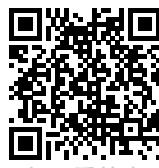


二十以内加减法计算练习题



扫码看答案

姓名 _____

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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $14 + 1 =$ | (2) $5 + 3 =$ | (3) $19 + 1 =$ | (4) $3 + 17 =$ |
| (5) $11 + 7 =$ | (6) $7 - 7 =$ | (7) $16 + 3 =$ | (8) $6 - 2 =$ |
| (9) $5 - 4 =$ | (10) $3 - 3 =$ | (11) $3 - 1 =$ | (12) $11 + 9 =$ |
| (13) $17 + 2 =$ | (14) $14 + 4 =$ | (15) $14 + 6 =$ | (16) $17 - 16 =$ |
| (17) $15 - 9 =$ | (18) $2 - 2 =$ | (19) $7 + 5 =$ | (20) $10 + 3 =$ |
| (21) $12 + 2 =$ | (22) $13 + 6 =$ | (23) $11 - 2 =$ | (24) $12 + 1 =$ |
| (25) $17 + 1 =$ | (26) $18 + 2 =$ | (27) $1 - 1 =$ | (28) $2 + 8 =$ |
| (29) $2 + 4 =$ | (30) $7 + 7 =$ | (31) $1 + 3 =$ | (32) $13 + 7 =$ |
| (33) $15 - 12 =$ | (34) $13 + 4 =$ | (35) $11 + 2 =$ | (36) $7 - 6 =$ |
| (37) $7 + 11 =$ | (38) $10 - 6 =$ | (39) $9 - 6 =$ | (40) $4 - 2 =$ |
| (41) $12 + 4 =$ | (42) $5 - 2 =$ | (43) $18 + 1 =$ | (44) $8 + 5 =$ |
| (45) $15 - 4 =$ | (46) $6 + 10 =$ | (47) $16 - 12 =$ | (48) $1 + 15 =$ |
| (49) $7 + 4 =$ | (50) $4 + 13 =$ | (51) $1 + 10 =$ | (52) $10 + 4 =$ |
| (53) $5 - 5 =$ | (54) $9 + 7 =$ | (55) $11 + 5 =$ | (56) $14 - 13 =$ |
| (57) $18 - 15 =$ | (58) $14 - 7 =$ | (59) $15 + 1 =$ | (60) $18 - 13 =$ |
| (61) $8 - 3 =$ | (62) $7 - 2 =$ | (63) $17 + 3 =$ | (64) $8 - 8 =$ |
| (65) $3 + 9 =$ | (66) $5 - 3 =$ | (67) $14 + 5 =$ | (68) $18 - 8 =$ |
| (69) $3 + 1 =$ | (70) $8 + 7 =$ | (71) $12 - 9 =$ | (72) $2 - 1 =$ |
| (73) $11 - 1 =$ | (74) $8 - 2 =$ | (75) $14 - 8 =$ | (76) $16 + 1 =$ |
| (77) $12 - 10 =$ | (78) $16 - 8 =$ | (79) $10 - 4 =$ | (80) $5 + 1 =$ |
| (81) $1 + 18 =$ | (82) $14 - 4 =$ | (83) $11 - 11 =$ | (84) $15 - 3 =$ |
| (85) $8 - 5 =$ | (86) $14 - 5 =$ | (87) $17 - 3 =$ | (88) $1 + 11 =$ |
| (89) $16 + 1 =$ | (90) $17 - 10 =$ | (91) $11 + 7 =$ | (92) $9 - 3 =$ |
| (93) $3 + 15 =$ | (94) $13 + 5 =$ | (95) $6 - 5 =$ | (96) $17 + 3 =$ |
| (97) $4 - 1 =$ | (98) $1 - 1 =$ | (99) $8 + 3 =$ | (100) $14 + 1 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $4 - 3 =$ | (2) $16 + 4 =$ | (3) $7 + 2 =$ | (4) $8 + 1 =$ |
| (5) $5 + 14 =$ | (6) $5 - 5 =$ | (7) $8 + 7 =$ | (8) $19 + 1 =$ |
| (9) $12 + 1 =$ | (10) $9 - 6 =$ | (11) $14 + 4 =$ | (12) $8 - 3 =$ |
| (13) $6 + 11 =$ | (14) $12 - 9 =$ | (15) $15 + 2 =$ | (16) $10 - 8 =$ |
| (17) $2 + 13 =$ | (18) $8 + 5 =$ | (19) $15 + 4 =$ | (20) $2 - 1 =$ |
| (21) $8 + 10 =$ | (22) $1 + 8 =$ | (23) $3 - 2 =$ | (24) $1 + 2 =$ |
| (25) $11 - 1 =$ | (26) $17 + 1 =$ | (27) $10 - 4 =$ | (28) $13 + 7 =$ |
| (29) $7 - 6 =$ | (30) $4 + 2 =$ | (31) $10 - 1 =$ | (32) $12 - 11 =$ |
| (33) $7 + 1 =$ | (34) $5 + 10 =$ | (35) $14 - 9 =$ | (36) $6 - 2 =$ |
| (37) $8 - 2 =$ | (38) $12 + 6 =$ | (39) $15 - 9 =$ | (40) $7 + 8 =$ |
| (41) $1 + 12 =$ | (42) $14 - 7 =$ | (43) $10 + 7 =$ | (44) $16 - 9 =$ |
| (45) $4 - 2 =$ | (46) $7 + 2 =$ | (47) $6 + 11 =$ | (48) $17 - 17 =$ |
| (49) $9 + 8 =$ | (50) $17 - 10 =$ | (51) $2 - 2 =$ | (52) $19 + 1 =$ |
| (53) $5 + 13 =$ | (54) $6 - 6 =$ | (55) $17 + 1 =$ | (56) $12 - 12 =$ |
| (57) $10 + 3 =$ | (58) $18 - 7 =$ | (59) $10 - 5 =$ | (60) $18 + 1 =$ |
| (61) $6 - 1 =$ | (62) $1 + 11 =$ | (63) $14 + 2 =$ | (64) $16 - 4 =$ |
| (65) $2 + 11 =$ | (66) $5 + 12 =$ | (67) $15 + 2 =$ | (68) $17 - 3 =$ |
| (69) $3 + 16 =$ | (70) $8 - 5 =$ | (71) $13 - 1 =$ | (72) $18 + 2 =$ |
| (73) $12 - 2 =$ | (74) $1 - 1 =$ | (75) $16 - 13 =$ | (76) $11 - 7 =$ |
| (77) $4 + 2 =$ | (78) $12 + 3 =$ | (79) $6 + 6 =$ | (80) $7 - 1 =$ |
| (81) $7 - 5 =$ | (82) $4 - 3 =$ | (83) $6 - 5 =$ | (84) $9 + 2 =$ |
| (85) $18 - 15 =$ | (86) $13 - 4 =$ | (87) $17 + 3 =$ | (88) $14 - 11 =$ |
| (89) $18 - 18 =$ | (90) $7 - 3 =$ | (91) $14 + 6 =$ | (92) $3 + 8 =$ |
| (93) $11 + 6 =$ | (94) $16 + 1 =$ | (95) $10 - 3 =$ | (96) $19 - 1 =$ |
| (97) $4 + 9 =$ | (98) $5 - 1 =$ | (99) $5 + 5 =$ | (100) $5 + 1 =$ |

二十以内加减法计算练习题



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- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 8 - 7 = | (2) 9 - 6 = | (3) 7 - 7 = | (4) 2 - 1 = |
| (5) 3 - 3 = | (6) 1 + 5 = | (7) 16 - 10 = | (8) 5 + 8 = |
| (9) 17 - 8 = | (10) 8 + 9 = | (11) 8 + 12 = | (12) 9 + 10 = |
| (13) 16 - 8 = | (14) 6 + 14 = | (15) 10 + 1 = | (16) 13 + 2 = |
| (17) 4 - 4 = | (18) 15 - 13 = | (19) 15 + 4 = | (20) 10 + 2 = |
| (21) 2 + 18 = | (22) 3 - 1 = | (23) 15 - 9 = | (24) 1 - 1 = |
| (25) 18 - 6 = | (26) 7 + 8 = | (27) 17 - 14 = | (28) 1 + 14 = |
| (29) 15 - 8 = | (30) 6 - 5 = | (31) 14 + 5 = | (32) 9 + 2 = |
| (33) 14 - 8 = | (34) 6 - 6 = | (35) 8 - 8 = | (36) 14 - 7 = |
| (37) 11 + 4 = | (38) 10 - 8 = | (39) 5 + 14 = | (40) 10 - 9 = |
| (41) 2 + 1 = | (42) 8 - 3 = | (43) 9 + 1 = | (44) 4 + 2 = |
| (45) 3 + 12 = | (46) 3 + 11 = | (47) 5 + 13 = | (48) 13 - 5 = |
| (49) 11 - 3 = | (50) 15 - 13 = | (51) 9 - 3 = | (52) 4 - 4 = |
| (53) 10 - 6 = | (54) 3 + 7 = | (55) 13 - 4 = | (56) 10 + 9 = |
| (57) 15 - 1 = | (58) 17 - 6 = | (59) 3 - 3 = | (60) 11 + 2 = |
| (61) 19 - 16 = | (62) 16 + 3 = | (63) 19 - 6 = | (64) 11 + 8 = |
| (65) 12 - 7 = | (66) 16 + 2 = | (67) 17 - 13 = | (68) 19 + 1 = |
| (69) 15 + 5 = | (70) 1 + 11 = | (71) 10 - 10 = | (72) 18 - 17 = |
| (73) 8 + 5 = | (74) 11 + 5 = | (75) 5 - 4 = | (76) 7 - 5 = |
| (77) 6 + 8 = | (78) 17 - 2 = | (79) 5 + 2 = | (80) 3 + 1 = |
| (81) 9 + 3 = | (82) 17 - 12 = | (83) 3 + 13 = | (84) 17 + 3 = |
| (85) 3 - 1 = | (86) 11 - 5 = | (87) 2 - 1 = | (88) 16 + 4 = |
| (89) 18 + 1 = | (90) 10 + 4 = | (91) 6 + 2 = | (92) 16 - 14 = |
| (93) 13 + 7 = | (94) 16 - 15 = | (95) 17 - 9 = | (96) 16 - 10 = |
| (97) 4 - 2 = | (98) 14 - 3 = | (99) 5 + 5 = | (100) 10 + 3 = |

二十以内加减法计算练习题



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- | | | | |
|----------------|---------------|----------------|----------------|
| (1) 5 + 6 = | (2) 18 + 2 = | (3) 19 - 2 = | (4) 18 - 4 = |
| (5) 7 - 4 = | (6) 7 + 6 = | (7) 6 + 3 = | (8) 18 - 5 = |
| (9) 5 - 5 = | (10) 5 + 8 = | (11) 19 - 13 = | (12) 9 + 4 = |
| (13) 9 - 7 = | (14) 14 + 4 = | (15) 7 + 12 = | (16) 10 + 6 = |
| (17) 1 + 8 = | (18) 4 - 3 = | (19) 7 + 1 = | (20) 15 + 4 = |
| (21) 7 - 6 = | (22) 6 + 7 = | (23) 14 - 6 = | (24) 16 - 12 = |
| (25) 15 + 2 = | (26) 11 + 2 = | (27) 11 + 5 = | (28) 9 + 9 = |
| (29) 16 + 3 = | (30) 7 - 2 = | (31) 18 - 6 = | (32) 16 + 1 = |
| (33) 9 - 8 = | (34) 6 + 6 = | (35) 17 + 2 = | (36) 2 - 2 = |
| (37) 8 + 2 = | (38) 12 - 7 = | (39) 9 + 10 = | (40) 5 + 12 = |
| (41) 7 - 1 = | (42) 19 + 1 = | (43) 10 - 7 = | (44) 2 + 13 = |
| (45) 9 + 7 = | (46) 10 - 1 = | (47) 4 - 4 = | (48) 12 + 6 = |
| (49) 18 + 2 = | (50) 4 - 3 = | (51) 8 - 7 = | (52) 6 + 12 = |
| (53) 1 - 1 = | (54) 12 + 8 = | (55) 19 - 4 = | (56) 8 - 8 = |
| (57) 15 - 12 = | (58) 4 + 16 = | (59) 10 + 3 = | (60) 15 + 1 = |
| (61) 8 - 5 = | (62) 18 + 1 = | (63) 4 + 11 = | (64) 8 - 2 = |
| (65) 12 + 3 = | (66) 9 - 7 = | (67) 11 + 6 = | (68) 5 - 4 = |
| (69) 5 - 5 = | (70) 10 - 6 = | (71) 1 + 15 = | (72) 12 + 5 = |
| (73) 15 - 12 = | (74) 9 + 4 = | (75) 4 + 10 = | (76) 7 - 5 = |
| (77) 15 + 3 = | (78) 2 - 1 = | (79) 15 - 13 = | (80) 18 + 2 = |
| (81) 3 + 6 = | (82) 17 - 1 = | (83) 8 + 1 = | (84) 1 + 18 = |
| (85) 10 - 3 = | (86) 14 + 1 = | (87) 5 - 4 = | (88) 10 + 8 = |
| (89) 10 + 2 = | (90) 3 - 1 = | (91) 1 - 1 = | (92) 13 + 2 = |
| (93) 15 - 4 = | (94) 10 - 1 = | (95) 16 - 9 = | (96) 8 + 11 = |
| (97) 10 - 9 = | (98) 15 - 9 = | (99) 4 - 4 = | (100) 7 + 2 = |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|------------------|
| (1) $19 - 5 =$ | (2) $18 - 9 =$ | (3) $7 - 4 =$ | (4) $8 + 7 =$ |
| (5) $18 - 2 =$ | (6) $7 + 9 =$ | (7) $5 + 6 =$ | (8) $15 + 1 =$ |
| (9) $7 - 7 =$ | (10) $14 - 9 =$ | (11) $10 - 4 =$ | (12) $7 + 8 =$ |
| (13) $4 - 3 =$ | (14) $12 - 9 =$ | (15) $11 + 5 =$ | (16) $17 + 2 =$ |
| (17) $17 + 3 =$ | (18) $7 + 4 =$ | (19) $8 - 8 =$ | (20) $6 + 2 =$ |
| (21) $16 - 15 =$ | (22) $7 - 3 =$ | (23) $3 + 3 =$ | (24) $8 - 6 =$ |
| (25) $8 - 7 =$ | (26) $15 + 4 =$ | (27) $13 + 1 =$ | (28) $19 - 13 =$ |
| (29) $15 - 6 =$ | (30) $16 - 7 =$ | (31) $2 + 10 =$ | (32) $3 + 5 =$ |
| (33) $5 + 11 =$ | (34) $6 + 5 =$ | (35) $18 - 7 =$ | (36) $9 + 8 =$ |
| (37) $3 - 2 =$ | (38) $4 - 2 =$ | (39) $7 - 2 =$ | (40) $10 + 4 =$ |
| (41) $13 + 6 =$ | (42) $7 + 6 =$ | (43) $7 - 6 =$ | (44) $18 + 1 =$ |
| (45) $12 - 10 =$ | (46) $7 - 1 =$ | (47) $2 + 6 =$ | (48) $1 + 4 =$ |
| (49) $1 + 8 =$ | (50) $16 + 3 =$ | (51) $5 + 4 =$ | (52) $6 - 2 =$ |
| (53) $5 - 1 =$ | (54) $12 - 3 =$ | (55) $5 + 7 =$ | (56) $12 - 2 =$ |
| (57) $9 - 9 =$ | (58) $19 + 1 =$ | (59) $6 - 4 =$ | (60) $11 - 6 =$ |
| (61) $9 - 3 =$ | (62) $17 - 2 =$ | (63) $12 - 12 =$ | (64) $3 - 2 =$ |
| (65) $5 - 3 =$ | (66) $9 - 7 =$ | (67) $3 - 1 =$ | (68) $4 + 1 =$ |
| (69) $8 - 3 =$ | (70) $13 - 10 =$ | (71) $17 + 1 =$ | (72) $15 + 3 =$ |
| (73) $1 + 11 =$ | (74) $18 + 2 =$ | (75) $4 + 12 =$ | (76) $8 - 6 =$ |
| (77) $5 - 4 =$ | (78) $7 - 2 =$ | (79) $10 - 4 =$ | (80) $3 + 17 =$ |
| (81) $17 - 7 =$ | (82) $9 - 2 =$ | (83) $9 + 8 =$ | (84) $14 + 1 =$ |
| (85) $12 - 2 =$ | (86) $13 - 13 =$ | (87) $19 - 6 =$ | (88) $2 + 3 =$ |
| (89) $1 + 6 =$ | (90) $4 + 5 =$ | (91) $13 - 7 =$ | (92) $16 + 2 =$ |
| (93) $12 - 4 =$ | (94) $7 - 3 =$ | (95) $16 - 6 =$ | (96) $16 - 15 =$ |
| (97) $6 - 5 =$ | (98) $17 + 3 =$ | (99) $10 + 4 =$ | (100) $13 - 6 =$ |

二十以内加减法计算练习题



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- | | | | |
|------------------|------------------|------------------|-------------------|
| (1) $19 - 4 =$ | (2) $6 - 4 =$ | (3) $14 - 6 =$ | (4) $9 + 11 =$ |
| (5) $17 - 3 =$ | (6) $15 + 1 =$ | (7) $11 + 3 =$ | (8) $12 - 8 =$ |
| (9) $12 - 3 =$ | (10) $1 - 1 =$ | (11) $10 - 2 =$ | (12) $5 - 5 =$ |
| (13) $11 - 8 =$ | (14) $9 - 9 =$ | (15) $19 - 15 =$ | (16) $13 - 1 =$ |
| (17) $7 + 3 =$ | (18) $1 + 18 =$ | (19) $9 + 10 =$ | (20) $8 - 5 =$ |
| (21) $13 + 4 =$ | (22) $18 - 1 =$ | (23) $1 + 12 =$ | (24) $13 - 11 =$ |
| (25) $2 - 2 =$ | (26) $10 + 9 =$ | (27) $11 - 11 =$ | (28) $4 + 15 =$ |
| (29) $5 - 2 =$ | (30) $3 + 11 =$ | (31) $18 - 7 =$ | (32) $5 - 1 =$ |
| (33) $14 - 7 =$ | (34) $4 - 4 =$ | (35) $14 - 1 =$ | (36) $18 - 12 =$ |
| (37) $11 + 7 =$ | (38) $19 + 1 =$ | (39) $12 + 6 =$ | (40) $14 + 2 =$ |
| (41) $18 - 11 =$ | (42) $4 + 6 =$ | (43) $3 - 3 =$ | (44) $10 + 10 =$ |
| (45) $11 + 6 =$ | (46) $12 + 8 =$ | (47) $15 + 5 =$ | (48) $2 + 17 =$ |
| (49) $10 + 5 =$ | (50) $12 + 3 =$ | (51) $18 + 2 =$ | (52) $18 - 2 =$ |
| (53) $19 - 1 =$ | (54) $5 + 10 =$ | (55) $4 + 11 =$ | (56) $7 + 2 =$ |
| (57) $3 + 9 =$ | (58) $11 + 8 =$ | (59) $18 - 3 =$ | (60) $16 + 4 =$ |
| (61) $14 - 2 =$ | (62) $5 + 6 =$ | (63) $2 + 5 =$ | (64) $18 - 5 =$ |
| (65) $12 + 4 =$ | (66) $16 - 5 =$ | (67) $7 + 8 =$ | (68) $15 + 2 =$ |
| (69) $8 + 9 =$ | (70) $10 - 10 =$ | (71) $4 + 6 =$ | (72) $7 - 6 =$ |
| (73) $14 - 13 =$ | (74) $4 - 4 =$ | (75) $14 + 2 =$ | (76) $17 - 10 =$ |
| (77) $7 + 5 =$ | (78) $13 + 4 =$ | (79) $3 - 2 =$ | (80) $6 - 5 =$ |
| (81) $19 + 1 =$ | (82) $14 - 8 =$ | (83) $16 + 2 =$ | (84) $10 - 3 =$ |
| (85) $12 + 8 =$ | (86) $6 + 6 =$ | (87) $1 - 1 =$ | (88) $11 - 5 =$ |
| (89) $2 - 2 =$ | (90) $18 - 11 =$ | (91) $13 - 2 =$ | (92) $15 + 1 =$ |
| (93) $7 + 11 =$ | (94) $8 + 7 =$ | (95) $17 + 3 =$ | (96) $15 + 3 =$ |
| (97) $15 - 11 =$ | (98) $2 + 15 =$ | (99) $1 + 7 =$ | (100) $16 - 13 =$ |

二十以内加减法计算练习题



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|------------------|------------------|------------------|------------------|
| (1) $8 + 5 =$ | (2) $12 + 1 =$ | (3) $12 - 5 =$ | (4) $5 - 1 =$ |
| (5) $11 - 4 =$ | (6) $11 + 4 =$ | (7) $3 + 1 =$ | (8) $13 + 6 =$ |
| (9) $1 + 18 =$ | (10) $9 + 7 =$ | (11) $6 + 3 =$ | (12) $7 - 2 =$ |
| (13) $7 - 4 =$ | (14) $5 - 5 =$ | (15) $2 - 1 =$ | (16) $12 - 12 =$ |
| (17) $18 - 16 =$ | (18) $10 + 9 =$ | (19) $17 - 13 =$ | (20) $17 + 2 =$ |
| (21) $16 - 6 =$ | (22) $6 - 6 =$ | (23) $6 + 5 =$ | (24) $5 + 1 =$ |
| (25) $1 + 14 =$ | (26) $12 + 6 =$ | (27) $7 - 7 =$ | (28) $11 + 9 =$ |
| (29) $14 + 1 =$ | (30) $16 + 1 =$ | (31) $4 - 3 =$ | (32) $11 + 7 =$ |
| (33) $18 + 1 =$ | (34) $1 + 3 =$ | (35) $16 + 3 =$ | (36) $3 - 2 =$ |
| (37) $13 - 6 =$ | (38) $10 - 9 =$ | (39) $16 - 4 =$ | (40) $15 + 4 =$ |
| (41) $2 - 2 =$ | (42) $17 + 1 =$ | (43) $9 + 5 =$ | (44) $1 - 1 =$ |
| (45) $17 - 9 =$ | (46) $5 + 13 =$ | (47) $10 + 5 =$ | (48) $10 + 3 =$ |
| (49) $15 + 2 =$ | (50) $4 - 2 =$ | (51) $15 + 1 =$ | (52) $12 - 9 =$ |
| (53) $15 + 5 =$ | (54) $11 + 8 =$ | (55) $3 - 3 =$ | (56) $13 - 8 =$ |
| (57) $5 - 4 =$ | (58) $7 + 12 =$ | (59) $8 + 12 =$ | (60) $11 - 4 =$ |
| (61) $15 - 2 =$ | (62) $8 - 4 =$ | (63) $3 + 5 =$ | (64) $2 + 11 =$ |
| (65) $12 - 5 =$ | (66) $16 - 7 =$ | (67) $3 + 14 =$ | (68) $15 - 4 =$ |
| (69) $7 - 4 =$ | (70) $17 - 17 =$ | (71) $8 + 7 =$ | (72) $2 - 1 =$ |
| (73) $8 + 6 =$ | (74) $8 - 1 =$ | (75) $5 - 3 =$ | (76) $13 + 5 =$ |
| (77) $6 - 3 =$ | (78) $8 - 6 =$ | (79) $5 - 1 =$ | (80) $16 - 8 =$ |
| (81) $9 + 10 =$ | (82) $15 - 13 =$ | (83) $14 - 2 =$ | (84) $12 + 1 =$ |
| (85) $9 - 2 =$ | (86) $17 - 2 =$ | (87) $9 + 7 =$ | (88) $10 - 8 =$ |
| (89) $9 + 3 =$ | (90) $9 + 2 =$ | (91) $5 + 1 =$ | (92) $14 - 1 =$ |
| (93) $6 + 8 =$ | (94) $11 - 5 =$ | (95) $8 + 1 =$ | (96) $17 - 14 =$ |
| (97) $1 + 4 =$ | (98) $15 - 6 =$ | (99) $13 - 11 =$ | (100) $18 + 2 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 15	(2) 8	(3) 20	(4) 20	(5) 18	(6) 0	(7) 19	(8) 4
(9) 1	(10) 0	(11) 2	(12) 20	(13) 19	(14) 18	(15) 20	(16) 1
(17) 6	(18) 0	(19) 12	(20) 13	(21) 14	(22) 19	(23) 9	(24) 13
(25) 18	(26) 20	(27) 0	(28) 10	(29) 6	(30) 14	(31) 4	(32) 20
(33) 3	(34) 17	(35) 13	(36) 1	(37) 18	(38) 4	(39) 3	(40) 2
(41) 16	(42) 3	(43) 19	(44) 13	(45) 11	(46) 16	(47) 4	(48) 16
(49) 11	(50) 17	(51) 11	(52) 14	(53) 0	(54) 16	(55) 16	(56) 1
(57) 3	(58) 7	(59) 16	(60) 5	(61) 5	(62) 5	(63) 20	(64) 0
(65) 12	(66) 2	(67) 19	(68) 10	(69) 4	(70) 15	(71) 3	(72) 1
(73) 10	(74) 6	(75) 6	(76) 17	(77) 2	(78) 8	(79) 6	(80) 6
(81) 19	(82) 10	(83) 0	(84) 12	(85) 3	(86) 9	(87) 14	(88) 12
(89) 17	(90) 7	(91) 18	(92) 6	(93) 18	(94) 18	(95) 1	(96) 20
(97) 3	(98) 0	(99) 11	(100) 15				

第2页答案

(1) 1	(2) 20	(3) 9	(4) 9	(5) 19	(6) 0	(7) 15	(8) 20
(9) 13	(10) 3	(11) 18	(12) 5	(13) 17	(14) 3	(15) 17	(16) 2
(17) 15	(18) 13	(19) 19	(20) 1	(21) 18	(22) 9	(23) 1	(24) 3
(25) 10	(26) 18	(27) 6	(28) 20	(29) 1	(30) 6	(31) 9	(32) 1
(33) 8	(34) 15	(35) 5	(36) 4	(37) 6	(38) 18	(39) 6	(40) 15
(41) 13	(42) 7	(43) 17	(44) 7	(45) 2	(46) 9	(47) 17	(48) 0
(49) 17	(50) 7	(51) 0	(52) 20	(53) 18	(54) 0	(55) 18	(56) 0
(57) 13	(58) 11	(59) 5	(60) 19	(61) 5	(62) 12	(63) 16	(64) 12
(65) 13	(66) 17	(67) 17	(68) 14	(69) 19	(70) 3	(71) 12	(72) 20
(73) 10	(74) 0	(75) 3	(76) 4	(77) 6	(78) 15	(79) 12	(80) 6
(81) 2	(82) 1	(83) 1	(84) 11	(85) 3	(86) 9	(87) 20	(88) 3
(89) 0	(90) 4	(91) 20	(92) 11	(93) 17	(94) 17	(95) 7	(96) 18
(97) 13	(98) 4	(99) 10	(100) 6				

二十以内加减法计算练习题答案

第3页答案

(1) 1	(2) 3	(3) 0	(4) 1	(5) 0	(6) 6	(7) 6	(8) 13
(9) 9	(10) 17	(11) 20	(12) 19	(13) 8	(14) 20	(15) 11	(16) 15
(17) 0	(18) 2	(19) 19	(20) 12	(21) 20	(22) 2	(23) 6	(24) 0
(25) 12	(26) 15	(27) 3	(28) 15	(29) 7	(30) 1	(31) 19	(32) 11
(33) 6	(34) 0	(35) 0	(36) 7	(37) 15	(38) 2	(39) 19	(40) 1
(41) 3	(42) 5	(43) 10	(44) 6	(45) 15	(46) 14	(47) 18	(48) 8
(49) 8	(50) 2	(51) 6	(52) 0	(53) 4	(54) 10	(55) 9	(56) 19
(57) 14	(58) 11	(59) 0	(60) 13	(61) 3	(62) 19	(63) 13	(64) 19
(65) 5	(66) 18	(67) 4	(68) 20	(69) 20	(70) 12	(71) 0	(72) 1
(73) 13	(74) 16	(75) 1	(76) 2	(77) 14	(78) 15	(79) 7	(80) 4
(81) 12	(82) 5	(83) 16	(84) 20	(85) 2	(86) 6	(87) 1	(88) 20
(89) 19	(90) 14	(91) 8	(92) 2	(93) 20	(94) 1	(95) 8	(96) 6
(97) 2	(98) 11	(99) 10	(100) 13				

第4页答案

(1) 11	(2) 20	(3) 17	(4) 14	(5) 3	(6) 13	(7) 9	(8) 13
(9) 0	(10) 13	(11) 6	(12) 13	(13) 2	(14) 18	(15) 19	(16) 16
(17) 9	(18) 1	(19) 8	(20) 19	(21) 1	(22) 13	(23) 8	(24) 4
(25) 17	(26) 13	(27) 16	(28) 18	(29) 19	(30) 5	(31) 12	(32) 17
(33) 1	(34) 12	(35) 19	(36) 0	(37) 10	(38) 5	(39) 19	(40) 17
(41) 6	(42) 20	(43) 3	(44) 15	(45) 16	(46) 9	(47) 0	(48) 18
(49) 20	(50) 1	(51) 1	(52) 18	(53) 0	(54) 20	(55) 15	(56) 0
(57) 3	(58) 20	(59) 13	(60) 16	(61) 3	(62) 19	(63) 15	(64) 6
(65) 15	(66) 2	(67) 17	(68) 1	(69) 0	(70) 4	(71) 16	(72) 17
(73) 3	(74) 13	(75) 14	(76) 2	(77) 18	(78) 1	(79) 2	(80) 20
(81) 9	(82) 16	(83) 9	(84) 19	(85) 7	(86) 15	(87) 1	(88) 18
(89) 12	(90) 2	(91) 0	(92) 15	(93) 11	(94) 9	(95) 7	(96) 19
(97) 1	(98) 6	(99) 0	(100) 9				

二十以内加减法计算练习题答案

第5页答案

(1) 14	(2) 9	(3) 3	(4) 15	(5) 16	(6) 16	(7) 11	(8) 16
(9) 0	(10) 5	(11) 6	(12) 15	(13) 1	(14) 3	(15) 16	(16) 19
(17) 20	(18) 11	(19) 0	(20) 8	(21) 1	(22) 4	(23) 6	(24) 2
(25) 1	(26) 19	(27) 14	(28) 6	(29) 9	(30) 9	(31) 12	(32) 8
(33) 16	(34) 11	(35) 11	(36) 17	(37) 1	(38) 2	(39) 5	(40) 14
(41) 19	(42) 13	(43) 1	(44) 19	(45) 2	(46) 6	(47) 8	(48) 5
(49) 9	(50) 19	(51) 9	(52) 4	(53) 4	(54) 9	(55) 12	(56) 10
(57) 0	(58) 20	(59) 2	(60) 5	(61) 6	(62) 15	(63) 0	(64) 1
(65) 2	(66) 2	(67) 2	(68) 5	(69) 5	(70) 3	(71) 18	(72) 18
(73) 12	(74) 20	(75) 16	(76) 2	(77) 1	(78) 5	(79) 6	(80) 20
(81) 10	(82) 7	(83) 17	(84) 15	(85) 10	(86) 0	(87) 13	(88) 5
(89) 7	(90) 9	(91) 6	(92) 18	(93) 8	(94) 4	(95) 10	(96) 1
(97) 1	(98) 20	(99) 14	(100) 7				

第6页答案

(1) 15	(2) 2	(3) 8	(4) 20	(5) 14	(6) 16	(7) 14	(8) 4
(9) 9	(10) 0	(11) 8	(12) 0	(13) 3	(14) 0	(15) 4	(16) 12
(17) 10	(18) 19	(19) 19	(20) 3	(21) 17	(22) 17	(23) 13	(24) 2
(25) 0	(26) 19	(27) 0	(28) 19	(29) 3	(30) 14	(31) 11	(32) 4
(33) 7	(34) 0	(35) 13	(36) 6	(37) 18	(38) 20	(39) 18	(40) 16
(41) 7	(42) 10	(43) 0	(44) 20	(45) 17	(46) 20	(47) 20	(48) 19
(49) 15	(50) 15	(51) 20	(52) 16	(53) 18	(54) 15	(55) 15	(56) 9
(57) 12	(58) 19	(59) 15	(60) 20	(61) 12	(62) 11	(63) 7	(64) 13
(65) 16	(66) 11	(67) 15	(68) 17	(69) 17	(70) 0	(71) 10	(72) 1
(73) 1	(74) 0	(75) 16	(76) 7	(77) 12	(78) 17	(79) 1	(80) 1
(81) 20	(82) 6	(83) 18	(84) 7	(85) 20	(86) 12	(87) 0	(88) 6
(89) 0	(90) 7	(91) 11	(92) 16	(93) 18	(94) 15	(95) 20	(96) 18
(97) 4	(98) 17	(99) 8	(100) 3				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 13 | (2) 13 | (3) 7 | (4) 4 | (5) 7 | (6) 15 | (7) 4 | (8) 19 |
| (9) 19 | (10) 16 | (11) 9 | (12) 5 | (13) 3 | (14) 0 | (15) 1 | (16) 0 |
| (17) 2 | (18) 19 | (19) 4 | (20) 19 | (21) 10 | (22) 0 | (23) 11 | (24) 6 |
| (25) 15 | (26) 18 | (27) 0 | (28) 20 | (29) 15 | (30) 17 | (31) 1 | (32) 18 |
| (33) 19 | (34) 4 | (35) 19 | (36) 1 | (37) 7 | (38) 1 | (39) 12 | (40) 19 |
| (41) 0 | (42) 18 | (43) 14 | (44) 0 | (45) 8 | (46) 18 | (47) 15 | (48) 13 |
| (49) 17 | (50) 2 | (51) 16 | (52) 3 | (53) 20 | (54) 19 | (55) 0 | (56) 5 |
| (57) 1 | (58) 19 | (59) 20 | (60) 7 | (61) 13 | (62) 4 | (63) 8 | (64) 13 |
| (65) 7 | (66) 9 | (67) 17 | (68) 11 | (69) 3 | (70) 0 | (71) 15 | (72) 1 |
| (73) 14 | (74) 7 | (75) 2 | (76) 18 | (77) 3 | (78) 2 | (79) 4 | (80) 8 |
| (81) 19 | (82) 2 | (83) 12 | (84) 13 | (85) 7 | (86) 15 | (87) 16 | (88) 2 |
| (89) 12 | (90) 11 | (91) 6 | (92) 13 | (93) 14 | (94) 6 | (95) 9 | (96) 3 |
| (97) 5 | (98) 9 | (99) 2 | (100) 20 | | | | |