

二十以内加减法计算练习题



姓名 _____

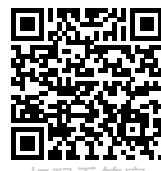
日期 _____

用时 _____

得分率 _____ %

扫码看答案

- (1) $2 + 5 =$ (2) $3 - 3 =$ (3) $8 - 4 =$ (4) $15 - 7 =$
(5) $14 + 5 =$ (6) $10 + 8 =$ (7) $13 + 5 =$ (8) $3 - 2 =$
(9) $5 - 3 =$ (10) $14 - 4 =$ (11) $18 + 2 =$ (12) $2 - 2 =$
(13) $16 - 12 =$ (14) $8 - 3 =$ (15) $10 - 4 =$ (16) $3 - 1 =$
(17) $12 - 2 =$ (18) $8 + 11 =$ (19) $11 + 5 =$ (20) $17 - 16 =$
(21) $16 + 3 =$ (22) $13 - 1 =$ (23) $16 + 1 =$ (24) $8 + 12 =$
(25) $17 - 12 =$ (26) $10 - 2 =$ (27) $11 + 4 =$ (28) $19 - 9 =$
(29) $2 + 14 =$ (30) $8 - 5 =$ (31) $17 + 2 =$ (32) $12 - 6 =$
(33) $7 - 6 =$ (34) $17 - 7 =$ (35) $15 - 15 =$ (36) $14 - 1 =$
(37) $1 - 1 =$ (38) $19 - 13 =$ (39) $19 + 1 =$ (40) $14 + 1 =$
(41) $6 + 12 =$ (42) $4 - 4 =$ (43) $14 + 6 =$ (44) $1 + 11 =$
(45) $6 - 6 =$ (46) $9 - 8 =$ (47) $15 + 3 =$ (48) $1 + 15 =$
(49) $9 + 7 =$ (50) $9 - 5 =$ (51) $3 + 4 =$ (52) $13 - 2 =$
(53) $15 - 10 =$ (54) $3 + 1 =$ (55) $7 + 8 =$ (56) $9 + 2 =$
(57) $7 + 12 =$ (58) $6 + 13 =$ (59) $3 + 17 =$ (60) $6 + 10 =$
(61) $9 + 9 =$ (62) $7 + 10 =$ (63) $10 + 3 =$ (64) $9 + 11 =$
(65) $15 + 5 =$ (66) $13 + 1 =$ (67) $13 + 3 =$ (68) $5 - 2 =$
(69) $3 + 2 =$ (70) $7 - 7 =$ (71) $9 + 11 =$ (72) $11 - 5 =$
(73) $4 + 3 =$ (74) $15 + 4 =$ (75) $14 + 3 =$ (76) $11 + 5 =$
(77) $3 + 1 =$ (78) $4 - 1 =$ (79) $8 - 2 =$ (80) $17 - 9 =$
(81) $5 + 8 =$ (82) $18 + 2 =$ (83) $12 + 6 =$ (84) $10 + 5 =$
(85) $7 - 5 =$ (86) $9 - 6 =$ (87) $15 - 10 =$ (88) $5 + 6 =$
(89) $8 - 6 =$ (90) $1 - 1 =$ (91) $13 - 12 =$ (92) $17 + 1 =$
(93) $12 + 3 =$ (94) $9 + 3 =$ (95) $9 - 9 =$ (96) $13 + 5 =$
(97) $12 - 9 =$ (98) $19 - 7 =$ (99) $18 - 15 =$ (100) $6 + 1 =$



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|------------------|------------------|-----------------|------------------|
| (1) $6 - 1 =$ | (2) $2 + 13 =$ | (3) $10 + 1 =$ | (4) $17 - 15 =$ |
| (5) $9 + 7 =$ | (6) $14 + 2 =$ | (7) $9 - 4 =$ | (8) $16 - 8 =$ |
| (9) $7 + 12 =$ | (10) $4 + 14 =$ | (11) $13 - 6 =$ | (12) $16 + 4 =$ |
| (13) $13 - 13 =$ | (14) $18 - 10 =$ | (15) $15 + 5 =$ | (16) $2 + 2 =$ |
| (17) $17 - 17 =$ | (18) $10 - 10 =$ | (19) $17 - 1 =$ | (20) $2 - 2 =$ |
| (21) $16 - 3 =$ | (22) $10 + 3 =$ | (23) $17 + 2 =$ | (24) $8 + 6 =$ |
| (25) $4 - 4 =$ | (26) $8 + 12 =$ | (27) $5 + 3 =$ | (28) $13 + 3 =$ |
| (29) $4 - 3 =$ | (30) $12 - 3 =$ | (31) $3 + 5 =$ | (32) $8 - 4 =$ |
| (33) $17 - 4 =$ | (34) $13 + 4 =$ | (35) $8 - 5 =$ | (36) $19 - 19 =$ |
| (37) $15 + 3 =$ | (38) $7 - 3 =$ | (39) $16 - 7 =$ | (40) $11 - 8 =$ |
| (41) $7 - 6 =$ | (42) $3 - 3 =$ | (43) $8 + 5 =$ | (44) $9 - 8 =$ |
| (45) $16 + 2 =$ | (46) $7 + 7 =$ | (47) $13 + 2 =$ | (48) $10 - 3 =$ |
| (49) $15 + 2 =$ | (50) $2 - 1 =$ | (51) $17 - 5 =$ | (52) $15 - 13 =$ |
| (53) $4 - 1 =$ | (54) $14 + 3 =$ | (55) $13 + 1 =$ | (56) $12 - 2 =$ |
| (57) $11 - 6 =$ | (58) $4 - 2 =$ | (59) $14 - 7 =$ | (60) $1 - 1 =$ |
| (61) $6 - 1 =$ | (62) $16 + 2 =$ | (63) $12 - 7 =$ | (64) $1 + 13 =$ |
| (65) $2 - 2 =$ | (66) $18 - 1 =$ | (67) $18 - 3 =$ | (68) $10 - 10 =$ |
| (69) $9 - 6 =$ | (70) $1 + 19 =$ | (71) $6 - 5 =$ | (72) $2 + 5 =$ |
| (73) $19 - 3 =$ | (74) $5 - 3 =$ | (75) $3 + 15 =$ | (76) $15 + 4 =$ |
| (77) $5 + 13 =$ | (78) $8 - 3 =$ | (79) $5 - 1 =$ | (80) $5 + 5 =$ |
| (81) $17 + 2 =$ | (82) $11 + 1 =$ | (83) $5 + 4 =$ | (84) $9 - 7 =$ |
| (85) $13 + 6 =$ | (86) $7 + 7 =$ | (87) $11 + 7 =$ | (88) $5 + 8 =$ |
| (89) $19 - 18 =$ | (90) $7 - 2 =$ | (91) $11 - 1 =$ | (92) $6 - 4 =$ |
| (93) $15 + 3 =$ | (94) $4 - 4 =$ | (95) $3 + 11 =$ | (96) $15 - 11 =$ |
| (97) $12 + 1 =$ | (98) $14 - 13 =$ | (99) $15 - 9 =$ | (100) $6 + 11 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $14 + 6 =$ | (2) $13 - 8 =$ | (3) $7 + 8 =$ | (4) $3 - 2 =$ |
| (5) $1 + 14 =$ | (6) $9 + 7 =$ | (7) $6 + 13 =$ | (8) $11 + 9 =$ |
| (9) $10 + 6 =$ | (10) $5 + 3 =$ | (11) $14 - 1 =$ | (12) $1 + 18 =$ |
| (13) $12 - 3 =$ | (14) $17 - 16 =$ | (15) $4 + 6 =$ | (16) $18 + 1 =$ |
| (17) $4 - 1 =$ | (18) $18 - 16 =$ | (19) $1 - 1 =$ | (20) $3 + 1 =$ |
| (21) $11 - 8 =$ | (22) $11 - 11 =$ | (23) $7 - 3 =$ | (24) $1 + 12 =$ |
| (25) $19 + 1 =$ | (26) $14 + 5 =$ | (27) $15 - 15 =$ | (28) $3 + 7 =$ |
| (29) $13 + 4 =$ | (30) $18 - 1 =$ | (31) $3 - 3 =$ | (32) $8 + 4 =$ |
| (33) $9 + 5 =$ | (34) $11 + 6 =$ | (35) $7 + 5 =$ | (36) $12 - 12 =$ |
| (37) $6 + 10 =$ | (38) $4 + 15 =$ | (39) $4 + 13 =$ | (40) $16 - 1 =$ |
| (41) $15 + 5 =$ | (42) $10 + 9 =$ | (43) $8 - 1 =$ | (44) $14 + 6 =$ |
| (45) $7 + 7 =$ | (46) $6 + 2 =$ | (47) $19 - 8 =$ | (48) $12 - 3 =$ |
| (49) $4 - 3 =$ | (50) $8 + 10 =$ | (51) $17 - 3 =$ | (52) $10 + 8 =$ |
| (53) $13 - 6 =$ | (54) $15 - 4 =$ | (55) $7 + 8 =$ | (56) $2 + 10 =$ |
| (57) $9 + 9 =$ | (58) $13 - 5 =$ | (59) $6 - 1 =$ | (60) $8 + 8 =$ |
| (61) $9 + 4 =$ | (62) $14 - 6 =$ | (63) $9 + 8 =$ | (64) $7 - 4 =$ |
| (65) $7 + 2 =$ | (66) $12 - 2 =$ | (67) $17 + 1 =$ | (68) $8 - 8 =$ |
| (69) $6 + 11 =$ | (70) $10 - 8 =$ | (71) $12 + 6 =$ | (72) $5 - 3 =$ |
| (73) $13 - 11 =$ | (74) $1 + 3 =$ | (75) $1 + 19 =$ | (76) $4 + 11 =$ |
| (77) $8 + 12 =$ | (78) $7 - 6 =$ | (79) $7 + 12 =$ | (80) $12 + 8 =$ |
| (81) $4 + 12 =$ | (82) $5 + 8 =$ | (83) $2 - 1 =$ | (84) $2 - 2 =$ |
| (85) $4 + 5 =$ | (86) $9 - 7 =$ | (87) $8 + 2 =$ | (88) $11 - 5 =$ |
| (89) $17 - 2 =$ | (90) $19 - 16 =$ | (91) $8 - 4 =$ | (92) $15 + 4 =$ |
| (93) $18 - 5 =$ | (94) $6 + 14 =$ | (95) $10 + 10 =$ | (96) $15 + 2 =$ |
| (97) $2 + 15 =$ | (98) $16 - 16 =$ | (99) $6 + 12 =$ | (100) $9 + 1 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $3 - 2 =$ | (2) $13 - 9 =$ | (3) $19 - 11 =$ | (4) $17 + 2 =$ |
| (5) $5 + 11 =$ | (6) $3 - 1 =$ | (7) $8 - 5 =$ | (8) $6 - 2 =$ |
| (9) $12 + 3 =$ | (10) $10 + 7 =$ | (11) $3 + 4 =$ | (12) $8 + 8 =$ |
| (13) $18 - 7 =$ | (14) $17 - 14 =$ | (15) $16 + 1 =$ | (16) $9 + 7 =$ |
| (17) $18 - 2 =$ | (18) $19 + 1 =$ | (19) $11 - 10 =$ | (20) $13 - 10 =$ |
| (21) $7 + 4 =$ | (22) $17 + 1 =$ | (23) $16 - 6 =$ | (24) $14 - 2 =$ |
| (25) $12 - 8 =$ | (26) $12 + 4 =$ | (27) $1 + 17 =$ | (28) $7 - 4 =$ |
| (29) $15 - 9 =$ | (30) $13 + 3 =$ | (31) $19 - 9 =$ | (32) $13 + 4 =$ |
| (33) $5 + 15 =$ | (34) $10 - 2 =$ | (35) $6 - 6 =$ | (36) $18 - 16 =$ |
| (37) $7 - 3 =$ | (38) $4 - 2 =$ | (39) $17 - 2 =$ | (40) $5 + 7 =$ |
| (41) $9 + 9 =$ | (42) $7 + 12 =$ | (43) $10 - 10 =$ | (44) $7 + 7 =$ |
| (45) $11 - 11 =$ | (46) $4 + 15 =$ | (47) $9 - 6 =$ | (48) $8 + 11 =$ |
| (49) $4 + 5 =$ | (50) $1 - 1 =$ | (51) $3 - 1 =$ | (52) $4 - 1 =$ |
| (53) $10 - 8 =$ | (54) $1 + 18 =$ | (55) $9 + 2 =$ | (56) $5 + 3 =$ |
| (57) $13 - 7 =$ | (58) $19 - 10 =$ | (59) $16 - 11 =$ | (60) $6 - 4 =$ |
| (61) $12 - 6 =$ | (62) $15 - 13 =$ | (63) $8 + 7 =$ | (64) $14 - 9 =$ |
| (65) $5 + 4 =$ | (66) $15 + 1 =$ | (67) $5 - 2 =$ | (68) $19 - 6 =$ |
| (69) $13 - 9 =$ | (70) $4 + 10 =$ | (71) $11 + 6 =$ | (72) $19 - 5 =$ |
| (73) $2 + 15 =$ | (74) $9 + 8 =$ | (75) $6 + 11 =$ | (76) $1 + 14 =$ |
| (77) $1 + 2 =$ | (78) $9 - 8 =$ | (79) $15 + 4 =$ | (80) $6 + 5 =$ |
| (81) $14 + 5 =$ | (82) $7 - 6 =$ | (83) $10 + 6 =$ | (84) $5 + 1 =$ |
| (85) $13 + 5 =$ | (86) $7 - 1 =$ | (87) $16 - 5 =$ | (88) $11 + 8 =$ |
| (89) $9 - 5 =$ | (90) $6 - 1 =$ | (91) $19 - 2 =$ | (92) $12 - 7 =$ |
| (93) $9 + 6 =$ | (94) $5 + 14 =$ | (95) $2 - 1 =$ | (96) $10 - 1 =$ |
| (97) $3 + 12 =$ | (98) $13 - 10 =$ | (99) $13 + 2 =$ | (100) $5 - 5 =$ |

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|-----------------|------------------|-----------------|------------------|
| (1) $1 - 1 =$ | (2) $7 + 2 =$ | (3) $9 - 9 =$ | (4) $10 + 9 =$ |
| (5) $3 - 3 =$ | (6) $5 + 4 =$ | (7) $14 + 4 =$ | (8) $13 - 11 =$ |
| (9) $17 - 15 =$ | (10) $12 + 6 =$ | (11) $13 - 1 =$ | (12) $3 + 10 =$ |
| (13) $7 - 1 =$ | (14) $7 - 4 =$ | (15) $7 - 6 =$ | (16) $17 - 17 =$ |
| (17) $13 + 3 =$ | (18) $18 - 16 =$ | (19) $6 + 6 =$ | (20) $18 - 5 =$ |
| (21) $2 + 3 =$ | (22) $4 + 1 =$ | (23) $2 - 2 =$ | (24) $16 + 2 =$ |
| (25) $14 + 2 =$ | (26) $8 - 7 =$ | (27) $8 - 5 =$ | (28) $19 + 1 =$ |
| (29) $15 - 9 =$ | (30) $13 - 2 =$ | (31) $14 + 6 =$ | (32) $9 - 5 =$ |
| (33) $5 - 3 =$ | (34) $9 + 3 =$ | (35) $12 + 2 =$ | (36) $18 - 3 =$ |
| (37) $2 + 18 =$ | (38) $10 - 9 =$ | (39) $12 + 4 =$ | (40) $6 + 11 =$ |
| (41) $13 - 6 =$ | (42) $8 - 1 =$ | (43) $10 + 2 =$ | (44) $5 + 5 =$ |
| (45) $12 + 3 =$ | (46) $5 - 4 =$ | (47) $6 - 5 =$ | (48) $16 - 9 =$ |
| (49) $1 + 16 =$ | (50) $15 + 2 =$ | (51) $8 - 6 =$ | (52) $16 + 3 =$ |
| (53) $17 + 1 =$ | (54) $14 - 1 =$ | (55) $7 + 3 =$ | (56) $4 - 2 =$ |
| (57) $12 + 7 =$ | (58) $9 + 10 =$ | (59) $17 - 3 =$ | (60) $19 - 13 =$ |
| (61) $9 + 1 =$ | (62) $3 + 8 =$ | (63) $11 - 4 =$ | (64) $13 + 4 =$ |
| (65) $6 + 2 =$ | (66) $8 + 1 =$ | (67) $16 + 2 =$ | (68) $19 + 1 =$ |
| (69) $18 - 7 =$ | (70) $9 + 5 =$ | (71) $8 + 3 =$ | (72) $18 - 18 =$ |
| (73) $14 - 3 =$ | (74) $11 + 7 =$ | (75) $1 + 3 =$ | (76) $17 - 14 =$ |
| (77) $1 + 9 =$ | (78) $5 - 3 =$ | (79) $3 + 5 =$ | (80) $8 + 4 =$ |
| (81) $2 - 2 =$ | (82) $19 - 2 =$ | (83) $1 - 1 =$ | (84) $4 + 13 =$ |
| (85) $9 - 5 =$ | (86) $10 - 5 =$ | (87) $6 - 1 =$ | (88) $9 - 7 =$ |
| (89) $15 + 3 =$ | (90) $11 - 6 =$ | (91) $4 + 7 =$ | (92) $4 - 2 =$ |
| (93) $3 - 2 =$ | (94) $5 + 4 =$ | (95) $15 + 5 =$ | (96) $4 - 3 =$ |
| (97) $16 - 1 =$ | (98) $11 + 1 =$ | (99) $14 + 5 =$ | (100) $4 - 4 =$ |

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|------------------|------------------|-----------------|------------------|
| (1) $3 - 1 =$ | (2) $15 + 2 =$ | (3) $6 + 7 =$ | (4) $17 + 3 =$ |
| (5) $16 - 3 =$ | (6) $12 + 1 =$ | (7) $6 + 5 =$ | (8) $10 - 6 =$ |
| (9) $18 - 17 =$ | (10) $6 + 14 =$ | (11) $17 + 1 =$ | (12) $18 - 5 =$ |
| (13) $6 - 6 =$ | (14) $16 - 12 =$ | (15) $6 + 12 =$ | (16) $2 - 2 =$ |
| (17) $17 - 8 =$ | (18) $9 + 4 =$ | (19) $17 - 9 =$ | (20) $17 - 10 =$ |
| (21) $17 + 2 =$ | (22) $8 + 7 =$ | (23) $17 + 1 =$ | (24) $15 + 2 =$ |
| (25) $10 - 1 =$ | (26) $14 + 6 =$ | (27) $6 + 9 =$ | (28) $11 - 4 =$ |
| (29) $14 - 10 =$ | (30) $16 - 16 =$ | (31) $5 + 7 =$ | (32) $6 - 4 =$ |
| (33) $10 - 10 =$ | (34) $2 - 1 =$ | (35) $8 - 3 =$ | (36) $19 + 1 =$ |
| (37) $11 - 5 =$ | (38) $5 - 1 =$ | (39) $14 + 5 =$ | (40) $8 + 11 =$ |
| (41) $7 + 3 =$ | (42) $18 + 2 =$ | (43) $13 + 6 =$ | (44) $3 + 4 =$ |
| (45) $13 + 7 =$ | (46) $5 - 5 =$ | (47) $16 - 5 =$ | (48) $19 - 11 =$ |
| (49) $3 + 9 =$ | (50) $7 - 5 =$ | (51) $12 + 6 =$ | (52) $17 + 3 =$ |
| (53) $10 + 7 =$ | (54) $5 + 13 =$ | (55) $15 + 4 =$ | (56) $11 + 1 =$ |
| (57) $18 - 1 =$ | (58) $9 - 1 =$ | (59) $8 + 2 =$ | (60) $7 - 1 =$ |
| (61) $5 + 8 =$ | (62) $11 - 3 =$ | (63) $17 - 7 =$ | (64) $11 + 8 =$ |
| (65) $13 + 3 =$ | (66) $17 - 6 =$ | (67) $9 + 10 =$ | (68) $9 - 4 =$ |
| (69) $13 - 7 =$ | (70) $6 + 5 =$ | (71) $7 + 10 =$ | (72) $11 + 2 =$ |
| (73) $8 + 5 =$ | (74) $3 - 3 =$ | (75) $7 - 6 =$ | (76) $2 + 14 =$ |
| (77) $17 - 2 =$ | (78) $3 - 2 =$ | (79) $15 + 3 =$ | (80) $1 + 5 =$ |
| (81) $9 + 9 =$ | (82) $6 + 3 =$ | (83) $6 + 7 =$ | (84) $16 - 7 =$ |
| (85) $17 + 3 =$ | (86) $5 + 13 =$ | (87) $2 - 2 =$ | (88) $5 + 15 =$ |
| (89) $1 - 1 =$ | (90) $13 + 3 =$ | (91) $12 - 1 =$ | (92) $13 + 7 =$ |
| (93) $6 - 5 =$ | (94) $19 + 1 =$ | (95) $17 + 1 =$ | (96) $14 - 12 =$ |
| (97) $18 + 1 =$ | (98) $4 + 6 =$ | (99) $2 + 7 =$ | (100) $3 + 4 =$ |

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| (1) $5 - 5 =$ | (2) $15 - 10 =$ | (3) $16 + 3 =$ | (4) $14 + 6 =$ |
| (5) $18 + 2 =$ | (6) $12 - 4 =$ | (7) $10 + 7 =$ | (8) $14 - 14 =$ |
| (9) $18 - 12 =$ | (10) $11 + 3 =$ | (11) $5 + 11 =$ | (12) $7 - 4 =$ |
| (13) $8 + 2 =$ | (14) $4 + 9 =$ | (15) $7 - 3 =$ | (16) $17 + 2 =$ |
| (17) $6 - 1 =$ | (18) $8 - 4 =$ | (19) $5 + 2 =$ | (20) $3 - 2 =$ |
| (21) $18 - 11 =$ | (22) $8 - 6 =$ | (23) $10 - 9 =$ | (24) $14 + 2 =$ |
| (25) $18 - 3 =$ | (26) $4 + 2 =$ | (27) $14 + 5 =$ | (28) $8 + 11 =$ |
| (29) $1 + 19 =$ | (30) $10 - 10 =$ | (31) $19 - 3 =$ | (32) $15 + 4 =$ |
| (33) $16 - 8 =$ | (34) $8 - 5 =$ | (35) $10 - 1 =$ | (36) $13 - 3 =$ |
| (37) $7 + 5 =$ | (38) $14 - 9 =$ | (39) $6 + 6 =$ | (40) $16 - 1 =$ |
| (41) $14 + 3 =$ | (42) $8 + 7 =$ | (43) $19 - 16 =$ | (44) $17 - 16 =$ |
| (45) $18 - 2 =$ | (46) $1 - 1 =$ | (47) $9 - 9 =$ | (48) $4 - 1 =$ |
| (49) $12 + 5 =$ | (50) $14 + 2 =$ | (51) $6 - 2 =$ | (52) $7 + 10 =$ |
| (53) $2 + 17 =$ | (54) $7 + 2 =$ | (55) $4 + 12 =$ | (56) $17 + 2 =$ |
| (57) $2 - 1 =$ | (58) $5 - 5 =$ | (59) $8 + 9 =$ | (60) $11 + 8 =$ |
| (61) $10 + 5 =$ | (62) $3 + 10 =$ | (63) $15 + 3 =$ | (64) $19 - 11 =$ |
| (65) $14 + 5 =$ | (66) $1 + 13 =$ | (67) $9 + 2 =$ | (68) $14 - 6 =$ |
| (69) $4 + 4 =$ | (70) $10 - 4 =$ | (71) $19 + 1 =$ | (72) $10 - 5 =$ |
| (73) $4 + 7 =$ | (74) $9 + 1 =$ | (75) $4 + 11 =$ | (76) $5 - 4 =$ |
| (77) $16 + 4 =$ | (78) $3 + 6 =$ | (79) $7 - 3 =$ | (80) $12 - 2 =$ |
| (81) $6 + 7 =$ | (82) $5 - 3 =$ | (83) $12 + 8 =$ | (84) $7 - 1 =$ |
| (85) $10 + 6 =$ | (86) $2 + 5 =$ | (87) $6 - 6 =$ | (88) $13 - 12 =$ |
| (89) $1 + 6 =$ | (90) $14 + 4 =$ | (91) $19 - 2 =$ | (92) $16 - 14 =$ |
| (93) $13 + 4 =$ | (94) $2 + 11 =$ | (95) $19 - 13 =$ | (96) $19 - 8 =$ |
| (97) $9 + 9 =$ | (98) $8 - 3 =$ | (99) $3 - 3 =$ | (100) $4 - 2 =$ |

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第1页答案

(1) 7	(2) 0	(3) 4	(4) 8	(5) 19	(6) 18	(7) 18	(8) 1
(9) 2	(10) 10	(11) 20	(12) 0	(13) 4	(14) 5	(15) 6	(16) 2
(17) 10	(18) 19	(19) 16	(20) 1	(21) 19	(22) 12	(23) 17	(24) 20
(25) 5	(26) 8	(27) 15	(28) 10	(29) 16	(30) 3	(31) 19	(32) 6
(33) 1	(34) 10	(35) 0	(36) 13	(37) 0	(38) 6	(39) 20	(40) 15
(41) 18	(42) 0	(43) 20	(44) 12	(45) 0	(46) 1	(47) 18	(48) 16
(49) 16	(50) 4	(51) 7	(52) 11	(53) 5	(54) 4	(55) 15	(56) 11
(57) 19	(58) 19	(59) 20	(60) 16	(61) 18	(62) 17	(63) 13	(64) 20
(65) 20	(66) 14	(67) 16	(68) 3	(69) 5	(70) 0	(71) 20	(72) 6
(73) 7	(74) 19	(75) 17	(76) 16	(77) 4	(78) 3	(79) 6	(80) 8
(81) 13	(82) 20	(83) 18	(84) 15	(85) 2	(86) 3	(87) 5	(88) 11
(89) 2	(90) 0	(91) 1	(92) 18	(93) 15	(94) 12	(95) 0	(96) 18
(97) 3	(98) 12	(99) 3	(100) 7				

第2页答案

(1) 5	(2) 15	(3) 11	(4) 2	(5) 16	(6) 16	(7) 5	(8) 8
(9) 19	(10) 18	(11) 7	(12) 20	(13) 0	(14) 8	(15) 20	(16) 4
(17) 0	(18) 0	(19) 16	(20) 0	(21) 13	(22) 13	(23) 19	(24) 14
(25) 0	(26) 20	(27) 8	(28) 16	(29) 1	(30) 9	(31) 8	(32) 4
(33) 13	(34) 17	(35) 3	(36) 0	(37) 18	(38) 4	(39) 9	(40) 3
(41) 1	(42) 0	(43) 13	(44) 1	(45) 18	(46) 14	(47) 15	(48) 7
(49) 17	(50) 1	(51) 12	(52) 2	(53) 3	(54) 17	(55) 14	(56) 10
(57) 5	(58) 2	(59) 7	(60) 0	(61) 5	(62) 18	(63) 5	(64) 14
(65) 0	(66) 17	(67) 15	(68) 0	(69) 3	(70) 20	(71) 1	(72) 7
(73) 16	(74) 2	(75) 18	(76) 19	(77) 18	(78) 5	(79) 4	(80) 10
(81) 19	(82) 12	(83) 9	(84) 2	(85) 19	(86) 14	(87) 18	(88) 13
(89) 1	(90) 5	(91) 10	(92) 2	(93) 18	(94) 0	(95) 14	(96) 4
(97) 13	(98) 1	(99) 6	(100) 17				

二十以内加减法计算练习题答案

第3页答案

(1) 20	(2) 5	(3) 15	(4) 1	(5) 15	(6) 16	(7) 19	(8) 20
(9) 16	(10) 8	(11) 13	(12) 19	(13) 9	(14) 1	(15) 10	(16) 19
(17) 3	(18) 2	(19) 0	(20) 4	(21) 3	(22) 0	(23) 4	(24) 13
(25) 20	(26) 19	(27) 0	(28) 10	(29) 17	(30) 17	(31) 0	(32) 12
(33) 14	(34) 17	(35) 12	(36) 0	(37) 16	(38) 19	(39) 17	(40) 15
(41) 20	(42) 19	(43) 7	(44) 20	(45) 14	(46) 8	(47) 11	(48) 9
(49) 1	(50) 18	(51) 14	(52) 18	(53) 7	(54) 11	(55) 15	(56) 12
(57) 18	(58) 8	(59) 5	(60) 16	(61) 13	(62) 8	(63) 17	(64) 3
(65) 9	(66) 10	(67) 18	(68) 0	(69) 17	(70) 2	(71) 18	(72) 2
(73) 2	(74) 4	(75) 20	(76) 15	(77) 20	(78) 1	(79) 19	(80) 20
(81) 16	(82) 13	(83) 1	(84) 0	(85) 9	(86) 2	(87) 10	(88) 6
(89) 15	(90) 3	(91) 4	(92) 19	(93) 13	(94) 20	(95) 20	(96) 17
(97) 17	(98) 0	(99) 18	(100) 10				

第4页答案

(1) 1	(2) 4	(3) 8	(4) 19	(5) 16	(6) 2	(7) 3	(8) 4
(9) 15	(10) 17	(11) 7	(12) 16	(13) 11	(14) 3	(15) 17	(16) 16
(17) 16	(18) 20	(19) 1	(20) 3	(21) 11	(22) 18	(23) 10	(24) 12
(25) 4	(26) 16	(27) 18	(28) 3	(29) 6	(30) 16	(31) 10	(32) 17
(33) 20	(34) 8	(35) 0	(36) 2	(37) 4	(38) 2	(39) 15	(40) 12
(41) 18	(42) 19	(43) 0	(44) 14	(45) 0	(46) 19	(47) 3	(48) 19
(49) 9	(50) 0	(51) 2	(52) 3	(53) 2	(54) 19	(55) 11	(56) 8
(57) 6	(58) 9	(59) 5	(60) 2	(61) 6	(62) 2	(63) 15	(64) 5
(65) 9	(66) 16	(67) 3	(68) 13	(69) 4	(70) 14	(71) 17	(72) 14
(73) 17	(74) 17	(75) 17	(76) 15	(77) 3	(78) 1	(79) 19	(80) 11
(81) 19	(82) 1	(83) 16	(84) 6	(85) 18	(86) 6	(87) 11	(88) 19
(89) 4	(90) 5	(91) 17	(92) 5	(93) 15	(94) 19	(95) 1	(96) 9
(97) 15	(98) 3	(99) 15	(100) 0				

二十以内加减法计算练习题答案

第5页答案

(1) 0	(2) 9	(3) 0	(4) 19	(5) 0	(6) 9	(7) 18	(8) 2
(9) 2	(10) 18	(11) 12	(12) 13	(13) 6	(14) 3	(15) 1	(16) 0
(17) 16	(18) 2	(19) 12	(20) 13	(21) 5	(22) 5	(23) 0	(24) 18
(25) 16	(26) 1	(27) 3	(28) 20	(29) 6	(30) 11	(31) 20	(32) 4
(33) 2	(34) 12	(35) 14	(36) 15	(37) 20	(38) 1	(39) 16	(40) 17
(41) 7	(42) 7	(43) 12	(44) 10	(45) 15	(46) 1	(47) 1	(48) 7
(49) 17	(50) 17	(51) 2	(52) 19	(53) 18	(54) 13	(55) 10	(56) 2
(57) 19	(58) 19	(59) 14	(60) 6	(61) 10	(62) 11	(63) 7	(64) 17
(65) 8	(66) 9	(67) 18	(68) 20	(69) 11	(70) 14	(71) 11	(72) 0
(73) 11	(74) 18	(75) 4	(76) 3	(77) 10	(78) 2	(79) 8	(80) 12
(81) 0	(82) 17	(83) 0	(84) 17	(85) 4	(86) 5	(87) 5	(88) 2
(89) 18	(90) 5	(91) 11	(92) 2	(93) 1	(94) 9	(95) 20	(96) 1
(97) 15	(98) 12	(99) 19	(100) 0				

第6页答案

(1) 2	(2) 17	(3) 13	(4) 20	(5) 13	(6) 13	(7) 11	(8) 4
(9) 1	(10) 20	(11) 18	(12) 13	(13) 0	(14) 4	(15) 18	(16) 0
(17) 9	(18) 13	(19) 8	(20) 7	(21) 19	(22) 15	(23) 18	(24) 17
(25) 9	(26) 20	(27) 15	(28) 7	(29) 4	(30) 0	(31) 12	(32) 2
(33) 0	(34) 1	(35) 5	(36) 20	(37) 6	(38) 4	(39) 19	(40) 19
(41) 10	(42) 20	(43) 19	(44) 7	(45) 20	(46) 0	(47) 11	(48) 8
(49) 12	(50) 2	(51) 18	(52) 20	(53) 17	(54) 18	(55) 19	(56) 12
(57) 17	(58) 8	(59) 10	(60) 6	(61) 13	(62) 8	(63) 10	(64) 19
(65) 16	(66) 11	(67) 19	(68) 5	(69) 6	(70) 11	(71) 17	(72) 13
(73) 13	(74) 0	(75) 1	(76) 16	(77) 15	(78) 1	(79) 18	(80) 6
(81) 18	(82) 9	(83) 13	(84) 9	(85) 20	(86) 18	(87) 0	(88) 20
(89) 0	(90) 16	(91) 11	(92) 20	(93) 1	(94) 20	(95) 18	(96) 2
(97) 19	(98) 10	(99) 9	(100) 7				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|---------|---------|---------|---------|---------|
| (1) 0 | (2) 5 | (3) 19 | (4) 20 | (5) 20 | (6) 8 | (7) 17 | (8) 0 |
| (9) 6 | (10) 14 | (11) 16 | (12) 3 | (13) 10 | (14) 13 | (15) 4 | (16) 19 |
| (17) 5 | (18) 4 | (19) 7 | (20) 1 | (21) 7 | (22) 2 | (23) 1 | (24) 16 |
| (25) 15 | (26) 6 | (27) 19 | (28) 19 | (29) 20 | (30) 0 | (31) 16 | (32) 19 |
| (33) 8 | (34) 3 | (35) 9 | (36) 10 | (37) 12 | (38) 5 | (39) 12 | (40) 15 |
| (41) 17 | (42) 15 | (43) 3 | (44) 1 | (45) 16 | (46) 0 | (47) 0 | (48) 3 |
| (49) 17 | (50) 16 | (51) 4 | (52) 17 | (53) 19 | (54) 9 | (55) 16 | (56) 19 |
| (57) 1 | (58) 0 | (59) 17 | (60) 19 | (61) 15 | (62) 13 | (63) 18 | (64) 8 |
| (65) 19 | (66) 14 | (67) 11 | (68) 8 | (69) 8 | (70) 6 | (71) 20 | (72) 5 |
| (73) 11 | (74) 10 | (75) 15 | (76) 1 | (77) 20 | (78) 9 | (79) 4 | (80) 10 |
| (81) 13 | (82) 2 | (83) 20 | (84) 6 | (85) 16 | (86) 7 | (87) 0 | (88) 1 |
| (89) 7 | (90) 18 | (91) 17 | (92) 2 | (93) 17 | (94) 13 | (95) 6 | (96) 11 |
| (97) 18 | (98) 5 | (99) 0 | (100) 2 | | | | |