

二十以内加减法计算练习题



扫码看答案

姓名 _____

日期 _____

用时 _____

得分率 _____ %

- | | | | |
|----------------|----------------|----------------|----------------|
| (1) 8 - 6 = | (2) 11 - 8 = | (3) 9 + 7 = | (4) 16 - 15 = |
| (5) 4 + 7 = | (6) 18 + 1 = | (7) 17 + 2 = | (8) 9 + 11 = |
| (9) 9 + 5 = | (10) 9 + 2 = | (11) 19 - 3 = | (12) 16 - 7 = |
| (13) 4 + 10 = | (14) 19 - 4 = | (15) 9 + 10 = | (16) 9 + 6 = |
| (17) 5 + 14 = | (18) 7 - 1 = | (19) 7 - 6 = | (20) 19 - 10 = |
| (21) 10 - 4 = | (22) 5 + 13 = | (23) 1 - 1 = | (24) 3 + 4 = |
| (25) 9 - 9 = | (26) 12 - 12 = | (27) 1 + 5 = | (28) 18 - 3 = |
| (29) 7 + 3 = | (30) 12 + 2 = | (31) 10 - 3 = | (32) 19 + 1 = |
| (33) 3 - 1 = | (34) 16 - 13 = | (35) 18 - 9 = | (36) 10 + 4 = |
| (37) 10 + 5 = | (38) 2 - 1 = | (39) 14 - 14 = | (40) 11 - 5 = |
| (41) 13 - 5 = | (42) 6 + 11 = | (43) 5 - 2 = | (44) 4 + 8 = |
| (45) 7 + 4 = | (46) 6 - 1 = | (47) 3 - 2 = | (48) 16 + 2 = |
| (49) 8 - 2 = | (50) 11 - 2 = | (51) 3 + 16 = | (52) 1 + 9 = |
| (53) 13 + 7 = | (54) 12 + 5 = | (55) 4 + 1 = | (56) 3 + 17 = |
| (57) 6 - 2 = | (58) 5 - 5 = | (59) 14 + 6 = | (60) 18 - 6 = |
| (61) 8 + 5 = | (62) 1 + 2 = | (63) 12 + 3 = | (64) 6 - 6 = |
| (65) 3 - 3 = | (66) 13 + 2 = | (67) 9 - 8 = | (68) 6 - 3 = |
| (69) 5 - 1 = | (70) 18 + 1 = | (71) 12 + 1 = | (72) 17 + 1 = |
| (73) 10 - 10 = | (74) 19 - 9 = | (75) 19 + 1 = | (76) 17 - 14 = |
| (77) 1 + 4 = | (78) 19 - 4 = | (79) 4 - 3 = | (80) 9 - 4 = |
| (81) 10 - 6 = | (82) 1 + 15 = | (83) 12 + 2 = | (84) 9 + 7 = |
| (85) 13 + 1 = | (86) 16 + 4 = | (87) 9 - 5 = | (88) 18 - 13 = |
| (89) 1 - 1 = | (90) 13 - 9 = | (91) 16 + 1 = | (92) 11 - 8 = |
| (93) 3 - 1 = | (94) 17 - 12 = | (95) 8 + 10 = | (96) 5 + 11 = |
| (97) 19 - 18 = | (98) 6 + 7 = | (99) 4 + 3 = | (100) 10 - 7 = |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 1 =$ | (2) $14 + 2 =$ | (3) $16 + 2 =$ | (4) $15 - 14 =$ |
| (5) $15 + 3 =$ | (6) $1 + 16 =$ | (7) $4 + 15 =$ | (8) $2 - 1 =$ |
| (9) $14 + 5 =$ | (10) $2 - 2 =$ | (11) $19 - 3 =$ | (12) $18 - 15 =$ |
| (13) $12 + 6 =$ | (14) $14 - 2 =$ | (15) $3 + 10 =$ | (16) $4 + 5 =$ |
| (17) $5 + 5 =$ | (18) $13 - 13 =$ | (19) $6 + 9 =$ | (20) $13 - 11 =$ |
| (21) $16 + 3 =$ | (22) $15 - 8 =$ | (23) $13 + 3 =$ | (24) $14 - 7 =$ |
| (25) $10 + 9 =$ | (26) $13 - 2 =$ | (27) $3 - 3 =$ | (28) $1 + 15 =$ |
| (29) $18 + 1 =$ | (30) $9 + 10 =$ | (31) $10 + 5 =$ | (32) $6 + 3 =$ |
| (33) $7 + 9 =$ | (34) $11 - 7 =$ | (35) $8 + 11 =$ | (36) $15 + 3 =$ |
| (37) $7 + 7 =$ | (38) $3 - 2 =$ | (39) $1 - 1 =$ | (40) $7 - 7 =$ |
| (41) $5 - 1 =$ | (42) $19 - 6 =$ | (43) $10 - 10 =$ | (44) $2 + 4 =$ |
| (45) $15 - 4 =$ | (46) $11 - 1 =$ | (47) $18 + 2 =$ | (48) $9 - 2 =$ |
| (49) $14 + 1 =$ | (50) $17 + 1 =$ | (51) $10 - 6 =$ | (52) $6 - 1 =$ |
| (53) $17 - 16 =$ | (54) $11 + 4 =$ | (55) $17 - 17 =$ | (56) $13 + 5 =$ |
| (57) $9 - 7 =$ | (58) $9 + 6 =$ | (59) $16 + 1 =$ | (60) $8 - 8 =$ |
| (61) $2 + 11 =$ | (62) $1 + 5 =$ | (63) $3 - 1 =$ | (64) $18 - 6 =$ |
| (65) $13 + 1 =$ | (66) $15 - 12 =$ | (67) $11 - 11 =$ | (68) $8 + 4 =$ |
| (69) $11 - 3 =$ | (70) $14 - 13 =$ | (71) $12 - 11 =$ | (72) $6 + 2 =$ |
| (73) $15 - 15 =$ | (74) $11 - 5 =$ | (75) $6 - 6 =$ | (76) $3 + 12 =$ |
| (77) $11 - 4 =$ | (78) $6 + 13 =$ | (79) $12 - 8 =$ | (80) $13 + 2 =$ |
| (81) $15 - 7 =$ | (82) $5 + 13 =$ | (83) $9 + 8 =$ | (84) $11 + 8 =$ |
| (85) $4 + 2 =$ | (86) $5 + 14 =$ | (87) $9 - 9 =$ | (88) $9 - 4 =$ |
| (89) $18 - 18 =$ | (90) $10 - 2 =$ | (91) $19 + 1 =$ | (92) $7 - 3 =$ |
| (93) $18 - 3 =$ | (94) $8 + 5 =$ | (95) $4 + 11 =$ | (96) $7 - 5 =$ |
| (97) $17 + 3 =$ | (98) $13 + 5 =$ | (99) $11 + 1 =$ | (100) $4 + 14 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $18 - 11 =$ | (2) $2 + 7 =$ | (3) $9 - 8 =$ | (4) $2 - 1 =$ |
| (5) $15 + 1 =$ | (6) $19 + 1 =$ | (7) $10 + 4 =$ | (8) $17 - 12 =$ |
| (9) $13 + 1 =$ | (10) $15 + 5 =$ | (11) $3 + 16 =$ | (12) $6 - 5 =$ |
| (13) $6 + 11 =$ | (14) $8 - 1 =$ | (15) $8 - 5 =$ | (16) $12 - 1 =$ |
| (17) $15 + 3 =$ | (18) $6 + 7 =$ | (19) $13 - 13 =$ | (20) $7 - 6 =$ |
| (21) $12 - 7 =$ | (22) $16 + 4 =$ | (23) $10 + 7 =$ | (24) $5 - 1 =$ |
| (25) $4 + 7 =$ | (26) $5 + 1 =$ | (27) $4 + 2 =$ | (28) $16 - 9 =$ |
| (29) $6 - 2 =$ | (30) $7 + 7 =$ | (31) $7 - 1 =$ | (32) $14 - 2 =$ |
| (33) $6 + 5 =$ | (34) $13 - 5 =$ | (35) $11 - 2 =$ | (36) $5 + 3 =$ |
| (37) $9 + 5 =$ | (38) $12 - 12 =$ | (39) $19 - 13 =$ | (40) $12 - 5 =$ |
| (41) $1 + 13 =$ | (42) $18 - 3 =$ | (43) $16 - 11 =$ | (44) $10 - 4 =$ |
| (45) $1 + 11 =$ | (46) $11 + 2 =$ | (47) $11 - 8 =$ | (48) $2 + 1 =$ |
| (49) $16 - 6 =$ | (50) $12 - 3 =$ | (51) $4 - 3 =$ | (52) $13 - 11 =$ |
| (53) $16 - 1 =$ | (54) $3 + 8 =$ | (55) $3 + 15 =$ | (56) $13 + 6 =$ |
| (57) $3 + 1 =$ | (58) $11 - 6 =$ | (59) $13 + 3 =$ | (60) $17 + 1 =$ |
| (61) $10 + 2 =$ | (62) $12 - 2 =$ | (63) $10 + 8 =$ | (64) $12 + 3 =$ |
| (65) $19 - 4 =$ | (66) $4 - 1 =$ | (67) $5 + 5 =$ | (68) $5 - 3 =$ |
| (69) $1 - 1 =$ | (70) $7 + 10 =$ | (71) $9 - 3 =$ | (72) $7 + 9 =$ |
| (73) $6 - 1 =$ | (74) $15 - 2 =$ | (75) $14 + 1 =$ | (76) $18 + 1 =$ |
| (77) $18 - 5 =$ | (78) $11 + 6 =$ | (79) $4 + 8 =$ | (80) $11 - 7 =$ |
| (81) $10 - 3 =$ | (82) $3 - 1 =$ | (83) $10 - 2 =$ | (84) $9 + 1 =$ |
| (85) $3 - 3 =$ | (86) $15 - 13 =$ | (87) $10 + 10 =$ | (88) $18 - 12 =$ |
| (89) $3 + 4 =$ | (90) $16 - 8 =$ | (91) $17 + 2 =$ | (92) $16 + 3 =$ |
| (93) $19 - 5 =$ | (94) $1 + 2 =$ | (95) $9 + 7 =$ | (96) $8 - 3 =$ |
| (97) $7 - 3 =$ | (98) $19 - 2 =$ | (99) $12 + 1 =$ | (100) $4 - 3 =$ |

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|-----------------|------------------|------------------|------------------|
| (1) $16 - 8 =$ | (2) $9 - 3 =$ | (3) $8 - 7 =$ | (4) $13 - 2 =$ |
| (5) $8 - 2 =$ | (6) $12 - 1 =$ | (7) $15 + 1 =$ | (8) $3 + 10 =$ |
| (9) $16 - 6 =$ | (10) $5 - 2 =$ | (11) $10 - 10 =$ | (12) $10 + 4 =$ |
| (13) $16 + 4 =$ | (14) $16 + 1 =$ | (15) $6 + 4 =$ | (16) $3 + 3 =$ |
| (17) $18 + 1 =$ | (18) $16 - 12 =$ | (19) $13 - 12 =$ | (20) $10 + 10 =$ |
| (21) $13 + 5 =$ | (22) $10 + 1 =$ | (23) $8 - 8 =$ | (24) $19 - 7 =$ |
| (25) $8 + 11 =$ | (26) $16 - 14 =$ | (27) $6 - 3 =$ | (28) $7 - 1 =$ |
| (29) $17 + 3 =$ | (30) $9 - 7 =$ | (31) $9 - 1 =$ | (32) $15 + 3 =$ |
| (33) $10 - 9 =$ | (34) $16 - 10 =$ | (35) $6 - 5 =$ | (36) $17 - 7 =$ |
| (37) $9 + 1 =$ | (38) $5 + 2 =$ | (39) $8 + 5 =$ | (40) $2 + 14 =$ |
| (41) $17 - 1 =$ | (42) $7 + 1 =$ | (43) $4 + 13 =$ | (44) $4 + 9 =$ |
| (45) $8 - 5 =$ | (46) $18 - 8 =$ | (47) $13 - 9 =$ | (48) $12 + 2 =$ |
| (49) $14 - 6 =$ | (50) $15 - 6 =$ | (51) $3 + 1 =$ | (52) $13 - 4 =$ |
| (53) $7 + 7 =$ | (54) $15 - 9 =$ | (55) $9 - 2 =$ | (56) $18 + 2 =$ |
| (57) $9 + 9 =$ | (58) $17 - 13 =$ | (59) $19 - 8 =$ | (60) $6 + 9 =$ |
| (61) $19 + 1 =$ | (62) $8 + 7 =$ | (63) $6 + 5 =$ | (64) $6 - 4 =$ |
| (65) $14 + 4 =$ | (66) $15 + 2 =$ | (67) $11 + 2 =$ | (68) $10 - 5 =$ |
| (69) $9 + 8 =$ | (70) $1 - 1 =$ | (71) $4 + 13 =$ | (72) $3 + 11 =$ |
| (73) $16 + 1 =$ | (74) $9 + 9 =$ | (75) $6 - 1 =$ | (76) $11 - 2 =$ |
| (77) $17 - 1 =$ | (78) $13 - 3 =$ | (79) $11 - 8 =$ | (80) $8 - 8 =$ |
| (81) $8 - 4 =$ | (82) $12 - 2 =$ | (83) $8 - 2 =$ | (84) $5 - 3 =$ |
| (85) $14 - 1 =$ | (86) $1 + 9 =$ | (87) $17 - 6 =$ | (88) $10 + 1 =$ |
| (89) $2 - 1 =$ | (90) $15 - 2 =$ | (91) $2 + 2 =$ | (92) $9 + 10 =$ |
| (93) $16 - 3 =$ | (94) $4 - 2 =$ | (95) $6 + 3 =$ | (96) $15 + 4 =$ |
| (97) $10 + 6 =$ | (98) $6 - 5 =$ | (99) $11 - 11 =$ | (100) $4 - 3 =$ |

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|------------------|-----------------|------------------|-------------------|
| (1) $19 - 4 =$ | (2) $17 - 2 =$ | (3) $3 - 2 =$ | (4) $5 + 10 =$ |
| (5) $12 + 1 =$ | (6) $18 + 1 =$ | (7) $6 - 6 =$ | (8) $8 + 6 =$ |
| (9) $9 - 2 =$ | (10) $12 + 8 =$ | (11) $13 - 12 =$ | (12) $16 - 9 =$ |
| (13) $13 - 9 =$ | (14) $15 + 3 =$ | (15) $5 + 3 =$ | (16) $3 - 1 =$ |
| (17) $4 - 4 =$ | (18) $10 + 4 =$ | (19) $10 - 4 =$ | (20) $15 + 1 =$ |
| (21) $16 + 4 =$ | (22) $8 - 1 =$ | (23) $5 + 13 =$ | (24) $7 + 11 =$ |
| (25) $19 - 13 =$ | (26) $19 - 7 =$ | (27) $7 - 2 =$ | (28) $19 - 5 =$ |
| (29) $19 + 1 =$ | (30) $11 + 6 =$ | (31) $7 - 3 =$ | (32) $14 + 4 =$ |
| (33) $2 - 2 =$ | (34) $1 + 1 =$ | (35) $13 + 2 =$ | (36) $19 - 4 =$ |
| (37) $16 - 13 =$ | (38) $4 - 1 =$ | (39) $3 + 12 =$ | (40) $4 + 12 =$ |
| (41) $13 + 2 =$ | (42) $8 + 10 =$ | (43) $15 - 8 =$ | (44) $4 - 3 =$ |
| (45) $11 - 7 =$ | (46) $15 - 3 =$ | (47) $18 + 1 =$ | (48) $19 - 16 =$ |
| (49) $4 + 9 =$ | (50) $11 + 8 =$ | (51) $16 - 16 =$ | (52) $9 - 7 =$ |
| (53) $2 - 1 =$ | (54) $11 + 5 =$ | (55) $17 - 15 =$ | (56) $11 - 4 =$ |
| (57) $10 - 2 =$ | (58) $14 - 6 =$ | (59) $3 - 3 =$ | (60) $18 - 16 =$ |
| (61) $9 - 9 =$ | (62) $18 - 6 =$ | (63) $12 + 7 =$ | (64) $16 - 11 =$ |
| (65) $6 + 3 =$ | (66) $1 + 8 =$ | (67) $9 + 8 =$ | (68) $11 + 3 =$ |
| (69) $10 - 10 =$ | (70) $4 - 2 =$ | (71) $18 - 2 =$ | (72) $2 + 2 =$ |
| (73) $9 + 5 =$ | (74) $14 + 6 =$ | (75) $16 + 3 =$ | (76) $16 + 2 =$ |
| (77) $18 - 8 =$ | (78) $6 + 8 =$ | (79) $7 - 5 =$ | (80) $13 - 4 =$ |
| (81) $8 + 1 =$ | (82) $8 - 6 =$ | (83) $18 - 9 =$ | (84) $5 + 5 =$ |
| (85) $9 - 1 =$ | (86) $12 + 1 =$ | (87) $6 - 2 =$ | (88) $18 - 11 =$ |
| (89) $3 + 6 =$ | (90) $17 + 1 =$ | (91) $14 - 13 =$ | (92) $2 - 2 =$ |
| (93) $10 - 8 =$ | (94) $7 - 1 =$ | (95) $15 + 1 =$ | (96) $14 + 2 =$ |
| (97) $11 + 7 =$ | (98) $10 + 4 =$ | (99) $19 + 1 =$ | (100) $15 - 14 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $11 + 9 =$ | (2) $4 - 4 =$ | (3) $7 - 2 =$ | (4) $1 + 16 =$ |
| (5) $16 - 3 =$ | (6) $15 - 4 =$ | (7) $1 - 1 =$ | (8) $15 - 13 =$ |
| (9) $10 + 5 =$ | (10) $16 - 12 =$ | (11) $9 + 1 =$ | (12) $7 - 7 =$ |
| (13) $15 - 4 =$ | (14) $7 - 4 =$ | (15) $18 + 2 =$ | (16) $10 - 3 =$ |
| (17) $8 - 2 =$ | (18) $16 - 9 =$ | (19) $9 - 8 =$ | (20) $19 + 1 =$ |
| (21) $9 - 7 =$ | (22) $17 + 2 =$ | (23) $3 + 16 =$ | (24) $10 + 3 =$ |
| (25) $10 + 5 =$ | (26) $2 + 4 =$ | (27) $6 - 2 =$ | (28) $17 - 12 =$ |
| (29) $9 - 1 =$ | (30) $19 - 9 =$ | (31) $4 - 4 =$ | (32) $6 + 9 =$ |
| (33) $3 + 2 =$ | (34) $5 - 3 =$ | (35) $1 - 1 =$ | (36) $16 - 10 =$ |
| (37) $16 + 4 =$ | (38) $14 + 2 =$ | (39) $5 - 2 =$ | (40) $12 - 6 =$ |
| (41) $8 + 5 =$ | (42) $6 - 4 =$ | (43) $8 + 10 =$ | (44) $14 + 4 =$ |
| (45) $17 - 8 =$ | (46) $17 + 3 =$ | (47) $15 - 12 =$ | (48) $13 + 7 =$ |
| (49) $11 + 7 =$ | (50) $6 - 3 =$ | (51) $11 + 3 =$ | (52) $8 - 1 =$ |
| (53) $13 + 6 =$ | (54) $12 - 10 =$ | (55) $5 + 14 =$ | (56) $7 + 5 =$ |
| (57) $6 + 12 =$ | (58) $6 + 3 =$ | (59) $18 - 14 =$ | (60) $19 - 2 =$ |
| (61) $2 - 1 =$ | (62) $3 + 4 =$ | (63) $13 + 3 =$ | (64) $4 + 9 =$ |
| (65) $10 + 8 =$ | (66) $16 + 3 =$ | (67) $1 + 1 =$ | (68) $9 - 5 =$ |
| (69) $15 + 4 =$ | (70) $13 - 9 =$ | (71) $3 - 3 =$ | (72) $6 + 8 =$ |
| (73) $15 - 8 =$ | (74) $8 + 11 =$ | (75) $12 + 5 =$ | (76) $15 + 1 =$ |
| (77) $15 - 11 =$ | (78) $7 + 1 =$ | (79) $8 + 8 =$ | (80) $4 - 3 =$ |
| (81) $17 + 3 =$ | (82) $15 + 5 =$ | (83) $15 + 3 =$ | (84) $11 + 8 =$ |
| (85) $19 - 1 =$ | (86) $13 - 12 =$ | (87) $5 + 13 =$ | (88) $17 + 1 =$ |
| (89) $5 + 4 =$ | (90) $8 + 9 =$ | (91) $11 + 4 =$ | (92) $16 - 15 =$ |
| (93) $12 - 7 =$ | (94) $19 - 16 =$ | (95) $18 - 17 =$ | (96) $5 + 10 =$ |
| (97) $12 + 8 =$ | (98) $2 - 2 =$ | (99) $10 - 1 =$ | (100) $16 - 3 =$ |

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|------------------|------------------|------------------|------------------|
| (1) $7 - 6 =$ | (2) $7 + 4 =$ | (3) $14 + 3 =$ | (4) $5 - 5 =$ |
| (5) $3 + 15 =$ | (6) $10 - 5 =$ | (7) $19 + 1 =$ | (8) $8 - 5 =$ |
| (9) $10 + 6 =$ | (10) $2 - 1 =$ | (11) $6 + 13 =$ | (12) $1 - 1 =$ |
| (13) $17 - 15 =$ | (14) $3 - 3 =$ | (15) $10 + 7 =$ | (16) $9 - 4 =$ |
| (17) $14 - 9 =$ | (18) $5 + 7 =$ | (19) $18 - 2 =$ | (20) $12 - 11 =$ |
| (21) $4 + 6 =$ | (22) $14 + 2 =$ | (23) $15 - 14 =$ | (24) $16 - 13 =$ |
| (25) $5 + 14 =$ | (26) $18 + 2 =$ | (27) $13 + 3 =$ | (28) $10 + 1 =$ |
| (29) $15 - 9 =$ | (30) $3 - 1 =$ | (31) $7 + 10 =$ | (32) $9 - 6 =$ |
| (33) $4 - 2 =$ | (34) $6 + 9 =$ | (35) $8 - 8 =$ | (36) $1 + 16 =$ |
| (37) $6 - 4 =$ | (38) $6 + 12 =$ | (39) $14 - 6 =$ | (40) $10 - 9 =$ |
| (41) $9 + 10 =$ | (42) $8 + 6 =$ | (43) $14 + 1 =$ | (44) $11 - 7 =$ |
| (45) $7 - 7 =$ | (46) $9 - 2 =$ | (47) $12 - 10 =$ | (48) $6 - 5 =$ |
| (49) $18 - 18 =$ | (50) $10 + 7 =$ | (51) $14 - 7 =$ | (52) $11 + 4 =$ |
| (53) $7 - 2 =$ | (54) $3 - 3 =$ | (55) $15 + 4 =$ | (56) $15 - 2 =$ |
| (57) $15 - 12 =$ | (58) $17 + 2 =$ | (59) $11 - 9 =$ | (60) $10 - 4 =$ |
| (61) $4 - 2 =$ | (62) $17 + 1 =$ | (63) $10 + 9 =$ | (64) $5 + 12 =$ |
| (65) $11 + 2 =$ | (66) $4 + 14 =$ | (67) $11 - 4 =$ | (68) $15 + 2 =$ |
| (69) $2 + 14 =$ | (70) $3 - 1 =$ | (71) $9 - 1 =$ | (72) $15 + 1 =$ |
| (73) $11 + 9 =$ | (74) $16 - 12 =$ | (75) $18 - 15 =$ | (76) $11 - 6 =$ |
| (77) $7 - 3 =$ | (78) $17 - 17 =$ | (79) $8 + 5 =$ | (80) $12 - 11 =$ |
| (81) $10 - 2 =$ | (82) $17 - 14 =$ | (83) $9 + 3 =$ | (84) $8 + 3 =$ |
| (85) $16 + 3 =$ | (86) $19 + 1 =$ | (87) $1 + 8 =$ | (88) $12 + 4 =$ |
| (89) $1 + 10 =$ | (90) $4 + 2 =$ | (91) $6 - 2 =$ | (92) $10 - 8 =$ |
| (93) $1 + 1 =$ | (94) $8 + 12 =$ | (95) $6 + 3 =$ | (96) $7 + 7 =$ |
| (97) $2 - 1 =$ | (98) $2 - 2 =$ | (99) $9 - 7 =$ | (100) $18 + 1 =$ |

二十以内加减法计算练习题答案

第1页答案

(1) 2	(2) 3	(3) 16	(4) 1	(5) 11	(6) 19	(7) 19	(8) 20
(9) 14	(10) 11	(11) 16	(12) 9	(13) 14	(14) 15	(15) 19	(16) 15
(17) 19	(18) 6	(19) 1	(20) 9	(21) 6	(22) 18	(23) 0	(24) 7
(25) 0	(26) 0	(27) 6	(28) 15	(29) 10	(30) 14	(31) 7	(32) 20
(33) 2	(34) 3	(35) 9	(36) 14	(37) 15	(38) 1	(39) 0	(40) 6
(41) 8	(42) 17	(43) 3	(44) 12	(45) 11	(46) 5	(47) 1	(48) 18
(49) 6	(50) 9	(51) 19	(52) 10	(53) 20	(54) 17	(55) 5	(56) 20
(57) 4	(58) 0	(59) 20	(60) 12	(61) 13	(62) 3	(63) 15	(64) 0
(65) 0	(66) 15	(67) 1	(68) 3	(69) 4	(70) 19	(71) 13	(72) 18
(73) 0	(74) 10	(75) 20	(76) 3	(77) 5	(78) 15	(79) 1	(80) 5
(81) 4	(82) 16	(83) 14	(84) 16	(85) 14	(86) 20	(87) 4	(88) 5
(89) 0	(90) 4	(91) 17	(92) 3	(93) 2	(94) 5	(95) 18	(96) 16
(97) 1	(98) 13	(99) 7	(100) 3				

第2页答案

(1) 6	(2) 16	(3) 18	(4) 1	(5) 18	(6) 17	(7) 19	(8) 1
(9) 19	(10) 0	(11) 16	(12) 3	(13) 18	(14) 12	(15) 13	(16) 9
(17) 10	(18) 0	(19) 15	(20) 2	(21) 19	(22) 7	(23) 16	(24) 7
(25) 19	(26) 11	(27) 0	(28) 16	(29) 19	(30) 19	(31) 15	(32) 9
(33) 16	(34) 4	(35) 19	(36) 18	(37) 14	(38) 1	(39) 0	(40) 0
(41) 4	(42) 13	(43) 0	(44) 6	(45) 11	(46) 10	(47) 20	(48) 7
(49) 15	(50) 18	(51) 4	(52) 5	(53) 1	(54) 15	(55) 0	(56) 18
(57) 2	(58) 15	(59) 17	(60) 0	(61) 13	(62) 6	(63) 2	(64) 12
(65) 14	(66) 3	(67) 0	(68) 12	(69) 8	(70) 1	(71) 1	(72) 8
(73) 0	(74) 6	(75) 0	(76) 15	(77) 7	(78) 19	(79) 4	(80) 15
(81) 8	(82) 18	(83) 17	(84) 19	(85) 6	(86) 19	(87) 0	(88) 5
(89) 0	(90) 8	(91) 20	(92) 4	(93) 15	(94) 13	(95) 15	(96) 2
(97) 20	(98) 18	(99) 12	(100) 18				

二十以内加减法计算练习题答案

第3页答案

(1) 7	(2) 9	(3) 1	(4) 1	(5) 16	(6) 20	(7) 14	(8) 5
(9) 14	(10) 20	(11) 19	(12) 1	(13) 17	(14) 7	(15) 3	(16) 11
(17) 18	(18) 13	(19) 0	(20) 1	(21) 5	(22) 20	(23) 17	(24) 4
(25) 11	(26) 6	(27) 6	(28) 7	(29) 4	(30) 14	(31) 6	(32) 12
(33) 11	(34) 8	(35) 9	(36) 8	(37) 14	(38) 0	(39) 6	(40) 7
(41) 14	(42) 15	(43) 5	(44) 6	(45) 12	(46) 13	(47) 3	(48) 3
(49) 10	(50) 9	(51) 1	(52) 2	(53) 15	(54) 11	(55) 18	(56) 19
(57) 4	(58) 5	(59) 16	(60) 18	(61) 12	(62) 10	(63) 18	(64) 15
(65) 15	(66) 3	(67) 10	(68) 2	(69) 0	(70) 17	(71) 6	(72) 16
(73) 5	(74) 13	(75) 15	(76) 19	(77) 13	(78) 17	(79) 12	(80) 4
(81) 7	(82) 2	(83) 8	(84) 10	(85) 0	(86) 2	(87) 20	(88) 6
(89) 7	(90) 8	(91) 19	(92) 19	(93) 14	(94) 3	(95) 16	(96) 5
(97) 4	(98) 17	(99) 13	(100) 1				

第4页答案

(1) 8	(2) 6	(3) 1	(4) 11	(5) 6	(6) 11	(7) 16	(8) 13
(9) 10	(10) 3	(11) 0	(12) 14	(13) 20	(14) 17	(15) 10	(16) 6
(17) 19	(18) 4	(19) 1	(20) 20	(21) 18	(22) 11	(23) 0	(24) 12
(25) 19	(26) 2	(27) 3	(28) 6	(29) 20	(30) 2	(31) 8	(32) 18
(33) 1	(34) 6	(35) 1	(36) 10	(37) 10	(38) 7	(39) 13	(40) 16
(41) 16	(42) 8	(43) 17	(44) 13	(45) 3	(46) 10	(47) 4	(48) 14
(49) 8	(50) 9	(51) 4	(52) 9	(53) 14	(54) 6	(55) 7	(56) 20
(57) 18	(58) 4	(59) 11	(60) 15	(61) 20	(62) 15	(63) 11	(64) 2
(65) 18	(66) 17	(67) 13	(68) 5	(69) 17	(70) 0	(71) 17	(72) 14
(73) 17	(74) 18	(75) 5	(76) 9	(77) 16	(78) 10	(79) 3	(80) 0
(81) 4	(82) 10	(83) 6	(84) 2	(85) 13	(86) 10	(87) 11	(88) 11
(89) 1	(90) 13	(91) 4	(92) 19	(93) 13	(94) 2	(95) 9	(96) 19
(97) 16	(98) 1	(99) 0	(100) 1				

二十以内加减法计算练习题答案

第5页答案

(1) 15	(2) 15	(3) 1	(4) 15	(5) 13	(6) 19	(7) 0	(8) 14
(9) 7	(10) 20	(11) 1	(12) 7	(13) 4	(14) 18	(15) 8	(16) 2
(17) 0	(18) 14	(19) 6	(20) 16	(21) 20	(22) 7	(23) 18	(24) 18
(25) 6	(26) 12	(27) 5	(28) 14	(29) 20	(30) 17	(31) 4	(32) 18
(33) 0	(34) 2	(35) 15	(36) 15	(37) 3	(38) 3	(39) 15	(40) 16
(41) 15	(42) 18	(43) 7	(44) 1	(45) 4	(46) 12	(47) 19	(48) 3
(49) 13	(50) 19	(51) 0	(52) 2	(53) 1	(54) 16	(55) 2	(56) 7
(57) 8	(58) 8	(59) 0	(60) 2	(61) 0	(62) 12	(63) 19	(64) 5
(65) 9	(66) 9	(67) 17	(68) 14	(69) 0	(70) 2	(71) 16	(72) 4
(73) 14	(74) 20	(75) 19	(76) 18	(77) 10	(78) 14	(79) 2	(80) 9
(81) 9	(82) 2	(83) 9	(84) 10	(85) 8	(86) 13	(87) 4	(88) 7
(89) 9	(90) 18	(91) 1	(92) 0	(93) 2	(94) 6	(95) 16	(96) 16
(97) 18	(98) 14	(99) 20	(100) 1				

第6页答案

(1) 20	(2) 0	(3) 5	(4) 17	(5) 13	(6) 11	(7) 0	(8) 2
(9) 15	(10) 4	(11) 10	(12) 0	(13) 11	(14) 3	(15) 20	(16) 7
(17) 6	(18) 7	(19) 1	(20) 20	(21) 2	(22) 19	(23) 19	(24) 13
(25) 15	(26) 6	(27) 4	(28) 5	(29) 8	(30) 10	(31) 0	(32) 15
(33) 5	(34) 2	(35) 0	(36) 6	(37) 20	(38) 16	(39) 3	(40) 6
(41) 13	(42) 2	(43) 18	(44) 18	(45) 9	(46) 20	(47) 3	(48) 20
(49) 18	(50) 3	(51) 14	(52) 7	(53) 19	(54) 2	(55) 19	(56) 12
(57) 18	(58) 9	(59) 4	(60) 17	(61) 1	(62) 7	(63) 16	(64) 13
(65) 18	(66) 19	(67) 2	(68) 4	(69) 19	(70) 4	(71) 0	(72) 14
(73) 7	(74) 19	(75) 17	(76) 16	(77) 4	(78) 8	(79) 16	(80) 1
(81) 20	(82) 20	(83) 18	(84) 19	(85) 18	(86) 1	(87) 18	(88) 18
(89) 9	(90) 17	(91) 15	(92) 1	(93) 5	(94) 3	(95) 1	(96) 15
(97) 20	(98) 0	(99) 9	(100) 13				

二十以内加减法计算练习题答案

第7页答案

- | | | | | | | | |
|---------|---------|---------|----------|---------|---------|---------|---------|
| (1) 1 | (2) 11 | (3) 17 | (4) 0 | (5) 18 | (6) 5 | (7) 20 | (8) 3 |
| (9) 16 | (10) 1 | (11) 19 | (12) 0 | (13) 2 | (14) 0 | (15) 17 | (16) 5 |
| (17) 5 | (18) 12 | (19) 16 | (20) 1 | (21) 10 | (22) 16 | (23) 1 | (24) 3 |
| (25) 19 | (26) 20 | (27) 16 | (28) 11 | (29) 6 | (30) 2 | (31) 17 | (32) 3 |
| (33) 2 | (34) 15 | (35) 0 | (36) 17 | (37) 2 | (38) 18 | (39) 8 | (40) 1 |
| (41) 19 | (42) 14 | (43) 15 | (44) 4 | (45) 0 | (46) 7 | (47) 2 | (48) 1 |
| (49) 0 | (50) 17 | (51) 7 | (52) 15 | (53) 5 | (54) 0 | (55) 19 | (56) 13 |
| (57) 3 | (58) 19 | (59) 2 | (60) 6 | (61) 2 | (62) 18 | (63) 19 | (64) 17 |
| (65) 13 | (66) 18 | (67) 7 | (68) 17 | (69) 16 | (70) 2 | (71) 8 | (72) 16 |
| (73) 20 | (74) 4 | (75) 3 | (76) 5 | (77) 4 | (78) 0 | (79) 13 | (80) 1 |
| (81) 8 | (82) 3 | (83) 12 | (84) 11 | (85) 19 | (86) 20 | (87) 9 | (88) 16 |
| (89) 11 | (90) 6 | (91) 4 | (92) 2 | (93) 2 | (94) 20 | (95) 9 | (96) 14 |
| (97) 1 | (98) 0 | (99) 2 | (100) 19 | | | | |