$  | (70) $3 - 3 =$   | (71) $12 - 11 =$ | (72) $18 + 2 =$  |
| (73) $5 - 5 =$  | (74) $14 - 11 =$ | (75) $5 - 1 =$   | (76) $7 + 5 =$   |
| (77) $6 - 6 =$  | (78) $7 + 10 =$  | (79) $13 - 3 =$  | (80) $13 - 10 =$ |
| (81) $3 + 16 =$ | (82) $5 - 2 =$   | (83) $18 - 5 =$  | (84) $13 - 9 =$  |
| (85) $11 - 5 =$ | (86) $1 + 9 =$   | (87) $14 - 13 =$ | (88) $3 + 5 =$   |
| (89) $19 + 1 =$ | (90) $11 + 2 =$  | (91) $18 + 1 =$  | (92) $9 - 7 =$   |
| (93) $9 - 1 =$  | (94) $9 - 8 =$   | (95) $14 - 8 =$  | (96) $1 - 1 =$   |
| (97) $4 + 16 =$ | (98) $14 - 4 =$  | (99) $6 + 7 =$   | (100) $18 - 9 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $13 - 6 =$   | (2) $16 + 4 =$   | (3) $2 + 10 =$   | (4) $17 + 3 =$   |
| (5) $8 + 6 =$    | (6) $8 + 10 =$   | (7) $15 - 11 =$  | (8) $14 + 4 =$   |
| (9) $17 - 15 =$  | (10) $1 + 2 =$   | (11) $2 + 6 =$   | (12) $12 - 8 =$  |
| (13) $9 - 2 =$   | (14) $5 + 2 =$   | (15) $19 - 11 =$ | (16) $1 + 13 =$  |
| (17) $14 - 14 =$ | (18) $11 + 7 =$  | (19) $19 - 10 =$ | (20) $11 + 4 =$  |
| (21) $14 - 10 =$ | (22) $1 + 14 =$  | (23) $9 - 4 =$   | (24) $19 - 8 =$  |
| (25) $19 - 18 =$ | (26) $1 - 1 =$   | (27) $19 + 1 =$  | (28) $7 - 2 =$   |
| (29) $15 + 3 =$  | (30) $2 - 2 =$   | (31) $4 + 12 =$  | (32) $3 - 1 =$   |
| (33) $1 + 12 =$  | (34) $13 + 6 =$  | (35) $5 + 6 =$   | (36) $5 - 1 =$   |
| (37) $2 - 1 =$   | (38) $10 - 10 =$ | (39) $5 + 8 =$   | (40) $4 - 3 =$   |
| (41) $18 + 2 =$  | (42) $1 + 15 =$  | (43) $9 + 11 =$  | (44) $12 - 11 =$ |
| (45) $13 - 4 =$  | (46) $6 - 1 =$   | (47) $7 - 1 =$   | (48) $2 + 2 =$   |
| (49) $19 - 7 =$  | (50) $11 + 2 =$  | (51) $1 + 6 =$   | (52) $13 - 12 =$ |
| (53) $7 + 2 =$   | (54) $19 - 14 =$ | (55) $4 + 8 =$   | (56) $16 + 3 =$  |
| (57) $15 - 6 =$  | (58) $17 + 3 =$  | (59) $10 - 6 =$  | (60) $11 - 9 =$  |
| (61) $9 - 1 =$   | (62) $13 - 11 =$ | (63) $1 + 4 =$   | (64) $12 + 2 =$  |
| (65) $5 + 1 =$   | (66) $7 - 5 =$   | (67) $10 + 2 =$  | (68) $8 + 4 =$   |
| (69) $17 - 5 =$  | (70) $6 - 3 =$   | (71) $5 - 4 =$   | (72) $6 + 1 =$   |
| (73) $9 - 7 =$   | (74) $12 - 12 =$ | (75) $9 - 3 =$   | (76) $9 + 10 =$  |
| (77) $12 + 8 =$  | (78) $4 + 13 =$  | (79) $12 - 7 =$  | (80) $15 - 8 =$  |
| (81) $18 - 18 =$ | (82) $1 + 1 =$   | (83) $8 - 7 =$   | (84) $10 - 1 =$  |
| (85) $6 + 9 =$   | (86) $17 + 1 =$  | (87) $7 + 1 =$   | (88) $5 - 3 =$   |
| (89) $8 - 5 =$   | (90) $5 - 2 =$   | (91) $15 - 12 =$ | (92) $4 + 15 =$  |
| (93) $19 - 17 =$ | (94) $4 + 10 =$  | (95) $11 - 2 =$  | (96) $14 + 6 =$  |
| (97) $17 - 6 =$  | (98) $17 - 3 =$  | (99) $6 + 3 =$   | (100) $4 + 10 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $19 + 1 =$   | (2) $7 - 7 =$    | (3) $9 - 1 =$    | (4) $15 - 4 =$   |
| (5) $18 - 13 =$  | (6) $4 + 3 =$    | (7) $1 + 1 =$    | (8) $5 + 9 =$    |
| (9) $8 - 1 =$    | (10) $10 + 1 =$  | (11) $15 - 14 =$ | (12) $2 + 10 =$  |
| (13) $4 + 8 =$   | (14) $8 + 3 =$   | (15) $10 + 5 =$  | (16) $14 + 6 =$  |
| (17) $11 - 2 =$  | (18) $14 + 3 =$  | (19) $9 - 8 =$   | (20) $10 - 4 =$  |
| (21) $12 - 12 =$ | (22) $17 - 5 =$  | (23) $17 + 2 =$  | (24) $17 - 14 =$ |
| (25) $19 - 14 =$ | (26) $13 - 7 =$  | (27) $4 + 1 =$   | (28) $14 - 2 =$  |
| (29) $16 - 6 =$  | (30) $10 - 1 =$  | (31) $3 + 6 =$   | (32) $13 - 12 =$ |
| (33) $14 + 2 =$  | (34) $11 - 8 =$  | (35) $7 + 10 =$  | (36) $4 - 1 =$   |
| (37) $6 + 1 =$   | (38) $12 + 3 =$  | (39) $16 - 8 =$  | (40) $3 + 14 =$  |
| (41) $17 + 1 =$  | (42) $3 - 1 =$   | (43) $14 - 10 =$ | (44) $5 + 4 =$   |
| (45) $19 - 4 =$  | (46) $19 - 6 =$  | (47) $14 - 9 =$  | (48) $18 + 2 =$  |
| (49) $15 - 8 =$  | (50) $12 + 1 =$  | (51) $4 - 4 =$   | (52) $5 + 5 =$   |
| (53) $10 - 8 =$  | (54) $19 - 3 =$  | (55) $10 - 10 =$ | (56) $5 + 11 =$  |
| (57) $15 + 1 =$  | (58) $9 + 1 =$   | (59) $16 - 11 =$ | (60) $17 - 6 =$  |
| (61) $17 - 4 =$  | (62) $10 + 7 =$  | (63) $16 + 2 =$  | (64) $7 - 3 =$   |
| (65) $13 + 1 =$  | (66) $17 + 3 =$  | (67) $2 - 2 =$   | (68) $12 - 5 =$  |
| (69) $2 + 15 =$  | (70) $15 - 7 =$  | (71) $9 - 2 =$   | (72) $1 + 2 =$   |
| (73) $13 - 1 =$  | (74) $13 - 13 =$ | (75) $13 + 3 =$  | (76) $4 + 2 =$   |
| (77) $1 - 1 =$   | (78) $18 + 1 =$  | (79) $16 + 1 =$  | (80) $15 - 15 =$ |
| (81) $15 - 1 =$  | (82) $2 - 1 =$   | (83) $5 - 1 =$   | (84) $16 - 1 =$  |
| (85) $14 + 1 =$  | (86) $12 - 2 =$  | (87) $1 + 15 =$  | (88) $4 - 1 =$   |
| (89) $15 + 2 =$  | (90) $1 - 1 =$   | (91) $17 + 3 =$  | (92) $18 - 13 =$ |
| (93) $11 - 6 =$  | (94) $11 - 5 =$  | (95) $2 - 2 =$   | (96) $19 - 12 =$ |
| (97) $10 - 9 =$  | (98) $6 + 1 =$   | (99) $4 + 1 =$   | (100) $19 - 5 =$ |

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|------------------|-----------------|------------------|------------------|
| (1) $17 + 2 =$   | (2) $3 + 12 =$  | (3) $9 + 10 =$   | (4) $14 - 12 =$  |
| (5) $8 + 5 =$    | (6) $3 + 15 =$  | (7) $15 + 3 =$   | (8) $6 + 13 =$   |
| (9) $4 + 11 =$   | (10) $4 - 4 =$  | (11) $6 + 5 =$   | (12) $5 + 4 =$   |
| (13) $5 + 5 =$   | (14) $9 + 2 =$  | (15) $12 + 7 =$  | (16) $6 + 6 =$   |
| (17) $13 - 6 =$  | (18) $7 - 6 =$  | (19) $15 + 4 =$  | (20) $2 + 5 =$   |
| (21) $8 - 3 =$   | (22) $18 - 6 =$ | (23) $18 + 1 =$  | (24) $6 - 1 =$   |
| (25) $12 - 3 =$  | (26) $12 + 1 =$ | (27) $18 - 14 =$ | (28) $14 + 2 =$  |
| (29) $4 + 14 =$  | (30) $7 + 2 =$  | (31) $8 + 2 =$   | (32) $18 + 2 =$  |
| (33) $10 + 1 =$  | (34) $14 + 3 =$ | (35) $14 + 1 =$  | (36) $15 + 1 =$  |
| (37) $18 - 3 =$  | (38) $8 - 8 =$  | (39) $9 + 9 =$   | (40) $6 - 2 =$   |
| (41) $7 + 5 =$   | (42) $8 - 4 =$  | (43) $17 + 1 =$  | (44) $1 + 7 =$   |
| (45) $9 + 5 =$   | (46) $19 + 1 =$ | (47) $14 - 11 =$ | (48) $9 + 6 =$   |
| (49) $1 + 5 =$   | (50) $9 - 4 =$  | (51) $7 - 5 =$   | (52) $2 - 1 =$   |
| (53) $9 + 1 =$   | (54) $4 + 5 =$  | (55) $6 - 6 =$   | (56) $4 + 6 =$   |
| (57) $5 - 5 =$   | (58) $3 - 3 =$  | (59) $11 + 5 =$  | (60) $13 + 1 =$  |
| (61) $12 - 12 =$ | (62) $19 + 1 =$ | (63) $3 - 2 =$   | (64) $10 + 5 =$  |
| (65) $18 + 2 =$  | (66) $9 - 5 =$  | (67) $10 - 5 =$  | (68) $16 + 3 =$  |
| (69) $9 + 6 =$   | (70) $6 + 3 =$  | (71) $14 + 6 =$  | (72) $5 + 6 =$   |
| (73) $5 - 3 =$   | (74) $18 + 1 =$ | (75) $15 - 7 =$  | (76) $2 - 1 =$   |
| (77) $11 + 8 =$  | (78) $8 - 7 =$  | (79) $5 + 4 =$   | (80) $9 - 6 =$   |
| (81) $2 + 12 =$  | (82) $13 + 4 =$ | (83) $16 + 1 =$  | (84) $19 - 16 =$ |
| (85) $15 + 4 =$  | (86) $8 - 6 =$  | (87) $1 - 1 =$   | (88) $19 - 9 =$  |
| (89) $18 - 2 =$  | (90) $15 + 2 =$ | (91) $15 + 1 =$  | (92) $17 - 1 =$  |
| (93) $6 - 2 =$   | (94) $5 + 5 =$  | (95) $6 + 4 =$   | (96) $3 + 10 =$  |
| (97) $8 + 3 =$   | (98) $3 + 12 =$ | (99) $10 + 8 =$  | (100) $4 + 3 =$  |

# 二十以内加减法计算练习题答案

## 第1页答案

(1) 13	(2) 0	(3) 7	(4) 8	(5) 12	(6) 4	(7) 2	(8) 20
(9) 6	(10) 6	(11) 20	(12) 1	(13) 0	(14) 8	(15) 20	(16) 19
(17) 17	(18) 12	(19) 9	(20) 1	(21) 19	(22) 14	(23) 19	(24) 19
(25) 6	(26) 14	(27) 18	(28) 14	(29) 0	(30) 9	(31) 12	(32) 3
(33) 3	(34) 13	(35) 15	(36) 1	(37) 18	(38) 6	(39) 14	(40) 2
(41) 2	(42) 6	(43) 0	(44) 1	(45) 15	(46) 18	(47) 5	(48) 10
(49) 14	(50) 18	(51) 3	(52) 17	(53) 18	(54) 7	(55) 2	(56) 13
(57) 10	(58) 11	(59) 1	(60) 2	(61) 0	(62) 17	(63) 19	(64) 19
(65) 11	(66) 11	(67) 4	(68) 10	(69) 6	(70) 4	(71) 10	(72) 17
(73) 19	(74) 20	(75) 16	(76) 2	(77) 20	(78) 8	(79) 12	(80) 20
(81) 11	(82) 13	(83) 15	(84) 1	(85) 17	(86) 7	(87) 14	(88) 0
(89) 8	(90) 0	(91) 17	(92) 2	(93) 14	(94) 12	(95) 19	(96) 0
(97) 9	(98) 7	(99) 20	(100) 15				

## 第2页答案

(1) 17	(2) 4	(3) 20	(4) 1	(5) 8	(6) 11	(7) 17	(8) 14
(9) 1	(10) 4	(11) 20	(12) 2	(13) 18	(14) 2	(15) 19	(16) 2
(17) 7	(18) 18	(19) 0	(20) 19	(21) 9	(22) 18	(23) 11	(24) 0
(25) 10	(26) 7	(27) 9	(28) 8	(29) 16	(30) 11	(31) 13	(32) 9
(33) 3	(34) 18	(35) 15	(36) 16	(37) 0	(38) 3	(39) 16	(40) 17
(41) 13	(42) 0	(43) 5	(44) 11	(45) 8	(46) 5	(47) 19	(48) 15
(49) 5	(50) 0	(51) 13	(52) 3	(53) 11	(54) 10	(55) 1	(56) 1
(57) 7	(58) 17	(59) 19	(60) 5	(61) 0	(62) 3	(63) 14	(64) 19
(65) 14	(66) 4	(67) 13	(68) 11	(69) 14	(70) 15	(71) 14	(72) 15
(73) 16	(74) 18	(75) 8	(76) 16	(77) 7	(78) 20	(79) 15	(80) 17
(81) 10	(82) 19	(83) 7	(84) 0	(85) 5	(86) 17	(87) 4	(88) 7
(89) 18	(90) 1	(91) 5	(92) 15	(93) 4	(94) 5	(95) 3	(96) 12
(97) 9	(98) 4	(99) 13	(100) 0				

# 二十以内加减法计算练习题答案

## 第3页答案

(1) 20	(2) 20	(3) 0	(4) 16	(5) 20	(6) 0	(7) 18	(8) 9
(9) 20	(10) 18	(11) 6	(12) 8	(13) 19	(14) 7	(15) 11	(16) 11
(17) 1	(18) 19	(19) 14	(20) 20	(21) 18	(22) 12	(23) 7	(24) 8
(25) 0	(26) 18	(27) 17	(28) 16	(29) 13	(30) 15	(31) 14	(32) 2
(33) 6	(34) 10	(35) 2	(36) 16	(37) 3	(38) 6	(39) 18	(40) 9
(41) 6	(42) 10	(43) 15	(44) 14	(45) 3	(46) 16	(47) 6	(48) 3
(49) 8	(50) 1	(51) 18	(52) 19	(53) 6	(54) 10	(55) 17	(56) 10
(57) 0	(58) 5	(59) 9	(60) 17	(61) 12	(62) 1	(63) 14	(64) 12
(65) 0	(66) 1	(67) 10	(68) 19	(69) 9	(70) 2	(71) 13	(72) 10
(73) 4	(74) 19	(75) 19	(76) 10	(77) 2	(78) 6	(79) 15	(80) 3
(81) 13	(82) 10	(83) 17	(84) 6	(85) 4	(86) 20	(87) 9	(88) 19
(89) 18	(90) 2	(91) 12	(92) 19	(93) 17	(94) 19	(95) 4	(96) 2
(97) 18	(98) 3	(99) 19	(100) 11				

## 第4页答案

(1) 19	(2) 4	(3) 16	(4) 0	(5) 5	(6) 20	(7) 15	(8) 1
(9) 16	(10) 14	(11) 4	(12) 5	(13) 14	(14) 3	(15) 6	(16) 6
(17) 16	(18) 0	(19) 13	(20) 1	(21) 10	(22) 0	(23) 9	(24) 17
(25) 13	(26) 7	(27) 0	(28) 19	(29) 19	(30) 16	(31) 7	(32) 7
(33) 1	(34) 3	(35) 13	(36) 1	(37) 1	(38) 18	(39) 1	(40) 2
(41) 0	(42) 17	(43) 20	(44) 6	(45) 20	(46) 9	(47) 18	(48) 18
(49) 2	(50) 13	(51) 7	(52) 17	(53) 13	(54) 18	(55) 8	(56) 18
(57) 16	(58) 19	(59) 4	(60) 7	(61) 15	(62) 19	(63) 0	(64) 13
(65) 20	(66) 12	(67) 17	(68) 3	(69) 2	(70) 0	(71) 1	(72) 20
(73) 0	(74) 3	(75) 4	(76) 12	(77) 0	(78) 17	(79) 10	(80) 3
(81) 19	(82) 3	(83) 13	(84) 4	(85) 6	(86) 10	(87) 1	(88) 8
(89) 20	(90) 13	(91) 19	(92) 2	(93) 8	(94) 1	(95) 6	(96) 0
(97) 20	(98) 10	(99) 13	(100) 9				

# 二十以内加减法计算练习题答案

## 第5页答案

(1) 7	(2) 20	(3) 12	(4) 20	(5) 14	(6) 18	(7) 4	(8) 18
(9) 2	(10) 3	(11) 8	(12) 4	(13) 7	(14) 7	(15) 8	(16) 14
(17) 0	(18) 18	(19) 9	(20) 15	(21) 4	(22) 15	(23) 5	(24) 11
(25) 1	(26) 0	(27) 20	(28) 5	(29) 18	(30) 0	(31) 16	(32) 2
(33) 13	(34) 19	(35) 11	(36) 4	(37) 1	(38) 0	(39) 13	(40) 1
(41) 20	(42) 16	(43) 20	(44) 1	(45) 9	(46) 5	(47) 6	(48) 4
(49) 12	(50) 13	(51) 7	(52) 1	(53) 9	(54) 5	(55) 12	(56) 19
(57) 9	(58) 20	(59) 4	(60) 2	(61) 8	(62) 2	(63) 5	(64) 14
(65) 6	(66) 2	(67) 12	(68) 12	(69) 12	(70) 3	(71) 1	(72) 7
(73) 2	(74) 0	(75) 6	(76) 19	(77) 20	(78) 17	(79) 5	(80) 7
(81) 0	(82) 2	(83) 1	(84) 9	(85) 15	(86) 18	(87) 8	(88) 2
(89) 3	(90) 3	(91) 3	(92) 19	(93) 2	(94) 14	(95) 9	(96) 20
(97) 11	(98) 14	(99) 9	(100) 14				

## 第6页答案

(1) 20	(2) 0	(3) 8	(4) 11	(5) 5	(6) 7	(7) 2	(8) 14
(9) 7	(10) 11	(11) 1	(12) 12	(13) 12	(14) 11	(15) 15	(16) 20
(17) 9	(18) 17	(19) 1	(20) 6	(21) 0	(22) 12	(23) 19	(24) 3
(25) 5	(26) 6	(27) 5	(28) 12	(29) 10	(30) 9	(31) 9	(32) 1
(33) 16	(34) 3	(35) 17	(36) 3	(37) 7	(38) 15	(39) 8	(40) 17
(41) 18	(42) 2	(43) 4	(44) 9	(45) 15	(46) 13	(47) 5	(48) 20
(49) 7	(50) 13	(51) 0	(52) 10	(53) 2	(54) 16	(55) 0	(56) 16
(57) 16	(58) 10	(59) 5	(60) 11	(61) 13	(62) 17	(63) 18	(64) 4
(65) 14	(66) 20	(67) 0	(68) 7	(69) 17	(70) 8	(71) 7	(72) 3
(73) 12	(74) 0	(75) 16	(76) 6	(77) 0	(78) 19	(79) 17	(80) 0
(81) 14	(82) 1	(83) 4	(84) 15	(85) 15	(86) 10	(87) 16	(88) 3
(89) 17	(90) 0	(91) 20	(92) 5	(93) 5	(94) 6	(95) 0	(96) 7
(97) 1	(98) 7	(99) 5	(100) 14				

# 二十以内加减法计算练习题答案

## 第7页答案

- |         |         |         |         |         |         |         |         |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 19  | (2) 15  | (3) 19  | (4) 2   | (5) 13  | (6) 18  | (7) 18  | (8) 19  |
| (9) 15  | (10) 0  | (11) 11 | (12) 9  | (13) 10 | (14) 11 | (15) 19 | (16) 12 |
| (17) 7  | (18) 1  | (19) 19 | (20) 7  | (21) 5  | (22) 12 | (23) 19 | (24) 5  |
| (25) 9  | (26) 13 | (27) 4  | (28) 16 | (29) 18 | (30) 9  | (31) 10 | (32) 20 |
| (33) 11 | (34) 17 | (35) 15 | (36) 16 | (37) 15 | (38) 0  | (39) 18 | (40) 4  |
| (41) 12 | (42) 4  | (43) 18 | (44) 8  | (45) 14 | (46) 20 | (47) 3  | (48) 15 |
| (49) 6  | (50) 5  | (51) 2  | (52) 1  | (53) 10 | (54) 9  | (55) 0  | (56) 10 |
| (57) 0  | (58) 0  | (59) 16 | (60) 14 | (61) 0  | (62) 20 | (63) 1  | (64) 15 |
| (65) 20 | (66) 4  | (67) 5  | (68) 19 | (69) 15 | (70) 9  | (71) 20 | (72) 11 |
| (73) 2  | (74) 19 | (75) 8  | (76) 1  | (77) 19 | (78) 1  | (79) 9  | (80) 3  |
| (81) 14 | (82) 17 | (83) 17 | (84) 3  | (85) 19 | (86) 2  | (87) 0  | (88) 10 |
| (89) 16 | (90) 17 | (91) 16 | (92) 16 | (93) 4  | (94) 10 | (95) 10 | (96) 13 |
| (97) 11 | (98) 15 | (99) 18 | (100) 7 |         |         |         |         |